TABLE OF CONTENTS

DIVISION 02 - EXISTING CONDITIONS 01/27/2025 5 02 41 19 SELECTIVE DEMOLITION 01/27/2025 5 DIVISION 06 - WOOD, PLASTICS, AND COMPOSITES 01/27/2025 4 06 10 00 ROUGH CARPENTRY 01/27/2025 4 06 41 13 WOOD-VENEER-FACED ARCHITECTURAL CABINETS 01/27/2025 5 DIVISION 07 - THERMAL AND MOISTURE PROTECTION 01/27/2025 6 07 92 00 JOINT SEALANTS 01/27/2025 6 DIVISION 08 - OPENINGS 01/27/2025 4 08 12 13 HOLLOW METAL FRAMES 01/27/2025 4	Division	Section Title	Revision Date	Pages
DIVISION 02 - EXISTING CONDITIONS 01/27/2025 5 02 41 19 SELECTIVE DEMOLITION	DUUCION			
02 41 19 SELECTIVE DEMOLITION 5 DIVISION 06 - WOOD, PLASTICS, AND COMPOSITES 01/27/2025 4 06 10 00 ROUGH CARPENTRY 01/27/2025 4 06 41 13 WOOD-VENEER-FACED ARCHITECTURAL CABINETS 01/27/2025 5 DIVISION 07 - THERMAL AND MOISTURE PROTECTION 01/27/2025 6 07 84 13 PENETRATION FIRESTOPPING 01/27/2025 6 07 92 00 JOINT SEALANTS 01/27/2025 8 DIVISION 08 - OPENINGS 01/27/2025 4	DIVISION (2 – EXISTING CONDITIONS	01/27/2025	E
DIVISION 06 - WOOD, PLASTICS, AND COMPOSITES 01/27/2025 4 06 10 00 ROUGH CARPENTRY 01/27/2025 4 06 41 13 WOOD-VENEER-FACED ARCHITECTURAL CABINETS 01/27/2025 5 DIVISION 07 - THERMAL AND MOISTURE PROTECTION 01/27/2025 6 07 84 13 PENETRATION FIRESTOPPING 01/27/2025 6 07 92 00 JOINT SEALANTS 01/27/2025 8 DIVISION 08 - OPENINGS 01/27/2025 4 08 12 13 HOLLOW METAL FRAMES 01/27/2025 4	02 41 19	SELECTIVE DEMOLITION	01/2//2025	3
06 10 00 ROUGH CARPENTRY	DIVISION (6 - WOOD, PLASTICS, AND COMPOSITES		
06 41 13 WOOD-VENEER-FACED ARCHITECTURAL CABINETS 01/27/2025	06 10 00	ROUGH CARPENTRY	01/27/2025	4
DIVISION 07 - THERMAL AND MOISTURE PROTECTION 01/27/2025 6 07 84 13 PENETRATION FIRESTOPPING. 01/27/2025 6 07 92 00 JOINT SEALANTS 01/27/2025 8 DIVISION 08 - OPENINGS 01/27/2025 4	06 41 13	WOOD-VENEER-FACED ARCHITECTURAL CABINETS	01/27/2025	5
07 84 13 PENETRATION FIRESTOPPING	DIVISION	7 THEDMAL AND MOISTUDE DEATECTION		
07 84 13 FEREIRATION FIRESTOFFING. 01/27/2025	07 84 13	DENETDATION EDECTODING	01/27/2025	6
07 92 00	07 02 00	IOINT SEAL ANTS	01/27/2025	0
DIVISION 08 - OPENINGS 01/27/2025 4	07 92 00	JOINT SEALANTS	01/2//2023	0
08 12 13 HOLLOW METAL FRAMES 01/27/2025	DIVISION (98 - OPENINGS		
	08 12 13	HOLLOW METAL FRAMES	01/27/2025	4
08 14 16 FLUSH WOOD DOORS	08 14 16	FLUSH WOOD DOORS	01/27/2025	5
08 41 13 ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS 01/27/2025	08 41 13	ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS	01/27/2025	9
08 71 00 DOOR HARDWARE	08 71 00	DOOR HARDWARE	01/27/2025	4
08 80 00 GLAZING	08 80 00	GLAZING	01/27/2025	8
08 81 13 DECORATIVE GLASS GLAZING	08 81 13	DECORATIVE GLASS GLAZING	01/27/2025	2
DIVISION 09 - FINISHES	DIVISION (9 - FINISHES		
09 22 16 NON-STRUCTURAL METAL FRAMING	09 22 16	NON-STRUCTURAL METAL FRAMING	01/27/2025	6
09 29 00 GYPSUM BOARD	09 29 00	GYPSUM BOARD	01/27/2025	5
09 51 13 ACOUSTICAL PANEL CEILINGS	09 51 13	ACOUSTICAL PANEL CEILINGS	01/27/2025	5
09 65 13 RESILIENT BASE AND ACCESSORIES	09 65 13	RESILIENT BASE AND ACCESSORIES	01/27/2025	2
09 65 19 RESILIENT TILE FLOORING	09 65 19	RESILIENT TILE FLOORING	01/27/2025	2
09 68 13 TILE CARPETING	09 68 13	TILE CARPETING	01/27/2025	2
09 91 24 INTERIOR PAINTING (MPI STANDARDS)	09 91 24	INTERIOR PAINTING (MPI STANDARDS)	01/27/2025	5
DIVISION 10 - SPECIALTIES	DIVISION 1	0 - SPECIALTIES		
10 14 23 16 ROOM-IDENTIFICATION PANEL SIGNAGE 01/27/2025 4	10 14 23 16	ROOM-IDENTIFICATION PANEL SIGNAGE	01/27/2025	4
10 44 13 FIRE PROTECTION CABINETS 01/27/2025 3	10 44 13	FIRE PROTECTION CABINETS	01/27/2025	3
10 44 16 FIRE EXTINGUISHERS 01/27/2025 2	10 44 16	FIRE EXTINGUISHERS	01/27/2025	2
	10 11 10		01,2,,2020	-
DIVISION 12 - FURNISHINGS	DIVISION 1	2 - FURNISHINGS		
12 24 13 ROLLER WINDOW SHADES	12 24 13	ROLLER WINDOW SHADES	01/27/2025	3
12 36 61.16 SOLID SURFACING COUNTERTOPS 01/27/2025 3	12 36 61.16	SOLID SURFACING COUNTERTOPS	01/27/2025	3
DIVISION 22 - PLUMBING				
22 05 17 SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING	22 05 17	SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING	01/27/2025	2

22 05 18	ESCUTCHEONS FOR PLUMBING PIPING	01/27/2025	2
22 05 23.12	BALL VALVES FOR PLUMBING PIPING	01/27/2025	5
22 05 29	HANGERS AND SUPPORTS FOR PLUMBING PIPING AND		
	EQUIPMENT	01/27/2025	7
22 05 53	IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT	01/27/2025	4
22 07 19	PLUMBING PIPING INSULATION	01/27/2025	10
22 11 16	DOMESTIC WATER PIPING	01/27/2025	7
22 13 16	SANITARY WASTE AND VENT PIPING	01/27/2025	8
22 13 19	SANITARY WASTE PIPING SPECIALTIES	01/27/2025	2
22 13 19.13	SANITARY DRAINS	01/27/2025	2
22 42 16.16	COMMERCIAL SINKS	01/27/2025	5
DIVISION	2 HEATING VENTH ATING AND AD CONDITIONING (11) A	()	
DIVISION 2	COMMON MOTOR DECLIDEMENTS FOR LIVAC FOURDMENT	~) 01/27/2025	2
23 03 13	EVEN NOT OR REQUIREMENTS FOR HVAC EQUIPMENT	01/27/2025	2
23 05 10	EXPANSION FITTINGS AND LOOPS FOR HVAC PIPING	01/2//2025	2 2
23 05 17	SLEEVES AND SLEEVE SEALS FOR HVAC PIPING	01/2//2025	3
23 05 18	ESCUTCHEONS FOR HVAC PIPING	01/2//2025	2
23 05 19	METER AND GAUGES FOR HVAC PIPING	01/2//2025	4
23 05 23.12	BALL VALVES FOR HVAC PIPING.	01/2//2025	4
23 05 29	HANGERS AND SUPPORTS FOR HVAC PIPING AND	01/27/2025	0
22.05.52		01/2//2025	8
23 05 53	IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT	01/2//2025) 21
23 05 93	IESTING, ADJUSTING, AND BALANCING FOR HVAC	01/2//2025	21
23 07 13		01/27/2025	8
23 07 19	HVAC PIPING INSULATION	01/27/2025	9
23 09 23	DIRECT DIGITAL CONTROL (DDC) SYSTEM FOR HVAC	01/27/2025	52
23 09 23.11	CONTROL VALVES	01/27/2025	10
23 09 93.11	SEQUENCE OF OPERATIONS FOR HVAC DDC	01/27/2025	2
23 21 13	HYDRONIC PIPING	01/27/2025	7
23 21 16	HYDRONIC PIPING SPECIALTIES	01/27/2025	3
23 25 13	WATER TREATMENT FOR CLOSED-LOOP HYDRONIC	01/27/2025	4
22 21 12		01/27/2025	7
23 31 13		01/2//2025	/
23 33 00	AIR DUCT ACCESSORIES	01/2//2025	4
23 33 46	FLEXIBLE DUCIS	01/2//2025	2
23 36 00	AIR TERMINAL UNITS	01/2//2025	6
23 37 13.13	AIR DIFFUSERS	01/2//2025	3
DIVISION 2	26 - ELECTRICAL		
26 00 10	SUPPLEMENTAL REQUIREMENTS FOR ELECTRICAL	01/27/2025	10
26 00 11	FACILITY PERFORMANCE REQUIREMENTS FOR	01/27/2025	2
	ELECTRICAL		

26 05 19	LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND		
	CABLES	01/27/2025	5
26 05 23	CONTROL-VOLTAGE ELECTRICAL POWER CABLES	01/27/2025	7
26 05 26	GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS	01/27/2025	3
26 05 29	HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS	01/27/2025	4
26 05 33.13	CONDUITS FOR ELECTRICAL SYSTEMS	01/27/2025	10
26 05 33.16	BOXES AND COVERS FOR ELECTRICAL SYSTEMS	01/27/2025	5
26 05 53	IDENTIFICATION FOR ELECTRICAL SYSTEMS	01/27/2025	6
26 05 73.13	SHORT-CIRCUIT STUDIES	01/27/2025	5
26 05 73.19	ARC-FLASH HAZARD ANALYSIS	01/27/2025	7
26 09 23	LIGHTING CONTROL DEVICES	01/27/2025	5
26 09 43.23	RELAY-BASED LIGHTING CONTROLS	01/27/2025	4
26 24 16	PANELBOARDS	01/27/2025	7
26 27 26	WIRING DEVICES	01/27/2025	5
26 50 00	LIGHTING	01/27/2025	6
DIVISION 2	27 - COMMUNICATIONS		
27 00 10	SUPPLEMENTAL REQUIREMENTS FOR COMMUNICATIONS	01/27/2025	3
27 05 28	PATHWAYS FOR COMMUNICATIONS SYSTEMS	01/27/2025	6
27 11 00	COMMUNICATIONS EQUIPMENT ROOM FITTINGS	01/27/2025	4
27 15 13	COMMUNICATIONS COPPER HORIZONTAL CABLING	01/27/2025	11

DIVISION 28 - ELECTRONIC SAFETY AND SECURITY

28 10 00	ACCESS CONTROL	01/27/2025	3
28 46 21.11	ADDRESSABLE FIRE-ALARM SYSTEMS	01/27/2025	11

END OF TABLE OF CONTENTS

SECTION 024119 - SELECTIVE DEMOLITION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Demolition and removal of selected portions of building or structure.
 - 2. Demolition and removal of selected site elements.
 - 3. Salvage of existing items to be reused or recycled.

1.2 MATERIALS OWNERSHIP

- A. Unless otherwise indicated, demolition waste becomes property of Contractor.
- B. Historic items, relics, antiques, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, and other items of interest or value to Owner that may be uncovered during demolition remain the property of Owner.
 - 1. Carefully salvage in a manner to prevent damage and promptly return to Owner.

1.3 PREINSTALLATION MEETINGS

A. Predemolition Conference: Conduct conference at Project site.

1.4 INFORMATIONAL SUBMITTALS

- A. Engineering Survey: Submit engineering survey of condition of building.
- B. Proposed Protection Measures: Submit report, including Drawings, that indicates the measures proposed for protecting individuals and property, for dust control and, for noise control. Indicate proposed locations and construction of barriers.
- C. Schedule of selective demolition activities with starting and ending dates for each activity.
- D. Predemolition photographs or video.
- E. Statement of Refrigerant Recovery: Signed by refrigerant recovery technician.

1.5 CLOSEOUT SUBMITTALS

A. Inventory of items that have been removed and salvaged.

1.6 QUALITY ASSURANCE

A. Refrigerant Recovery Technician Qualifications: Certified by an EPA-approved certification program.

1.7 FIELD CONDITIONS

- A. Owner will occupy portions of building immediately adjacent to selective demolition area. Conduct selective demolition so Owner's operations will not be disrupted.
- B. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.
- C. Notify Architect of discrepancies between existing conditions and Drawings before proceeding with selective demolition.
 - 1. If suspected hazardous materials are encountered, do not disturb; immediately notify Architect and Owner. Hazardous materials will be removed by Owner under a separate contract.
- D. Storage or sale of removed items or materials on-site is not permitted.
- E. Utility Service: Maintain existing utilities indicated to remain in service and protect them against damage during selective demolition operations.
 - 1. Maintain fire-protection facilities in service during selective demolition operations.
- F. Arrange selective demolition schedule so as not to interfere with Owner's operations.

1.8 WARRANTY

A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during selective demolition, by methods and with materials and using approved contractors so as not to void existing warranties.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.
- B. Standards: Comply with ANSI/ASSP A10.6 and NFPA 241.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that utilities have been disconnected and capped before starting selective demolition operations.
- B. Perform an engineering survey of condition of building to determine whether removing any element might result in structural deficiency or unplanned collapse of any portion of structure or adjacent structures during selective building demolition operations.
- C. Inventory and record the condition of items to be removed and salvaged.

3.2 PREPARATION

A. Refrigerant: Before starting demolition, remove refrigerant from mechanical equipment according to 40 CFR 82 and regulations of authorities having jurisdiction.

3.3 UTILITY SERVICES AND MECHANICAL/ELECTRICAL SYSTEMS

- A. Existing Services/Systems to Remain: Maintain services/systems indicated to remain and protect them against damage.
- B. Existing Services/Systems to Be Removed, Relocated, or Abandoned: Locate, identify, disconnect, and seal or cap off utility services and mechanical/electrical systems serving areas to be selectively demolished.
 - 1. Owner will arrange to shut off indicated services/systems when requested by Contractor.
 - 2. If services/systems are required to be removed, relocated, or abandoned, provide temporary services/systems that bypass area of selective demolition and that maintain continuity of services/systems to other parts of building.
 - 3. Disconnect, demolish, and remove fire-suppression systems, plumbing, and HVAC systems, equipment, and components indicated on Drawings to be removed.
 - a. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
 - b. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material and leave in place.
 - c. Equipment to Be Removed: Disconnect and cap services and remove equipment.
 - d. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
 - e. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
 - f. Ducts to Be Removed: Remove portion of ducts indicated to be removed and plug remaining ducts with same or compatible ductwork material.
 - g. Ducts to Be Abandoned in Place: Cap or plug ducts with same or compatible ductwork material and leave in place.

3.4 **PROTECTION**

- A. Temporary Protection: Provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain.
- B. Temporary Shoring: Design, provide, and maintain shoring, bracing, and structural supports as required to preserve stability and prevent movement, settlement, or collapse of construction and finishes to remain, and to prevent unexpected or uncontrolled movement or collapse of construction being demolished.
- C. Remove temporary barricades and protections where hazards no longer exist.

3.5 SELECTIVE DEMOLITION

- A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:
 - 1. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping. Temporarily cover openings to remain.
 - 2. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
 - 3. Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.
 - 4. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
 - 5. Dispose of demolished items and materials promptly.
- B. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.
- C. Removed and Salvaged Items:
 - 1. Clean salvaged items.
 - 2. Pack or crate items after cleaning. Identify contents of containers.
 - 3. Store items in a secure area until delivery to Owner.
 - 4. Transport items to Owner's storage area designated by Owner.
 - 5. Protect items from damage during transport and storage.
- D. Removed and Reinstalled Items:
 - 1. Clean and repair items to functional condition adequate for intended reuse.
 - 2. Pack or crate items after cleaning and repairing. Identify contents of containers.
 - 3. Protect items from damage during transport and storage.

- 4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make item functional for use indicated.
- E. Existing Items to Remain: Protect construction indicated to remain against damage and soiling during selective demolition. When permitted by Architect, items may be removed to a suitable, protected storage location during selective demolition and cleaned and reinstalled in their original locations after selective demolition operations are complete.

3.6 CLEANING

- A. Remove demolition waste materials from Project site and dispose of them in an EPA-approved construction and demolition waste landfill acceptable to authorities having jurisdiction.
 - 1. Do not allow demolished materials to accumulate on-site.
 - 2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
 - 3. Remove debris from elevated portions of building by chute, hoist, or other device that will convey debris to grade level in a controlled descent.
 - 4. Comply with requirements specified in Section 017419 "Construction Waste Management and Disposal."
- B. Burning: Do not burn demolished materials.
- C. Clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

END OF SECTION 024119

SECTION 061000 - ROUGH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Wood blocking and nailers.
 - 2. Wood furring.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. For preservative-treated wood products.

1.3 INFORMATIONAL SUBMITTALS

- A. Material Certificates:
 - 1. For preservative-treated wood products. Indicate type of preservative used and net amount of preservative retained.
- B. Evaluation Reports: For the following, from ICC-ES:
 - 1. Wood-preservative-treated wood.
 - 2. Fire-retardant-treated wood.
 - 3. Power-driven fasteners.
 - 4. Post-installed anchors.
 - 5. Metal framing anchors.

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS, GENERAL

- A. Lumber: Comply with DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, comply with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Grade lumber by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.
 - 1. Factory mark each piece of lumber with grade stamp of grading agency.
 - 2. Dress lumber, S4S, unless otherwise indicated.

- B. Maximum Moisture Content:
 - 1. Boards: 19 percent.
 - 2. Dimension Lumber: 19 percent unless otherwise indicated.
- C. Preservative Treatment by Pressure Process: AWPA U1; Use Category UC3b for exterior construction not in contact with ground, and Use Category UC4a for items in contact with ground].
- D. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or that does not comply with requirements for untreated material.
- E. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.
- F. Application: Treat all rough carpentry unless otherwise indicated.
 - 1. Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.
 - 2. Wood sills, sleepers, blocking, and similar concealed members in contact with masonry or concrete.

2.2 FIRE-RETARDANT-TREATMENT

- A. General: Where fire-retardant-treated materials are indicated, materials are to comply with requirements in this article, that are acceptable to authorities having jurisdiction, and with fire-test-response characteristics specified as determined by testing identical products per test method indicated by a qualified testing agency.
- B. Fire-Retardant-Treated Lumber and Plywood by Pressure Process: Products with a flame-spread index of 25 or less when tested according to ASTM E84, and with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet (3.2 m) beyond the centerline of the burners at any time during the test.
 - 1. Exterior Type: Treated materials are to comply with requirements specified above for fire-retardant-treated lumber and plywood by pressure process after being subjected to accelerated weathering according to ASTM D2898. Use for exterior locations and where indicated.
 - 2. Interior Type A: Treated materials are to have a moisture content of 28 percent or less when tested according to ASTM D3201/D3201M at 92 percent relative humidity. Use where exterior type is not indicated.
- C. Kiln-dry lumber after treatment to maximum moisture content of 19 percent. Kiln-dry plywood after treatment to maximum moisture content of 15 percent.
- D. Identify fire-retardant-treated wood with appropriate classification marking of qualified testing agency.
- E. Application: Treat

- 1. Concealed blocking.
- 2. Roof construction.
- 3. Plywood backing panels.

2.3 PLYWOOD BACKING PANELS

A. Equipment Backing Panels: Plywood, DOC PS 1, fire-retardant treated, in thickness indicated or, if not indicated, not less than 1/2-inch (13-mm) nominal thickness.

2.4 FASTENERS

- A. General: Fasteners are to be of size and type indicated and comply with requirements specified in this article for material and manufacture. Provide nails or screws, in sufficient length, to penetrate not less than 1-1/2 inches (38 mm) into wood substrate.
 - 1. Where rough carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A153/A153M.
- B. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.
- C. Post-Installed Anchors: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, as appropriate for the substrate.

2.5 METAL FRAMING ANCHORS

- A. Allowable design loads, as published by manufacturer, are to meet or exceed those of products of manufacturers listed. Manufacturer's published values are to be determined from empirical data or by rational engineering analysis and demonstrated by comprehensive testing performed by a qualified independent testing agency. Framing anchors are to be punched for fasteners adequate to withstand same loads as framing anchors.
- B. Galvanized-Steel Sheet: Hot-dip, zinc-coated steel sheet complying with ASTM A653/A653M, G60 (Z180) coating designation.
 - 1. Use for interior locations unless otherwise indicated.
- C. Hot-Dip, Heavy-Galvanized Steel Sheet: ASTM A653/A653M; structural steel (SS), highstrength low-alloy steel Type A (HSLAS Type A), or high-strength low-alloy steel Type B (HSLAS Type B); G185 (Z550) coating designation; and not less than 0.036 inch (0.9 mm) thick.
 - 1. Use for wood-preservative-treated lumber and where indicated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry accurately to other construction. Locate furring, nailers, blocking, grounds, and similar supports to comply with requirements for attaching other construction.
- B. Install metal framing anchors to comply with manufacturer's written instructions. Install fasteners through each fastener hole.
- C. Comply with AWPA M4 for applying field treatment to cut surfaces of preservative-treated lumber.
- D. Where wood-preservative-treated lumber is installed adjacent to metal decking, install continuous flexible flashing separator between wood and metal decking.
- E. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
 - 1. Table 2304.9.1, "Fastening Schedule," in ICC's International Building Code (IBC).
 - 2. ICC-ES evaluation report for fastener.

3.2 **PROTECTION**

- A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.
- B. Protect rough carpentry from weather. If, despite protection, rough carpentry becomes wet enough that moisture content exceeds that specified, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

END OF SECTION 061000

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Wood cabinets for transparent finish.
 - 2. Wood cabinets for opaque finish.
 - 3. Wood materials.
 - 4. Cabinet hardware and accessories.
 - 5. Wood furring, blocking, shims, and hanging strips for installing architectural cabinets that are not concealed within other construction.
 - 6. Shop finishing.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For architectural cabinets.
 - 1. Include plans, elevations, sections, and attachment details.
- C. Samples: For each exposed product and for each color and finish specified.

1.3 FIELD CONDITIONS

A. Environmental Limitations with Humidity Control: Do not deliver or install cabinets until building is enclosed, wet-work is complete, and HVAC system is operating and maintaining temperature between 60 and 90 deg F (16 and 32 deg C) and relative humidity between 25 and 55 percent during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 CABINETS, GENERAL

A. Quality Standard: Unless otherwise indicated, comply with the Architectural Woodwork Standards for grades of architectural cabinets indicated for construction, finishes, installation, and other requirements.

2.2 WOOD CABINETS FOR TRANSPARENT FINISH

A. Architectural Woodwork Standards Grade: Premium.

- B. Type of Construction: Frameless.
- C. Door and Drawer-Front Style: Flush overlay.
 - 1. Reveal Dimension: 1/2 inch (13 mm).
- D. Wood for Exposed Surfaces:
 - 1. Species: White oak. Match existing millwork
 - 2. Cut: Rift cut/rift sawn.
 - 3. Grain Direction: Vertically for drawer fronts, doors, and fixed panels.
 - 4. Matching of Veneer Leaves: Slip match.
 - 5. Veneer Matching within Panel Face: Balance match.
- E. Drawer Construction: Fabricate with exposed fronts fastened to subfront with mounting screws from interior of body.
 - 1. Join subfronts, backs, and sides with glued rabbeted joints supplemented by mechanical fasteners.

2.3 WOOD MATERIALS

- A. Wood Products: Provide materials that comply with requirements of referenced quality standard for each type of architectural cabinet and quality grade specified unless otherwise indicated.
 - 1. Do not use plain-sawn softwood lumber with exposed surfaces.
 - 2. Retain one of three options in "Wood Moisture Content" Subparagraph below. First range applies to Ontario, Quebec, and most of the United States. Second applies to damp coastal areas of southern United States and Maritime Provinces. Third applies to dry southwestern United States, Alberta, Manitoba, and Saskatchewan. See relative-humidity and moisture-content map in the Architectural Woodwork Standards. Some locations have microclimates that differ from the surrounding region.
 - 3. Wood Moisture Content: 5 to 10 percent.
 - 4. Medium-Density Fiberboard (MDF): ANSI A208.2, Grade 130.
 - 5. Particleboard (Medium Density): ANSI A208.1, Grade M-2.
 - 6. Softwood Plywood: DOC PS 1, medium-density overlay.
 - 7. Veneer-Faced Panel Products (Hardwood Plywood): HPVA HP-1.
 - 8. Thermally Fused Laminate (TFL) Panels: Particleboard or MDF finished with thermally fused, melamine-impregnated decorative paper.

2.4 CABINET HARDWARE AND ACCESSORIES

- A. Cabinet Hardware: Provide cabinet hardware and accessory materials associated with architectural cabinets.
- B. Frameless Concealed Hinges (European Type): ANSI/BHMA A156.9, B01602, 100 degrees of opening, self-closing.

- C. Back-Mounted Pulls: ANSI/BHMA A156.9, B02011.
- D. Wire Pulls: Back mounted, solid metal, 4 inches (100 mm) long, 5/16 inch (8 mm) in diameter.
- E. Catches: Magnetic catches, ANSI/BHMA A156.9, B03141.
- F. Adjustable Shelf Standards and Supports: ANSI/BHMA A156.9, B04071; with shelf rests, B04081.
- G. Shelf Rests: ANSI/BHMA A156.9, B04013; metal.
- H. Drawer Slides: ANSI/BHMA A156.9.
 - Standard Duty (Grade 1 and Grade 2): Side mount.
 a. Material: Zinc-plated ball bearing slides.
- I. Door Locks: ANSI/BHMA A156.11, E07121.
- J. Drawer Locks: ANSI/BHMA A156.11, E07041.
- K. Door and Drawer Silencers: ANSI/ BHMA A156.16, L03011.
- L. Grommets for Cable Passage: 2-inch (51-mm) OD, molded-plastic grommets and matching plastic caps with slot for wire passage.
 - 1. Color: Black.
- M. Exposed Hardware Finishes: For exposed hardware, provide finish that complies with ANSI/BHMA A156.18 for BHMA finish number indicated.
 - 1. Satin Chromium Plated: ANSI/BHMA 626 for brass or bronze base; ANSI/BHMA 652 for steel base.
- N. For concealed hardware, provide manufacturer's standard finish that complies with product class requirements in ANSI/BHMA A156.9.

2.5 MISCELLANEOUS MATERIALS

- A. Furring, Blocking, Shims, and Hanging Strips: Softwood or hardwood lumber, kiln-dried to less than 15 percent moisture content.
- B. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide metal expansion sleeves or expansion bolts for post-installed anchors. Use nonferrousmetal or hot-dip galvanized anchors and inserts at inside face of exterior walls and at floors.

2.6 FABRICATION

A. Sand fire-retardant-treated wood lightly to remove raised grain on exposed surfaces before fabrication.

- B. Complete fabrication, including assembly and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.
- C. Shop-cut openings to maximum extent possible to receive hardware, appliances, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.

2.7 SHOP FINISHING

- A. General: Finish architectural cabinets at manufacturer's shop as specified in this Section. Defer only final touchup, cleaning, and polishing until after installation.
 - 1. Backpriming: Apply one coat of sealer or primer, compatible with finish coats, to concealed surfaces of cabinets.
- B. Transparent Finish:
 - 1. Architectural Woodwork Standards Grade: Premium.
 - 2. Finish: System 5, conversion varnish.
 - 3. Wash Coat for Closed-Grain Woods: Apply wash-coat sealer to cabinets made from closed-grain wood before staining and finishing.
 - 4. Staining: Match existing, approved sample for color.
 - 5. Sheen: Satin, 31-45 gloss units measured on 60-degree gloss meter per ASTM D523.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Before installation, condition cabinets to humidity conditions in installation areas for not less than 72 hours.
- B. Architectural Woodwork Standards Grade: Install cabinets to comply with quality standard grade of item to be installed.
- C. Anchor cabinets to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing. Use fine finishing nails or finishing screws for exposed fastening, countersunk and filled flush with cabinet surface.
 - 1. For shop-finished items, use filler matching finish of items being installed.
- D. Install cabinets level, plumb, and true in line to a tolerance of 1/8 inch in 96 inches (3 mm in 2400 mm) using concealed shims.
 - 1. Scribe and cut cabinets to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.

- 2. Install cabinets without distortion so doors and drawers fit openings and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.
- 3. Maintain veneer sequence matching of cabinets with transparent finish.
- 4. Fasten wall cabinets through back, near top and bottom, and at ends not more than 16 inches (400 mm) o.c.
- E. Shop Finishes: Touch up finishing after installation of architectural cabinets. Fill nail holes with matching filler.

END OF SECTION 064113

SECTION 078413 - PENETRATION FIRESTOPPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Penetration firestopping systems.
 - 2. Penetrations in fire-resistance-rated walls.
 - 3. Penetrations in horizontal assemblies.
 - 4. Penetrations in smoke barriers.
- B. Related Requirements:
 - 1. Section 079200 "Joint Sealants" for non-fire-resistance-rated joint sealants.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Product Schedule: For each penetration firestopping system. Include location, illustration of firestopping system, and design designation of qualified testing and inspecting agency.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Listed System Designs: For each penetration firestopping system, for tests performed by a qualified testing agency.

1.4 CLOSEOUT SUBMITTALS

A. Installer Certificates: From Installer indicating that penetration firestopping systems have been installed in compliance with requirements and manufacturer's written instructions.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Entity that has been approved by FM Approvals in accordance with FM Approvals 4991 or been evaluated by UL and found to comply with UL's "UL Solutions Qualified Firestop Contractor Program."

1.6 FIELD CONDITIONS

- A. Environmental Limitations: Do not install penetration firestopping systems when ambient or substrate temperatures are outside limits permitted by penetration firestopping system manufacturers or when substrates are wet because of rain, frost, condensation, or other causes.
- B. Install and cure penetration firestopping system materials in accordance with manufacturer's written instructions using natural means of ventilations or, where this is inadequate, forced-air circulation.

1.7 COORDINATION

- A. Coordinate construction of openings and penetrating items to ensure that penetration firestopping systems can be accessed and installed in accordance with specified firestopping system design.
- B. Coordinate sizing of sleeves, openings, core-drilled holes, or cut openings to accommodate penetration firestopping systems.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain penetration firestopping systems for each type of opening indicated from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Test-Response Characteristics:
 - 1. Perform penetration firestopping system tests by a qualified testing agency acceptable to authorities having jurisdiction.
 - 2. Test in accordance with testing standards referenced in "Penetration Firestopping Systems" Article. Provide rated systems complying with the following requirements:
 - a. Penetration firestopping systems installed with products bearing the classification marking of a qualified testing agency.
 - 1) UL in its online directory "Product iQ."
 - 2) Intertek Group in its "Directory of Building Products."
 - 3) FM Approvals in its "Approval Guide."
- B. Provide components for each penetration firestopping system that, upon curing, do not reemulsify, dissolve, leach, break down, or otherwise deteriorate over time from exposure to atmospheric moisture, sweating pipes, ponding water, or other forms of moisture characteristic during and after construction.

- C. Provide components for each penetration firestopping system that do not contain ethylene glycol.
- D. Provide components for each penetration firestopping system that are sufficiently flexible to accommodate movement, such as pipe vibration, water hammer, thermal expansion, and other normal building movement without damage.
- E. Provide components for each penetration firestopping system that are appropriately tested for the thickness and type of insulation utilized.

2.3 PENETRATION FIRESTOPPING SYSTEMS

- A. Penetration Firestopping Systems: Systems that resist spread of fire, passage of smoke and other gases, and maintain original fire-resistance rating of construction penetrated. Penetration firestopping systems must be compatible with one another, with the substrates forming openings, and with penetrating items if any.
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. <u>3M Building and Construction</u>.
 - b. FireShield; Fire Rated Solutions LLC.
 - c. <u>Hilti, Inc</u>.
 - d. <u>Tremco Incorporated</u>.
- B. Penetrations in Fire-Resistance-Rated Walls: Penetration firestopping systems with ratings determined in accordance with ASTM E814 or UL 1479.
 - 1. F-Rating: Not less than the fire-resistance rating of the wall penetrated.
 - 2. Membrane Penetrations: Install recessed fixtures such that the required fire resistance will not be reduced.
 - 3. M-Rating: Provide penetration firestopping systems meeting specified F-Rating after being tested in accordance with ASTM E3037.
- C. Penetrations in Horizontal Assemblies: Penetration firestopping systems with ratings determined in accordance with ASTM E814 or UL 1479.
 - 1. F-Rating: At least one hour, but not less than the fire-resistance rating of the floor penetrated.
 - 2. M-Rating: Provide penetration firestopping systems meeting specified F-Rating, after being tested in accordance with ASTM E3037.
- D. Penetrations in Smoke Barriers: Penetration firestopping systems with ratings determined in accordance with UL 1479.
 - 1. L-Rating: Not exceeding 5.0 cfm/sq. ft. (0.025 cu. m/s per sq. m) of penetration opening and no more than 50-cfm (0.024-cu. m/s) cumulative total for any 100 sq. ft. (9.3 sq. m) at both ambient and elevated temperatures.
 - 2. M-Rating: Provide penetration firestopping systems meeting specified L-Rating after being tested in accordance with ASTM E3037.

E. Exposed Penetration Firestopping Systems: Flame-spread and smoke-developed indexes of less than 25 and 450, respectively, when tested in accordance with ASTM E84 or UL 723.

2.4 ACCESSORIES

- A. Provide components for each penetration firestopping system that are needed to install fill materials and to maintain ratings required. Use only those components specified by penetration firestopping system manufacturer and approved by qualified testing and inspecting agency for conditions indicated, including but not limited to:
 - 1. Permanent forming/damming/backing materials.
 - 2. Substrate primers.
 - 3. Collars.
 - 4. Steel sleeves.

2.5 FILL MATERIALS

- A. Latex Sealants: Single-component latex formulations that do not re-emulsify after cure during exposure to moisture.
- B. Firestopping Devices: Factory-assembled collars formed from galvanized steel and lined with intumescent material sized to fit specific diameter of penetrant.
- C. Intumescent Composite Sheets: Rigid panels consisting of aluminum-foil-faced intumescent elastomeric sheet bonded to galvanized-steel sheet.
- D. Intumescent Putties: Nonhardening, water-resistant, intumescent putties containing no solvents or inorganic fibers.
- E. Intumescent Wrap Strips: Single-component intumescent elastomeric strips for use around combustible penetrants.
- F. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.
- G. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants.
- H. Thermal and Endothermic Wraps: Flexible, insulating, and fire-resistant protective wraps tested and listed for up to 2-hour fire ratings in accordance with ASTM E814 or UL 1479; for protecting membrane penetrations of utility boxes, critical electrical circuits, communications lines, and fuel lines, and for thermal barrier and circuit integrity protection in accordance with ASTM E1725 or UL 1724.
- I. Wall-Opening Protective Materials: Intumescent, non-curing putty pads or self-adhesive inserts for protection of electrical switch and receptacle boxes.
- J. Fire-Rated HVAC Retaining Angles: Steel angle system with integral intumescent firestopping gasket for use around rectangular steel HVAC ducts without fire dampers.

K. Firestopping Plugs: Flexible, re-enterable, intumescent, foam-rubber plug for use in blank round openings and cable sleeves.

2.6 MIXING

A. Penetration Firestopping Materials: For those products requiring mixing before application, comply with penetration firestopping system manufacturer's written instructions for accurate proportioning of materials, water (if required), type of mixing equipment, selection of mixer speeds, mixing containers, mixing time, and other items or procedures needed to produce products of uniform quality with optimum performance characteristics for application indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for opening configurations, penetrating items, substrates, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning: Before installing penetration firestopping systems, clean out openings in accordance with manufacturer's written instructions and with the following requirements:
 - 1. Remove foreign materials from substrate surfaces that could interfere with adhesion of penetration firestopping materials.
 - 2. Clean opening substrates and penetrating items to produce clean, sound surfaces capable of developing optimum bond with penetration firestopping materials. Remove loose particles remaining from cleaning operation.
 - 3. Remove laitance and form-release agents from concrete.
- B. Prime substrates in accordance with penetration firestopping system manufacturer's written installation instructions, using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.

3.3 INSTALLATION

- A. General: Install penetration firestopping systems in accordance with manufacturer's written installation instructions and published drawings for products and applications.
- B. Install forming materials and other accessories of types required to support fill materials during their application and in the position needed to produce cross-sectional shapes and depths required to achieve fire ratings indicated.

- 1. After installing fill materials and allowing them to fully cure, remove combustible forming materials and other accessories not forming permanent components of firestopping.
- C. Install fill materials by proven techniques to produce the following results:
 - 1. Fill voids and cavities formed by openings, forming materials, accessories, and penetrating items to achieve required fire-resistance ratings.
 - 2. Apply materials so they contact and adhere to substrates formed by openings and penetrating items.
 - 3. For fill materials that will remain exposed after completing the Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

3.4 IDENTIFICATION

- A. Wall Identification: Permanently label walls containing penetration firestopping systems with the words "FIRE AND/OR SMOKE BARRIER PROTECT ALL OPENINGS," using lettering not less than 3 inches (76 mm) high and with minimum 0.375-inch (9.5-mm) strokes.
 - 1. Locate in accessible concealed floor, floor-ceiling, or attic space at 15 ft. (4.57 m) from end of wall and at intervals not exceeding 30 ft. (9.14 m).

3.5 FIELD QUALITY CONTROL

- A. Owner may engage a qualified inspection agency to conduct and report on inspections in accordance with ASTM E2174.
- B. Where deficiencies are found or penetration firestopping system is damaged or removed because of testing, repair or replace penetration firestopping system to comply with requirements.
- C. Proceed with enclosing penetration firestopping systems with other construction only after inspection reports are issued and installations comply with requirements.

3.6 CLEANING AND PROTECTION

- A. Clean off excess fill materials adjacent to openings as the Work progresses by methods and with cleaning materials that are approved in writing by penetration firestopping system manufacturers and that do not damage materials in which openings occur.
- B. Provide final protection and maintain conditions during and after installation that ensure that penetration firestopping systems are without damage or deterioration at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, immediately cut out and remove damaged or deteriorated penetration firestopping material and install new materials to produce systems complying with specified requirements.

END OF SECTION 078413

SECTION 079200 - JOINT SEALANTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Silicone joint sealants.
 - 2. Nonstaining silicone joint sealants.
 - 3. Urethane joint sealants.
 - 4. Mildew-resistant joint sealants.

1.2 ACTION SUBMITTALS

- A. Product data.
- B. Samples: Manufacturer's standard color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- C. Joint-Sealant Schedule: Include the following information:
 - 1. Joint-sealant application, joint location, and designation.
 - 2. Joint-sealant manufacturer and product name.
 - 3. Joint-sealant formulation.
 - 4. Joint-sealant color.

1.3 INFORMATIONAL SUBMITTALS

- A. Preconstruction Field-Adhesion-Test Reports: Indicate which sealants and joint preparation methods resulted in optimum adhesion to joint substrates based on testing specified in "Preconstruction Testing" Article.
- B. Field Quality-Control Reports: For field-adhesion-test reports, for each sealant application tested.
- C. Sample warranties.

1.4 CLOSEOUT SUBMITTALS

- A. Warranty Documentation:
 - 1. Manufacturers' special warranties.
 - 2. Installer's special warranties.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Authorized representative who is trained and approved by manufacturer.
- B. Testing Agency Qualifications: Qualified in accordance with ASTM C1021 to conduct the testing indicated.

1.6 PRECONSTRUCTION TESTING

- A. Preconstruction Field-Adhesion Testing: Before installing sealants, field test their adhesion to Project joint substrates as follows:
 - 1. Locate test joints where indicated on Project or, if not indicated, as directed by Architect.
 - 2. Conduct field tests for each kind of exterior sealant and joint substrate.
 - 3. Notify Architect seven days in advance of dates and times when test joints will be erected.
 - 4. Test Method: Test joint sealants in accordance with Method A, Tail Procedure, in ASTM C1521.
 - a. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
 - 5. Report whether sealant failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
 - 6. Evaluation of Preconstruction Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.

1.7 FIELD CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F (5 deg C).
 - 2. When joint substrates are wet.
 - 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 - 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

1.8 WARRANTY

- A. Special Installer's Warranty: Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: Two years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer agrees to furnish joint sealants to repair or replace those joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.
- C. Special warranties specified in this article exclude deterioration or failure of joint sealants from the following:
 - 1. Movement of the structure caused by stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression.
 - 2. Disintegration of joint substrates from causes exceeding design specifications.
 - 3. Mechanical damage caused by individuals, tools, or other outside agents.
 - 4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

PART 2 - PRODUCTS

2.1 JOINT SEALANTS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.
- B. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.2 SILICONE JOINT SEALANTS

- A. Silicone, S, NS, 50, NT: Single-component, nonsag, plus 50 percent and minus 50 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant; ASTM C920, Type S, Grade NS, Class 50, Use NT.
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. <u>Pecora Corporation</u>.
 - b. Sika Corporation Building Components.
 - c. <u>The Dow Chemical Company</u>.

2.3 NONSTAINING SILICONE JOINT SEALANTS

- A. Nonstaining Joint Sealants: No staining of substrates when tested in accordance with ASTM C1248.
- B. Silicone, Nonstaining, S, NS, 50, NT: Nonstaining, single-component, nonsag, plus 50 percent and minus 50 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant; ASTM C920, Type S, Grade NS, Class 50, Use NT.
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. <u>Pecora Corporation</u>.
 - b. Sika Corporation Building Components.
 - c. <u>The Dow Chemical Company</u>.
 - d. <u>Tremco Incorporated</u>.

2.4 URETHANE JOINT SEALANTS

A. Urethane, S, NS, 100/50, T, NT: Single-component, nonsag, plus 100 percent and minus 50 percent movement capability, traffic- and nontraffic-use, urethane joint sealant; ASTM C920, Type S, Grade NS, Class 100/50, Uses T and NT.

2.5 MILDEW-RESISTANT JOINT SEALANTS

- A. Mildew-Resistant Joint Sealants: Formulated for prolonged exposure to humidity with fungicide to prevent mold and mildew growth.
- B. Silicone, Mildew Resistant, Acid Curing, S, NS, 25, NT: Mildew-resistant, single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, acid-curing silicone joint sealant; ASTM C920, Type S, Grade NS, Class 25, Use NT.
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Pecora Corporation</u>.
 - b. Sika Corporation Building Components.
 - c. <u>The Dow Chemical Company</u>.
 - d. <u>Tremco Incorporated</u>.

2.6 JOINT-SEALANT BACKING

A. Sealant Backing Material, General: Nonstaining; compatible with joint substrates, sealants, primers, and other joint fillers; and approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

- B. Cylindrical Sealant Backings: ASTM C1330, Type C (closed-cell material with a surface skin) or as approved in writing by joint-sealant manufacturer for joint application indicated, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.
- C. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint. Provide self-adhesive tape where applicable.

2.7 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:
 - 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
 - 2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:

- a. Metal.
- b. Glass.
- c. Glazed surfaces of ceramic tile.
- B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.2 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install sealant backings of type indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application, and replace them with dry materials.
- D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.
- E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
 - 1. Place sealants so they directly contact and fully wet joint substrates.
 - 2. Completely fill recesses in each joint configuration.
 - 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants in accordance with requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
 - 1. Remove excess sealant from surfaces adjacent to joints.
 - 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.

- 3. Provide concave joint profile in accordance with Figure 8A in ASTM C1193 unless otherwise indicated.
- G. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.
- H. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections:
 - 1. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:
 - a. Extent of Testing: Test completed and cured sealant joints as follows:
 - 1) Perform 10 tests for the first 1000 ft. (300 m) of joint length for each kind of sealant and joint substrate.
 - b. Test Method: Test joint sealants in accordance with Method A, Tail Procedure, in ASTM C1521.
 - 1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
 - c. Inspect tested joints and report on the following:
 - 1) Whether sealants filled joint cavities and are free of voids.
 - 2) Whether sealant dimensions and configurations comply with specified requirements.
 - 3) Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion complies with sealant manufacturer's field-adhesion hand-pull test criteria.
 - d. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant material, sealant configuration, and sealant dimensions.

- e. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.
- 2. Evaluation of Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.
- C. Prepare test and inspection reports.

3.4 **PROTECTION**

A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

END OF SECTION 079200

SECTION 081213 - HOLLOW METAL FRAMES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Interior standard steel frames.
 - 2. Borrowed lites.

1.2 DEFINITIONS

- A. Minimum Thickness: Minimum thickness of base metal without coatings according to SDI A250.8.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of product.
 - B. Shop Drawings: Include elevations, frame profiles, metal thicknesses, and wall opening conditions.
 - C. Schedule: Prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings.

1.4 INFORMATIONAL SUBMITTALS

A. Product test reports.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

2.2 STANDARD STEEL FRAMES

- A. Construct hollow-metal frames to comply with standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- B. Interior Frames: SDI A250.8. At locations indicated in the Door and Frame Schedule on Drawings.
 - 1. Materials: Steel sheet, minimum thickness of 0.053 inch (1.3 mm).

- 2. Sidelite Frames: Fabricated from same thickness material as adjacent door frame.
- 3. Construction: Full profile welded.
- 4. Exposed Finish: Prime.

2.3 BORROWED LITES

- A. Fabricate of Steel sheet, minimum thickness of 0.053 inch (1.3 mm).
- B. Construction: Full profile welded.

2.4 FRAME ANCHORS

- A. Jamb Anchors:
 - 1. Type: Anchors of minimum size and type required by applicable door and frame standard, and suitable for performance level indicated.
 - 2. Quantity: Minimum of three anchors per jamb, with one additional anchor for frames with no floor anchor. Provide one additional anchor for each 24 inches (610 mm) of frame height above 7 feet (2.1 m).
 - 3. Postinstalled Expansion Anchor: Minimum 3/8-inch- (9.5-mm-) diameter bolts with expansion shields or inserts, with manufacturer's standard pipe spacer.
- B. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor.
- C. Floor Anchors for Concrete Slabs with Underlayment: Adjustable-type anchors with extension clips, allowing not less than 2-inch (51-mm) height adjustment. Terminate bottom of frames at top of underlayment.
- D. Material: ASTM A879/A879M, Commercial Steel (CS), 04Z (12G) coating designation; mill phosphatized.

2.5 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- B. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- C. Metallic-Coated Steel Sheet: ASTM A653/A653M, Commercial Steel (CS), Type B.
- D. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A153/A153M.
- E. Power-Actuated Fasteners in Concrete: Fabricated from corrosion-resistant materials.
- F. Glazing: Comply with requirements in Section 088000 "Glazing."

2.6 FABRICATION

- A. Hollow-Metal Frames: Fabricate in one piece except where handling and shipping limitations require multiple sections. Where frames are fabricated in sections, provide alignment plates or angles at each joint, fabricated of metal of same or greater thickness as frames.
 - 1. Sidelite Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by welding, or by rigid mechanical anchors.
 - 2. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
 - 3. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows. Keep holes clear during construction.
 - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
 - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- B. Hardware Preparation: Factory prepare hollow-metal frames to receive templated mortised hardware, and electrical wiring; include cutouts, reinforcement, mortising, drilling, and tapping according to SDI A250.6, the Door Hardware Schedule on Drawings, and templates.
 - 1. Reinforce frames to receive nontemplated, mortised, and surface-mounted door hardware.
 - 2. Comply with BHMA A156.115 for preparing hollow-metal frames for hardware.
- C. Glazed Lites: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with mitered hairline joints.
 - 1. Multiple Glazed Lites: Provide fixed and removable stops and moldings so that each glazed lite is capable of being removed independently.
 - 2. Provide fixed frame moldings on outside of exterior and on secure side of interior frames. Provide loose stops and moldings on inside of hollow-metal frames.
 - 3. Coordinate rabbet width between fixed and removable stops with glazing and installation types indicated.
 - 4. Provide stops for installation with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches (230 mm) o.c. and not more than 2 inches (51 mm) o.c. from each corner.

2.7 STEEL FINISHES

- A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.
 - 1. Shop Primer: SDI A250.10.
- B. Factory Finish: SDI A250.3.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install hollow-metal frames plumb, rigid, properly aligned, and securely fastened in place. Comply with approved Shop Drawings and with manufacturer's written instructions. Comply with SDI A250.11.
- B. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces without damage to completed Work.
 - 1. Where frames are fabricated in sections, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces. Touch-up finishes.
 - 2. Install frames with removable stops located on secure side of opening.
- C. Fire-Rated Openings: Install frames according to NFPA 80.
- D. Floor Anchors: Secure with postinstalled expansion anchors.
 - 1. Floor anchors may be set with power-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.
- E. Solidly pack mineral-fiber insulation inside frames.
- F. Installation Tolerances: Adjust hollow-metal frames to the following tolerances:
 - 1. Squareness: Plus or minus 1/16 inch (1.6 mm), measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - 2. Alignment: Plus or minus 1/16 inch (1.6 mm), measured at jambs on a horizontal line parallel to plane of wall.
 - 3. Twist: Plus or minus 1/16 inch (1.6 mm), measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
 - 4. Plumbness: Plus or minus 1/16 inch (1.6 mm), measured at jambs at floor.
- G. Glazing: Comply with installation requirements in Section 088000 "Glazing" and with hollowmetal manufacturer's written instructions.

3.2 CLEANING AND TOUCHUP

A. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.

END OF SECTION 081213

SECTION 081416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Five-ply flush wood veneer-faced doors for transparent finish.
 - 2. Factory finishing flush wood doors.
 - 3. Factory fitting flush wood doors to frames and factory machining for hardware.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product, including the following:
 - 1. Door core materials and construction.
 - 2. Door edge construction
 - 3. Door face type and characteristics.
 - 4. Door trim for openings.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each type of door; construction details not covered in Product Data; and the following:
 - 1. Door schedule indicating door location, type, size, fire protection rating, and swing.
 - 2. Door elevations, dimension and locations of hardware, lite and louver cutouts, and glazing thicknesses.
 - 3. Details of frame for each frame type, including dimensions and profile.
 - 4. Dimensions and locations of blocking for hardware attachment.
 - 5. Clearances and undercuts.
 - 6. Requirements for veneer matching.
 - 7. Apply AWI Quality Certification Program label to Shop Drawings.
- C. Samples: For factory-finished doors.

1.3 CLOSEOUT SUBMITTALS

- A. Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.
- B. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.

1.4 QUALITY ASSURANCE

A. Manufacturer's Certification: Licensed participant in AWI's Quality Certification Program.

FLUSH WOOD DOORS
PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Wood Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction, for fire-protection ratings and temperature-rise limits indicated on Drawings, based on testing at positive pressure in accordance with UL 10C or NFPA 252.
- B. Smoke- and Draft-Control Door Assemblies: Listed and labeled for smoke and draft control by a qualified testing agency acceptable to authorities having jurisdiction, based on testing in accordance with UL 1784 and installed in compliance with NFPA 105.

2.2 FLUSH WOOD DOORS AND FRAMES, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with "Architectural Woodwork Standards."
 - 1. Provide labels and certificates from AWI certification program indicating that doors comply with requirements of grades specified.

2.3 SOLID-CORE, FIVE-PLY FLUSH WOOD VENEER-FACED DOORS FOR TRANSPARENT FINISH

- A. Interior Doors, Solid-Core Five-Ply Veneer-Faced:
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Oregon Door.
 - b. <u>Oshkosh Door Company</u>.
 - c. <u>VT Industries, Inc</u>.
 - 2. Performance Grade: ANSI/WDMA I.S. 1A Heavy Duty.
 - 3. Architectural Woodwork Standards Grade: Custom.
 - 4. Faces: Single-ply wood veneer not less than 1/50 inch (0.508 mm) thick.
 - a. Species: White Oak. Match existing
 - b. Cut: Rift cut.
 - c. Match between Veneer Leaves: Slip match.
 - 5. Exposed Vertical Edges: Applied wood edges of same species as faces and covering edges of crossbands Architectural Woodwork Standards edge Type D.
 - a. Fire-Rated Single Doors: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed vertical edges.

- b. Mineral-Core Doors: At hinge stiles, provide laminated-edge construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.
 - 1) Screw-Holding Capability: 475 lbf (2110 N) in accordance with WDMA T.M. 10.
- 6. Core for Non-Fire-Rated Doors:
 - a. ANSI A208.1, Grade LD-2 particleboard.
 - Provide doors with glued-wood-stave cores instead of particleboard cores for doors scheduled to receive exit devices in Section 087100 "Door Hardware."
 - b. Glued wood stave.
 - c. WDMA I.S. 10 structural composite lumber.
 - 1) Screw Withdrawal, Face: 475 lb (2110 N).
 - 2) Screw Withdrawal, Edge: 475 lb (2110 N).
 - d. Either glued wood stave or WDMA I.S. 10 structural composite lumber.
- 7. Core for Fire-Rated Doors: As required to achieve fire-protection rating indicated on Drawings.
- 8. Construction: Five plies, hot-pressed bonded (vertical and horizontal edging is bonded to core), with entire unit abrasive planed before veneering.

2.4 LIGHT FRAMES AND LOUVERS

A. Metal Frames for Light Openings in Fire-Rated Doors: Manufacturer's standard frame formed of 0.048-inch- (1.2-mm-) thick, cold-rolled steel sheet; factory primed for paint finish; and approved for use in doors of fire-protection rating indicated on Drawings.

2.5 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated.
 - 1. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
 - 2. Comply with NFPA 80 requirements for fire-rated doors.
- B. Factory machine doors for hardware that is not surface applied.
 - 1. Locate hardware to comply with DHI-WDHS-3.
 - 2. Comply with final hardware schedules, door frame Shop Drawings, ANSI/BHMA-156.115-W, and hardware templates.
 - 3. Coordinate with hardware mortises in metal frames, to verify dimensions and alignment before factory machining.

- 4. For doors scheduled to receive electrified locksets, provide factory-installed raceway and wiring to accommodate specified hardware.
- C. Openings: Factory cut and trim openings through doors.
 - 1. Light Openings: Trim openings with moldings of material and profile indicated.
 - 2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."

2.6 FACTORY FINISHING

- A. Comply with referenced quality standard for factory finishing.
 - 1. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 - 2. Finish faces, all four edges, edges of cutouts, and mortises.
 - 3. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors.
- C. Transparent Finish:
 - 1. Architectural Woodwork Standards System-10, UV Curable, Water Based.
 - 2. Staining: As selected by Architect from manufacturer's full range.
 - 3. Sheen: Satin.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Hardware: For installation, see Section 087100 "Door Hardware."
- B. Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.
- C. Install frames level, plumb, true, and straight.
 - 1. Shim as required with concealed shims. Install level and plumb to a tolerance of 1/8 inch in 96 inches (3.2 mm in 2400 mm).
 - 2. Anchor frames to anchors or blocking built in or directly attached to substrates.
 - a. Secure with countersunk, concealed fasteners and blind nailing.
 - b. Use fine finishing nails for exposed fastening, countersunk and filled flush with woodwork.
 - 1) For factory-finished items, use filler matching finish of items being installed.

- 3. Install fire-rated doors and frames in accordance with NFPA 80.
- 4. Install smoke- and draft-control doors in accordance with NFPA 105.
- D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.2 FIELD QUALITY CONTROL

- A. Inspection Agency: Engage a qualified inspector to perform inspections and to furnish reports to Architect.
- B. Inspections:
 - 1. Provide inspection of installed Work through AWI's Quality Certification Program, certifying that wood doors, including installation, comply with requirements of AWI/AWMCA/WI's "Architectural Woodwork Standards" for the specified grade.
 - 2. Fire-Rated Door Inspections: Inspect each fire-rated door in accordance with NFPA 80, Section 5.2.
- C. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.
- D. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.
- E. Prepare and submit separate inspection report for each fire-rated door assembly indicating compliance with each item listed in NFPA 80 and NFPA 101.

3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416

SECTION 084113 ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Aluminum-framed entrance and storefront systems.

1.2 REFERENCE

A. Section 088000 - Glazing

1.3 ACTION SUBMITTALS

- A. Product data.
- B. Shop Drawings:
 - 1. Plans, elevations, sections, full-size details, blade angles and spacing, and attachments to other combatable work.
 - 2. Connection to and continuity with attached metal panel awning and adjacent thermal, weather, air, and vapor barriers.
- C. Samples: Manufacturer's standard color sheets, showing full range of available colors for each type of exposed finish.
- D. Entrance Door Hardware Schedule: Prepared by or under supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams.
- E. Delegated Design Submittals: For aluminum-framed entrance and storefront systems, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Energy Performance Certificates: NFRC-certified energy performance values from manufacturer.
- B. Product test reports.
- C. Source quality-control reports.

- D. Field quality-control reports.
- E. Sample warranties.
- 1.5 CLOSEOUT SUBMITTALS
 - A. Operation and maintenance data.
- 1.6 QUALITY ASSURANCE
 - A. Installer Qualifications:
 - 1. Authorized representative who is trained and approved by manufacturer.
 - B. Delegated Design Engineer Qualifications: A professional engineer who is legally qualified to practice in Illinois where Project is located and who is experienced in providing engineering services of the type indicated.
 - C. Testing Agency Qualifications: Qualified in accordance with ASTM E699 for testing indicated and acceptable to Owner and Architect.
 - D. Egress Door Inspector Qualifications:
 - 1. Inspector for field quality-control inspections of egress door assemblies to comply with qualifications set forth in NFPA 101, Ch. 7 "Means of Egress," Section "Means of Egress Components," Article "Inspection of Door Openings."
 - E. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of assemblies. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction.

Do not change intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If changes are proposed, submit comprehensive explanatory data to Architect for review.

1.7 WARRANTY

- A. Special Warranty: Manufacturer and Installer agree to repair or replace components of aluminum-framed entrance and storefront systems that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: 10 years from date of Substantial Completion.
- B. Special Finish Warranty, Factory-Applied Finishes: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of baked-enamel, powder-coat, or organic finishes within specified warranty period.

- 1. Warranty Period: 20 years from date of Substantial Completion.
- C. Special Finish Warranty, Anodized Finishes: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of anodized finishes within specified warranty period.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer to design aluminum-framed entrance and storefront systems.
- B. General Performance: Comply with performance requirements specified, as determined by testing of aluminum-framed entrance and storefront systems representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
 - 1. Aluminum-framed entrance and storefront systems to withstand movements of supporting structure, including, but not limited to, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
 - 2. Failure also includes the following:
 - a. Thermal stresses transferring to building structure.
 - b. Glass breakage.
 - c. Noise or vibration created by wind and thermal and structural movements.
 - d. Loosening or weakening of fasteners, attachments, and other components.
 - e. Failure of operating units.
- C. Structural Loads:
 - 1. Design Loads: As indicated on Drawings.
- D. Deflection of Framing Members Supporting Glass: At design wind load, as follows:
 - 1. Deflection Normal to Wall Plane: Limited to 1/175 of clear span for spans of up to 13 feet 6 inches (4.1 m) and to 1/240 of clear span plus 1/4 inch (6.35 mm) for spans greater than 13 feet 6 inches (4.1 m).
 - 2. Deflection Parallel to Glazing Plane: Limited to amount not exceeding that which reduces glazing bite to less than 75 percent of design dimension and that which reduces edge clearance between framing members and glazing or other fixed components to less than 1/8 inch (3.2 mm).
 - a. Operable Units: Provide a minimum 1/16-inch (1.6-mm) clearance between framing members and operable units.
- E. Structural: Test in accordance with ASTM E330/E330M as follows:

- 1. When tested at positive and negative wind-load design pressures, storefront assemblies, including entrance doors, do not evidence deflection exceeding specified limits.
- 2. When tested at 150 percent of positive and negative wind-load design pressures, storefront assemblies, including entrance doors and anchorage, do not evidence material failures, structural distress, or permanent deformation of main framing members exceeding 0.2 percent of span.
- 3. Test Durations: As required by design wind velocity, but not less than 10 seconds.
- F. Energy Performance: Certified and labeled by manufacturer for energy performance as follows:
 - 1. Thermal Transmittance (U-factor):
 - a. Fixed Glazing and Framing Areas: U-factor for the system of not more than 0.38 as determined in accordance with NFRC 100.
 - b. Entrance Doors: U-factor of not more than 0.77 as determined in accordance with NFRC 100.
 - 2. Solar Heat-Gain Coefficient (SHGC):
 - a. Fixed Glazing and Framing Areas: SHGC for the system of not more than 0.51 as determined in accordance with NFRC 200.
 - b. Entrance Doors: SHGC of not more than 0.51 as determined in accordance with NFRC 200.
 - 3. Air Leakage:
 - a. Fixed Glazing and Framing Areas: Air leakage for the system of not more than maximum air-leakage rate based on ASHRAE/IES 90.1 requirements, when tested in accordance with ASTM E283.
 - b. Entrance Doors: Air leakage of not more than maximum air-leakage rate based on IECC and ASHRAE/IES 90.1 for glazed swinging entrance doors. Condensation Resistance Factor (CRF):
- G. Thermal Movements: Allow for thermal movements resulting from ambient and surface temperature changes.
 - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

2.2 ALUMINUM-FRAMED ENTRANCE AND STOREFRONT SYSTEMS

- A. <u>Kawneer</u>
 - 1. <u>Basis of design</u>
- B. Framing Members: Manufacturer's extruded- or formed-aluminum framing members of thickness required and reinforced as required to support imposed loads.

- 1. Exterior Framing Construction: Thermally broken.
- 2. Interior Vestibule Framing Construction: Nonthermal.
- 3. Glazing System: Retained mechanically with gaskets on four sides.
- 4. Finish: High-performance organic finish.
- 5. Fabrication Method: Field-fabricated stick system.
- 6. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
- 7. Steel Reinforcement: As required by manufacturer.
- C. Backer Plates: Manufacturer's standard, continuous backer plates for framing members, if not integral, where framing abuts adjacent construction.
- D. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.
- E. Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing or automatic operation.
 - 1. Door Construction: 1-3/4-inch (44.5-mm) overall thickness, with minimum 0.125-inch-(3.2-mm-) thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
 - 2. Door Design: As indicated Narrow stile; 2-1/8-inch (54-mm) nominal width.
 - 3. Glazing Stops and Gaskets: Beveled, snap-on, extruded-aluminum stops and preformed gaskets.

2.3 ENTRANCE DOOR HARDWARE

- A. Entrance Door Hardware: Hardware is specified in Section 087100 "Door Hardware."
- B. General: Provide entrance door hardware and entrance door hardware sets indicated in door and frame schedule for each entrance door, to comply with requirements in this Section.
 - 1. Entrance Door Hardware Sets: Provide quantity, item, size, finish or color indicated, and products equivalent in function and comparable in quality to named products and complying with BHMA standard referenced.
 - 2. Opening-Force Requirements:
 - a. Egress Doors: Not more than 15 lbf (67 N) to release the latch and not more than 30 lbf (133 N) to set the door in motion and not more than 15 lbf (67 N) to open the door to its minimum required width.
 - b. Accessible Interior Doors: Not more than 5 lbf (22.2 N) to fully open door.

2.4 GLAZING

A. Glazing: Comply with Section 088000 "Glazing."

- B. Glazing Gaskets: Manufacturer's standard sealed-corner pressure-glazing system of black, resilient elastomeric glazing gaskets, setting blocks, and shims or spacers.
- C. Glazing Sealants: As recommended by manufacturer.

2.5 MATERIALS

- A. Sheet and Plate: ASTM B209 (ASTM B209M).
- B. Extruded Bars, Rods, Profiles, and Tubes: ASTM B221 (ASTM B221M).
- C. Structural Profiles: ASTM B308/B308M.
- D. Steel Reinforcement:
 - 1. Structural Shapes, Plates, and Bars: ASTM A36/A36M.
 - 2. Cold-Rolled Sheet and Strip: ASTM A1008/A1008M.
 - 3. Hot-Rolled Sheet and Strip: ASTM A1011/A1011M.
- E. Steel Reinforcement Primer: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods in accordance with recommendations in SSPC-SP COM, and prepare surfaces in accordance with applicable SSPC standard.

2.6 OUTRIGGER SYSTEM

- A. Structural Performance:
 - 1. Combined load on outrigger to be determined in accordance with ASCE 7 or applicable code requirements. Combined load consists of wind, snow and ice loads.
 - 2. Design outrigger to withstand stresses due to combined load. Stresses resulting from thermal expansion/contraction, shall not cause permanent deformation of integral metal panel awning or disengagement from the glazed system.
 - 3. The assembled awning shall be capable of supporting the specified combined load without damage, permanent deformation, or disengagement from the glazed system mullion.
 - 4. Blade deflection shall not exceed L/120 of span length.
 - 5. Submit test reports verifying compliance with each test requirement required by the project.
 - 6. Thermal Movements: Allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures.
 - 7. Temperature Change (Range): 120 deg F (49 deg C), ambient; 180 deg F (82 deg C), material surfaces.

2.7 FABRICATION

A. Form or extrude aluminum shapes before finishing.

- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Fabricate components that, when assembled, have the following characteristics:
 - 1. Profiles that are sharp, straight, and free of defects or deformations.
 - 2. Accurately fitted joints with ends coped or mitered.
 - 3. Physical and thermal isolation of glazing from framing members.
 - 4. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
 - 5. Provisions for field replacement of glazing from interior for vision glass and exterior for spandrel glazing or metal panels.
 - 6. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- E. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.
- F. Entrance Doors: Reinforce doors as required for installing entrance door hardware.
- G. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.
- H. After fabrication, clearly mark components to identify their locations in Project in accordance with Shop Drawings.

2.8 ALUMINUM FINISHES

- A. Superior-Performance Organic Finish, Three-Coat PVDF: Fluoropolymer finish complying with AAMA 2605 and containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat.
 - 1. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 2. Color and Gloss: Match Architect's sample As selected by Architect from manufacturer's full range Insert color and gloss.

PART 3 - EXECUTION

3.1 INSTALLATION OF ALUMINUM-FRAMED ENTRANCE AND STOREFRONT SYSTEMS

- A. Comply with manufacturer's written instructions.
- B. Do not install damaged components.

- C. Fit joints to produce hairline joints free of burrs and distortion.
- D. Rigidly secure nonmovement joints.
- E. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration and to prevent impeding movement of moving joints.
- F. Seal perimeter and other joints watertight unless otherwise indicated.
- G. Metal Protection:
 - 1. Where aluminum is in contact with dissimilar metals, protect against galvanic action by painting contact surfaces with materials recommended by manufacturer for this purpose or by installing nonconductive spacers.
 - 2. Where aluminum is in contact with concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- H. Set continuous sill members and flashing in full sealant bed, as specified in Section 079200 "Joint Sealants," to produce weathertight installation.
- I. Install joint filler behind sealant as recommended by sealant manufacturer.
- J. Install components plumb and true in alignment with established lines and grades.
- K. Install entrance doors to produce smooth operation and tight fit at contact points.
 - 1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.
 - 2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware in accordance with entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.
- L. Install glazing as specified in Section 088000 "Glazing."

3.2 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests.
- B. Tests: Perform the following test on representative areas of aluminum-framed entrance and storefront systems.
 - 1. Water-Spray Test: Before installation of interior finishes has begun, areas designated by Architect to be tested in accordance with AAMA 501.2 and to not evidence water penetration.
 - a. Perform a minimum of three tests in areas as directed by Architect.
- C. Inspection Agency: Engage a qualified inspector to perform inspections.
- D. Inspections:

- 1. Egress Door Inspections: Inspect each aluminum-framed entrance door equipped with panic hardware, located in an exit enclosure, electrically controlled, and equipped with special locking arrangements, in accordance with NFPA 101, Ch. 7 "Means of Egress," Section "Means of Egress Components," Article "Inspection of Door Openings."
- E. Aluminum-framed entrance and storefront systems will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

END OF SECTION 084113

SECTION 087100 - DOOR HARDWARE

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Hinges.
 - 2. Bored locks.
 - 3. Electric strikes.
 - 4. Exit locks and alarms.
 - 5. Exit devices and auxiliary items.
 - 6. Lock cylinders.
 - 7. Surface closers.
 - 8. Closer holder release devices.
 - 9. Wall- and floor-mounted stops.
 - 10. Overhead stops and holders.
 - 11. Door gasketing.
 - 12. Thresholds.

1.2 ACTION SUBMITTALS

- A. Product data.
- B. Shop Drawings: For electrified door hardware.
 - 1. Diagrams for power, signal, and control wiring.
 - 2. Details of interface of electrified door hardware and building safety and security systems.
- C. Door hardware schedule.
- D. Keying schedule.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Door strikes provided and installed by Owner. Refer to Owner's scope of work document for installation requirements.
- B. Card Readers provided and installed by Owner. Refer to Owner's scope of work document.

2.2 PERFORMANCE REQUIREMENTS

- A. Air-Leakage Rate: Maximum air leakage of 0.3 cfm per sq. ft. (3 cu. m per minute/sq. m) at the tested pressure differential of 0.3 inch wg (75 Pa) of water.
- B. Means of Egress Doors: Latches do not require more than 15 lbf (67 N) to release the latch. Locks do not require use of a key, tool, or special knowledge for operation.
- C. Accessibility Requirements: For door hardware on doors in an accessible route, comply with Illinois Accessibility Code.

2.3 HINGES

A. Hinges: ANSI/BHMA A156.1. Provide template-produced hinges for hinges installed on hollow-metal doors and hollow-metal frames.

2.4 ELECTRIC STRIKES

A. Furnished and installed by Owner. Refer to Owner's scope of work document for additional installation requirements.

2.5 CARD READERS

A. Furnished and installed by Owner. Refer to Owner's scope of work document for additional installation requirements.

2.6 MECHANICAL LOCKSETS, LATCHES, AND CYLINDERS

- A. Schlage ND80 JD RHO 626; Everest cylinder.
 - 1. No Substitutions

2.7 KEYING

- A. Keying System: Factory registered, complying with guidelines in ANSI/BHMA A156.28, appendix. Provide one extra key blank for each lock.
 - 1. Existing System:
 - a. Keying requirements to be coordinated with owner.

2.8 SURFACE CLOSERS

A. Schlage LCN 4040XP.

1. No Substitutions

2.9 MECHANICAL STOPS AND HOLDERS

- A. Wall -Mounted Stops: ANSI/BHMA A156.16.
- 2.10 OVERHEAD STOPS AND HOLDERS
 - A. Overhead Stops and Holders: ANSI/BHMA A156.8.

2.11 DOOR GASKETING

- A. Door Gasketing: ANSI/BHMA A156.22; with resilient or flexible seal strips that are easily replaceable and readily available from stocks maintained by manufacturer.
- B. Maximum Air Leakage: When tested in accordance with ASTM E283/E283M with tested pressure differential of 0.3 inch wg (75 Pa), as follows:
 - 1. Gasketing on Single Doors: 0.3 cfm/sq. ft. (3 cu. m per minute/sq. m) of door opening.

2.12 THRESHOLDS

A. Thresholds: ANSI/BHMA A156.21; fabricated to full width of opening indicated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Mounting Heights: Mount door hardware units at heights to comply with the following unless otherwise indicated or required to comply with governing regulations.
 - 1. Standard Steel Doors and Frames: ANSI/SDI A250.8.
 - 2. Custom Steel Doors and Frames: HMMA 831.
 - 3. Wood Doors: DHI's "Recommended Locations for Architectural Hardware for Wood Flush Doors."
- B. Install each door hardware item to comply with manufacturer's written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing work. Do not install surface-mounted items until finishes have been completed on substrates involved.
- C. Hinges: Install types and in quantities indicated in door hardware schedule, but not fewer than the number recommended by manufacturer for application indicated or one hinge for every

30 inches (760 mm) of door height, whichever is more stringent, unless other equivalent means of support for door, such as spring hinges or pivots, are provided.

- D. Lock Cylinders: Install construction cores to secure building and areas during construction period.
 - 1. Replace construction cores with permanent cores as directed by Owner.
 - 2. Furnish permanent cores to Owner for installation.
- E. Boxed Power Supplies: Locate power supplies as indicated or, if not indicated, above accessible ceilings. Verify location with Architect.
 - 1. Configuration: Provide one power supply for each door opening with electrified door hardware.
- F. Thresholds: Set thresholds for exterior doors and other doors indicated in full bed of sealant complying with requirements specified in Section 079200 "Joint Sealants."
- G. Stops: Provide floor stops for doors unless wall or other type stops are indicated in door hardware schedule. Do not mount floor stops where they will impede traffic.
- H. Perimeter Gasketing: Apply to head and jamb, forming seal between door and frame.
 - 1. Do not notch perimeter gasketing to install other surface-applied hardware.
- I. Meeting Stile Gasketing: Fasten to meeting stiles, forming seal when doors are closed.
- J. Door Bottoms: Apply to bottom of door, forming seal with threshold when door is closed.

3.2 FIELD QUALITY CONTROL

- A. Independent Architectural Hardware Consultant: Engage a qualified independent Architectural Hardware Consultant to perform inspections and to prepare inspection reports.
 - 1. Independent Architectural Hardware Consultant will inspect door hardware and state in each report whether installed work complies with or deviates from requirements, including whether door hardware is properly installed and adjusted.

3.3 ADJUSTING

A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.

END OF SECTION 087100

SECTION 088000 - GLAZING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Glass products.
 - 2. Insulating glass.
 - 3. Glazing sealants.
 - 4. Glazing tapes.
 - 5. Miscellaneous glazing materials.

1.2 COORDINATION

A. Coordinate glazing channel dimensions to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances to achieve proper safety margins for glazing retention under each design load case, load case combination, and service condition.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Glass Samples: For each type of glass product other than clear monolithic vision glass; 12 inches (300 mm) square.
- C. Delegated Design Submittal: For glass indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For glass.
- B. Product test reports.
- C. Sample warranties.

1.5 QUALITY ASSURANCE

A. Sealant Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021 to conduct the testing indicated.

1.6 WARRANTY

- A. Manufacturer's Special Warranty for Coated-Glass Products: Manufacturer agrees to replace coated-glass units that deteriorate within specified warranty period. Deterioration of coated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in coating.
 - 1. Warranty Period: 10 years from date of Substantial Completion.
- B. Manufacturer's Special Warranty for Laminated Glass: Manufacturer agrees to replace laminated-glass units that deteriorate within specified warranty period. Deterioration of laminated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning laminated glass contrary to manufacturer's written instructions. Defects include edge separation, delamination materially obstructing vision through glass, and blemishes exceeding those allowed by referenced laminated-glass standard.
 - 1. Warranty Period: 10 years from date of Substantial Completion.
- C. Manufacturer's Special Warranty for Insulating Glass: Manufacturer agrees to replace insulating-glass units that deteriorate within specified warranty period. Deterioration of insulating glass is defined as failure of hermetic seal under normal use that is not attributed to glass breakage or to maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is obstruction of vision by dust, moisture, or film on interior surfaces of glass.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design glazing.
- B. Structural Performance: Glazing shall withstand the following design loads within limits and under conditions indicated determined in accordance with the IBC and ASTM E1300:
 - 1. Thermal Loads: Design glazing to resist thermal stress breakage induced by differential temperature conditions and limited air circulation within individual glass lites and insulated glazing units.

- C. Thermal and Optical Performance Properties: Provide glass with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below:
 - U-Factors: Center-of-glazing values, in accordance with NFRC 100 and based on most current nonbeta version of LBL's WINDOW computer program, expressed as Btu/sq. ft. xh x deg F (W/sq. m x K).
 - 2. SHGC and Visible Transmittance: Center-of-glazing values, in accordance with NFRC 200 and based on most current non-beta version of LBL's WINDOW computer program.
 - 3. Visible Reflectance: Center-of-glazing values, in accordance with NFRC 300.
- D. Acoustic Performance:
 - 1. Exterior Glazing: 33 OITC.
 - 2. Interior Glazing: 37 STC.

2.2 GLASS PRODUCTS, GENERAL

- A. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below unless more stringent requirements are indicated. See these publications for glazing terms not otherwise defined in this Section or in referenced standards.
 - 1. NGA Publications: "Laminated Glazing Reference Manual" and "Glazing Manual."
 - 2. IGMA Publication for Insulating Glass: SIGMA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."
- B. Safety Glazing Labeling: Where safety glazing is indicated, permanently mark glazing with certification label of manufacturer. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
- C. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of the IGCC.
- D. Thickness: Where glass thickness is indicated, it is a minimum. Provide glass that complies with performance requirements and is not less than thickness indicated.
- E. Strength: Where fully tempered float glass is indicated, provide fully tempered float glass.

2.3 GLASS PRODUCTS

- A. Fully Tempered Float Glass: ASTM C1048, Kind FT (fully tempered), Condition A (uncoated), Type I, Class 1 (clear), Quality-Q3.
- B. Reflective- and Low-E-Coated Vision Glass: ASTM C1376.
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. <u>Oldcastle Building Envelope</u>.
 - b. Guardian Glass LLC.
 - c. Pilkington North America; NSG Group.
 - d. Cardinal Glass.

2.4 GLAZING SEALANTS

- A. General:
 - 1. Compatibility: Compatible with one another and with other materials they contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.

- 2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
- 3. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range of industry colors.
- B. Neutral-Curing Silicone Glazing Sealant, Class 100/50: Complying with ASTM C920, Type S, Grade NS, Use NT.

2.5 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tapes: Preformed, butyl-based, 100 percent solids elastomeric tape; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; and complying with ASTM C1281 and AAMA 800 for products indicated below:
 - 1. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.
- B. Expanded Cellular Glazing Tapes: Closed-cell, PVC foam tapes; factory coated with adhesive on both surfaces; and complying with AAMA 800 for the following types:
 - 1. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

2.6 MISCELLANEOUS GLAZING MATERIALS

- A. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- B. Setting Blocks:
 - 1. Type recommended in writing by sealant or glass manufacturer.
- C. Spacers:
 - 1. Type recommended in writing by sealant or glass manufacturer.
- D. Edge Blocks:
 - 1. Type recommended in writing by sealant or glass manufacturer.
- E. Cylindrical Glazing Sealant Backing: ASTM C1330, Type O (open-cell material), of size and density to control glazing sealant depth and otherwise produce optimum glazing sealant performance.

PART 3 - EXECUTION

3.1 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass includes glass with edge damage or other imperfections that, when installed, could weaken glass, impair performance, or impair appearance.
- C. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.
- D. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Provide spacers for glass lites where length plus width is larger than 50 inches (1270 mm).
- G. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and in accordance with requirements in referenced glazing publications.

3.2 TAPE GLAZING

- A. Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops.
- B. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
- C. Cover vertical framing joints by applying tapes to heads and sills first, then to jambs. Cover horizontal framing joints by applying tapes to jambs, then to heads and sills.
- D. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
- E. Apply heel bead of elastomeric sealant where indicated.
- F. Center glass lites in openings on setting blocks, and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.
- G. Apply cap bead of elastomeric sealant over exposed edge of tape as required.

3.3 GASKET GLAZING (DRY)

- A. Cut compression gaskets to lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Installation with Drive-in Wedge Gaskets: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended in writing by gasket manufacturer.
- D. Installation with Pressure-Glazing Stops: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended in writing by gasket manufacturer.
- E. Install gaskets so they protrude past face of glazing stops.

3.4 SEALANT GLAZING (WET)

- A. Install continuous spacers, or spacers combined with cylindrical sealant backing, between glass lites and glazing stops to maintain glass face clearances and to prevent sealant from extruding into glass channel and blocking weep systems until sealants cure. Secure spacers or spacers and backings in place and in position to control depth of installed sealant relative to edge clearance for optimum sealant performance.
- B. Force sealants into glazing channels to eliminate voids and to ensure complete wetting or bond of sealant to glass and channel surfaces.
- C. Tool exposed surfaces of sealants to provide a substantial wash away from glass.

3.5 CLEANING AND PROTECTION

- A. Immediately after installation, remove nonpermanent labels and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains.
 - 1. If, despite such protection, contaminating substances do contact with glass, remove substances immediately as recommended in writing by glass manufacturer. Remove and replace glass that cannot be cleaned without damage to coatings.

C. Remove and replace glass that is damaged during construction period.

3.6 MONOLITHIC GLASS SCHEDULE

- A. Clear Glass Type (GL-01): Monolithic glass partition.
 - 1. ASTM C 1048, Kind FT (fully tempered), Condition A (uncoated surfaces), Type I (transparent), tested for surface and edge compression per ASTM C 1048 and for impact strength per 16 CFR 1201 for Category II materials.
 - 2. Thickness: 3/4 inch (19 mm).
 - 3. Locations: As indicated on drawings.
 - 4. Exposed Edges: Machine ground and flat polished.
 - 5. Butt Edges: Flat ground.
 - 6. Corner Edges: Lap-joint corners with exposed edges polished.

3.7 INSULATING GLASS SCHEDULE

- A. Clear Insulating Glass Type (GL-02):
 - 1. Overall Unit Thickness: 1 inch (25 mm).
 - 2. Minimum Thickness of Each Glass Lite: 5 mm.
 - 3. Outdoor Lite: Fully tempered float glass.
 - 4. Interspace Content: Air
 - 5. Indoor Lite: Fully tempered float glass.
 - 6. Safety glazing required.
- B. Low-E-Coated, Tinted, Insulating Glass (GL-03):
 - 1. Basis of Design Product: Match existing exterior glazing.
 - 2. Overall Unit Thickness: As required to meet design criteria indicated on Drawings.
 - 3. Minimum Thickness of Outdoor Lite: As required to meet design criteria indicated on Drawings.
 - 4. Outdoor Lite: Tinted fully tempered float glass.
 - 5. Tint Color: Gray.
 - 6. Interspace Content: Argon.
 - 7. Indoor Lite: Fully tempered float glass.
 - a. Minimum Thickness of Each Glass Ply: As required to meet design criteria indicated on Drawings.
 - 8. Low-E Coating: Pyrolytic or sputtered on second or third surface.
 - 9. U-Factor: 0.24 maximum.
 - 10. SGHC: 0.23 maximum.
 - 11. Location: All exterior glazing.

END OF SECTION 088000

SECTION 088113 - DECORATIVE GLASS GLAZING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Glass with decorative film overlay.

1.2 COORDINATION

A. Coordinate glazing channel dimensions to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For decorative glass. Show fabrication and installation details.
- C. Glass Samples: 12 inches (300 mm) square.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance data.

1.5 WARRANTY

PART 2 - PRODUCTS

2.1 GLASS PRODUCTS

- A. Decorative Film Overlay: Translucent, dimensionally stable, cast PVC film, 2-mil- (0.05-mm-) minimum thickness, with pressure-sensitive, clear adhesive back for adhering to glass and releasable protective backing.
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, provide products by the following:
 - a. Decorative Films, LLC.

B. Decorative Film Overlay: Apply squarely aligned to glass edges, uniformly smooth, and free from tears, air bubbles, wrinkles, and rough edges, in single sheet completely overlaying the back face of clean glass, according to manufacturer's written instructions, including surface preparation and application temperature limitations.

PART 3 - EXECUTION

3.1 CLEANING AND PROTECTION

- A. Immediately after installation, remove nonpermanent labels and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations. If, despite such protection, contaminating substances do come into contact with glass, remove substances immediately as recommended in writing by glass manufacturer.
- C. Remove and replace glass that is damaged during construction period.

3.2 DECORATIVE GLASS SCHEDULE

- A. Decorative Film Overlays. Applied to Glass Type GL-01, GL-02.
 - 1. Basis-of-Design Product: SOLYX SXJ-0591 Dual Feather Gradient
 - 2. Glass Type: Refer to Section 088000

END OF SECTION 088113

SECTION 092216 - NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Non-load-bearing steel framing systems for interior partitions.
 - 2. Suspension systems for interior ceilings and soffits.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of code-compliance certification for studs and tracks.
- B. Evaluation reports for embossed, high-strength steel studs and tracks, firestop tracks, postinstalled anchors, and power-actuated fasteners.

1.4 QUALITY ASSURANCE

A. Code-Compliance Certification of Studs and Tracks: Provide documentation that framing members are certified according to the product-certification program of the Certified Steel Stud Association, the Steel Framing Industry Association, the Steel Stud Manufacturers Association, or the Supreme Steel Framing System Association.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Notify manufacturer of damaged materials received prior to installation.
- B. Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact.
- C. Protect cold-formed metal framing from corrosion, deformation, and other damage during delivery, storage, and handling as required by AISI S202, "Code of Standard Practice for Cold-Formed Steel Structural Framing."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Test-Response Characteristics: For fire-resistance-rated assemblies that incorporate nonload-bearing steel framing, provide materials and construction identical to those tested in assembly indicated, according to ASTM E119 by an independent testing agency.
- B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated on Drawings, according to ASTM E90 and classified according to ASTM E413 by an independent testing agency.
- C. Horizontal Deflection: For non-composite wall assemblies, limited to 1/360 of the wall height based on horizontal loading of 5 lbf/sq. ft. (239 Pa).
- D. Design framing systems in accordance with AISI S220, "North American Specification for the Design of Cold-Formed Steel Framing Nonstructural Members," unless otherwise indicated.
- E. Design Loads: As indicated on Drawings or 5 lbf/sq. ft. (239 Pa) minimum as required by the IBC.
- F. Design framing systems to accommodate deflection of primary building structure and construction tolerances and to withstand design loads with a maximum deflection of 2 inches (mm)>.

2.2 FRAMING SYSTEMS

- A. Framing Members, General: Comply with AISI S220 for conditions indicated.
 - 1. Steel Sheet Components: Comply with AISI S220 requirements for metal unless otherwise indicated
 - 2. Protective Coating: Comply with AISI S220; ASTM A653/A653M, G40 (Z120); or coating with equivalent corrosion resistance. Galvannealed products are unacceptable.
 - a. Coating demonstrates equivalent corrosion resistance with an evaluation report acceptable to authorities having jurisdiction.
- B. Studs and Track: AISI S220.
 - 1. Minimum Base-Steel Thickness: As required by performance requirements for horizontal deflection.
 - 2. Depth: As indicated on Drawings
- C. Slip-Type Head Joints: Where indicated, provide one of the following:
 - 1. Double-Track System: ASTM C645 top outer tracks, inside track with 2-inch- (51-mm-) deep flanges in thickness not less than indicated for studs and fastened to studs, and outer track sized to friction-fit over inner track.

- 2. Deflection Track: Steel sheet top track manufactured to prevent cracking of finishes applied to interior partition framing resulting from deflection of structure above; in thickness not less than indicated for studs and in width to accommodate depth of studs.
- D. Firestop Tracks: Top track manufactured to allow partition heads to expand and contract with movement of structure while maintaining continuity of fire-resistance-rated assembly indicated; in thickness not less than indicated for studs and in width to accommodate depth of studs.
- E. Flat Strap and Backing Plate: Steel sheet for blocking and bracing in length and width indicated.
 - 1. Minimum Base-Steel Thickness: 0.0269 inch (0.683 mm)].
- F. Cold-Rolled Furring Channels: 0.053-inch (1.34-mm) uncoated-steel thickness, with minimum 1/2-inch- (13-mm-) wide flanges.
 - 1. Depth: As indicated on Drawings .
 - 2. Furring Brackets: Adjustable, corrugated-edge-type steel sheet with minimum uncoatedsteel thickness of 0.0329 inch (0.8 mm).
 - 3. Tie Wire: ASTM A641/A641M, Class 1 zinc coating, soft temper, 0.062-inch- (1.59-mm-) diameter wire, or double strand of 0.048-inch- (1.21-mm-) diameter wire.

2.3 SUSPENSION SYSTEMS

- A. Tie Wire: ASTM A641/A641M, Class 1 zinc coating, soft temper, 0.062-inch- (1.59-mm-) diameter wire, or double strand of 0.048-inch- (1.21-mm-) diameter wire.
- B. Wire Hangers: ASTM A641/A641M, Class 1 zinc coating, soft temper, 0.16 inch (4.12 mm) in diameter.
- C. Carrying Channels (Main Runners): Cold-rolled, commercial-steel sheet with a base-steel thickness of 0.0538 inch (1.367 mm) and minimum 1/2-inch- (13-mm-) wide flanges.
 - 1. Depth: 2-1/2 inches (64 mm).
- D. Furring Channels (Furring Members):
 - 1. Cold-Rolled Channels: 0.0538-inch (1.367-mm) uncoated-steel thickness, with minimum 1/2-inch- (13-mm-) wide flanges, 3/4 inch (19 mm) deep.
 - 2. Steel Studs and Tracks: ASTM C645. Use either conventional steel studs and tracks or embossed, high-strength steel studs and tracks.
 - a. Minimum Base-Steel Thickness: As required by performance requirements for vertical deflection
 - b. Depth: As indicated on Drawings
 - 3. Hat-Shaped, Rigid Furring Channels: ASTM C645, 7/8 inch (22 mm) deep.
 - a. Minimum Base-Steel Thickness: 0.0296 inch (0.752 mm).

- 4. Resilient Furring Channels: 1/2-inch- (13-mm-) deep members designed to reduce sound transmission.
 - a. Configuration: Asymmetrical or hat shaped.

2.4 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that comply with referenced installation standards.
 - 1. Fasteners for Steel Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.
- B. Isolation Strip at Exterior Walls: Provide one of the following:
 - 1. Asphalt-Saturated Organic Felt: ASTM D226/D226M, Type I (No. 15 asphalt felt), nonperforated.
 - 2. Foam Gasket: Adhesive-backed, closed-cell vinyl foam strips that allow fastener penetration without foam displacement, 1/8 inch (3.2 mm) thick, in width to suit steel stud size.

PART 3 - EXECUTION

- 3.1 INSTALLATION, GENERAL
 - A. Installation Standard: ASTM C754.
 - 1. Gypsum Board Assemblies: Also comply with requirements in ASTM C840 that apply toframing installation.
 - B. Install framing and accessories plumb, square, and true to line, with connections securely fastened.
 - C. Install supplementary framing, and blocking to support fixtures, equipment services, heavy trim, grab bars, toilet accessories, furnishings, or similar construction.
 - D. Install bracing at terminations in assemblies.
 - E. Do not bridge building control and expansion joints with non-load-bearing steel framing members. Frame both sides of joints independently.

3.2 INSTALLING FRAMED ASSEMBLIES

- A. Install framing system components according to spacings indicated, but not greater than spacings required by referenced installation standards for assembly types.
- B. Where studs are installed directly against exterior masonry walls or dissimilar metals at exterior walls, install isolation strip between studs and exterior wall.

- C. Install studs so flanges within framing system point in same direction.
- D. Install tracks at floors and overhead supports. Extend framing full height to structural supports or substrates above suspended ceilings except where partitions are indicated to terminate at suspended ceilings. Continue framing around ducts that penetrate partitions above ceiling.
 - 1. Slip-Type Head Joints: Where framing extends to overhead structural supports, install to produce joints at tops of framing systems that prevent axial loading of finished assemblies.
 - 2. Door Openings: Screw vertical studs at jambs to jamb anchor clips on door frames; install track section (for cripple studs) at head and secure to jamb studs.
 - a. Install two studs at each jamb unless otherwise indicated.
 - b. Extend jamb studs through suspended ceilings and attach to underside of overhead structure.
 - 3. Other Framed Openings: Frame openings other than door openings the same as required for door openings unless otherwise indicated. Install framing below sills of openings to match framing required above door heads.
 - 4. Fire-Resistance-Rated Partitions: Install framing to comply with fire-resistance-rated assembly indicated and support closures and to make partitions continuous from floor to underside of solid structure.
 - a. Firestop Track: Where indicated, install to maintain continuity of fire-resistance-rated assembly indicated.
 - 5. Sound-Rated Partitions: Install framing to comply with sound-rated assembly indicated.
- E. Installation Tolerance: Install each framing member so fastening surfaces vary not more than 1/8 inch (3 mm) from the plane formed by faces of adjacent framing.

3.3 INSTALLING CEILING SUSPENSION SYSTEMS

- A. Install suspension system components according to spacings indicated, but not greater than spacings required by referenced installation standards for assembly types.
- B. Isolate suspension systems from building structure where they abut or are penetrated by building structure to prevent transfer of loading imposed by structural movement.
- C. Suspend hangers from building structure as follows:
 - 1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or suspension system.
 - a. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
 - 2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with locations of hangers required to support standard suspension

system members, install supplemental suspension members and hangers in the form of trapezes or equivalent devices.

- a. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced installation standards
- 3. Wire Hangers: Secure by looping and wire tying, either directly to structures or to inserts, eye screws, or other devices and fasteners that are secure and appropriate for substrate, and in a manner that will not cause hangers to deteriorate or otherwise fail.
- 4. Do not attach hangers to steel roof deck.
- 5. Do not attach hangers to permanent metal forms. Furnish cast-in-place hanger inserts that extend through forms.
- 6. Do not attach hangers to rolled-in hanger tabs of composite steel floor deck.
- 7. Do not connect or suspend steel framing from ducts, pipes, or conduit.
- D. Fire-Resistance-Rated Assemblies: Wire tie furring channels to supports.
- E. Installation Tolerances: Install suspension systems that are level to within 1/8 inch in 12 feet (3 mm in 3.6 m) measured lengthwise on each member that will receive finishes and transversely between parallel members that will receive finishes.

END OF SECTION 092216

SECTION 092900 - GYPSUM BOARD

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Interior gypsum board.

1.2 ACTION SUBMITTALS

A. Product data.

1.3 FIELD CONDITIONS

- A. Environmental Limitations: Comply with ASTM C840 requirements or gypsum board manufacturer's written instructions, whichever are more stringent.
- B. Do not install paper-faced gypsum panels until installation areas are enclosed and conditioned.
- C. Do not install panels that are wet, moisture damaged, and mold damaged.
 - 1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain each type of gypsum panel and joint finishing material from single source with resources to provide products of consistent quality in appearance and physical properties.

2.2 PERFORMANCE REQUIREMENTS

A. Fire-Resistance-Rated Assemblies: For fire-resistance-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E119 by an independent testing agency.

B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E90 and classified according to ASTM E413 by an independent testing agency.

2.3 GYPSUM BOARD, GENERAL

A. Size: Provide maximum lengths and widths available that will minimize joints in each area and that correspond with support system indicated.

2.4 INTERIOR GYPSUM BOARD

- A. <u>Manufacturers:</u> Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Georgia-Pacific Gypsum LLC</u>.
 - b. Gold Bond Building Products, LLC provided by National Gypsum Company.
 - c. <u>USG Corporation</u>.
- B. Gypsum Board, Type X: ASTM C1396/C1396M.
 - 1. Thickness: 5/8 inch (15.9 mm).
 - 2. Long Edges: Tapered.
 - 3. Use: Above ceilings.
- C. Mold-Resistant Gypsum Board: ASTM C1396/C1396M. With moisture- and mold-resistant core and paper surfaces.
 - 1. Core: 5/8 inch (15.9 mm), Type X.
 - 2. Long Edges: Tapered.
 - 3. Mold Resistance: ASTM D3273, score of 10 as rated in accordance with ASTM D3274.
- D. Gypsum Ceiling Board: ASTM C1396/C1396M.
 - 1. Thickness: 1/2 inch (12.7 mm).
 - 2. Long Edges: Tapered.

2.5 TILE BACKING PANELS

A. See Section 093013 "Ceramic Tiling."

2.6 TRIM ACCESSORIES

- A. Interior Trim: ASTM C1047.
 - 1. Material: Galvanized or aluminum-coated steel sheet, or rolled zinc.
 - 2. Shapes:

- a. Cornerbead.
- b. Bullnose bead.
- c. LC-Bead: J-shaped; exposed long flange receives joint compound.
- d. L-Bead: L-shaped; exposed long flange receives joint compound.
- e. U-Bead: J-shaped; exposed short flange does not receive joint compound.
- f. Expansion (control) joint.
- g. Curved-Edge Cornerbead: With notched or flexible flanges.

2.7 JOINT TREATMENT MATERIALS

- A. General: Comply with ASTM C475/C475M.
- B. Joint Tape:
 - 1. Interior Gypsum Board: Paper.
- C. Joint Compound for Interior Gypsum Board: For each coat, use formulation that is compatible with other compounds applied on previous or for successive coats.
 - 1. Prefilling: At open joints, rounded or beveled panel edges, and damaged surface areas, use setting-type taping compound.
 - 2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use drying-type, all-purpose compound.
 - 3. Fill Coat: For second coat, use setting-type, sandable topping compound.
 - 4. Finish Coat: For third coat, use setting-type, sandable topping compound.
 - 5. Skim Coat: For final coat of Level 5 finish, use

2.8 AUXILIARY MATERIALS

- A. Provide auxiliary materials that comply with referenced installation standards and manufacturer's written instructions.
- B. Steel Drill Screws: ASTM C1002 unless otherwise indicated.
 - 1. Use screws complying with ASTM C954 for fastening panels to steel members from 0.033 to 0.112 inch (0.84 to 2.84 mm) thick.
- C. Sound-Attenuation Blankets: ASTM C665, Type I (blankets without membrane facing) produced by combining thermosetting resins with mineral fibers manufactured from glass, slag wool, or rock wool.
 - 1. Fire-Resistance-Rated Assemblies: Comply with mineral-fiber requirements of assembly.
- D. Thermal Insulation: As specified in Section 072100 "Thermal Insulation."
PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and substrates including welded hollow-metal frames and support framing, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
- B. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF PANELS

- A. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.
- B. Comply with ASTM C840.
- C. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments. Provide 1/4- to 1/2-inch- (6.4- to 12.7-mm-) wide spaces at these locations and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.
- D. For trim with back flanges intended for fasteners, attach to framing with same fasteners used for panels. Otherwise, attach trim according to manufacturer's written instructions.

3.3 INSTALLATION OF INTERIOR GYPSUM BOARD

- A. Install interior gypsum board in the following locations:
 - 1. Type X: Throughout.
 - 2. Ceiling Type: Ceiling surfaces.
 - 3. Mold-Resistant Type: In restroom / wet areas.
- B. Single-Layer Application:
 - 1. On ceilings, apply gypsum panels before wall/partition board application to greatest extent possible and at right angles to framing unless otherwise indicated.
 - 2. On partitions/walls, apply gypsum panels vertically (parallel to framing) unless otherwise indicated or required by fire-resistance-rated assembly, and minimize end joints.
 - a. Stagger abutting end joints not less than one framing member in alternate courses of panels.
 - 3. Fastening Methods: Apply gypsum panels to supports with steel drill screws.

3.4 FINISHING OF GYPSUM BOARD

- A. Prefill open joints, rounded or beveled edges, and damaged surface areas.
- B. Apply joint tape over gypsum board joints, except for trim products specifically indicated as not intended to receive tape.
- C. Gypsum Board Finish Levels: Finish panels to levels indicated below and according to ASTM C840:
 - 1. Level 1: Ceiling plenum areas, concealed areas, and where indicated.
 - 2. Level 4: At panel surfaces that will be exposed to view unless otherwise indicated.
 - a. Primer and its application to surfaces are specified in Section 099123 "Interior Painting."
 - 3. Level 5: Where indicated on Drawings.
 - a. Primer and its application to surfaces are specified in Section 099123 "Interior Painting."

3.5 **PROTECTION**

- A. Protect adjacent surfaces from drywall compound and promptly remove from floors and other non-drywall surfaces. Repair surfaces stained, marred, or otherwise damaged during drywall application.
- B. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.
- C. Remove and replace panels that are wet, moisture damaged, and mold damaged.
 - 1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

SECTION 095113 - ACOUSTICAL PANEL CEILINGS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes acoustical panels and exposed suspension systems for interior ceilings.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Ceiling suspension-system members.
 - 2. Structural members to which suspension systems will be attached.
 - 3. Method of attaching hangers to building structure.
 - 4. Items penetrating finished ceiling and ceiling-mounted items including the following:
 - a. Lighting fixtures.
 - b. Diffusers.
 - c. Grilles.
 - d. Speakers.
 - e. Sprinklers.
 - 5. Minimum Drawing Scale: 1/8 inch = 1 foot (1:96).

1.4 CLOSEOUT SUBMITTALS

A. Maintenance data.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Acoustical Ceiling Units: Full-size panels equal to 2 percent of quantity installed.
 - 2. Suspension-System Components: Quantity of each exposed component equal to 2 percent of quantity installed.
 - 3. Hold-Down Clips: Equal to 2 percent of quantity installed.

1.6 FIELD CONDITIONS

A. Environmental Limitations: Do not install acoustical panel ceilings until spaces are enclosed and weathertight, wet-work in spaces is complete and dry, work above ceilings is complete, and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design seismic restraints for ceiling systems.
- B. Seismic Performance: Suspended ceilings to withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7 or as indicated on the Drawings.
- C. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: Class A according to ASTM E1264.
 - 2. Smoke-Developed Index: 50 or less.

2.2 ACOUSTICAL PANEL SYSTEM – ACT-1

- A. Astro Clima Plus by USG No Substitutions
 - 1. Acoustical Panel Standard: Manufacturer's standard panels according to ASTM E1264.
 - 2. Classification: Fine textured panel, wet-formed mineral fiber.
 - 3. Color: White.
 - 4. Light Reflectance (LR): 0.86.
 - 5. Ceiling Attenuation Class (CAC): 35.
 - 6. Noise Reduction Coefficient (NRC): 0.55.
 - 7. Edge/Joint Detail: Shadowline Tapered.
 - 8. Thickness: 5/8 inch (15.9 mm)
 - 9. Modular Size: 24 by 24 inches (610 by 610 mm).

B. METAL SUSPENSION SYSTEM

- 1. Metal Suspension-System Standard: Manufacturer's standard, direct-hung, metal suspension system and accessories according to ASTM C635/C635M.
- 2. Exposed Acoustical Suspension System: Hot-dipped galvanized steel grid and cap.
 - a. Structural Classification: Intermediate-duty, when tested in accordance with ASTM C635/C635M.
 - b. Profile: Tee; 15/16 inch (24 mm) face width.
 - c. Finish: Baked enamel.
 - d. Color: White.

2.3 ACCESSORIES

- A. Attachment Devices: Size for five times the design load indicated in ASTM C635/C635M, Table 1, "Direct Hung," unless otherwise indicated. Comply with seismic design requirements.
- B. Hold-Down Clips: Manufacturer's standard hold-down.
- C. Impact Clips: Manufacturer's standard impact-clip system designed to absorb impact forces against acoustical panels.
- D. Seismic Clips: Manufacturer's standard seismic clips designed to secure acoustical panels in place during a seismic event.

2.4 METAL EDGE MOLDINGS AND TRIM

- A. Roll-Formed, Sheet-Metal Edge Moldings and Trim: Type and profile indicated or, if not indicated, manufacturer's standard moldings for edges and penetrations that comply with seismic design requirements; formed from sheet metal of same material, finish, and color as that used for exposed flanges of suspension-system runners.
 - 1. Edge moldings to fit acoustical panel edge details and suspension systems indicated and match width and configuration of exposed runners unless otherwise indicated.
 - 2. For lay-in panels with reveal edge details, provide stepped edge molding that forms reveal of same depth and width as that formed between edge of panel and flange at exposed suspension member.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Measure each ceiling area and establish layout of acoustical panels to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width panels at borders unless otherwise indicated.
- B. Layout openings for penetrations centered on the penetrating items.

3.2 INSTALLATION OF ACOUSTICAL PANEL CEILINGS

- A. Install acoustical panel ceilings in accordance with ASTM C636/C636M, seismic design requirements, and manufacturer's written instructions.
- B. Suspend ceiling hangers from building's structural members and as follows:
 - 1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structure or of ceiling suspension system.
 - 2. Splay hangers only where required to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.

- 3. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension-system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices.
- 4. Secure wire hangers to ceiling-suspension members and to supports above with a minimum of three tight turns. Connect hangers directly to structure or to inserts, eye screws, or other devices that are secure and appropriate for substrate and that will not deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
- 5. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels or other supplemental support for attachment of hanger wires.
- 6. Do not attach hangers to steel roof deck. Attach hangers to structural members.
- Space hangers not more than 48 inches (1200 mm) o.c. along each member supported directly from hangers unless otherwise indicated; provide hangers not more than 8 inches (200 mm) from ends of each member.
- 8. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards.
- C. Install edge moldings and trim of type indicated at perimeter of acoustical ceiling area and where necessary to conceal edges of acoustical panels.
 - 1. Apply acoustical sealant in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.
 - 2. Screw attach moldings to substrate at intervals not more than 16 inches (400 mm) o.c. and not more than 3 inches (75 mm) from ends. Miter corners accurately and connect securely.
 - 3. Do not use exposed fasteners, including pop rivets, on moldings and trim.
- D. Install suspension-system runners so they are square and securely interlocked with one another. Remove and replace dented, bent, or kinked members.
- E. Install acoustical panels with undamaged edges and fit accurately into suspension-system runners and edge moldings. Scribe and cut panels at borders and penetrations to provide precise fit.
 - 1. For square-edged panels, install panels with edges fully hidden from view by flanges of suspension-system runners and moldings.
 - 2. For reveal-edged panels on suspension-system runners, install panels with bottom of reveal in firm contact with top surface of runner flanges.
 - 3. For reveal-edged panels on suspension-system members with box-shaped flanges, install panels with reveal surfaces in firm contact with suspension-system surfaces and panel faces flush with bottom face of runners.
 - 4. Paint cut edges of panel remaining exposed after installation; match color of exposed panel surfaces using coating recommended in writing for this purpose by acoustical panel manufacturer.
 - 5. Install seismic clips throughout; space in accordance with panel manufacturer's written instructions unless otherwise indicated.

3.3 CLEANING

- A. Clean exposed surfaces of acoustical panel ceilings, including trim, edge moldings, and suspension-system members. Comply with manufacturer's written instructions for cleaning and touchup of minor finish damage.
- B. Remove and replace ceiling components that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

SECTION 096513 - RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Rubber base.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For each exposed product and for each color and texture specified.

PART 2 - PRODUCTS

2.1 THERMOSET-RUBBER BASE

- A. <u>Manufacturer:</u>
 - 1. Johnsonite. No Substitutions.
- B. Product Standard: ASTM F1861, Type TS (rubber, vulcanized thermoset), Group I (solid, homogeneous).
 - 1. Style and Location:
 - a. Cove. All locations.
- C. Thickness: 0.125 inch (3.2 mm).
- D. Height: 4 inches (102 mm).
- E. Lengths: Coils in manufacturer's standard length.
- F. Outside Corners: Preformed.
- G. Inside Corners: Preformed.
- H. Colors: Black

2.2 INSTALLATION MATERIALS

- A. Trowelable Leveling and Patching Compounds: Latex-modified, portland-cement-based or blended hydraulic-cement-based formulation provided or approved by resilient-product manufacturer for applications indicated.
- B. Adhesives: Water-resistant type recommended by resilient-product manufacturer for resilient products and substrate conditions indicated.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.
- B. Do not install resilient products until materials are the same temperature as space where they are to be installed.
- C. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient products.
- 3.2 RESILIENT BASE INSTALLATION
 - A. Comply with manufacturer's written instructions for installing resilient base.
 - B. Apply resilient base to walls, columns, pilasters, casework and cabinets in toe spaces, and other permanent fixtures in rooms and areas where base is required.
 - C. Install resilient base in lengths as long as practical without gaps at seams and with tops of adjacent pieces aligned.
 - D. Tightly adhere resilient base to substrate throughout length of each piece, with base in continuous contact with horizontal and vertical substrates.
 - E. Do not stretch resilient base during installation.
 - F. Preformed Corners: Install preformed corners before installing straight pieces.

3.3 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protecting resilient products.
- B. Cover resilient products subject to wear and foot traffic until Substantial Completion.

END OF SECTION 096513

RESILIENT BASE AND ACCESSORIES

SECTION 096519 - RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Solid vinyl floor tile.

PART 2 - PRODUCTS

2.1 SOLID VINYL FLOOR TILE

A. Owner Provided; Contractor Installed.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Prepare substrates according to floor tile manufacturer's written instructions to ensure adhesion of resilient products.
- B. Concrete Substrates: Prepare according to ASTM F710.
 - 1. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.
 - 2. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by floor tile manufacturer. Do not use solvents.
 - 3. Alkalinity and Adhesion Testing: Perform tests recommended by floor tile manufacturer. Proceed with installation only after substrate alkalinity falls within range on pH scale recommended by manufacturer.
- C. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.
- D. Do not install floor tiles until materials are the same temperature as space where they are to be installed.
 - 1. At least 48 hours in advance of installation, move resilient floor tile and installation materials into spaces where they will be installed.
- E. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient floor tile.

3.2 FLOOR TILE INSTALLATION

A. Comply with manufacturer's written instructions for installing floor tile.

Lay out floor tiles from center marks established with principal walls, discounting minor offsets, so tiles at opposite edges of room are of equal width. Adjust as necessary to avoid using cut widths that equal less than one-half tile at perimeter.

- 1. Lay tiles square with room axis.
- B. Match floor tiles for color and pattern by selecting tiles from cartons in the same sequence as manufactured and packaged, if so numbered. Discard broken, cracked, chipped, or deformed tiles.
 - 1. Lay tiles with grain running in one direction.
- C. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on floor tiles as marked on substrates. Use chalk or other nonpermanent marking device.
- D. Adhere floor tiles to substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.

SECTION 096813 - TILE CARPETING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Modular carpet tile.

PART 2 - PRODUCTS

2.1 CARPET TILE

A. Manufacturer: Owner provided, Contractor installed carpet tile

2.2 INSTALLATION ACCESSORIES

- A. Trowelable Leveling and Patching Compounds: Latex-modified, hydraulic-cement-based formulation provided or recommended by carpet tile manufacturer.
- B. Adhesives: Water-resistant, mildew-resistant, nonstaining, pressure-sensitive type to suit products and subfloor conditions indicated, that comply with flammability requirements for installed carpet tile, and are recommended by carpet tile manufacturer for releasable installation.

PART 3 - EXECUTION

3.1 EXAMINATION

3.2 PREPARATION

- A. General: Comply with the Carpet and Rug Institute's CRI 104 and with carpet tile manufacturer's written installation instructions for preparing substrates indicated to receive carpet tile.
- B. Use trowelable leveling and patching compounds, according to manufacturer's written instructions, to fill cracks, holes, depressions, and protrusions in substrates. Fill or level cracks, holes and depressions 1/8 inch (3 mm) wide or wider, and protrusions more than 1/32 inch (0.8 mm) unless more stringent requirements are required by manufacturer's written instructions.
- C. Concrete Substrates: Remove coatings, including curing compounds, and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, without using

solvents. Use mechanical methods recommended in writing by adhesive and carpet tile manufacturers.

D. Broom and vacuum clean substrates to be covered immediately before installing carpet tile.

3.3 INSTALLATION

- A. General: Comply with the Carpet and Rug Institute's CRI 104, Section 10, "Carpet Tile," and with carpet tile manufacturer's written installation instructions.
- B. Installation Method: As recommended in writing by carpet tile manufacturer
- C. Maintain dye-lot integrity. Do not mix dye lots in same area.
- D. Maintain pile-direction patterns recommended in writing by carpet tile manufacturer.
- E. Cut and fit carpet tile to butt tightly to vertical surfaces, permanent fixtures, and built-in furniture including cabinets, pipes, outlets, edgings, thresholds, and nosings. Bind or seal cut edges as recommended by carpet tile manufacturer.
- F. Extend carpet tile into toe spaces, door reveals, closets, open-bottomed obstructions, removable flanges, alcoves, and similar openings.
- G. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on carpet tile as marked on subfloor. Use nonpermanent, nonstaining marking device.
- H. Install pattern parallel to walls and borders.

SECTION 099124 - INTERIOR PAINTING (MPI STANDARDS)

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes surface preparation and the application of paint systems on the following interior substrates:
 - 1. Steel and iron.
 - 2. Gypsum board.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
- B. Samples: For each type of topcoat product.

1.3 QUALITY ASSURANCE

- A. Mockups: Apply mockups of each paint system indicated and each color and finish selected to verify preliminary selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 - 1. Architect will select one surface to represent surfaces and conditions for application of each paint system.
 - a. Vertical and Horizontal Surfaces: Provide samples of at least 100 sq. ft. (9 sq. m).
 - b. Other Items: Architect will designate items or areas required.
 - 2. Final approval of color selections will be based on mockups.
 - a. If preliminary color selections are not approved, apply additional mockups of additional colors selected by Architect at no added cost to Owner.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F (7 deg C).
 - 1. Maintain containers in clean condition, free of foreign materials and residue.
 - 2. Remove rags and waste from storage areas daily.

1.5 FIELD CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F (10 and 35 deg C).
- B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures of less than 5 deg F (3 deg C) above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. <u>Manufacturers:</u> Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. <u>Sherwin Williams. No substitutions</u>
- B. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to products listed in the Interior Painting Schedule for the paint category indicated.

2.2 PAINT, GENERAL

- A. MPI Standards: Products shall comply with MPI standards indicated and shall be listed in its "MPI Approved Products List."
- B. Material Compatibility:
 - 1. Materials for use within each paint system shall be compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
 - 2. For each coat in a paint system, products shall be recommended in writing by topcoat manufacturers for use in paint system and on substrate indicated.
- C. Colors: As selected by Architect from manufacturer's full range.
 - 1. Twenty percent of surface area will be painted with deep tones.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - 1. Gypsum Board: 12 percent.

- B. Gypsum Board Substrates: Verify that finishing compound is sanded smooth.
- C. Proceed with coating application only after unsatisfactory conditions have been corrected.
 - 1. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and paint systems indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
 - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
- C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
 - 1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems indicated.
- D. Shop-Primed Steel Substrates: Clean field welds, bolted connections, and areas where shop paint is abraded. Paint exposed areas with the same material as used for shop priming to comply with SSPC-PA 1 for touching up shop-primed surfaces.

3.3 INSTALLATION

- A. Apply paints according to manufacturer's written instructions and to recommendations in "MPI Manual."
- B. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.
- C. Painting Fire-Suppression, Plumbing, HVAC, Electrical, Communication, and Electronic Safety and Security Work:
 - 1. Paint the following work where exposed in equipment rooms:
 - a. Uninsulated metal piping.
 - b. Pipe hangers and supports.
 - c. Metal conduit.
 - 2. Paint the following work where exposed in occupied spaces:
 - a. Uninsulated metal piping.

- b. Pipe hangers and supports.
- c. Metal conduit.
- 3. Paint portions of internal surfaces of metal ducts, without liner, behind air inlets and outlets that are visible from occupied spaces.

3.4 FIELD QUALITY CONTROL

- A. Dry-Film Thickness Testing: Owner may engage the services of a qualified testing and inspecting agency to inspect and test paint for dry-film thickness.
 - 1. Contractor shall touch up and restore painted surfaces damaged by testing.
 - 2. If test results show that dry-film thickness of applied paint does not comply with paint manufacturer's written recommendations, Contractor shall pay for testing and apply additional coats as needed to provide dry-film thickness that complies with paint manufacturer's written recommendations.

3.5 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.6 INTERIOR PAINTING SCHEDULE

- A. Steel Substrates:
 - 1. High-Performance Architectural Latex System, MPI INT 5.1R:
 - a. Prime Coat: Primer, alkyd, quick dry, for metal, MPI #76.
 - b. Intermediate Coat: Latex, interior, high performance architectural, matching topcoat.
 - c. Topcoat: Latex, interior, high performance architectural, semigloss (MPI Gloss Level 5), MPI #141.
- B. Gypsum Board Substrates:
 - 1. High-Performance Architectural Latex System, MPI INT 9.2B:

- a. Prime Coat: Primer sealer, latex, interior, MPI #50.
- b. Intermediate Coat: Latex, interior, high performance architectural, matching topcoat.
- c. Topcoat: Latex, interior, high performance architectural (MPI Gloss Level 3), MPI #139.
- 2. Paint Schedule
 - a. **PT-01** (Field Color): Sherwin Williams; Snowbound, SW 7004, Eggshell finish. No substitutions.
 - b. **PT-02** (Accent Color): As selected by owner from manufacturer's full range.

SECTION 101423.16 - ROOM-IDENTIFICATION PANEL SIGNAGE

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes room-identification signs that are directly attached to the building.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For room-identification signs.
 - 1. Include fabrication and installation details and attachments to other work.
 - 2. Show sign mounting heights, locations of supplementary supports to be provided by other installers, and accessories.
 - 3. Show message list, typestyles, graphic elements, including raised characters and Braille, and layout for each sign at least half size.
- C. Samples: For each exposed product and for each color and texture specified.

1.3 INFORMATIONAL SUBMITTALS

A. Sample warranty.

1.4 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of signs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Accessibility Standard: Comply with applicable provisions in the USDOJ's "2010 ADA Standards for Accessible Design" and ICC A117.1.

2.2 ROOM-IDENTIFICATION SIGNS

- A. Room-Identification Sign: Sign system with smooth, uniform surfaces; with message and characters having uniform faces, sharp corners, and precisely formed lines and profiles; and as follows:
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. <u>Basis of Design: APCO Graphics, Inc.; APCO DP-Tactile Process ADA</u>
 - b. <u>Vista System, LLC</u>.
 - c. ASI Sign Systems, Inc.
 - 2. Description: UV/LED-cured, 1/32" thick, direct-print raised characters and fully domed, Grade II Braille dots, printed on laser-cut acrylic. Plaques to be installed in exterior environments shall feature a protective, satin polyurethane clear coat. Photopolymer process or applied letters and Braille are not acceptable.
 - a. DP-Tactile on a .125" Acrylic Plaque (341A-DPT)
 - 3. Typography: As selected from manufacturer's standards. Reference sign drawings and signage schedule for details. Manufacturer's standard ADA-compliant fonts to include, but shall not be limited to, the following:
 - a. HelveticaNeue-Roman (HRADA)
 - 4. Colors and Finishes: As selected from manufacturer's standards. Reference sign drawings.
 - 5. Panel/Plaque Size: As indicated on Drawings.
 - 6. Graphics: As selected from manufacturer's standards and as indicated on Drawings for particular units; must meet ADA requirements for letter proportions, stroke thickness, sizes and inter-character spacing.
 - 7. Mounting: Surface mounted to wall with adhesive, two-face tape, or hook-and-loop tape.

2.3 ACCESSORIES

- A. Fasteners and Anchors: Manufacturer's standard as required for secure anchorage of signs, noncorrosive and compatible with each material joined, and complying with the following:
 - 1. Exposed Metal-Fastener Components, General:
 - a. Fabricated from same basic metal and finish of fastened sign unless otherwise indicated.
 - 2. Sign Mounting Fasteners:
 - a. Concealed Studs: Concealed (blind), threaded studs welded or brazed to back of sign material or screwed into back of sign assembly unless otherwise indicated.

- b. Through Fasteners: Exposed metal fasteners matching sign finish, with type of head indicated, and installed in predrilled holes.
- B. Adhesive: As recommended by sign manufacturer.
- C. Two-Face Tape: Manufacturer's standard high-bond, foam-core tape, 0.045 inch (1.14 mm) thick, with adhesive on both sides.

2.4 FABRICATION

- A. General: Provide manufacturer's standard sign assemblies according to requirements indicated.
 - 1. Mill joints to a tight, hairline fit. Form assemblies and joints exposed to weather to resist water penetration and retention.
 - 2. Conceal connections if possible; otherwise, locate connections where they are inconspicuous.
 - 3. Provide rabbets, lugs, and tabs necessary to assemble components and to attach to existing work. Drill and tap for required fasteners. Use concealed fasteners where possible; use exposed fasteners that match sign finish.
- B. Subsurface-Applied Graphics: Apply graphics to back face of clear face-sheet material to produce precisely formed image. Image shall be free of rough edges.
- C. Subsurface-Etched Graphics: Reverse etch back face of clear face-sheet material. Fill resulting copy with manufacturer's standard enamel. Apply opaque manufacturer's standard background color coating over enamel-filled copy.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install signs using mounting methods indicated and according to manufacturer's written instructions.
 - 1. Install signs level, plumb, true to line, and at locations and heights indicated, with sign surfaces free of distortion and other defects in appearance.
 - 2. Install signs so they do not protrude or obstruct according to the accessibility standard.
 - 3. Before installation, verify that sign surfaces are clean and free of materials or debris that would impair installation.
- B. Mounting Methods:
 - 1. Adhesive: Clean bond-breaking materials from substrate surface and remove loose debris. Apply linear beads or spots of adhesive symmetrically to back of sign and of suitable quantity to support weight of sign after cure without slippage. Keep adhesive away from edges to prevent adhesive extrusion as sign is applied and to prevent visibility of cured adhesive at sign edges. Place sign in position, and push to engage adhesive. Temporarily support sign in position until adhesive fully sets.

2. Two-Face Tape: Clean bond-breaking materials from substrate surface and remove loose debris. Apply tape strips symmetrically to back of sign and of suitable quantity to support weight of sign without slippage. Keep strips away from edges to prevent visibility at sign edges. Place sign in position, and push to engage tape adhesive.

END OF SECTION 101423.16

SECTION 104413 - FIRE PROTECTION CABINETS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fire-protection cabinets for portable fire extinguishers.
- B. Related Requirements:
 - 1. Section 104416 "Fire Extinguishers" for portable, hand-carried fire extinguishers accommodated by fire-protection cabinets.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 COORDINATION

- A. Coordinate size of fire-protection cabinets to ensure that type and capacity of fire extinguishers indicated are accommodated.
- B. Coordinate sizes and locations of fire-protection cabinets with wall depths.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain fire-protection cabinets, accessories, and fire extinguishers from single source from single manufacturer.

2.2 FIRE-PROTECTION CABINET

- A. Cabinet Type: Suitable for fire extinguisher.
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. <u>Babcock-Davis</u>.
 - b. <u>Larsen's Manufacturing Company</u>.

- c. Potter Roemer LLC; a Division of Morris Group International.
- B. Cabinet Construction: Nonrated.
- C. Cabinet Material: Aluminum sheet.
- D. Recessed Cabinet:
 - 1. Exposed Flat Trim: One-piece combination trim and perimeter door frame overlapping surrounding wall surface, with exposed trim face and wall return at outer edge (backbend).
- E. Semirecessed Cabinet: One-piece combination trim and perimeter door frame overlapping surrounding wall surface, with exposed trim face and wall return at outer edge (backbend).
 - 1. Rolled-Edge Trim: 2-1/2-inch (64-mm) backbend depth.
- F. Cabinet Trim Material: Same material and finish as door.
- G. Door Material: Aluminum sheet.
- H. Door Style: Vertical duo panel with frame.
- I. Door Hardware: Manufacturer's standard door-operating hardware of proper type for cabinet type, trim style, and door material and style indicated.
- J. Accessories:
 - 1. Door Lock: Cam lock that allows door to be opened during emergency by pulling sharply on door handle.
 - 2. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated.
 - a. Identify fire extinguisher in fire-protection cabinet with the words "FIRE EXTINGUISHER ."
 - 1) Location: Applied to cabinet door.
 - 2) Application Process: Decals.
 - 3) Lettering Color: Red.
 - 4) Orientation: Vertical.
- K. Materials:
 - 1. Aluminum: ASTM B221 (ASTM B221M) for extruded shapes and aluminum sheet, with strength and durability characteristics of not less than Alloy 6063-T5 for aluminum sheet.
 - a. Finish: Clear anodic.
 - 2. Tempered Float Glass: ASTM C1048, Kind FT, Condition A, Type I, Quality q3, 3 mm thick, Class 1 (clear).

2.3 FABRICATION

- A. Fire-Protection Cabinets: Provide manufacturer's standard box (tub) with trim, frame, door, and hardware to suit cabinet type, trim style, and door style indicated.
 - 1. Miter corners and grind smooth.
 - 2. Provide factory-drilled mounting holes.
- B. Cabinet Doors: Fabricate doors according to manufacturer's standards, from materials indicated and coordinated with cabinet types and trim styles.
 - 1. Fabricate door frames with tubular stiles and rails and hollow-metal design, minimum $\frac{1}{2}$ inch (13 mm) thick.
- C. Cabinet Trim: Fabricate cabinet trim in one piece with corners mitered, welded, and ground smooth.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Prepare recesses for recessed and semirecessed fire-protection cabinets as required by type and size of cabinet and trim style.
- B. Install fire-protection cabinets in locations and at mounting heights indicated or, if not indicated, at heights acceptable to authorities having jurisdiction.
- C. Fire-Protection Cabinets: Fasten cabinets to structure, square and plumb.
- D. Identification: Apply decals at locations indicated.
- E. Adjust fire-protection cabinet doors to operate easily without binding. Verify that integral locking devices operate properly.

SECTION 104416 - FIRE EXTINGUISHERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes portable, hand-carried fire extinguishers.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 COORDINATION

A. Coordinate type and capacity of fire extinguishers with fire-protection cabinets to ensure fit and function.

1.4 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace fire extinguishers that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Six years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."
- B. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.

2.2 PORTABLE, HAND-CARRIED FIRE EXTINGUISHERS

- A. Fire Extinguishers: Type, size, and capacity for each fire-protection cabinet indicated.
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- a. <u>Babcock-Davis</u>.
- b. <u>Kidde; Carrier Global Corporation</u>.
- c. Larsen's Manufacturing Company.
- d. <u>Potter Roemer LLC; a Division of Morris Group International.</u>
- 2. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B.
- B. Clean-Agent Type in Steel Container 2-A:10-B:C, 14-lb (6.4-kg) nominal capacity, with HFC blend agent and inert material in enameled-steel container; with pressure-indicating gage.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Examine fire extinguishers for proper charging and tagging.
 - 1. Remove and replace damaged, defective, or undercharged fire extinguishers.
- B. Install fire extinguishers in locations indicated and in compliance with requirements of authorities having jurisdiction.

SECTION 122413 - ROLLER WINDOW SHADES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Manually operated roller shades with single rollers.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For each exposed product and for each color and texture specified.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 MANUALLY OPERATED SHADES WITH SINGLE ROLLERS

- A. <u>Manufacturers:</u> Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. <u>Hunter Douglas.</u>
 - 2. <u>MechoShade Systems, LLC</u>.
 - 3. <u>Draper, Inc.</u>
- B. Chain-and-Clutch Operating Mechanisms: With continuous-loop bead chain and clutch that stops shade movement when bead chain is released; permanently adjusted and lubricated.
 - 1. Chain-Retainer Type: Chain tensioner, jamb mounted.
- C. Rollers: Heavy duty clutch roller. Corrosion-resistant steel or extruded-aluminum tubes of diameters and wall thicknesses required to accommodate operating mechanisms and weights and widths of shadebands indicated without deflection. Provide with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.
 - 1. Roller Drive-End Location: Right side of interior face of shade.
 - 2. Direction of Shadeband Roll: Reverse, from front (interior face) of roller.

- D. Mounting Hardware: Brackets or endcaps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.
- E. Shadebands:
 - 1. Shadeband Material: Light-filtering fabric.
 - 2. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.
 - a. Type: Enclosed in sealed pocket of shadeband material.
- F. Installation Accessories:
 - 1. Front Fascia: Aluminum extrusion that conceals front and underside of roller and operating mechanism and attaches to roller endcaps without exposed fasteners.
 - a. Color: Bronze

2.2 SHADEBAND MATERIALS

- A. Shadeband Material Flame-Resistance Rating: Comply with NFPA 701 Testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- B. Light-Filtering Fabric: Woven fabric, stain and fade resistant.
 - 1. Source: Roller shade manufacturer.
 - 2. Type: Woven PVC-coated fiberglass and PVC-coated polyester.
 - 3. Weave: Basketweave.
 - 4. Thickness: 0.017 inch.
 - 5. Weight: **11.6 oz./sq. yd**.
 - 6. Orientation on Shadeband: Up the bolt.
 - 7. Openness Factor: 3 percent.
 - 8. Color: Charcoal Gray

2.3 ROLLER SHADE FABRICATION

- A. Product Safety Standard: Fabricate roller shades to comply with WCMA A 100.1
- B. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg F (23 deg C):
 - 1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which shade is installed less 1/4 inch (6 mm) per side or 1/2-inch (13-mm) total, plus or minus 1/8 inch (3.1 mm). Length equal to head-to-sill or -floor dimension of opening in which shade is installed less 1/4 inch (6 mm), plus or minus 1/8 inch (3.1 mm).
- C. Shadeband Fabrication: Fabricate shadebands without battens or seams to extent possible, except as follows:

1. Vertical Shades: Where width-to-length ratio of shadeband is equal to or greater than 1:4, provide battens and seams at uniform spacings along shadeband length to ensure shadeband tracking and alignment through its full range of movement without distortion of the material.

PART 3 - EXECUTION

3.1 ROLLER SHADE INSTALLATION

- A. Install roller shades level, plumb, and aligned with adjacent units according to manufacturer's written instructions.
 - 1. Opaque Shadebands: Located so shadeband is not closer than 2 inches (51 mm) to interior face of glass. Allow clearances for window operation hardware.
- B. Adjust and balance roller shades to operate smoothly, easily, safely, and free from binding or malfunction throughout entire operational range.
- C. Clean roller shade surfaces, after installation, according to manufacturer's written instructions.
- D. Replace damaged roller shades that cannot be repaired, in a manner approved by Architect, before time of Substantial Completion.

SECTION 123661.16 - SOLID SURFACING COUNTERTOPS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Solid surface material countertops.
 - 2. Solid surface material backsplashes.
 - 3. Solid surface material end splashes.
 - 4. Solid surface material apron fronts.

1.2 ACTION SUBMITTALS

- A. Product Data: For countertop materials and sinks.
- B. Shop Drawings: For countertops. Show materials, finishes, edge and backsplash profiles, methods of joining, and cutouts for plumbing fixtures.
- C. Samples: For each type of material exposed to view.

PART 2 - PRODUCTS

2.1 SOLID SURFACE COUNTERTOP MATERIALS

- A. Solid Surface Material: Homogeneous-filled plastic resin complying with ISFA 2-01.
 - 1. Type: Provide Standard type unless Special Purpose type is indicated.
 - 2. Integral Sink Bowls: Comply with CSA B45.5/IAPMO Z124.
 - 3. Colors and Patterns: Match existing.

2.2 FABRICATION

- A. Fabricate countertops according to solid surface material manufacturer's written instructions and to the AWI/AWMAC/WI's "Architectural Woodwork Standards."
 - 1. Grade: Custom.
- B. Configuration:
 - 1. Front: Eased.
 - 2. Backsplash: Eased.
 - 3. End Splash: Matching backsplash.

- C. Countertops:
 - 1. 3/4-inch- (19-mm-) thick, solid surface material.
- D. Backsplashes: 3/4-inch- (19-mm-) thick, solid surface material.
- E. Fabricate tops with shop-applied edges unless otherwise indicated. Comply with solid surface material manufacturer's written instructions for adhesives, sealers, fabrication, and finishing.
 - 1. Fabricate with loose backsplashes for field assembly.
 - 2. Install integral sink bowls in countertops in the shop.
- F. Joints:
 - 1. Fabricate countertops without joints.
 - 2. Fabricate countertops in sections for joining in field, if required due to length of countertop.
- G. Cutouts and Holes:
 - 1. Undercounter Plumbing Fixtures: Make cutouts for fixtures in shop using template or pattern furnished by fixture manufacturer. Form cutouts to smooth, even curves.
 - a. Provide vertical edges, rounded to 3/8-inch (10-mm) radius at juncture of cutout edges with top surface of countertop, slightly eased at bottom, and projecting 3/16 inch (5 mm) into fixture opening.

2.3 INSTALLATION MATERIALS

- A. Adhesive: Product recommended by solid surface material manufacturer.
- B. Sealant for Countertops: Comply with applicable requirements in Section 079200 "Joint Sealants."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fasten countertops by screwing through corner blocks of base units into underside of countertop. Predrill holes for screws as recommended by manufacturer.
- B. Bond joints with adhesive and draw tight as countertops are set. Mask areas of countertops adjacent to joints to prevent adhesive smears.
- C. Install backsplashes and end splashes by adhering to wall and countertops with adhesive.
- D. Install aprons to backing and countertops with adhesive.

- E. Complete cutouts not finished in shop. Mask areas of countertops adjacent to cutouts to prevent damage while cutting. Make cutouts to accurately fit items to be installed, and at right angles to finished surfaces unless beveling is required for clearance. Ease edges slightly to prevent snipping.
- F. Apply sealant to gaps at walls; comply with Section 079200 "Joint Sealants."

END OF SECTION 123661.16

SECTION 220517 – SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Grout.

1.2 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Acceptable Manufacturers: Metacaulk, U.S. Pipe or Approved Equal.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop collar.
- C. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, galvanized, with plain ends and integral welded waterstop collar.
- D. Galvanized-Steel Sheet Sleeves: 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint.

2.2 GROUT

- A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch (25-mm) annular clear space between piping and concrete slabs and walls.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches (50 mm) above finished floor level.
 - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire-stop and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

SECTION 220518 – ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.2 DEFINITIONS

A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed and salvaged, or removed and reinstalled.

1.3 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Acceptable Manufacturers: Brass-Craft, Calbrite, Delta or Approved Equal

2.2 ESCUTCHEONS

A. One-Piece, Brass Type: With polished chrome finish.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
- b. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece 304 stainless steel with polished stainless-steel finish.
- c. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece 304 stainless steel with polished stainless-steel finish.
- d. Bare Piping in Unfinished Service Spaces: One-piece 304 stainless steel with polished finish.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

3.2 FIELD QUALITY CONTROL

A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 220518

SECTION 220523.12 – BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Brass ball valves.
 - 2. Bronze ball valves.

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. RPTFE: Reinforced polytetrafluoroethylene.

1.3 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and soldered ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain each type of valve from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Standards:
 - 1. Domestic water valves intended to convey or dispense water for human consumption must comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or must be certified to be in compliance with NSF 61 and NSF 372 (by an ANSI-accredited third-party certification body) that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded end valves.
 - 2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 3. ASME B16.18 for cast copper solder-joint connections.
 - 4. ASME B16.22 for wrought copper and copper alloy solder-joint connections.
 - 5. ASME B16.34 for flanged and threaded end connections
 - 6. ASME B31.9 for building services piping valves.
- C. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- E. Valve Sizes: Same as upstream piping unless otherwise indicated.
- F. Valve Actuator Type:
 - 1. Hand Lever: For quarter-turn valves smaller than 3".
- G. Valves in Insulated Piping:
 - 1. Provide 2" extended neck stems.
 - 2. Extended operating handles with nonthermal-conductive covering material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
 - 3. Memory stops that are fully adjustable after insulation is applied.

2.3 BRASS BALL VALVES

- A. Brass Ball Valves, Two Piece with Full Port and Stainless Steel Trim, Threaded or Soldered Ends:
 - 1. Acceptable Manufacturers: Apollo, Grinnell, Hammond, Lunkenheimer, Milwaukee, NIBCO, Watts, Viega or Approved Equal
 - 2. Standard: MSS SP-110; MSS SP-145.
 - 3. CWP Rating: 600 psig (4140 kPa).
 - 4. Body Design: Two piece.
 - 5. Body Material: Forged brass.

- 6. Ends: Threaded or soldered.
- 7. Seats: PTFE.
- 8. Stem: Stainless steel.
- 9. Ball: Stainless steel, vented.
- 10. Port: Full.
- B. Brass Ball Valves, Two Piece with Regular, Standard Port and Stainless Steel Trim, Threaded or Soldered Ends:
 - 1. Acceptable Manufacturers: Apollo, NIBCO, Watts, Viega or Approved Equal
 - 2. Standard: MSS SP-110; MSS SP-145.
 - 3. CWP Rating: 600 psig (4140 kPa).
 - 4. Body Design: Two piece.
 - 5. Body Material: Brass or bronze.
 - 6. Ends: Threaded or soldered.
 - 7. Seats: PTFE.
 - 8. Stem: Stainless steel.
 - 9. Ball: Stainless steel, vented.
 - 10. Port: Regular.

2.4 BRONZE BALL VALVES

- A. Bronze Ball Valves, Two Piece with Full Port and Stainless Steel Trim, Threaded or Soldered Ends:
 - 1. Acceptable Manufacturers: Apollo, Grinnell, Hammond, Lunkenheimer, NIBCO, Watts, Viega or Approved Equal
 - 2. Standard: MSS SP-110; MSS SP-145.
 - 3. CWP Rating: 600 psig (4140 kPa).
 - 4. Body Design: Two piece.
 - 5. Body Material: Bronze.
 - 6. Ends: Threaded or soldered.
 - 7. Seats: PTFE.
 - 8. Stem: Stainless steel.
 - 9. Ball: Stainless steel, vented.
 - 10. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.

- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.
- B. Provide support to piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access.
- D. For valves in horizontal piping, install valves with stem at or above center of pipe.
- E. Install valves in position to allow full valve actuation movement.
- F. Valve Tags: Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
- G. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's recommended maximum.

3.3 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves exhibiting leakage.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, provide the same types of valves with higher CWP ratings.
- B. Select valves with the following end connections:
- C. For Copper Tubing 2-1/2" (DN 65) and Smaller: Threaded ends except where solder-joint valve-end option for Copper Tubing:
 - 1. End option is indicated in valve schedules below.
 - 2. For Copper Tubing, 3" (DN 80) and Larger: Flanged ends.
 - 3. For Copper Tubing within walls and other concealed spaces, 2-1/2" (DN 65) and Smaller: Solder-joint ends

3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe and Tubing 2" (DN 50) and Smaller:
 - 1. Bronze and Brass Valves: May be provided with solder-joint ends.
 - a. Shutoff Valves: Brass ball valves, two piece with full and regular port, and stainless steel trim. Provide with solder-joint ends within walls and other concealed spaces.
 - b. Shutoff Valves: Bronze ball valves, two piece with full or regular port, and stainless steel trim. Provide with solder-joint ends within walls and other concealed spaces.

END OF SECTION 220523.12

SECTION 220529 – HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Thermal hanger-shield inserts.
 - 3. Fastener systems.
 - 4. Pipe-positioning systems.

1.2 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.

2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pre-galvanized, hot-dip galvanized, or electro-galvanized.
 - 3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of galvanized steel.
- B. Copper Pipe and Tube Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel or galvanized steel..

2.3 THERMAL HANGER-SHIELD INSERTS

- A. Acceptable Manufacturers: Anvil, Cooper B-Line or Approved Equal
- B. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100-psig (688-kPa) or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig (862-kPa) minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: ASTM C552, Type II cellular glass with 100-psig (688-kPa) or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig (862-kPa) minimum compressive strength.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches (50 mm) beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Acceptable Manufacturers: Hilti, Mason, Strong-Tie or Approved Equal
 - 2. Indoor Applications: Zinc-coated or stainless steel.

2.5 PIPE-POSITIONING SYSTEMS

A. Description: IAPMO PS 42 positioning system composed of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.6 MATERIALS

- A. Aluminum: ASTM B221 (ASTM B221M).
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb (90 kg).

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- C. Fastener System Installation:
 - 1. Install mechanical-expansion anchors in concrete, existing concrete or new construction after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- D. Pipe-Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Install hangers and supports to allow controlled thermal movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- G. Install lateral bracing with pipe hangers and supports to prevent swaying.
- H. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, 2-1/2" (DN 65) and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- I. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- J. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- K. Insulated Piping:

- 1. Attach clamps and spacers to piping.
 - a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
- 2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
- 3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
- 4. Shield Dimensions for Pipe: Not less than the following:
 - a. 1/4" to 3" (DN 8 to DN 90): 12 inches (305 mm) long and 0.048 inch (1.22 mm) thick.
- 5. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.3 PAINTING

- A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils (0.05 mm).
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.4 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use galvanized-steel pipe hangers and supports and attachments for general service applications.

- F. Use stainless-steel pipe hangers attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper or galvanized-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal hanger-shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30 (DN 15 to DN 750).
 - 2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36 (DN 20 to DN 900), requiring clamp flexibility and up to 4 inches (100 mm) of insulation.
 - 3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 (DN 15 to DN 600) if little or no insulation is required.
 - 4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4 (DN 15 to DN 100), to allow off-center closure for hanger installation before pipe erection.
 - 5. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8 (DN 20 to DN 200).
 - 6. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
 - 7. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
 - 8. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
 - 9. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8 (DN 10 to DN 200).
 - 10. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3 (DN 10 to DN 80).
 - 11. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30 (DN 15 to DN 750).
 - 12. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 - 13. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30 (DN 25 to DN 750), from two rods if longitudinal movement caused by expansion and contraction occurs.
 - 14. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24 (DN 65 to DN 600), from single rod if horizontal movement caused by expansion and contraction occurs.
 - 15. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 (DN 50 to DN 1050) if longitudinal movement caused by expansion and contraction occurs but vertical adjustment is unnecessary.
 - 16. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 (DN 50 to DN 600) if small horizontal movement caused by expansion and contraction occurs and vertical adjustment is unnecessary.

- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24 (DN 24 to DN 600).
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 (DN 20 to DN 600) if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches (150 mm) for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F (49 to 232 deg C) piping installations.
 - 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.
 - 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 - 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F (49 to 232 deg C) piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 - 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 - 5. C-Clamps (MSS Type 23): For structural shapes.
 - 6. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 - 7. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 - 8. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel Ibeams for heavy loads.
 - 9. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel Ibeams for heavy loads, with link extensions.
 - 10. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 - 11. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - 12. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 - 13. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

- 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
- 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
- 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- O. Use mechanical-expansion anchors instead of building attachments where required in concrete construction.
- P. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220553 – IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Pipe labels.
 - 2. Valve tags.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Valve-numbering scheme as coordinated with Owner requirements.
- D. Valve Schedules: For each piping system. Include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 PIPE LABELS

- A. Approved Manufacturers: Brady Corporation, Craftmark Pipe Markers, Pipemarker, SETON or Approved Equal
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service and showing flow direction in accordance with ASME A13.1.
- C. Letter and Background Color: As indicated for specific application under Part 3.
- D. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- E. Self-Adhesive Pipe Labels: As coordinated with Owner preference, printed plastic with contacttype, permanent-adhesive backing.
- F. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings. Also include:
 - 1. Pipe size.

- 2. Flow-Direction Arrows: Include flow-direction arrows on main and distribution piping. Arrows may be either integral with label or applied separately.
- 3. Lettering Size: Size letters in accordance with ASME A13.1 for piping and at least 1/2 inch (13 mm) for viewing distances of up to 72 inches (1830 mm) and proportionately larger lettering for greater viewing distances.

2.2 VALVE TAGS

- A. Approved Manufacturers: Brady Corporation, Craftmark Pipe Markers, Pipemarker, SETON or Approved Equal
- B. Description: Stamped or engraved with 1/4-inch (6.4-mm) letters for piping system abbreviation and 1/2-inch (13-mm) numbers. Tag shall be round, 1-1/2" diameter as coordinated with the Owner.
 - 1. Tag Material (General): Engraved Plastic consisting of two-ply, acrylic extruded sheet with cap and core permanently fused together Tag shall include a satin finish.
 - 2. Tag Material (Exposed in New Spaces): 304 Stainless steel, 0.024-inch (0.61-mm) minimum thickness, with predrilled or stamped holes for attachment hardware.
 - 3. Fasteners: Stainless steel beaded chain with fastener.
- C. Letter and Background Color: As indicated for specific application under Part 3.
- D. Valve Schedules: For each piping system, on 8-1/2-by-11-inch (A4) bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Include valve-tag schedule in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF PIPE LABELS

- A. Install pipe labels showing service and flow direction with pre-tensioned pipe labels or permanent adhesive on pipes as coordinated with the Owner.
- B. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Within 3 ft. (1 m) of each valve and control device.
 - 2. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 3. Within 3 ft. (1 m) of equipment items and other points of origination and termination.
 - 4. Spaced at maximum intervals of 5 ft. (8 m) along each run. Reduce intervals to 10 ft. (3 m) in areas of congested piping and equipment.
- C. Do not apply plastic pipe labels or plastic tapes directly to bare pipes conveying fluids at temperatures of 125 deg F (52 deg C) or higher. Where these pipes are to remain uninsulated, use a short section of insulation.
- D. Flow-Direction Flow Arrows: Use arrows, in compliance with ASME A13.1, to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
- E. Pipe-Label Color Schedule:
 - 1. Domestic Cold-Water Piping: White letters on an ANSI Z535.1 safety-green background.
 - 2. Domestic Hot-Water Piping: Black letters on an ANSI Z535.1 safety-yellow background.
 - 3. Sanitary Vent Piping: Black letters on an ANSI Z535.1 safety-yellow background.

3.4 INSTALLATION OF VALVE TAGS

- A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule in the operating and maintenance manual.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in "Valve-Tag Size and Shape" Subparagraph below:
 - 1. Valve-Tag Size and Shape:
 - a. Domestic Cold Water: 1-1/2 inches (38 mm), round.
 - b. Domestic Hot Water: 1-1/2 inches (38 mm), round.
 - 2. Valve-Tag Colors:

a. For each piping system, use the same lettering and background coloring system on valve tags as used in the piping system labels and background.

END OF SECTION 220553

SECTION 220719 – PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic hot-water piping.
- B. Related Requirements:
 - 1. "Piping System Application Table Plumbing" found in Drawing Package.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).

1.3 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation system materials are to be delivered to the Project site in unopened containers. The packaging is to include name of the manufacturer, fabricator, type, description, and size, as well as ASTM standard designation and maximum use temperature.

1.5 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

- A. Comply with requirements in "Indoor Piping Insulation Schedule" article for where insulating materials are applied.
- B. Products do not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come into contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.
- D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.
- E. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.
- F. Glass-Fiber, Preformed Pipe: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature up to 850 deg F (454 deg C) in accordance with ASTM C411. Comply with ASTM C547.
 - 1. Acceptable Manufacturers: Johns-Manville, Knauf, Owens Corning or Approved Equal.
 - 2. Preformed Pipe Insulation: Type I, Grade A with factory-applied ASJ.
 - 3. Fabricated shapes in accordance with ASTM C450 and ASTM C585.
 - 4. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.3 ADHESIVES

- A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Glass-Fiber Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F (minus 73 to plus 93 deg C).

2.4 SEALANTS

- A. Materials are as recommended by the insulation manufacturer and are compatible with insulation materials, jackets, and substrates.
- B. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. ASJ Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.
- D. PVC Jacket Adhesive: Compatible with PVC jacket.

2.5 MASTICS AND COATINGS

- A. Materials are compatible with insulation materials, jackets, and substrates.
- B. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
 - 2. Service Temperature Range: 0 to plus 180 deg F (Minus 18 to plus 82 deg C).
 - 3. Comply with MIL-PRF-19565C, Type II, for permeance requirements, with supplier listing on DOD QPD Qualified Products Database.
 - 4. Color: White.
- C. Vapor-Retarder Mastic, Solvent Based, Indoor Use: Suitable for indoor use on below-ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
 - 2. Service Temperature Range: 0 to 180 deg F (Minus 18 to plus 82 deg C).
 - 3. Color: White.
- D. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
 - 1. Water-Vapor Permeance: ASTM E96/E96M, greater than 1.0 perm (0.66 metric perms) at manufacturer's recommended dry film thickness.
 - 2. Service Temperature Range: 0 to plus 180 deg F (Minus 18 to plus 82 deg C).
 - 3. Color: White.

2.6 SEALANTS

- A. Materials are as recommended by the insulation manufacturer and are compatible with insulation materials, jackets, and substrates.
- B. ASJ Flashing Sealants and PVC Jacket Flashing Sealants:
 - 1. Fire and water-resistant, flexible, elastomeric sealant.
 - 2. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
 - 3. Color: White.

2.7 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets comply with ASTM C1136, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Adhesive: As recommended by jacket material manufacturer.
 - 2. Color: White.
 - 3. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45 and 90-degree, short and long-radius elbows, tees, valves, flanges, unions, reducers, end caps and mechanical joints.

2.9 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Glass-Fiber Mesh: Approximately 2 oz./sq. yd. (68 g/sq. m) with a thread count of 10 strands by 10 strands/sq. in. (4 strands by 4 strands/sq. mm) for covering pipe and pipe fittings.
- B. Woven Polyester Mesh: Approximately 1 oz./sq. yd. (34 g/sq. m) with a thread count of 10 strands by 10 strands/sq. in. (4 strands by 4 strands/sq. mm), in a Leno weave, for pipe.

2.10 FIELD-APPLIED CLOTHS

A. Woven Glass-Fiber Cloth: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of 8 oz./sq. yd. (271 g/sq. m).

2.11 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
 - 1. Width: 3 inches (75 mm).
 - 2. Thickness: 11.5 mils (0.29 mm).
 - 3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
 - 4. Elongation: 2 percent.
 - 5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
 - 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 - 1. Width: 2 inches (50 mm).
 - 2. Thickness: 6 mils (0.15 mm).
 - 3. Adhesion: 64 ounces force/inch (0.7 N/mm) in width.
 - 4. Elongation: 500 percent.
 - 5. Tensile Strength: 18 lbf/inch (3.3 N/mm) in width.

2.12 SECUREMENTS

- A. Bands:
 - 1. Stainless Steel: ASTM A240/A240M, Type 304 or Type 316; 0.015 inch (0.38 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.
 - 2. Aluminum: ASTM B209 (ASTM B209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- (19-mm-) wide, stainless steel or Monel.
- C. Wire: 0.080-inch (2.0-mm) nickel-copper alloy, 0.062-inch (1.6-mm) soft-annealed, stainless steel or 0.062-inch (1.6-mm) soft-annealed, galvanized steel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.

- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.
- D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated or required, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
 - 3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
 - 2. Cover circumferential joints with 3-inch (75-mm) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches (100 mm) o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.

- 4. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
- 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. For above-ambient services, do not install insulation to the following:
 - 1. Testing agency labels and stamps.
 - 2. Nameplates and data plates.
 - 3. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- B. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- C. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using mitered or routed fittings made from same material and density as that of adjacent pipe insulation. Each piece is butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.

- 3. Insulate tee fittings with sectional pipe insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
- 4. Insulate valves using sectional pipe insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
- 5. Insulate strainers using sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
- 6. Insulate flanges, mechanical couplings, and unions, using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
- 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
- C. Install removable insulation covers at locations indicated. Installation conforms to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as that of adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union at least 2 times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches (50 mm) over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

3.6 INSTALLATION OF GLASS-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

- 1. Secure each layer of preformed pipe insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
- 2. Where vapor barriers are indicated or required, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
- 3. For insulation with jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches (150 mm) o.c.
- 4. For insulation with jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
 - 2. When prefabricated insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- C. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
 - 2. When prefabricated sections are not available, install fabricated sections of pipe insulation to valve body.
 - 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 4. Install insulation to flanges as specified for flange insulation application.

3.7 INSTALLATION OF FIELD-APPLIED JACKETS

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 - 1. Draw jacket smooth and tight to surface with 2-inch (50-mm) overlap at seams and joints.
 - 2. Embed glass cloth between two 0.062-inch- (1.6-mm-) thick coats of lagging adhesive.
 - 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where PVC jackets are indicated, install with 1-inch (25-mm) overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

3.8 FIELD QUALITY CONTROL

- A. Engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections: Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their

installation. Extent of inspection is limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, three locations of threaded valves, and two locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

- C. All insulation applications will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.9 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.10 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Hot Water:
 - 1. 1-1/4" (DN 32) and Smaller: Insulation is the following:
 - a. Glass Fiber, Pre-formed Pipe Insulation: 1.5" thick.

3.11 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed Elbows Only:
 - 1. PVC: 30 mis (0.8 mm) thick.

END OF SECTION 220719

SECTION 221116 – DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Copper tube and fittings.
 - 2. Piping joining materials.
- B. Related Requirements:
 - 1. "Piping System Application Table Plumbing" found in Drawing Package.

1.2 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Piping layout, or BIM model, drawn to minimum 3/8" scale, showing the items described in this Section, and coordinated with all building trades.
- B. System purging and disinfecting activities report.
- C. Field quality-control reports.

1.4 FIELD CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - 1. Notify Construction Manager and Owner no fewer than two days in advance of proposed interruption of water service. Do not interrupt water service without written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Potable-water piping, and components shall comply with NSF 14, NSF 61, and NSF 372.

2.2 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tube: Type L (ASTM B88M, Type B) and ASTM B88, Type M (ASTM B88M, Type C) as may be allowed by Owner.
- B. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- C. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, pressure fittings.
- D. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- E. Cast Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-andsocket, metal-to-metal seating surfaces and solder-joint or threaded ends.

2.3 DUCTILE-IRON PIPE AND FITTINGS - DOMESTIC WATER

- A. Plain-End, Ductile-Iron Pipe: AWWA C151/A21.51.
 - 1. Source Limitations: Obtain appurtenances for grooved-end, ductile-iron pipe from single manufacturer.
 - 2. Fittings for Grooved-End, Ductile-Iron Pipe: ASTM A47/A47M, malleable-iron castings or ASTM A536, ductile-iron castings with dimensions that match pipe.
 - 3. Mechanical Couplings for Grooved-End, Ductile-Iron-Piping:
 - a. AWWA C606 for ductile-iron-pipe dimensions.
 - b. Ferrous housing sections.
 - c. EPDM-rubber gaskets suitable for hot and cold water.
 - d. Bolts and nuts.
 - e. Minimum Pressure Rating:
 - 1) NPS 20 to NPS 46 (DN 500 to DN 900): 150 psig (1035 kPa).

2.4 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
 - 1. AWWA C110/A21.10, rubber, flat face, 1/8 inch (3.2 mm) thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 - 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B32, lead-free alloys.
- D. Flux: ASTM B813, water flushable.
- E. Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for generalduty brazing unless otherwise indicated.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Aboveground domestic water piping, 1/2" to 4" (DN 15 to DN 100), shall be one of the following:
 - 1. Drawn-temper copper tube, ASTM B88, Type L (ASTM B88M, Type B) cast or wrought-copper, solder-joint fittings; and brazed or soldered joints.

3.2 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install valves according to the following:
 - 1. Section 220523.12 "Ball Valves for Plumbing Piping."
- C. Install domestic water piping level with 0.25 percent slope downward toward drain.
- D. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal and coordinate with other services occupying that space.
- G. Install piping to permit valve servicing.
- H. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- I. Install piping free of sags and bends.
- J. Install fittings for changes in direction and branch connections.

- K. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- L. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- M. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- N. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B828 or CDA's "Copper Tube Handbook."
- F. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

3.4 INSTALLATION OF DIELECTRIC FITTINGS

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for 2" (DN 50) and Smaller: Use dielectric flanges

3.5 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements for hangers, supports, and anchor devices in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

- B. Install hangers for copper tubing and piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Support horizontal piping within 12 inches (300 mm) of each fitting.
- D. Support vertical runs of copper tubing and piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.

3.7 IDENTIFICATION

A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."

3.8 ADJUSTING

- A. Perform the following adjustments before operation:
 - 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 - 6. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Piping Inspections:

- a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
- b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
- c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
- d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- 2. Piping Tests:
 - a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Cap and subject piping to static water pressure indicated on the "Piping System Application Table Plumbing", without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.10 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.

- b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm (50 mg/L) of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm (200 mg/L) of chlorine. Isolate and allow to stand for three hours.
- c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
- d. Repeat procedures if biological examination shows contamination.
- e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of watersample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

END OF SECTION 221116

SECTION 221316 – SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Hubless, cast-iron soil pipe and fittings.
 - 2. Special fittings.
- B. Related Requirements:
 - 1. "Piping System Application Table Plumbing" found in Drawing Package.

1.2 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans and elevations, or Building Information Model (BIM) drawn to scale, showing items described in this Section and coordinated with all building trades.
- B. Field quality-control reports.
 - 1. "Piping System Application Table Plumbing" found in Drawing Package.

1.4 FIELD CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service in accordance with requirements indicated:
 - 1. Notify Architect, Construction Manager and Owner no fewer than five days in advance of proposed interruption of sanitary waste service.
 - 2. Do not proceed with interruption of sanitary waste service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation are capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10 ft. head of water (30 kPa head of water).

2.2 PIPING MATERIALS

- A. Piping materials to bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Acceptable Manufacturers: Charlotte Pipe and Foundry Company, Tyler Pipe, U.S. Pipe or Approved Equal.
- B. Pipe and Fittings:
 - 1. Marked with CISPI collective trademark.
 - 2. ASTM A888 or CISPI 301.
- C. CISPI, Hubless-Piping Couplings:
 - 1. Standards: ASTM C1277 and CISPI 310.
 - 2. Description: Stainless steel corrugated shield with stainless steel bands and tightening devices; and ASTM C564, rubber sleeve with integral, center pipe stop.

2.4 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections of same size as and compatible with pipes to be joined.
 - 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
 - 3. Shielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C1460.
 - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
- c. End Connections: Same size as and compatible with pipes to be joined.
- B. Dielectric Fittings:
 - 1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
 - 2. Dielectric Unions:
 - a. Description:
 - 1) Standard: ASSE 1079.
 - 2) Pressure Rating: 125 psig (860 kPa) minimum at 180 deg F (82 deg C).
 - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
 - 3. Dielectric Flanges:
 - a. Description:
 - 1) Standard: ASSE 1079.
 - 2) Factory-fabricated, bolted, companion-flange assembly.
 - 3) Pressure Rating: 125 psig (860 kPa) minimum at 180 deg F (82 deg C).
 - 4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
 - 4. Dielectric-Flange Insulating Kits:
 - a. Description:
 - 1) Nonconducting materials for field assembly of companion flanges.
 - 2) Pressure Rating: 150 psig (1035 kPa).
 - 3) Gasket: Neoprene or phenolic.
 - 4) Bolt Sleeves: Phenolic or polyethylene.
 - 5) Washers: Phenolic with steel backing washers.

PART 3 - EXECUTION

3.1 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 - 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 - 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
 - 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
 - 2. Use long-turn, double Y-branch, and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.
 - a. Straight tees, elbows, and crosses may be used on vent lines.
 - 3. Do not change direction of flow more than 90 degrees.
 - 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of waste piping in direction of flow is prohibited.
- I. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Waste: Two percent downward in direction of flow for piping NPS 3 (DN 80) and smaller; Two (2) percent downward in direction of flow for piping NPS 4 (DN 100) and larger.
 - 2. Horizontal Sanitary Waste Piping: Two (2) percent downward in direction of flow.
 - 3. Vent Piping: One (1) percent down toward vertical fixture vent or toward vent stack.
- J. Install cast-iron soil piping in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- K. Install engineered soil and waste and vent piping systems as follows:
 - 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
 - 2. Hubless, Single-Stack Drainage System: Comply with ASME B16.45 and hubless, single-stack aerator fitting manufacturer's written installation instructions.
 - 3. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.
- L. Plumbing Specialties:
 - 1. Install drains in sanitary waste gravity-flow piping.

- a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- M. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- N. Install sleeves for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- O. Install sleeve seals for piping penetrations of concrete walls and slabs.
 - 1. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- P. Install escutcheons for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Hubless, Cast-Iron Soil Piping Coupled Joints:
 - 1. Join hubless, cast-iron soil piping in accordance with CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

3.3 INSTALLATION OF SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in ODs.
 - 2. In Waste Drainage Piping: Unshielded or Shielded, nonpressure transition couplings.
- B. Dielectric Fittings:
 - 1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
 - 2. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric unions.
 - 3. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flanges or flange kits

3.4 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment".

- 1. Install carbon-steel or copper (as appropriate) pipe hangers for horizontal piping in noncorrosive environments.
- 2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
- 3. Vertical Piping: MSS Type 8 or Type 42 clamps.
- 4. Install individual, straight, horizontal piping runs:
 - a. 100 Ft. (30 m) and Less: MSS Type 1, adjustable, steel or copper clevis hangers.
 - b. Longer Than 100 Ft. (30 m): MSS Type 43, adjustable roller hangers.
- 5. Base of Vertical Piping: MSS Type 52 spring hangers.
- B. Install hangers for cast-iron and copper soil piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Support horizontal piping and tubing within 12 inches (300 mm) of each fitting and coupling.
- D. Support vertical runs of cast-iron soil and vent piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.5 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect waste and vent piping to the following:
 - 1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 3. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
- C. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

3.6 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.7 FIELD QUALITY CONTROL

A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

- 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
- 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping in accordance with procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
 - a. Close openings in piping system and fill with water to point of overflow, but not less than 10 ft. head of water (30 kPa head of water).
 - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
 - c. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
 - a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1 inch wg (250 Pa).
 - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
 - c. Air pressure must remain constant without introducing additional air throughout period of inspection.
 - d. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.

3.8 CLEANING AND PROTECTION

A. Clean interior of piping. Remove dirt and debris as work progresses.

- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Repair damage to adjacent materials caused by waste and vent piping installation.

3.9 PIPING SCHEDULE

- A. Aboveground, soil and waste piping NPS 4 (DN 100) and smaller are to be the following:
 - 1. Hubless, cast-iron soil pipe and fittings, hubless-piping couplings; and coupled joints.
 - 2. Dissimilar Pipe-Material Couplings: Unshielded or Shielded, nonpressure transition couplings.
- B. Aboveground, vent piping NPS 4 (DN 100) is to be the following:
 - 1. Hubless, cast-iron soil pipe and fittings, hubless-piping couplings; and coupled joints.
 - 2. Dissimilar Pipe-Material Couplings: Unshielded or Shielded, nonpressure transition couplings.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Cleanouts.

1.2 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTIONS

A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.

2.2 CLEANOUTS

- A. Cast Iron Exposed Cleanouts:
 - 1. Acceptable Manufacturers: Kusel, Jay R. Smith Mfg. Co., Josam, Zurn or Approved Equal
 - 2. Standards: ASME A112.36 2M for heavy-duty adjustable housing.
 - 3. Size: Same as connected drainage piping
 - 4. Body Material: Hubless, cast-iron soil pipe test tee as required to match connected piping.
 - 5. Closure: Cast-iron plug.
 - 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:

- 1. Size same as drainage piping up to NPS 4 (DN 100). Use NPS 4 (DN 100) for larger drainage piping unless larger cleanout is indicated.
- 2. Locate at each change in direction of piping greater than 45 degrees.
- 3. Locate at minimum intervals of 50 feet (15 m) for piping NPS 4 (DN 100) and smaller and 100 feet (30 m) for larger piping.
- 4. Locate at base of each vertical soil and waste stack.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install wood-blocking reinforcement for wall-mounting-type specialties.

3.2 PIPING CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment, to allow service and maintenance.

3.3 **PROTECTION**

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 221319.13 - SANITARY DRAINS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Floor drains.

1.2 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

PART 2 - PRODUCTS

2.1 DRAIN ASSEMBLIES

A. Sanitary drains shall bear label, stamp, or other markings of specified testing agency.

2.2 FLOOR DRAINS

- A. Cast Iron Floor Drains, ASME A112.6.3:
 - 1. Acceptable Manufacturers: Jay R. Smith, Josam, Zurn or Approved Equal
 - 2. Body Material: Cast Iron.
 - 3. Outlet: Bottom: No Hub.
 - 4. Top or Strainer Material: Nickle Bronze.
 - 5. Top Shape: Square.
 - 6. Dimensions of Top or Strainer: 6", Flat.
 - 7. Bottom Strainer: Polished Aluminum Dome Bottom
 - 8. Seepage Flange: Not required.
 - 9. Anchor Flange: Required.
 - 10. Clamping Device: Required.
 - 11. Trap-Primer Connection: Not Required.
 - 12. Coatings: Acid Resistant Coating
 - 13. Accessories: Flapper type backwater valve.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage.
 - 3. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 60 Inches (1500 mm) or Larger: Equivalent to 1 percent slope, but not greater than 1-inch (25-mm) total depression.
 - 4. Install floor-drain flashing collar or flange, so no leakage occurs between drain and adjoining flooring.
 - a. Maintain integrity of waterproof membranes where penetrated.
 - 5. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.

3.3 **PROTECTION**

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319.13

SECTION 224216.16 – COMMERCIAL SINKS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Handwash sinks.
 - 2. Manually operated sink faucets.
 - 3. Supply fittings.
 - 4. Waste fittings.
 - 5. Grout.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for sinks.
 - 2. Include rated capacities, operating characteristics and furnished specialties and accessories.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted sinks.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For sinks and faucets to include in operation and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Faucet Cartridges and O-Rings.

PART 2 - PRODUCTS

2.1 HANDWASH SINKS

- A. Handwash Sinks Stainless Steel, Counter Mounted, Drop-in:
 - 1. Products: Subject to compliance requirements, provide one of the following:
 - a. Eagle
 - b. Elkay
 - c. Kohler
 - d. Approved Equal
 - 2. Source Limitations: Obtain sinks from single source from single manufacturer.
 - 3. Fixture:
 - a. Standard: ASME A112.19.3/CSA B45.4.
 - b. Type: Stainless steel, self-rimming, sound-deadened unit, stainless steel basin with radius corners
 - c. Number of Compartments: One
 - d. Material: 18 gauge, Type 304 stainless steel.
 - e. Backsplash: None.
 - 4. Mounting: On counter with sealant.

2.2 MANUALLY OPERATED SINK FAUCETS

- A. Sink faucets intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), with requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61 and NSF 372, or be certified in compliance with NSF 61 and NSF 372 by an ANSI-accredited third-party certification body, in that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
- B. Commercial Sink Faucets Manual Type: Two handle mixing (SK-1):
 - 1. Products: Subject to compliance requirements, provide one of the following:
 - a. American Standard
 - b. Delta
 - c. Moen
 - d. Approved Equal
 - 2. Source Limitations: Obtain sink faucets from single source from single manufacturer.
 - 3. Standard: ASME A112.18.1/CSA B125.1.
 - 4. General: Include hot and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and sink receptor.
 - 5. Body Type: Centerset
 - 6. Body Material: Commercial, solid brass, or die-cast housing with brazed copper and brass waterway.
 - 7. Finish: Polished chrome plate.

COMMERCIAL SINKS

- 8. Maximum Flow Rate: 1.2 gpm.
- 9. Mounting Type: Deck exposed.
- 10. Valve Handle(s): Wrist Blade with indication.
- 11. Spout Type: Rigid gooseneck.
- 12. Spout Outlet: Aerator.

2.3 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF 61 and NSF 372 for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Supply Piping: Chrome-plated brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated brass or stainless steel wall flange.
- D. Supply Stops: Chrome-plated brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
- E. Operation: Loose key; Wheel handle.
- F. Risers:
 - 1. NPS 1/2
 - 2. Chrome-plated, soft-copper flexible tube

2.4 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/2 straight tailpiece.
- C. Trap:
 - 1. Size: NPS 1-1/2
 - 2. Material:
 - a. Chrome-plated, two-piece, cast-brass trap and swivel elbow with 17-gauge brass tube to wall; and chrome-plated brass or steel wall flange.

2.5 GROUT

- A. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000 psi, 28-day compressive strength.

COMMERCIAL SINKS

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply piping and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.
- B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install sinks level and plumb in accordance with rough-in drawings.
- B. Install water-supply piping with stop on each supply to each sink faucet.
 - 1. Install stops in locations where they can be easily reached for operation.
- C. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings.
- D. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildewresistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 CLEANING AND PROTECTION

- A. After completing installation of sinks, inspect and repair damaged finishes.
- B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

COMMERCIAL SINKS

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PART 4 - END OF SECTION 224216.16

SECTION 230513 – COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on alternating-current power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.2 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

A. Comply with NEMA MG 1 unless otherwise indicated.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 104 deg F (40 deg C) and at altitude of 3300 feet (1000 m) above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Premium efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.

- D. Multispeed Motors: Rated for Inverter Duty
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- G. Temperature Rise: Match insulation rating.
- H. Insulation: Class H.
- I. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller Than 15 HP: Manufacturer's standard starting characteristic.
- J. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 ADDITIONAL REQUIREMENTS FOR POLYPHASE MOTORS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable-Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width-modulated inverters.
 - 2. Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
 - 5. Electronically Commutated.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type or electronically commutated.

- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

SECTION 230516 - EXPANSION FITTINGS AND LOOPS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Packless expansion joints.
 - 2. Alignment guides and anchors.

1.2 ACTION SUBMITTALS

- A. Product Data: None required if furnished and installed per specifications.
- 1.3 CLOSEOUT SUBMITTALS
 - A. Maintenance Data: For expansion joints.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Compatibility: Provide products suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Provide products and installations that will accommodate maximum axial movement as scheduled or indicated on Drawings.

2.2 PACKLESS EXPANSION JOINTS

- A. Flexible-Hose Packless Expansion Joints:
 - 1. Acceptable Manufacturers: Metra-Flex Metraloop or Approved Equal
 - 2. Source Limitations: Obtain flexible-hose packless expansion joints from single manufacturer.
 - 3. Description: Manufactured assembly with inlet and outlet elbow fittings and two flexiblemetal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.
 - 4. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
 - 5. Expansion Joints for Copper Tubing NPS 2 (DN 50) and Smaller: Copper-alloy fittings with solder-joint end connections.

a. Bronze hoses and double-braid bronze sheaths with 700 psig at 70 deg F (4830 kPa at 21 deg C) and 500 psig at 450 deg F (3450 kPa at 232 deg C) ratings.

2.3 ALIGNMENT GUIDES AND ANCHORS

- A. Alignment Guides:
 - 1. Source Limitations: Obtain alignment guides from single manufacturer.
 - 2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding slider for bolting to pipe.
- B. Anchor Materials:
 - 1. Steel Shapes and Plates: ASTM A36/A36M.
 - 2. Bolts and Nuts: ASME B18.10 or ASTM A183, steel hex head.
 - 3. Washers: ASTM F844, steel, plain, flat washers.
 - 4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, zinc-coated carbon steel.
 - b. Expansion Plug: zinc-coated carbon steel.
 - c. Washer and Nut: zinc-coated carbon steel.

PART 3 - EXECUTION

3.1 INSTALLATION OF EXPANSION JOINTS - GENERAL

A. Install expansion joints of sizes matching sizes of piping in which they are installed.

3.2 INSTALLATION OF ALIGNMENT GUIDES AND ANCHORS

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install two guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe, and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - 1. Anchor Attachment to Steel Pipe: Attach by welding. Comply with ASME B31.9.

2. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-58, Type 24; U bolts bolted to anchor.

3.3 INSTALLATION OF PIPE LOOPS AND SWING CONNECTIONS

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.
- C. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

END OF SECTION 230516

SECTION 230517 – SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Grout.
- B. Related Requirements:
 - 1. Section 078413 "Penetration Firestopping" for penetration firestopping installed in fireresistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.2 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Acceptable Manufacturers: Metacaulk, U.S. Pipe or Approved Equal.
- B. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, galvanized, with plain ends and integral welded waterstop collar.
- C. Galvanized-Steel Sheet Sleeves: 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint.

2.2 GROUT

- A. Description: Nonshrink, recommended for interior and exterior sealing openings in nonfirerated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch (25-mm) annular clear space between piping and concrete slabs and walls.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches (50 mm) above finished floor level.
 - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke-Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls Above Grade:
 - a. Piping Smaller Than 6" (DN 150): Steel Pipe Sleeves.
 - 2. Exterior Concrete Walls Below Grade:
 - a. Piping Smaller Than 10" (DN 250): Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.
 - 3. Interior Partitions:
 - a. Piping Smaller Than 6" (DN 150): Galvanized-Steel Sheet Sleeves.

END OF SECTION 230517

SECTION 230518 – ESCUTCHEONS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.

1.2 DEFINITIONS

A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

1.3 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Acceptable Manufacturers: AWI, Brass-Craft, Calbrite, or Approved Equal

2.2 ESCUTCHEONS

A. One-Piece, 304 Stainless-Steel Type: With polished stainless-steel finish.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls and ceilings.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.

- b. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece 304 stainless steel with polished stainless-steel finish.
- c. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece 304 stainless steel with polished stainless-steel finish.
- d. Bare Piping in Unfinished Service Spaces: One-piece 304 stainless steel with polished finish.

3.2 FIELD QUALITY CONTROL

A. Using new materials, replace broken and damaged escutcheons.

END OF SECTION 230518

SECTION 230519 – METERS AND GAUGES FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Liquid-in-glass thermometers.
 - 2. Thermowells.
 - 3. Dial-type pressure gages.
 - 4. Gauge attachments.
 - 5. Test plugs.

1.2 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For meters and gauges to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 LIQUID-IN-GLASS THERMOMETERS

- A. Metal-Case, Compact-Style, Liquid-in-Glass Thermometers:
 - 1. Acceptable Manufacturers: A.A. Weiss & Sons, Miljoco, Trerice, Weksler or Approved Equal.
 - 2. Standard: ASME B40.200.
 - 3. Case: Cast aluminum; 6-inch (152-mm) nominal size.
 - 4. Case Form: Adjustable angle unless otherwise indicated.
 - 5. Tube: Glass with magnifying lens and red organic liquid.
 - 6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
 - 7. Window: Glass or plastic.
 - 8. Stem: Aluminum or brass and of length to suit installation.
 - a. Design for Air-Duct Installation: With ventilated shroud.
 - b. Design for Thermowell Installation: Bare stem.
 - 9. Connector: 3/4 inch (19 mm), with ASME B1.1 screw threads.
 - 10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.2 THERMOWELLS

A. Thermowells:

- 1. Standard: ASME B40.200.
- 2. Description: Pressure-tight, socket-type fitting made for insertion in piping tee fitting.
- 3. Material for Use with Copper Tubing: CNR or CUNI.
- 4. Material for Use with Steel Piping: CRES or CSA.
- 5. Type: Stepped shank unless straight or tapered shank is indicated.
- 6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, (DN 15, DN 20, or NPS 25,) ASME B1.20.1 pipe threads.
- 7. Internal Threads: 1/2, 3/4, and 1 inch (13, 19, and 25 mm), with ASME B1.1 screw threads.
- 8. Bore: Diameter required to match thermometer bulb or stem.
- 9. Insertion Length: Length required to match thermometer bulb or stem.
- 10. Lagging Extension: Include on thermowells for insulated piping and tubing.
- 11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.
- B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 DIAL-TYPE PRESSURE GAGES

- A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gauges:
 - 1. Acceptable Manufacturers: A.A. Weiss & Sons, Miljoco, Trerice, Weksler or Approved Equal.
 - 2. Standard: ASME B40.100.
 - 3. Case: Liquid-filled type; cast aluminum 4-1/2-inch (114-mm) nominal diameter.
 - 4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
 - 5. Pressure Connection: Brass, with 1/4" or 1/2" (DN 8 or DN 15), ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
 - 6. Movement: Mechanical, with link to pressure element and connection to pointer.
 - 7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi (kPa).
 - 8. Pointer: Dark-colored metal.
 - 9. Window: Glass.
 - 10. Ring: Stainless steel.
 - 11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.4 GAUGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with 1/4" or 1/2" (DN 8 or DN 15), ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
- B. Siphons: Loop-shaped section of steel pipe with NPS 1/4 or NPS 1/2 (DN 8 or DN 15).
- C. Valves: As specified elsewhere.

2.5 TEST PLUGS

- A. Acceptable Manufacturers: Curtiss-Wright, Pickford or Schroeder
- B. Description: Test-station fitting made for insertion in piping tee fitting.

- C. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- D. Thread Size: 1/4" or 1/2" (DN 8 or DN 15), ASME B1.20.1 pipe thread.
- E. Minimum Pressure and Temperature Rating: psig at 200 deg F (3450 kPa at 93 deg C).
- F. Core Inserts: Chlorosulfonated polyethylene synthetic and EPDM self-sealing rubber.

PART 3 - EXECUTION

- A. Install thermowells with socket extending a minimum of 2 inches (51 mm) into fluid and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install duct-thermometer mounting brackets in walls of ducts. Attach to duct with screws.
- G. Install direct-mounted pressure gauges in piping tees with pressure gauge located on pipe at the most readable position.
- H. Install valve and snubber in piping for each pressure gauge for fluids (except steam).
- I. Install valve and syphon fitting in piping for each pressure gauge for steam.
- J. Install test plugs in piping tees.
- K. Install thermometers as indicated on the P&ID's and:
 - 1. Inlet and outlet of each hydronic zone.
 - 2. Two inlets and two outlets of each pump.
 - 3. Inlet and outlet of each hydronic coil in air-handling units.
 - 4. Two inlets and two outlets of each heat exchanger.
- L. Install pressure gauges as indicated on the P&ID's and:
 - 1. Inlet and outlet of each pressure-reducing valve.
 - 2. Inlet and outlet of each hot water connection.
 - 3. Suction and discharge of each pump.
 - 4. Inlet and outlet of each heat exchanger.

3.2 CONNECTIONS

A. Install gauges adjacent to machines and equipment to allow space for service and maintenance of meters, gauges, machines, and equipment.

Crawford Honors College Joliet Junior College, IL Valdes AE 2024-204

3.3 ADJUSTING

- A. After installation, calibrate meters according to manufacturer's written instructions.
- B. Adjust faces of meters and gauges to proper angle for best visibility.
- C. thermowell insertion length.

3.4 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Geothermal Water Piping: 0 to 100 deg F and minus 20 to plus 50 deg C.
- B. Scale Range for Heating Hot Water Piping: 0 to 250 deg F and minus 20 to plus 250 deg C.
- C. Scale Range for Air Ducts: 0 to 100 deg F and minus 20 to plus 50 deg C.

3.5 PRESSURE-GAUGE SCALE-RANGE SCHEDULE

- A. Scale Range for Geothermal Water Piping: 0 to 100 psi and 0 to 600 kPa.
- B. Scale Range for Heating Hot Water Piping: 0 to 100 psi and 0 to 600 kPa.

PART 4 - END OF SECTION 230519

SECTION 230523.12 – BALL VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Brass ball valves.
 - 2. Bronze ball valves.

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. RPTFE: Reinforced polytetrafluoroethylene.

1.3 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and weld ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain each type of valve from single source from single manufacturer.

Valdes AE 2024-204

2.2 PERFORMANCE REQUIREMENTS

- 1. ASME B1.20.1 for threads for threaded-end valves.
- 2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
- 3. ASME B16.34 for flanged and threaded end connections.
- 4. ASME B31.9 for building services piping valves.
- B. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- C. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- D. Valve Sizes: Same as upstream piping unless otherwise indicated.
- E. Valve Actuator Types:
 - 1. Hand Lever: For quarter-turn valves smaller than 3" (DN 80).
- F. Valves in Insulated Piping:
 - 1. Provide 2-inch (50-mm) extended neck stems.
 - 2. Extended operating handles with nonthermal-conductive covering material, and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
 - 3. Memory stops that are fully adjustable after insulation is applied.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.3 BRASS BALL VALVES

- A. Brass Ball Valves, Two Piece with Standard Port and Stainless Steel Trim, Threaded Ends:
 - 1. Acceptable Manufacturers: Apollo, Grinnell, Hammond, Lunkenheimer, NIBCO, Watts, Viega or Approved Equal.
 - 2. Standard: MSS SP-110.
 - 3. SWP Rating: 150 psig (1035 kPa).
 - 4. CWP Rating: 600 psig (4140 kPa).
 - 5. Body Design: Two piece.
 - 6. Body Material: Forged brass.
 - 7. Ends: Threaded.
 - 8. Seats: PTFE.
 - 9. Stem: Stainless steel.
 - 10. Ball: Stainless steel, vented.
 - 11. Port: Full.

2.4 BRONZE BALL VALVES

A. Bronze Ball Valves, Two Piece with Regular Port and Stainless Steel Trim, Threaded Ends:

Valdes AE 2024-204

- 1. Acceptable Manufacturers: Apollo, Grinnell, Hammond, Lunkenheimer, NIBCO, Watts, Viega or Approved Equal.
- 2. Standard: MSS SP-110.
- 3. SWP Rating: 150 psig (1035 kPa).
- 4. CWP Rating: 600 psig (4140 kPa).
- 5. Body Design: Two piece.
- 6. Body Material: Bronze.
- 7. Ends: Threaded.
- 8. Seats: PTFE.
- 9. Stem: Stainless steel.
- 10. Ball: Stainless steel, vented.
- 11. Port: Regular.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions or flanges at each piece of equipment arranged to allow space for service, maintenance, and equipment removal without system shutdown.
- B. Provide support of piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access.
- D. Install valves in horizontal piping with stem at or above center of pipe.
- E. Install valves in position to allow full valve actuation movement.
- F. Valve Tags: Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.
- G. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's recommended maximum.

Valdes AE 2024-204

3.3 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service, but before final adjusting and balancing. Replace valves exhibiting leakage.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified SWP classes or CWP ratings are unavailable, provide the same types of valves with higher SWP classes or CWP ratings.
- B. Select valves with the following end connections:
 - 1. For Copper Tubing, 2-1/2" (DN 65) and Smaller: Threaded ends.

3.5 GEOTHERMAL WATER VALVE SCHEDULE

A. Pipe 2-1/2" (DN 65) and Smaller: Brass or bronze ball valves, two piece, with stainless steel trim, regular port, and threaded joint ends.

3.6 HEATING HOT WATER VALVE SCHEDULE

A. Pipe 2-1/2" (DN 65) and Smaller: Brass or bronze ball valves, two piece, with stainless steel trim, regular port, and threaded joint ends.

END OF SECTION 230523.12

SECTION 230529 – HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Metal framing systems.
 - 3. Fiberglass strut systems.
 - 4. Thermal-hanger shield inserts.
 - 5. Fastener systems.
 - 6. Equipment supports.
- B. Related Requirements:
 - 1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.

1.2 ACTION SUBMITTALS

- A. Product Data: None required if furnished and installed per specifications.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following if field fabricated:
 - 1. Metal framing systems.
 - 2. Pipe stands.
 - 3. Equipment supports.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
 - 3. Nonmetallic Coatings: Plastic coated, or epoxy powder-coated.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of steel with electrogalvanized coating or stainless steel.
- B. Copper Pipe and Tube Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-plated steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of steel with electrogalvanized coating or stainless steel.

2.3 METAL FRAMING SYSTEMS

- A. MFMA Manufacturer Metal Framing Systems:
 - 1. Acceptable Manufacturers: Bee-Line, RTS, Uni-strut or Approved Equal
 - 2. Description: Shop or field-fabricated, pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
 - 3. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
 - 4. Channels: Continuous slotted steel with electro-galvanized coating, stainless steel, Type 304 or stainless steel, Type 316 channel with inturned lips.
 - 5. Channel Width: Selected for applicable load criteria.
 - 6. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
 - 7. Hanger Rods: Continuous-thread rod, nuts, and washer made of steel with electrogalvanized coating or stainless steel.
 - 8. Metallic Coating: Pregalvanized G90 (Z275), Electroplated zinc or Hot-dip galvanized.
2.4 THERMAL HANGER-SHIELD INSERTS

- A. Acceptable Manufacturers: Anvil, Cooper B-Line or Approved Equal
- B. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100-psig (688-kPa) or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig (862-kPa) minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: ASTM C552, Type II cellular glass with 100-psig (688-kPa) or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig (862-kPa) minimum compressive strength.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches (50 mm) beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

- A. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Acceptable Manufacturers: Hilti, Mason, Strong-Tie or Approved Equal
 - 2. Indoor Applications: Zinc-coated or stainless steel.
 - 3. Outdoor Applications: Stainless steel

2.6 EQUIPMENT SUPPORTS

A. Description: Welded, shop or field-fabricated equipment support made from structural carbonsteel shapes.

2.7 MATERIALS

- A. Carbon Steel: ASTM A1011/A1011M.
- B. Structural Steel: ASTM A36/A36M, carbon-steel plates, shapes, and bars; galvanized.
- C. Threaded Rods: Continuously threaded. Zinc-plated or galvanized steel for indoor applications and stainless steel for outdoor applications. Mating nuts and washers of similar materials as rods.
- D. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb (90 kg).

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- C. Fastener System Installation:
 - 1. Install mechanical-expansion anchors in concrete, existing concrete or new construction after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- D. Pipe-Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Install hangers and supports to allow controlled thermal movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- G. Install lateral bracing with pipe hangers and supports to prevent swaying.
- H. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, 2-1/2" (DN 65) and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- I. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- J. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- K. Insulated Piping:

- 1. Attach clamps and spacers to piping.
 - a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
- 2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
- 3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
- 4. Shield Dimensions for Pipe: Not less than the following:
 - a. 1/4" to 3" (DN 8 to DN 90): 12 inches (305 mm) long and 0.048 inch (1.22 mm) thick.
- 5. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.3 PAINTING

- A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils (0.05 mm).
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.4 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

- E. Use galvanized-steel pipe hangers and supports and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper or galvanized-steel attachments for copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal hanger-shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30 (DN 15 to DN 750).
 - 2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36 (DN 20 to DN 900), requiring clamp flexibility and up to 4 inches (100 mm) of insulation.
 - 3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 (DN 15 to DN 600) if little or no insulation is required.
 - 4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4 (DN 15 to DN 100), to allow off-center closure for hanger installation before pipe erection.
 - 5. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8 (DN 20 to DN 200).
 - 6. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
 - 7. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
 - 8. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
 - 9. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8 (DN 10 to DN 200).
 - 10. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3 (DN 10 to DN 80).
 - 11. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30 (DN 15 to DN 750).
 - 12. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 - 13. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30 (DN 25 to DN 750), from two rods if longitudinal movement caused by expansion and contraction occurs.
 - 14. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24 (DN 65 to DN 600), from single rod if horizontal movement caused by expansion and contraction occurs.
 - 15. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 (DN 50 to DN 1050) if longitudinal movement caused by expansion and contraction occurs but vertical adjustment is unnecessary.
 - 16. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 (DN 50 to DN 600) if small horizontal movement caused by expansion and contraction occurs and vertical adjustment is unnecessary.

- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24 (DN 24 to DN 600).
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 (DN 20 to DN 600) if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches (150 mm) for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F (49 to 232 deg C) piping installations.
 - 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.
 - 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 - 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F (49 to 232 deg C) piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 - 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 - 5. C-Clamps (MSS Type 23): For structural shapes.
 - 6. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 - 7. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 - 8. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel Ibeams for heavy loads.
 - 9. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel Ibeams for heavy loads, with link extensions.
 - 10. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 - 11. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - 12. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 - 13. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

- 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
- 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
- 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- N. Use mechanical-expansion anchors instead of building attachments where required in concrete construction.
- O. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

3.5 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.6 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.7 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches (40 mm).

END OF SECTION 230529

SECTION 230553 – IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Pipe labels.
 - 3. Duct labels.
 - 4. Valve tags.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment-Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve-numbering scheme.
- E. Valve Schedules: Provide for each piping system. Include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Approved Manufacturers: Brady Corporation, Craftmark Pipe Markers, Pipemarker, SETON or Approved Equal
 - 2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch (3.2 mm) thick, with predrilled holes for attachment hardware.
 - 3. Letter and Background Color: As indicated for specific application under Part 3.
 - 4. Maximum Temperature: Able to withstand temperatures of up to 160 deg F (71 deg C).
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).
 - 6. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances of up to 72 inches (1830

mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

- 7. Fasteners: Stainless steel rivets or self-tapping screws.
- 8. Adhesive (Contractor's Option): Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Unique equipment number as coordinated with Owner requirements.

2.2 PIPE LABELS

- A. Approved Manufacturers: Brady Corporation, Craftmark Pipe Markers, Pipemarker, SETON or Approved Equal
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service and showing flow direction in accordance with ASME A13.1.
- C. Letter and Background Color: As indicated for specific application under Part 3.
- D. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- E. Self-Adhesive Pipe Labels: As coordinated with Owner preference, printed plastic with contacttype, permanent-adhesive backing.
- F. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings. Also include:
 - 1. Pipe size.
 - 2. Flow-Direction Arrows: Include flow-direction arrows on main and distribution piping. Arrows may be either integral with label or applied separately.
 - 3. Lettering Size: Size letters in accordance with ASME A13.1 for piping and at least 1/2 inch (13 mm) for viewing distances of up to 72 inches (1830 mm) and proportionately larger lettering for greater viewing distances.

2.3 DUCT LABELS

- A. Approved Manufacturers: Brady Corporation, Craftmark Pipe Markers, Pipemarker, SETON or Approved Equal
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch (1.6 mm) thick, and having predrilled holes for attachment hardware.
- C. Letter and Background Color: As indicated for specific application under Part 3.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F (71 deg C).
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).

- F. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances of up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings. Also include the following:
 - 1. Duct size.
 - 2. Flow-Direction Arrows: Include flow-direction arrows on all distribution ducts. Arrows may be either integral with label or may be applied separately.

2.4 VALVE TAGS

- A. Approved Manufacturers: Brady Corporation, Craftmark Pipe Markers, Pipemarker, SETON or Approved Equal
- B. Description: Stamped or engraved with 1/4-inch (6.4-mm) letters for piping system abbreviation and 1/2-inch (13-mm) numbers. Tag shall be round, 1-1/2" diameter as coordinated with the Owner. Allow for three rows of tagging where applicable.
 - 1. Tag Material (General): Engraved Plastic consisting of two-ply, acrylic extruded sheet with cap and core permanently fused together Tag shall include a satin finish.
 - 2. Tag Material (Exposed in New Spaces): 304 Stainless steel, 0.024-inch (0.61-mm) minimum thickness, with predrilled or stamped holes for attachment hardware.
 - 3. Fasteners: Stainless steel beaded chain with fastener.
- C. Letter and Background Color: As indicated for specific application under Part 3.
- D. Valve Schedules: For each piping system, on 8-1/2-by-11-inch (A4) bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Include valve-tag schedule in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.
- D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF EQUIPMENT LABELS,

- A. Permanently fasten labels on each item of mechanical equipment.
- B. Sign and Label Colors:
 - 1. Air Terminal Units: White letters on an ANSI Z535.1 safety-black background.
- C. Locate equipment labels where accessible and visible. If concealed above ceiling, Fire and Smoke damper labels to be located on ceiling below.
- D. Arc-Flash Warning Signs: Provide arc-flash warning signs on electrical disconnects and other equipment where arc-flash hazard exists, as indicated on Drawings, and in accordance with requirements of OSHA and NFPA 70E.

3.4 INSTALLATION OF PIPE LABELS

- A. Install pipe labels showing service and flow direction with pre-tensioned pipe labels or permanent adhesive on pipes as coordinated with the Owner.
- B. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Within 3 ft. (1 m) of each valve and control device.
 - 2. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 3. Within 3 ft. (1 m) of equipment items and other points of origination and termination.
 - 4. Spaced at maximum intervals of 5 ft. (8 m) along each run. Reduce intervals to 10 ft. (3 m) in areas of congested piping and equipment.
- C. Do not apply plastic pipe labels or plastic tapes directly to bare pipes conveying fluids at temperatures of 125 deg F (52 deg C) or higher. Where these pipes are to remain uninsulated, use a short section of insulation.
- D. Flow-Direction Flow Arrows: Use arrows, in compliance with ASME A13.1, to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.

E. Pipe-Label Color Schedule:

- 1. Geothermal Piping: White letters on an ANSI Z535.1 safety-green background.
- 2. Heating Hot Water Pipiong: Black letters on an ANSI Z535.1 safety-yellow background.

3.5 INSTALLATION OF DUCT LABELS

- A. Install plastic-laminated, self-adhesive duct labels showing service and flow direction with permanent adhesive on air ducts.
 - 1. Provide labels in the following color codes:
 - a. For air supply ducts: White letters on blue background.
 - b. For exhaust, outside, relief, return, and mixed-air ducts: Black letters on Yellow background.
- B. Locate label near each point where ducts enter into and exit from concealed spaces and at maximum intervals of 20 ft. (6 m) where exposed or are concealed by removable ceiling system.

3.6 INSTALLATION OF VALVE TAGS

- A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule in the operating and maintenance manual.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in "Valve-Tag Size and Shape" Subparagraph below:
 - 1. Valve-Tag Size and Shape:
 - a. Geothermal Piping: 1-1/2 inches (38 mm), round.
 - b. Heating Hot Water Piping: 1-1/2 inches (38 mm), round.
 - 2. Valve-Tag Colors:
 - a. For each piping system, use the same lettering and background coloring system on valve tags as used in the piping system labels and background.

END OF SECTION 230553

SECTION 230593 – TESTING, ADJUSTING AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Testing, Adjusting and Balancing of HVAC Equipment.
 - 2. Testing, Adjusting, and Balancing of Air Systems:
 - a. Constant volume air systems.
 - b. Variable air volume systems.
 - 3. Testing, Adjusting, and Balancing of Hydronic Piping Systems:
 - a. Constant flow hydronic systems.
 - b. Variable volume-flow hydronic systems.
 - 4. Testing, Adjusting, and Balancing of Existing HVAC systems and equipment.
 - 5. HVAC-Control System Verification.

1.2 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- F. TDH: Total dynamic head.

1.3 PREINSTALLATION MEETINGS

- A. TAB Conference: Conduct a TAB conference at Project site after approval of the TAB strategies and procedures plan, to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.
 - 1. Minimum Agenda Items:
 - a. The Contract Documents examination report.
 - b. The TAB plan.
 - c. Needs for coordination and cooperation of trades and subcontractors.
 - d. Procedures for documentation and communication flow.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report, as specified in Part 3.
- C. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures, as specified in "Preparation" Article.
- D. System Readiness Checklists: Within 30 days of Contractor's Notice to Proceed, submit system readiness checklists, as specified in "Preparation" Article.
- E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- F. Certified TAB reports.
- G. Sample report forms.
- H. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.5 QUALITY ASSURANCE

- A. TAB Specialists Qualifications, Certified by AABC or NEBB:
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC or NEBB.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC or NEBB.
- B. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.2.3 "System Balancing."
- C. Code and AHJ Compliance: TAB is required to comply with governing codes and requirements of authorities having jurisdiction.

1.6 FIELD CONDITIONS

A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gauge cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums used for HVAC to verify that they are properly separated from adjacent areas and sealed.
- F. Examine equipment performance data, including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation. Develop report for each piece of equipment included on the project.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.

- K. Examine temporary and permanent strainers. Verify that temporary strainer screens used during system cleaning and flushing have been removed and permanent strainer baskets are installed and clean.
- L. Examine control valves for proper installation for their intended function of isolating, throttling, diverting, or mixing fluid flows.
- M. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- N. Examine system pumps to ensure absence of entrained air in the suction piping.
- O. Examine operating safety interlocks and controls on HVAC equipment.
- P. Examine control dampers for proper installation for their intended function of isolating, throttling, diverting, or mixing air flows.
- Q. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
 - 1. Equipment and systems to be tested.
 - 2. Strategies and step-by-step procedures for balancing the systems.
 - 3. Instrumentation to be used.
 - 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
 - 1. Airside:
 - a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
 - b. Duct systems are complete with dampers installed.
 - c. Volume, smoke, and fire dampers are open and functional (as applicable).
 - d. Clean filters are installed.
 - e. Fans are operating, free of vibration, and rotating in correct direction.
 - f. Variable-frequency controllers' startup is complete and safeties are verified.
 - g. Automatic temperature-control systems are operational.
 - h. Ceilings are installed.
 - i. Windows and doors are installed.
 - j. Suitable access to balancing devices and equipment is provided.
 - 2. Hydronics:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed.
 - b. Piping is complete with terminals installed.

- c. Water treatment is complete.
- d. Systems are flushed, filled, and air purged.
- e. Strainers are pulled and cleaned.
- f. Control valves are functioning in accordance with the sequence of operation.
- g. Shutoff and balance valves have been verified to be 100 percent open.
- h. Pumps are started and proper rotation is verified.
- i. Pump gauge connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
- j. Variable-frequency controllers' startup is complete and safeties are verified.
- k. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system in accordance with the procedures contained in AABC's "National Standards for Total System Balance" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
 - 2. Where holes for probes are required in piping or hydronic equipment, install pressure and temperature test plugs to seal systems.
 - 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.

3.4 TESTING, ADJUSTING, AND BALANCING OF HVAC EQUIPMENT

- A. Test, adjust, and balance HVAC equipment indicated on Drawings, including, but not limited to, the following:
 - 1. Heat Pump Units.
 - 2. Fans.
 - 3. Air Terminal Units.
 - 4. Coils.
 - 5. Hydronic Heating Coils.
 - 6. Pumps.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' Record drawings duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS (HP-210)

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Set outside-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Where duct conditions allow, measure airflow by main Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses close to the fan and prior to any outlets, to obtain total airflow.
 - c. Where duct conditions are unsuitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.

- 3. Review Contractor-prepared shop drawings and Record drawings to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
- 4. Obtain approval from Architect, Owner and/or Construction Manager for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
- 5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Verify final system conditions.
 - 1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to design if necessary.
 - 2. Re-measure and confirm that total airflow is within design.
 - 3. Re-measure all final fan operating data, speed, volts, amps, and static profile.
 - 4. Mark all final settings.
 - 5. Test system in economizer mode. Verify proper operation and adjust if necessary.
 - 6. Measure and record all operating data.
 - 7. Record final fan-performance data.

3.7 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS (HP-209 and HP-211)

- A. Adjust the variable-air-volume systems as follows:
 - 1. Verify that the system static pressure sensor is located two-thirds of the distance down the duct from the fan discharge.
 - 2. Verify that the system is under static pressure control.
 - 3. Select the terminal unit that is most critical to the supply-fan airflow. Measure inlet static pressure, and adjust system static pressure control set point so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
 - 4. Calibrate and balance each terminal unit for maximum and minimum design airflow as follows:
 - a. Adjust controls so that terminal is calling for maximum airflow. Some controllers require starting with minimum airflow. Verify calibration procedure for specific project.
 - b. Measure airflow and adjust calibration factor as required for design maximum airflow. Record calibration factor.
 - c. When maximum airflow is correct, balance the air outlets downstream from terminal units.
 - d. Adjust controls so that terminal is calling for minimum airflow.
 - e. Measure airflow and adjust calibration factor as required for design minimum airflow. Record calibration factor. If no minimum calibration is available, note any deviation from design airflow.

- f. On constant volume terminals, in critical areas where room pressure is to be maintained, verify that the airflow remains constant over the full range of full cooling to full heating. Note any deviation from design airflow or room pressure.
- 5. After terminals have been calibrated and balanced, test and adjust system for total airflow. Adjust fans to deliver total design airflows within the maximum allowable fan speed listed by fan manufacturer.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Set terminals for maximum airflow. If system design includes diversity, adjust terminals for maximum and minimum airflow, so that connected total matches fan selection and simulates actual load in the building.
 - c. Where duct conditions allow, measure airflow by main Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses close to the fan and prior to any outlets, to obtain total airflow.
 - d. Where duct conditions are unsuitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
- 6. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report any artificial loading of filters at the time static pressures are measured.
- 7. Set final return and outside airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 - a. Balance the return-air ducts and inlets.
 - b. Verify that terminal units are meeting design airflow under system maximum flow.
- 8. Re-measure the inlet static pressure at the most critical terminal unit, and adjust the system static pressure set point to the most energy-efficient set point to maintain the optimum system static pressure. Record set point and give to controls Contractor.
- 9. Verify final system conditions as follows:
 - a. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to match design if necessary.
 - b. Re-measure and confirm that total airflow is within design.
 - c. Re-measure final fan operating data, speed, volts, amps, and static profile.
 - d. Mark final settings.
 - e. Test system in economizer mode. Verify proper operation and adjust if necessary. Measure and record all operating data.
 - f. Verify tracking between supply and return fans.

3.8 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports for pumps, coils, and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required coil and equipment flow rates with pump design flow rate.
- B. Prepare schematic diagrams of systems' Record drawings piping layouts.
- C. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:
 - 1. Check expansion tank for proper setting.
 - 2. Check highest vent for adequate pressure.
 - 3. Check flow-control valves for proper position.
 - 4. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.
 - 5. Verify that motor controllers are equipped with properly sized thermal protection.
 - 6. Check that air has been purged from the system.
- D. Measure and record upstream and downstream pressure of pressure-reducing valves.
- E. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.
- F. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.
 - 1. Check settings and operation of each safety valve. Record settings.

3.9 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

- A. Adjust pumps to deliver total design flow.
 - 1. Measure total water flow.
 - a. Position valves for full flow through coils.
 - b. Measure flow by main flow meter, if installed.
 - c. If main flow meter is not installed, determine flow by pump TDH or known equipment pressure drop.
 - 2. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gauge heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.

- e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved. If excessive throttling is required to achieve desired flow, recommend pump impellers be trimmed to reduce excess throttling.
- 3. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.
- B. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - 1. Measure flow in main and branch pipes.
 - 2. Adjust main and branch balance valves for design flow.
 - 3. Re-measure each main and branch after all have been adjusted.
- C. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - 1. Measure flow at terminals.
 - 2. Adjust each terminal to design flow.
 - 3. Re-measure each terminal after it is adjusted.
 - 4. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 - 5. Perform temperature tests after flows have been balanced.
- D. Verify final system conditions as follows:
 - 1. Re-measure and confirm that total water flow is within design.
 - 2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 - 3. Mark final settings.
- E. Verify that memory stops have been set.

3.10 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals, and proceed as specified above for hydronic systems.
- B. Adjust the variable-flow hydronic system as follows:
 - 1. Verify that the pressure-differential sensor(s) is located as indicated.
 - 2. Determine whether there is diversity in the system.
- C. For systems with no flow diversity:
 - 1. Adjust pumps to deliver total design flow.
 - a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or known equipment pressure drop.

- b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gauge heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve or speed until design water flow is achieved. If excessive throttling is required to achieve desired flow, recommend pump impellers be trimmed to reduce excess throttling.
- c. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.
- 2. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.
- 3. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
- 4. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
- 5. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.
 - b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- 6. Prior to verifying final system conditions, determine the system pressure-differential set point(s).

- 7. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion, open discharge valve 100 percent, and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
- 8. Mark final settings and verify that all memory stops have been set.
- 9. Verify final system conditions as follows:
 - a. Re-measure and confirm that total flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, speed, and static profile.
 - c. Mark final settings.
- D. For systems with flow diversity:
 - 1. Determine diversity factor.
 - 2. Simulate system diversity by closing required number of control valves, as approved by Architect.
 - 3. Adjust pumps to deliver total design flow.
 - a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or known equipment pressure drop.
 - b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gauge heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve or speed until design water flow is achieved. If excessive throttling is required to achieve desired flow, recommend pump impellers be trimmed to reduce excess throttling.
 - c. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.
 - 4. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.

- 5. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
- 6. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure, and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
- 7. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.
 - b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- 8. Open control valves that were shut. Close a sufficient number of control valves that were previously open to maintain diversity, and balance terminals that were just opened.
- 9. Prior to verifying final system conditions, determine system pressure-differential set point(s).
- 10. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion, open discharge valve 100 percent, and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
- 11. Mark final settings and verify that memory stops have been set.
- 12. Verify final system conditions as follows:
 - a. Re-measure and confirm that total water flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, speed, and static profile.
 - c. Mark final settings.

3.11 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

- A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.
 - 1. Measure and record the operating speed, airflow, and static pressure of each fan and equipment with fan(s).
 - 2. Measure and record flows, temperatures, and pressures of each piece of equipment in each hydronic system. Compare the values to design or nameplate information, where information is available.

- 3. Measure motor voltage and amperage. Compare the values to motor nameplate information.
- 4. Check the condition of filters.
- B. TAB After Construction: Before performing testing and balancing of renovated existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished in accordance with renovation scope indicated by Contract Documents. Verify the following:
 - 1. New filters are installed.
 - 2. Coils are clean and fins combed.
 - 3. Drain pans are clean.
 - 4. Fans are clean.
 - 5. Bearings and other parts are properly lubricated.
 - 6. Deficiencies noted in the preconstruction report are corrected.
- C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.
 - 1. Compare the indicated airflow of the renovated work to the measured fan airflows, and determine the new fan speed and the face velocity of filters and coils.
 - 2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
 - 3. If calculations increase or decrease the airflow rates and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.
 - 4. Balance each air outlet.

3.12 PROCEDURES FOR MOTORS

- A. Motors 1/2 Insert value HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer's name, model number, and serial number.
 - 2. Motor horsepower rating.
 - 3. For belt driven fans, sheave sizes and belt part number.
 - 4. Motor rpm.
 - 5. Phase and hertz.
 - 6. Nameplate and measured voltage, each phase.
 - 7. Nameplate and measured amperage, each phase.
 - 8. Starter size and thermal-protection-element rating.
 - 9. Service factor and frame size.
- B. Motors Driven by Variable-Frequency Controllers: Test manual bypass of controller to prove proper operation.

3.13 HVAC CONTROLS VERIFICATION

A. In conjunction with system balancing, perform the following:

- 1. Verify HVAC control system is operating within the design limitations.
- 2. Confirm that the sequences of operation are in compliance with Contract Documents.
- 3. Verify that controllers are calibrated and function as intended.
- 4. Verify that controller set points are as indicated.
- 5. Verify the operation of lockout or interlock systems.
- 6. Verify the operation of valve and damper actuators.
- 7. Verify that controlled devices are properly installed and connected to correct controller.
- 8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.
- 9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.
- B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.
- C. Witness all testing and point to point check-out.

3.14 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
 - 1. Supply and Equipment with Fans: Plus 10 percent or minus 5 percent. If design value is less than 100 cfm (47 L/s), within 10 cfm (4.7 L/s).
 - 2. Air Outlets: Plus 10 percent or minus 5 percent. If design value is less than 100 cfm (47 L/s), within 10 cfm (4.7 L/s).
 - 3. Air Inlets: Plus 10 percent, minus 5 percent or value required to maintain proper pressurization.
 - 4. Geothermal and Heating Hot Water Flow Rate: Plus or minus 5 percent.
- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.15 PROGRESS REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systembalancing devices. Recommend changes and additions to system-balancing devices, to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance-measuring and -balancing devices.
- B. Status Reports: Prepare weekly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.16 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 - 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 - 2. Include a list of instruments used for procedures, along with proof of calibration.
 - 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 - 1. Pump curves.
 - 2. Fan curves.
 - 3. Manufacturers' test data.
 - 4. Field test reports prepared by system and equipment installers.
 - 5. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:
 - 1. Title page.
 - 2. Name and address of the TAB specialist.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.
 - 6. Engineer's name and address.
 - 7. Contractor's name and address.
 - 8. Report date.
 - 9. Signature of TAB supervisor who certifies the report.
 - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 - 11. Summary of contents, including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 - 12. Nomenclature sheets for each item of equipment.
 - 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 - 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 - 15. Test conditions for fans performance forms, including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Heating coil, dry-bulb conditions.
 - e. Face and bypass damper settings at coils.
 - f. Fan drive settings, including settings and percentage of maximum pitch diameter.
 - g. Variable-frequency controller settings for variable-air-volume systems.
 - h. Settings for pressure controller(s).

- i. Other system operating conditions that affect performance.
- 16. Test conditions for pump performance forms, including the following:
 - a. Variable-frequency controller settings for variable-flow hydronic systems.
 - b. Settings for pressure controller(s).
 - c. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
 - 1. Quantities of outdoor, supply, return, and exhaust airflows.
 - 2. Water and steam flow rates.
 - 3. Duct, outlet, and inlet sizes.
 - 4. Pipe and valve sizes and locations.
 - 5. Terminal units.
 - 6. Balancing stations.
 - 7. Position of balancing devices.
- E. Heat Pump Unit Test Reports: For air-handling units, include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches (mm), and bore (as applicable).
 - i. Center-to-center dimensions of sheave and amount of adjustments in inches (mm) (as applicable).
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and speed.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches (mm), and bore (as applicable).
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches (mm) (as applicable).
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm (L/s).
 - b. Total system static pressure in inches wg (Pa).
 - c. Fan speed.
 - d. Inlet and discharge static pressure in inches wg (Pa).

- e. For each filter bank, filter static-pressure differential in inches wg (Pa).
- f. Preheat-coil static-pressure differential in inches wg (Pa).
- g. Cooling-coil static-pressure differential in inches wg (Pa).
- h. List for each internal component with pressure-drop, static-pressure differential in inches wg (Pa).
- i. Outdoor airflow in cfm (L/s).
- j. Outdoor-air damper position.
- F. Water-cooled Condensing Unit Section Test Reports: For heat pump water-cooled condensing unit section, include the following:
- G. Apparatus-Coil Test Reports:
 - 1. Coil Data:
 - a. System identification.
 - b. Location.
 - c. Coil type.
 - d. Number of rows.
 - e. Fin spacing in fins per inch (mm) o.c.
 - f. Make and model number.
 - g. Face area in sq. ft. (sq. m).
 - h. Tube size in NPS (DN).
 - i. Tube and fin materials.
 - j. Circuiting arrangement.
 - 2. Test Data (Indicated and Actual Values):
 - a. Water flow rate in gpm (L/s).
 - b. Water pressure differential in feet of head or psig (kPa).
 - c. Entering-water temperature in deg F (deg C).
 - d. Leaving-water temperature in deg F (deg C).
 - e. Entering Refrigeration Pressure in psig (kPa).
 - f. Leaving Refrigeration Pressure in psig (kPa).
- H. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves, and include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and size.
 - e. Model number and serial number.
 - f. Water flow rate in gpm (L/s).
 - g. Water pressure differential in feet of head or psig (kPa).
 - h. Required net positive suction head in feet of head or psig (kPa).
 - i. Pump speed.
 - j. Impeller diameter in inches (mm).
 - k. Motor make and frame size.
 - 1. Motor horsepower and rpm.

- m. Voltage at each connection.
- n. Amperage for each phase.
- o. Full-load amperage and service factor.
- p. Seal type.
- 2. Test Data (Indicated and Actual Values):
 - a. Static head in feet of head or psig (kPa).
 - b. Pump shutoff pressure in feet of head or psig (kPa).
 - c. Actual impeller size in inches (mm).
 - d. Full-open flow rate in gpm (L/s).
 - e. Full-open pressure in feet of head or psig (kPa).
 - f. Final discharge pressure in feet of head or psig (kPa).
 - g. Final suction pressure in feet of head or psig (kPa).
 - h. Final total pressure in feet of head or psig (kPa).
 - i. Final water flow rate in gpm (L/s).
 - j. Voltage at each connection.
 - k. Amperage for each phase.
- I. Air-Terminal-Device Reports:
 - 1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft. (sq. m).
 - 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm (L/s).
 - b. Air velocity in fpm (m/s).
 - c. Preliminary airflow rate as needed in cfm (L/s).
 - d. Preliminary velocity as needed in fpm (m/s).
 - e. Final airflow rate in cfm (L/s).
 - f. Final velocity in fpm (m/s).
 - g. Space temperature in deg F (deg C).
- J. Instrument Calibration Reports:
 - 1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

- f. Airflow rate in cfm (L/s).
- g. Entering-water temperature in deg F (deg C).
- h. Leaving-water temperature in deg F (deg C).
- i. Water pressure drop in feet of head or psig (kPa).
- j. Entering-air temperature in deg F (deg C).
- k. Leaving-air temperature in deg F (deg C).

3.17 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

- A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.
 - 1. Measure and record the operating speed, airflow, and static pressure of each fan and equipment with fan(s).
 - 2. Measure and record flows, temperatures, and pressures of each piece of equipment in each hydronic system. Compare the values to design or nameplate information, where information is available.
 - 3. Measure motor voltage and amperage. Compare the values to motor nameplate information.
 - 4. Check the refrigerant charge.
 - 5. Check the condition of filters.
 - 6. Check the condition of coils.
 - 7. Check the operation of the drain pan and condensate-drain trap.
 - 8. Check bearings and other lubricated parts for proper lubrication.
 - 9. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.
- B. TAB After Construction: Before performing testing and balancing of renovated existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished in accordance with renovation scope indicated by Contract Documents. Verify the following:
 - 1. New filters are installed.
 - 2. Coils are clean and fins combed.
 - 3. Drain pans are clean.
 - 4. Fans are clean.
 - 5. Bearings and other parts are properly lubricated.
 - 6. Deficiencies noted in the preconstruction report are corrected.
- C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.
 - 1. Compare the indicated airflow of the renovated work to the measured fan airflows, and determine the new fan speed and the face velocity of filters and coils.
 - 2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
 - 3. If calculations increase or decrease the airflow rates and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.

4. Balance each air outlet.

3.18 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of Architect, Owner, Construction Manager and/ or the Commissioning Agent.
- B. Architect, Owner, Construction Manager and/ or the Commissioning Agent shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to the lesser of either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the TAB shall be considered incomplete and shall be rejected.
- E. If recheck measurements find the number of failed measurements noncompliant with requirements indicated, proceed as follows:
 - 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection. All changes shall be tracked to show changes made to previous report.
 - 2. If the second final inspection also fails, Owner may pursue others Contract options to complete TAB work.
- F. Prepare test and inspection reports.

3.19 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 – DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, concealed supply air.
- B. Related Requirements:
 - 1. Section 230719 "HVAC Piping Insulation."
 - 2. Section 233113 "Metal Ducts" for duct liners.
 - 3. "Ductwork and Duct Leakage Specification" found in Drawing Package.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field-applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
 - 2. Detail application of field-applied jackets.
 - 3. Detail application at linkages of control devices.

1.3 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or craft training program, certified by the Department of Labor, Bureau of Apprenticeship and Training.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers are to be marked with the manufacturer's name, appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.5 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors and Outdoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials are to be applied.
- B. Products do not contain asbestos, lead, mercury, or mercury compounds.
- C. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.
- D. Glass-Fiber Blanket: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature up to 450 deg F (232 deg C) in accordance with ASTM C411. Comply with ASTM C553, Type II, and ASTM C1290, Type III with factory-applied FSK jacket. Factoryapplied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Acceptable Manufacturers: Johns-Manville, Knauf, Owens Corning or Approved Equal.

2.3 ADHESIVES

- A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Glass-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

2.4 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
 - 1. Acceptable Manufacturers: Armaflex, Carlisle, Foster, Insultherm, K-Flex, Owens Corning or Approved Equal
 - 2. Materials are compatible with insulation materials, jackets, and substrates.
 - 3. Fire and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
 - 5. Color: Aluminum.

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.

2.6 TAPES

- A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
 - 1. Acceptable Manufacturers: Johns-Manville, Knauf, Owens Corning or Approved Equal.
 - 2. Width: 3 inches (75 mm).
 - 3. Thickness: 6.5 mils (0.16 mm).
 - 4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
 - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- B. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
 - 1. Acceptable Manufacturers: Johns-Manville, Knauf, Owens Corning or Approved Equal.
 - 2. Width: 2 inches (50 mm).
 - 3. Thickness: 3.7 mils (0.093 mm).
 - 4. Adhesion: 100 ounces force/inch (1.1 N/mm) in width.
 - 5. Elongation: 5 percent.
 - 6. Tensile Strength: 34 lbf/inch (6.2 N/mm) in width.

2.7 SECUREMENTS

- A. Bands:
 - 1. Acceptable Manufacturers: Johns-Manville, Knauf, Owens Corning or Approved Equal.
 - 2. Stainless Steel: ASTM A240/A240M, Type 304 or Type 316; 0.015 inch (0.38 mm) thick, 1/2 inch (13 mm)wide with wing seal or closed seal.

- 3. Aluminum: ASTM B209 (ASTM B209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.
- 4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.
- B. Insulation Pins and Hangers:
 - 1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch (2.6-mm) or 0.135-inch (3.5-mm) diameter shank as appropriate, length to suit depth of insulation indicated.
 - 2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch (2.6-mm) or 0.135-inch (3.5-mm) diameter shank as appropriate, length to suit depth of insulation indicated with integral 1-1/2-inch (38-mm) galvanized carbon-steel washer.
 - 3. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch (0.41-mm) thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.
 - a. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
 - 4. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-(0.41-mm-) thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- (19-mm-) wide, stainless steel or Monel.
- D. Wire: 0.080-inch (2.0-mm) nickel-copper alloy or 0.062-inch (1.6-mm) soft-annealed, stainless steel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents, unless otherwise approved by the engineer-of-record.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
 - 2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.

- 3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches (50 mm) o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
- 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
- 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- B. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches (50 mm).
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF GLASS-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
- B. Comply with manufacturer's written installation instructions.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitordischarge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches (450 mm) and smaller, place pins along longitudinal centerline of duct. Space 3 inches (75 mm) maximum from insulation end joints, and 16 inches (400 mm) o.c.

- b. On duct sides with dimensions larger than 18 inches (450 mm), place pins 16 inches (400 mm) o.c. each way, and 3 inches (75 mm) maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
- c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
- d. Do not overcompress insulation during installation.
- e. Impale insulation over pins and attach speed washers.
- f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
- 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches (50 mm) from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch (13-mm) outward-clinching staples, 1 inch (25 mm) o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vaporbarrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F (10 deg C) at 18-foot (5.5-m) intervals. Vapor stops consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches (75 mm).
- 5. Overlap unfaced blankets a minimum of 2 inches (50 mm) on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches (450 mm) o.c.
- 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
- 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- (150-mm-) wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches (150 mm) o.c.

3.6 FIELD QUALITY CONTROL

A. Perform tests and inspections.

3.7 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, concealed supply and return air located in conditioned space.
- B. Items Not Insulated:

- 1. Factory-insulated plenums and casings.
- 2. Flexible connectors.
- 3. Factory-insulated access panels and doors.

3.8 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, round and rectangular, supply-air duct insulation in concealed, conditioned spaces (return air plenum and shaft) is the following:
 - 1. Glass-Fiber Blanket: 2 inches (50 mm) 1.0 lb/cu. ft. nominal density. Minimum R-value of 6.0 installed.
- B. Concealed, rectangular, supply-air duct insulation in concealed, conditioned spaces for sound attenuation purposes is the following:
 - 1. Glass-Fiber Lining: 1 inches (25 mm) thick and 1.0 lb/cu. ft. nominal density. This ductwork also receives exterior insulation: Glass-Fiber Blanket: 1 inches (25 mm) 0.75 lb/cu. ft. nominal density. Minimum R-value of 3.0 installed for total minimum R-value of 6.0 installed.
- C. Concealed, rectangular return-air duct insulation in concealed, conditioned spaces for sound attenuation purposes is the following:
 - 1. Glass-Fiber Lining: 1 inches (25 mm) thick and 1.0 lb/cu. ft. nominal density.

END OF SECTION 230713

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulation for HVAC piping systems.
- B. Related Requirements:
 - 1. Section 230713 "Duct Insulation" for duct insulation.
 - 2. "Piping System Application Table" found in Drawing Package.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 4. Detail application of field-applied jackets.
 - 5. Detail application at linkages of control devices.

1.3 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

1.4 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.5 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," articles for where insulating materials are applied.
- B. Products do not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come into contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.
- D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.
- E. Glass-Fiber, Preformed Pipe: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature up to 850 deg F (454 deg C) in accordance with ASTM C411. Comply with ASTM C547.
 - 1. <u>Acceptable Manufacturers: Johns-Manville, Knauf, Owens Corning or Approved Equal.</u>
 - 2. Preformed Pipe Insulation: Type I, Grade A with factory-applied ASJ+ jacket.
 - 3. Thermal conductivity (k-value) do not exceed 0.23 Btu x in./h x sq. ft. x deg F (0.027 W/m x K) at 75 deg F (24 deg C) after 180 days of aging.
 - 4. Flame-spread index is 25 or less, and smoke-developed index is 50 or less for thicknesses of up to 1.5 inch (38 mm) as tested in accordance with ASTM E84.
 - 5. Fabricated shapes in accordance with ASTM C450 and ASTM C585.
 - 6. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.3 ADHESIVES AND INSULATING CEMENTS

A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

- B. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. Glass-Fiber and Mineral Wool Cement: Comply with ASTM C195.
- D. Glass-Fiber and Mineral Wool Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C449.
 - 1. Acceptable Manufacturers: Johns-Manville, Owens Corning or Rockwool
- E. ASJ Adhesive and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.
 1. Acceptable Manufacturers: Johns-Manville, Owens Corning or Rockwool

2.4 SEALANTS

- A. Materials are as recommended by the insulation manufacturer and are compatible with insulation materials, jackets, and substrates.
- B. Joint Sealants:
 - 1. Acceptable Manufacturers: Armaflex, Carlisle, Foster, Insultherm, K-Flex, Owens Corning or Approved Equal.
 - 2. Permanently flexible, elastomeric sealant.
 - a. Service Temperature Range: Minus 100 to plus 300 deg F (Minus 73 to plus 149 deg C).
 - b. Color: White or gray.
- C. ASJ Flashing Sealants and PVDC and PVC Jacket Flashing Sealants:
 - 1. Acceptable Manufacturers: Armaflex, Carlisle, Foster, Insultherm, K-Flex, Owens Corning or Approved Equal.
 - 2. Fire and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
 - 4. Color: White.

2.5 SECUREMENTS

- A. Bands:
 - 1. Stainless Steel: ASTM A240/A240M, Type 304; 0.015 inch (0.38 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.
 - 2. Aluminum: ASTM B209 (ASTM B209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.
- B. Wire: 0.062-inch (1.6-mm) soft-annealed, stainless steel.

2.6 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
 - 1. Width: 3 inches (75 mm).

- 2. Thickness: 11.5 mils (0.29 mm).
- 3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
- 4. Elongation: 2 percent.
- 5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
- 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 - 1. Carbon Steel: Coat carbon steel operating at a service temperature of between 32 and 300 deg F (0 and 149 deg C) with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.
- B. Install insulation materials, forms, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.
- D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.

- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with the Contract Documents, unless otherwise approved by the engineer of record.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
 - 2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 2 inches (50 mm) o.c.
 - 4. For below-ambient services, apply vapor-barrier mastic over staples.
 - 5. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
 - 6. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.
- O. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.

3.4 PENETRATIONS

- A. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.

- 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
- 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches (50 mm).
- 4. Seal jacket to wall flashing with flashing sealant.
- B. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using mitered or routed fittings made from same material and density as that of adjacent pipe insulation. Each piece is butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with sectional pipe insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using sectional pipe insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 - 6. Insulate flanges, mechanical couplings, and unions, using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
 - 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for

above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.

- 8. For services not specified to receive a field-applied jacket, except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing, using PVC tape.
- 9. For exterior applications of flexible elastomeric insulation, furnish two coats of UV resistant coating or as recommended by manufacturer.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

3.6 INSTALLATION OF GLASS-FIBER AND MINERAL WOOL INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches (150 mm) o.c.
 - 4. For insulation with jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install prefabricated pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with glass-fiber or mineral-wool blanket insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch (25 mm), and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
 - 2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
 - 2. When prefabricated sections are not available, install fabricated sections of pipe insulation to valve body.
 - 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.

4. Install insulation to flanges as specified for flange insulation application.

3.7 FINISHES

- A. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- B. Color: Clear.

3.8 FIELD QUALITY CONTROL

- A. Engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections: Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, three locations of threaded valves, and two locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.9 PIPING INSULATION SCHEDULE, GENERAL

- A. Insulation conductivity and thickness per pipe size comply with schedules in this Section or with requirements of authorities having jurisdiction, whichever is more stringent.
- B. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- C. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:

3.10 INDOOR PIPING INSULATION SCHEDULE

- A. Geothermal Supply and Return, 140 Deg F (93 Deg C) and Below:
 - 1. $1^{"}$ (DN 25) to $1-1/2^{"}$ (DN 40): Insulation is the following:
 - a. Glass-Fiber Insulation: 1.0 inches (20 mm) thick.
 - 2. 1-1/2" (DN 40) to < 4" (DN 100): Insulation is the following:
 - a. Glass-Fiber Insulation: 1.5 inches (38.1 mm) thick.
- B. Heating-Hot-Water Supply and Return, 200 Deg F (93 Deg C) and Below:
 - 1. 1" (DN 25) and Smaller: Insulation is the following:
 - a. Glass-Fiber Insulation: 1.5 inches (38.1 mm) thick.

1-1/2" (DN 40) to < 4" (DN 100): Insulation is the following:
 a. Glass-Fiber Insulation: 2 inches (50 mm) thick.

END OF SECTION 230719

SECTION 230923 – DIRECT DIGITAL CONTROL (DDC) SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Direct digital control (DDC) system equipment and components for monitoring and controlling of HVAC, exclusive of instrumentation and control devices.
- B. Related Requirements:
 - 1. Related Control Specification sections.
 - 2. Sequence of Operations found in Drawing Package.

1.2 DEFINITIONS

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem. A prescribed set of well-defined rules or processes for solving a problem in a finite number of steps.
- B. Analog: A continuously varying signal value, such as current, flow, pressure, or temperature.
- C. BACnet Specific Definitions:
 - 1. BACnet: Building Automation Control Network Protocol, ASHRAE 135. A communications protocol allowing devices to communicate data and services over a network.
 - 2. BACnet Interoperability Building Blocks (BIBBs): BIBB defines a small portion of BACnet functionality that is needed to perform a particular task. BIBBs are combined to build the BACnet functional requirements for a device.
 - 3. BACnet/IP: Defines and allows using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP subnetworks that share the same BACnet network number.
 - 4. BACnet Testing Laboratories (BTL): Organization responsible for testing products for compliance with ASHRAE 135, operated under direction of BACnet International.
- D. Binary: Two-state signal where a high signal level represents "ON" or "OPEN" condition and a low signal level represents "OFF" or "CLOSED" condition. "Digital" is sometimes used interchangeably with "Binary" to indicate a two-state signal.
- E. Controller: Generic term for any standalone, microprocessor-based, digital controller residing on a network, used for local or global control. Three types of controllers are indicated: network controllers, programmable application controllers, and application-specific controllers.
- F. Control System Integrator: An entity that assists in expansion of existing enterprise system and support of additional operator interfaces to I/O being added to existing enterprise system.

- G. COV: Changes of value.
- H. DDC System Provider: Authorized representative of, and trained by, DDC system manufacturer and responsible for execution of DDC system Work indicated.
- I. Distributed Control: Processing of system data is decentralized and control decisions are made at subsystem level. System operational programs and information are provided to remote subsystems and status is reported back. On loss of communication, subsystems to be capable of operating in a standalone mode using the last best available data.
- J. E/P: Voltage to pneumatic.
- K. Gateway: Bidirectional protocol translator that connects control systems that use different communication protocols.
- L. HLC: Heavy load conditions.
- M. I/O: System through which information is received and transmitted. I/O refers to analog input (AI), binary input (BI), analog output (AO) and binary output (BO). Analog signals are continuous and represent control influences such as flow, level, moisture, pressure, and temperature. Binary signals convert electronic signals to digital pulses (values) and generally represent two-position operating and alarm status. "Digital," (DI) and (DO), is sometimes used interchangeably with "Binary," (BI) and (BO), respectively.
- N. I/P: Current to pneumatic.
- O. LAN: Local area network.
- P. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.
- Q. Mobile Device: A data-enabled phone or tablet computer capable of connecting to a cellular data network and running a native control application or accessing a web interface.
- R. Modbus TCP/IP: An open protocol for exchange of process data.
- S. MS/TP: Master-slave/token-passing, ISO/IEC/IEEE 8802-3. Datalink protocol LAN option that uses twisted-pair wire for low-speed communication.
- T. MTBF: Mean time between failures.
- U. Network Controller: Digital controller, which supports a family of programmable application controllers and application-specific controllers, that communicates on peer-to-peer network for transmission of global data.
- V. Network Repeater: Device that receives data packet from one network and rebroadcasts it to another network. No routing information is added to protocol.
- W. Peer to Peer: Networking architecture that treats all network stations as equal partners.
- X. POT: Portable operator's terminal.

- Y. RAM: Random access memory.
- Z. RF: Radio frequency.
- AA. Router: Device connecting two or more networks at network layer.
- BB. Server: Computer used to maintain system configuration, historical and programming database.
- CC. TCP/IP: Transport control protocol/Internet protocol.
- DD. UPS: Uninterruptible power supply.
- EE. USB: Universal Serial Bus.
- FF. User Datagram Protocol (UDP): This protocol assumes that the IP is used as the underlying protocol.
- GG. VAV: Variable air volume.
- HH. WLED: White light emitting diode.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Multiple Submissions:
 - 1. If multiple submissions are required to execute work within schedule, first submit a coordinated schedule clearly defining intent of multiple submissions. Include a proposed date of each submission with a detailed description of submittal content to be included in each submission.
 - 2. Clearly identify each submittal requirement indicated and in which submission the information will be provided.
 - 3. Include an updated schedule in each subsequent submission with changes highlighted to easily track the changes made to previous submitted schedule.
- B. Product Data:
 - 1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - 2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.
 - 3. Product description with complete technical data, performance curves, and product specification sheets.

- 4. Installation, operation, and maintenance instructions including factors effecting performance.
- 5. Bill of materials of indicating quantity, manufacturer, and extended model number for each unique product.
 - a. Routers.
 - b. Protocol analyzers.
 - c. DDC controllers.
 - d. Enclosures.
 - e. Electrical power devices.
 - f. Accessories.
 - g. Instruments.
 - h. Control valves and actuators.
- 6. When manufacturer's product datasheets apply to a product series rather than a specific product model, clearly indicate and highlight only applicable information.
- 7. Each submitted piece of product literature to clearly cross reference specification and drawings that submittal is to cover.
- C. Software Submittal:
 - 1. Cross-referenced listing of software to be loaded on each operator workstation, server, gateway, and DDC controller.
 - 2. Description and technical data of all software provided and cross-referenced to products in which software will be installed.
 - 3. Operating system software, operator interface and programming software, color graphic software, DDC controller software, maintenance management software, and third-party software.
 - 4. Include a flow diagram and an outline of each subroutine that indicates each program variable name and units of measure.
 - 5. Listing and description of each engineering equation used with reference source.
 - 6. Listing and description of each constant used in engineering equations and a reference source to prove origin of each constant.
 - 7. Description of operator interface to alphanumeric and graphic programming.
 - 8. Description of each network communication protocol.
 - 9. Description of system database, including all data included in database, database capacity, and limitations to expand database.
 - 10. Description of each application program and device drivers to be generated, including specific information on data acquisition and control strategies showing their relationship to system timing, speed, processing burden, and system throughout.
 - 11. Controlled Systems: Instrumentation list with element name, type of device, manufacturer, model number, and product data. Include written description of sequence of operation including schematic diagram.
- D. Shop Drawings:
 - 1. General Requirements:
 - a. Include cover drawing with Project name, location, Owner, Architect, Contractor, and issue date with each Shop Drawings submission.

- b. Include a drawing index sheet listing each drawing number and title that matches information in each title block. Use Owner Title Block utilizing Owner AutoCadd standards and naming conventions, etc.
- c. Drawings Size: 22"x 34".
- 2. Include plans, elevations, sections, and mounting details where applicable.
- 3. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
- 4. Plan Drawings indicating the following:
 - a. Screened backgrounds of walls, structural grid lines, HVAC equipment, ductwork, and piping.
 - b. Room names and numbers with coordinated placement to avoid interference with control products indicated.
 - c. Each desktop workstation network port, server, gateway, router, DDC controller, control panel instrument connecting to DDC controller, and damper and valve connecting to DDC controller, if included in Project.
 - d. Exact placement of products in rooms, ducts, and piping to reflect proposed installed condition.
 - e. Network communication cable and raceway routing.
 - f. Information, drawn to scale, of 3/8".
 - g. Proposed routing of wiring, cabling, conduit, and tubing; coordinated with building services for review before installation.
- 5. Schematic drawings for each controlled HVAC system indicating the following:
 - a. I/O points labeled with point names shown. Indicate instrument range, normal operating set points, and alarm set points. Indicate fail position of each damper and valve, if included in Project.
 - b. I/O listed in table format showing point name, type of device, manufacturer, model number, and cross-reference to product data sheet number.
 - c. A graphic showing location of control I/O in proper relationship to HVAC system.
 - d. Wiring diagram with each I/O point having a unique identification and indicating labels for all wiring terminals.
 - e. Unique identification of each I/O that to be consistently used between different drawings showing same point.
 - f. Elementary wiring diagrams of controls for HVAC equipment motor circuits including interlocks, switches, relays, and interface to DDC controllers.
 - g. Narrative sequence of operation.
 - h. Graphic sequence of operation, showing all inputs and output logical blocks.
- 6. Control panel drawings indicating the following:
 - a. Panel dimensions, materials, size, and location of field cable, raceways, and tubing connections.
 - b. Interior subpanel layout, drawn to scale and showing all internal components, cabling and wiring raceways, nameplates, and allocated spare space.
 - c. Front, rear, and side elevations and nameplate legend.
 - d. Unique drawing for each panel.

- 7. DDC system network riser diagram indicating the following:
 - a. Each device connected to network with unique identification for each.
 - b. Interconnection of each different network in DDC system.
 - c. For each network, indicate communication protocol, speed and physical means of interconnecting network devices, such as copper cable type, or optical fiber cable type. Indicate raceway type and size for each.
 - d. Each network port for connection of an operator workstation or other type of operator interface with unique identification for each.
- 8. DDC system electrical power riser diagram indicating the following:
 - a. Each point of connection to field power with requirements (volts/phase//hertz/amperes/connection type) listed for each.
 - b. Each control power supply including, as applicable, transformers, power-line conditioners, transient voltage suppression and high filter noise units, DC power supplies, and UPS units with unique identification for each.
 - c. Each product requiring power with requirements (volts/phase//hertz/amperes/connection type) listed for each.
 - d. Power wiring type and size, race type, and size for each.
- 9. Monitoring and control signal diagrams indicating the following:
 - a. Control signal cable and wiring between controllers and I/O.
 - b. Point-to-point schematic wiring diagrams for each product.
 - c. Control signal tubing to sensors, switches, and transmitters.
 - d. Process signal tubing to sensors, switches, and transmitters.
- 10. Color graphics indicating the following:
 - a. Itemized list of color graphic displays to be provided.
 - b. For each display screen to be provided, a true color copy showing layout of pictures, graphics, and data displayed.
 - c. Intended operator access between related hierarchical display screens.
- E. System Description:
 - 1. Full description of DDC system architecture, network configuration, operator interfaces and peripherals, servers, controller types and applications, gateways, routers and other network devices, and power supplies.
 - 2. Complete listing and description of each report, log and trend for format and timing, and events that initiate generation.
 - 3. System and product operation under each potential failure condition including, but not limited to, the following:
 - a. Loss of power.
 - b. Loss of network communication signal.
 - c. Loss of controller signals to inputs and outpoints.
 - d. Operator workstation failure.
 - e. Server failure.

- f. Gateway failure.
- g. Network failure.
- h. Controller failure.
- i. Instrument failure.
- j. Control damper and valve actuator failure.
- 4. Complete bibliography of documentation and media to be delivered to Owner.
- 5. Description of testing plans and procedures.
- 6. Description of Owner training with complete Training Plan.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Certificates:
 - 1. Data Communications Protocol Certificates: Certifying that each proposed DDC system component complies with ASHRAE 135.
- B. Field Quality-Control Submittals:
 - 1. Field quality-control reports including Point to Point check-out. The Owner shall witness and sign off on all Point to Point control signal checks.
- C. Sample warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For DDC system.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Project Record Drawings of as-built versions of submittal Shop Drawings provided in electronic PDF format.
 - b. Testing and commissioning reports and checklists of completed final versions of reports, checklists, and trend logs.
 - c. As-built versions of submittal Product Data.
 - d. Names, addresses, email addresses, and 24-hour telephone numbers of Installer and service representatives for DDC system and products.
 - e. Operator's manual with procedures for operating control systems including logging on and off, handling alarms, producing point reports, trending data, overriding computer control, and changing set points and variables.
 - f. Programming manuals with description of programming language and syntax, of statements for algorithms and calculations used, of point database creation and modification, of program creation and modification, and of editor use.
 - g. Engineering, installation, and maintenance manuals that explain how to do the following:
 - 1) Design and install new points, panels, and other hardware.
 - 2) Perform preventive maintenance and calibration.
 - 3) Debug hardware problems.
 - 4) Repair or replace hardware.

- h. Documentation of all programs created using custom programming language including set points, tuning parameters, and object database.
- i. Backup copy of graphic files, programs, and databases on electronic media.
- j. List of recommended spare parts with part numbers and suppliers.
- k. Complete original-issue copies of furnished software, including operating systems, custom programming language, operator workstation software, and graphics software.
- 1. Licenses, guarantees, and warranty documents.
- m. Recommended preventive maintenance procedures for system components, including schedule of tasks such as inspection, cleaning, and calibration; time between tasks; and task descriptions.
- n. Owner training materials.
- o. Digital copy of video-taped training.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Extra Stock Material: Furnish extra materials and parts to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
- B. Include product manufacturers' recommended parts lists for proper product operation over fouryear period following warranty period. Parts list to be indicated for each year.
- C. Furnish quantity indicated of matching product(s) in Project inventory for each unique size and type of following:
 - 1. Network Controller: One.
 - 2. Programmable Application Controller: One.
 - 3. Application-Specific Controller: One.
 - 4. General-Purpose Relay: One.
 - 5. Multifunction Time-Delay Relay: One.
 - 6. Latching Relay: One.
 - 7. Current-Sensing Relay: One.
 - 8. Combination On-Off Status Sensor and On-Off Relay: One.
 - 9. Transformer: One.
 - 10. DC Power Supply: One.

1.8 WARRANTY

- A. Special Warranty: Manufacturer and Installer agree to repair or replace products that fail in materials or workmanship within specified warranty period.
 - 1. Adjust, repair, or replace failures at no additional cost or reduction in service to Owner.
 - 2. Include updates or upgrades to software and firmware if necessary to resolve deficiencies.
 - a. Install updates only after receiving Owner's written authorization.

- 3. Perform warranty service during normal business hours and commence within 24 hours of Owner's warranty service request.
- 4. Warranty Period: Two year(s) from date of Substantial Completion.
 - a. For Gateway: Two-year parts and labor warranty for each.

PART 2 - PRODUCTS

2.1 DDC SYSTEM MANUFACTURERS

A. Approved Manufacturers: Johnson Controls as implemented by Johnson Controls, Inc. No substitutions permitted.

2.2 DDC SYSTEM DESCRIPTION

- A. Microprocessor-based monitoring and control including analog/digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices to achieve a set of predefined conditions.
 - 1. DDC system consisting of high-speed, peer-to-peer network of distributed DDC controllers, other network devices, operator interfaces, and software.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.3 WEB ACCESS

- A. DDC system to be web compatible.
 - 1. Web-Compatible Access to DDC System:
 - a. Existing workstation and server to perform overall system supervision and configuration, graphical user interface, management report generation, and alarm annunciation.
 - b. DDC system to support web browser access to building data. Operator using a standard web browser is able to access control graphics and change adjustable set points.
 - c. Password-protected web access.

2.4 PERFORMANCE REQUIREMENTS

- A. ASME Compliance:
 - 1. DDC system for monitoring and controlling of HVAC systems.

- B. Delivery of selected control devices to equipment and systems manufacturers for factory installation and to HVAC systems installers for field installation.
- C. Surface-Burning Characteristics: Products installed in ducts, equipment, and return-air paths complying with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: 25 or less.
 - 2. Smoke-Developed Index: 50 or less.
- D. DDC System Speed:
 - 1. Response Time of Connected I/O: Match existing condition.
 - 2. Display of Connected I/O: Match existing condition.
- E. Network Bandwidth: Design each network of DDC system to include spare bandwidth with DDC system operating under normal and heavy load conditions indicated. Calculate bandwidth usage, and apply a safety factor to ensure that requirement is satisfied when subjected to testing under worst case conditions. Minimum spare bandwidth as follows:
 - 1. Level 1 Networks: 20.
 - 2. Level 2 Networks: 20.
 - 3. Level 3 Networks: 20.
- F. DDC System Data Storage: Match existing condition.
- G. DDC Data Access:
 - 1. When logged into the system, operator able to also interact with any DDC controllers connected to DDC system as required for functional operation of DDC system.
 - 2. Use for application configuration; for archiving, reporting, and trending of data; for operator transaction archiving and reporting; for network information management; for alarm annunciation; and for operator interface tasks and controls application management.
- H. Future Expandability:
 - 1. DDC system size is expandable to an ultimate capacity of at least two times total I/O points indicated.
 - 2. Design and install system networks to achieve ultimate capacity with only addition of DDC controllers, I/O, and associated wiring and cable. Design and install initial network infrastructure to support ultimate capacity without having to remove and replace portions of network installation.
 - 3. Operator interfaces installed initially do not require hardware and software additions and revisions for system when operating at ultimate capacity.
- I. Input Point Values Displayed Accuracy: Match existing condition.
- J. Precision of I/O Reported Values: Match existing condition.

- K. Control Stability: Match existing condition
- L. Environmental Conditions for Controllers, Gateways, and Routers:
 - 1. Products to operate without performance degradation under ambient environmental temperature, pressure, and humidity conditions encountered for installed location.
 - a. If product alone cannot comply with requirement, install product in a protective enclosure that is isolated and protected from conditions impacting performance. Enclosure to be internally insulated, electrically heated, cooled, and ventilated as required by product and application.
 - 2. Protect products with enclosures satisfying the following minimum requirements unless more stringent requirements are indicated. House products not available with integral enclosures complying with requirements indicated in protective secondary enclosures. Installed location dictates the following NEMA 250 enclosure requirements:
 - a. Indoors, Heated with Non-Filtered Ventilation: Type 12.
 - b. Mechanical Equipment Rooms:
 - 1) Chiller and Boiler Rooms: Type 12.
 - 2) Air-Moving Equipment Rooms: Type 12.
- M. Environmental Conditions for Instruments and Actuators:
 - 1. Instruments and actuators to operate without performance degradation under the ambient environmental temperature, pressure, humidity, and vibration conditions specified and encountered for installed location.
 - a. If instruments and actuators alone cannot comply with requirement, install instruments and actuators in protective enclosures that are isolated and protected from conditions impacting performance. Enclosure is internally insulated, electrically heated, cooled, and ventilated as required by instrument and application.
 - 2. Protect instruments, actuators, and accessories with enclosures satisfying the following minimum requirements unless more stringent requirements are indicated. House instruments and actuators not available with integral enclosures complying with requirements indicated in protective secondary enclosures. Installed location is to dictate the following NEMA 250 enclosure requirements:
 - a. Indoors, Heated and Air-conditioned: Type 1.
 - b. Mechanical Equipment Rooms:
 - 1) Air-Moving Equipment Rooms: Type 12.
 - c. Within Duct Systems and Air-Moving Equipment Exposed to Possible Condensation: Type 4.
- N. DDC System Reliability:
 - 1. Design, install, and configure DDC controllers, gateways, routers, and to yield a MTBF of at least 80,000 hours, based on a confidence level of at least 95 percent. MTBF value includes any failure for any reason to any part of products indicated.

- 2. If required to comply with MTBF indicated, include DDC system and product redundancy to maintain DCC system, and associated systems and equipment being controlled, operational, and under automatic control.
- O. Electric Power Quality:
 - 1. Power-Line Surges:
 - a. Protect susceptible DDC system products connected to ac power circuits from power-line surges to comply with requirements of IEEE C62.41.1 and IEEE C62.41.2.
 - b. Do not use fuses for surge protection.
 - c. Test protection in the normal mode and in the common mode, using the following two waveforms:
 - 1) 10-by-1000-microsecond waveform with a peak voltage of 1500 V and a peak current of 60 A.
 - 2) 8-by-20-microssecond waveform with a peak voltage of 1000 V and a peak current of 500 A.
 - 2. Power Conditioning:
 - a. Protect susceptible DDC system products connected to ac power circuits from irregularities and noise rejection. Characteristics of power-line conditioner are as follows:
 - 1) At 85 percent load, output voltage to not deviate by more than plus or minus 1 percent of nominal when input voltage fluctuates between minus 20 percent to plus 10 percent of nominal.
 - 2) During load changes from zero to full load, output voltage to not deviate by more than 2 percent of nominal.
 - 3) Accomplish full correction of load switching disturbances within five cycles, and 95 percent correction within two cycles of onset of disturbance.
 - 4) Total harmonic distortion to not exceed 2 percent at full load.
 - 3. Ground Fault: Protect products from ground fault by providing suitable grounding. Products to not fail due to ground fault condition.
- P. Backup Power Source: Match existing condition.
- Q. Continuity of Operation after Electric Power Interruption:
 - 1. Equipment and associated factory-installed controls, field-installed controls, electrical equipment, and power supply connected to building normal and backup power systems are to automatically return equipment and associated controls to operating state occurring immediately before loss of normal power, without need for manual intervention by operator when power is restored either through backup power source or through normal power if restored before backup power is brought online.

2.5 SYSTEM ARCHITECTURE

A. System architecture consisting of no more than two levels of LANs.

- 1. Level 2 LAN: Connect network controllers and operator workstations.
- 2. Level 1 or Level 2 LAN: Connect programmable application controllers to other programmable application controllers and to network controllers.
- B. Minimum Data Transfer and Communication Speed: Match existing condition.
- C. Provide modular system architecture with inherent ability to expand to not less than two times system size indicated with no impact to performance indicated.
- D. Configure architecture to minimize need to remove and replace existing network equipment for system expansion.
- E. Make number of LANs and associated communication transparent to operator. Configure all I/O points residing on any LAN to be capable of global sharing between all system LANs.
- F. Design system to eliminate dependence on any single device for system alarm reporting and control execution. Design each controller to operate independently by performing own control, alarm management, and historical data collection.

2.6 DDC SYSTEM OPERATOR INTERFACES

- A. Operator Means of System Access: Match existing condition.
- B. Make access to system, regardless of operator means used, transparent to operator.
- C. Critical Alarm Reporting: Match existing condition.
- D. Simultaneous Operator Use: Capable of accommodating up to five simultaneous operators that are accessing DDC system through any of operator interfaces indicated.

2.7 SYSTEM SOFTWARE

- A. System Software Minimum Requirements: Match existing conditions.
- B. Operator Interface Software: Match existing conditions.
- C. Graphic Interface Software: Match existing condition.
- D. Project-Specific Graphics: Graphics documentation including, but not limited to, the following:
 - 1. Site plan showing additional site elements, which are being controlled or monitored by DDC system.
 - 2. Plan for each building floor, showing the following:
 - a. Room layouts with room identification and name.
 - b. Locations and identification of all monitored and controlled HVAC equipment and other equipment being monitored and controlled by DDC system.
 - c. Location and identification of each hardware point being controlled or monitored by DDC system.

- 3. Control schematic for each of following, including a graphic system schematic representation, similar to that indicated on Drawings, with point identification, set point and dynamic value indication, sequence of operation and control logic diagram.
- 4. Graphic display for each piece of equipment connected to DDC system through a data communications link. Include dynamic indication of all points associated with equipment.
- 5. DDC system network riser diagram that shows schematic layout for entire system including all networks and all controllers, gateways, operator workstations and other network devices.
- E. Customizing Software:
 - 1. Software to modify and tailor DDC system to specific and unique requirements of equipment installed, to programs implemented and to staffing and operational practices planned.
 - 2. Online modification of DDC system configuration, program parameters, and database using menu selection and keyboard entry of data into preformatted display templates.
 - 3. At a minimum, include the following modification capability:
 - a. Operator Assignment: Designation of operator passwords, access levels, point segregation, and auto sign-off.
 - b. Peripheral Assignment: Assignment of segregation groups and operators to consoles and printers, designation of backup workstations and printers, designation of workstation header points, and enabling and disabling of print-out of operator changes.
 - c. System Configuration and Diagnostics; Communications and peripheral port assignments, DDC controller assignments to network, DDC controller enable and disable, assignment of command trace to points, and application programs and initiation of diagnostics.
 - d. System Text Addition and Change: English or native language descriptors for points, segregation groups and access levels and action messages for alarms, run time, and trouble condition.
 - e. Time and Schedule Change: Time and date set, time and occupancy schedules, exception and holiday schedules, and daylight-savings time schedules.
 - f. Point related change capability is to include the following:
 - 1) System and point enable and disable.
 - 2) Run-time enable and disable.
 - 3) Assignment of points to segregation groups, calibration tables, lockout, and run time and to a fixed I/O value.
 - 4) Assignment of alarm and warning limits.
 - g. Application program change capability is to include the following:
 - 1) Enable and disable of software programs.
 - 2) Programming changes.
 - 3) Assignment of comfort limits, global points, time and event initiators, time and event schedules and enable and disable time and event programs.
 - 4. Provide software to allow operator ability to add points, or groups of points, to DDC system and to link them to energy optimization and management programs. Make additions and modifications online programmable using operator workstations, downloaded to other network devices and entered into their databases. After verification

of point additions and associated program operation, upload and record database on hard drive and disc for archived record.

- 5. Include high-level language programming software capability for implementation of custom DDC programs. Include a compiler, linker, and up- and down-load capability.
- 6. Include a library of DDC algorithms, intrinsic control operators, arithmetic, logic, and relational operators for implementation of control sequences. Also include, at a minimum, the following:
 - a. Proportional control (P).
 - b. Proportional plus integral (PI).
 - c. Proportional plus integral plus derivative (PID).
 - Adaptive and intelligent self-learning control.
 - 1) Algorithm monitors loop response to output corrections and adjust loop response characteristics in accordance with time constant changes imposed.
 - 2) Algorithm operates in a continuous self-learning manner and retains in memory a stored record of system dynamics so that on system shut down and restart, learning process starts from where it left off.
- 7. Fully implemented intrinsic control operators including sequence, reversing, ratio, time delay, time of day, highest select AO, lowest select AO, analog controlled digital output, analog control AO, and digitally controlled AO.
- 8. Logic operators such as "And," "Or," "Not," and others that are part of a standard set available with a high-level language.
- 9. Arithmetic operators such as "Add," "Subtract," "Multiply," "Divide," and others that are part of a standard set available with a high-level language.
- 10. Relational operators such as "Equal to," "Not Equal to," "Less Than," "Greater Than," and others that are part of a standard set available with a high-level language.
- F. Alarm Handling Software:

d.

- 1. Include alarm handling software to report all alarm conditions monitored and transmitted through DDC controllers, gateways and other network devices.
- 2. Include first in, first out handling of alarms in accordance with alarm priority ranking, with most critical alarms first, and with buffer storage in case of simultaneous and multiple alarms.
- 3. Make alarm handling active at all times to ensure that alarms are processed even if an operator is not currently signed on to DDC system.
- 4. Alarms display is to include the following:
 - a. Indication of alarm condition such as "Abnormal Off," "Hi Alarm," and "Low Alarm."
 - b. "Analog Value" or "Status" group and point identification with native language point descriptor such as "Space Temperature, Building 110, 2nd Floor, Room 212."
 - c. Discrete per point alarm action message, such as "Call Maintenance Dept. Ext-5561."
 - d. Include extended message capability to allow assignment and printing of extended action messages. Capability is to be operator programmable and assignable on a per point basis.

- 5. Direct alarms to appropriate operator workstations, printers, and individual operators by privilege level and segregation assignments.
- 6. Send email alarm messages to designated operators.
- 7. Send email, page, text, and voice messages to designated operators for critical alarms.
- 8. Categorize and process alarms by class.
 - a. Class 1:
 - 1) Associated with fire, security, and other extremely critical equipment monitoring functions; have alarm, trouble, return to normal, and acknowledge conditions printed and displayed.
 - 2) Unacknowledged alarms to be placed in unacknowledged alarm buffer.
 - 3) All conditions make an audible alarm sound and require individual acknowledgment to silence audible sound.
 - b. Class 2:
 - 1) Critical, but not life-safety related, and processed same as Class 1 alarms, except do not require individual acknowledgment.
 - 2) Acknowledgement may be through a multiple alarm acknowledgment.
 - c. Class 3:
 - 1) General alarms; printed, displayed, and placed in unacknowledged alarm buffer queues.
 - 2) Configure so each new alarm received makes an audible alarm sound that are silenced by "acknowledging" alarm or by pressing a "silence" key.
 - 3) Make acknowledgement of queued alarms either on an individual basis or through a multiple alarm acknowledgement.
 - 4) Print alarms returning to normal condition without an audible alarm sound or require acknowledgment.
 - d. Class 4:
 - 1) Routine maintenance or other types of warning alarms.
 - 2) Alarms to be printed only, with no display, no audible sound and no acknowledgment required.
- 9. Include an unacknowledged alarm indicator on display to alert operator that there are unacknowledged alarms in system. Operator able to acknowledge alarms on an individual basis or through a multiple alarm acknowledge key, depending on alarm class.
- 10. To ensure that no alarm records are lost, make it possible to assign a backup printer to accept alarms in case of failure of primary printer.
- G. Reports and Logs:
 - 1. Include reporting software package that allows operator to select, modify, or create reports using DDC system I/O point data available.
 - 2. Setup each report so data content, format, interval, and date are operator definable.
 - 3. Sample and store report data on DDC controller, within storage limits of DDC controller, and then uploaded to archive on server for historical reporting.
 - 4. Make it possible for operators to obtain real-time logs of all I/O points by type or status, such as alarm, point lockout, or normal.
 - 5. Store reports and logs on server hard drives in a format that is readily accessible by other standard software applications, including spreadsheets and word processing.
 - 6. Make reports and logs readily printable and set to be print either on operator command or at a specific time each day.

- H. Standard Reports: Provide standard DDC system reports with operator ability to customize reports later.
 - 1. All I/O: With current status and values.
 - 2. Alarm: All current alarms, except those in alarm lockout.
 - 3. Disabled I/O: All I/O points that are disabled.
 - 4. Alarm Lockout I/O: All I/O points in alarm lockout, whether manual or automatic.
 - 5. Alarm Lockout I/O in Alarm: All I/O in alarm lockout that are currently in alarm.
 - 6. Logs:
 - a. Alarm history.
 - b. System messages.
 - c. System events.
 - d. Trends.
- I. Custom Reports: Operator able to easily define and prepare any system data into a daily, weekly, monthly, annual, or other historical report. Reports to include a title with time and date stamp.
- J. HVAC Equipment Reports: Prepare Project-specific reports.
 - a. As defined in the Sequence of Operations
- K. Utility Reports: Prepare Project-specific reports.
 - 1. Electric Report:
 - a. Include weekly report showing daily electrical consumption and peak electrical demand with time and date stamp for each meter.
 - b. Include monthly report showing the daily electrical consumption and peak electrical demand with time and date stamp for each meter.
 - c. Include annual report showing monthly electrical consumption and peak electrical demand with time and date stamp for each meter.
 - d. For each weekly, monthly, and annual report, include sum total of submeters combined by load type, such as lighting, receptacles, and HVAC equipment showing daily electrical consumption and peak electrical demand.
 - e. For each weekly, monthly, and annual report, include sum total of all submeters in building showing electrical consumption and peak electrical demand.
- L. Standard Trends:
 - 1. Trend all I/O point present values, set points, and other parameters indicated for trending.
 - 2. Associate trends into groups, and setup a trend report for each group.
 - 3. Store trends within DDC controller and uploaded to hard drives automatically on reaching 75 percent of DDC controller buffer limit, or by operator request, or by archiving time schedule.
 - 4. Preset trend intervals for each I/O point after review with Owner.
 - 5. Make trend intervals operator selectable from 10 seconds up to 60 minutes. Make minimum number of consecutive trend values stored at one time 100 per variable.
 - 6. When drive storage memory is full, overwrite oldest data with most recent data.

- 7. Make archived and real-time trend data available for viewing numerically and graphically by operators.
- M. Custom Trends: Operator-definable custom trend log for any I/O point in DDC system.
 - 1. Include each trend with interval, start time, and stop time.
 - 2. Sample and store data on DDC controller, within reaching 75 percent storage limits of DDC controller, and then uploaded to archive on server hard drives.
 - 3. Make data retrievable for use in spreadsheets and standard database programs.
- N. Programming Software:
 - 1. Include programming software to execute sequences of operation indicated.
 - 2. Include programming routines in simple and easy to follow logic with detailed text comments describing what the logic does and how it corresponds to sequence of operation.
 - a. Graphic Based: Use a library of function blocks made from preprogrammed code designed for DDC control systems.
 - 1) Assemble function blocks with interconnection lines that represent to control sequence in a flowchart.
 - 2) Make programming tools viewable in real time to show present values and logical results of each function block.
 - b. Menu Based: Done by entering parameters, definitions, conditions, requirements, and constraints.
 - c. Line by Line and Text Based: Programming is to declare variable types such as local, global, real, integer, and so on, at the beginning of the program. Use descriptive comments frequently to describe programming code.
 - 3. Include means for detecting programming errors and testing software control strategies with a simulation tool before implementing in actual control. Simulation tool may be inherent with programming software or as a separate product.
- O. Database Management Software:
 - 1. Where a separate SQL database is used for information storage, include database management software that separates database monitoring and managing functions by supporting multiple separate windows.
 - 2. Secure database access using standard SQL authentication including ability to access data for use outside of DDC system applications.
 - 3. Include database management function summarizing information on trend, alarm, event, and audit for the following database management actions:
 - a. Backup.
 - b. Purge.
 - c. Restore.
 - 4. Database management software supporting the following:
 - a. Statistics: Display database server information and trend, alarm, event, and audit information on database.

- b. Maintenance: Include method of purging records from trend, alarm, event, and audit databases by supporting separate screens for creating a backup before purging, selecting database, and allowing for retention of a selected number of day's data.
- c. Backup: Include means to create a database backup file and select a storage location.
- d. Restore: Include a restricted means of restoring a database by requiring operator to have proper security level.
- 5. Information of current database activity, including the following:
 - a. Ready.
 - b. Purging record from a database.
 - c. Action failed.
 - d. Refreshing statistics.
 - e. Restoring database.
 - f. Shrinking a database.
 - g. Backing up a database.
 - h. Resetting Internet information services.
 - i. Starting network device manager.
 - j. Shutting down the network device manager.
 - k. Action successful.
- 6. Database management software monitoring functions is to continuously read database information once operator has logged on.
- 7. Include operator notification through on-screen pop-up display and email message when database value has exceeded a warning or alarm limit.
- 8. Monitoring settings window with the following Sections:
 - a. Allow operator to set and review scan intervals and start times.
 - b. Email: Allow operator to create and review email and phone text messages to be delivered when a warning or an alarm is generated.
 - c. Warning: Allow operator to define warning limit parameters, set reminder frequency, and link email message.
 - d. Alarm: Allow operator to define alarm limit parameters, set reminder frequency, and link email message.
 - e. Database Login: Protect system from unauthorized database manipulation by creating a read access and a write access for each of trend, alarm, event, and audit databases as well as operator proper security access to restore a database.
- 9. Monitoring settings taskbar with following informational icons:
 - a. Normal: Indicates by color and size, or other easily identifiable means, that all databases are within their limits.
 - b. Warning: Indicates by color and size, or other easily identifiable means, that one or more databases have exceeded their warning limit.
 - c. Alarm: Indicates by color and size, or other easily identifiable means, that one or more databases have exceeded their alarm limit.

2.8 DDC CONTROLLERS

- A. DDC system consisting of a combination of network controllers, programmable application controllers, and application-specific controllers to satisfy performance requirements indicated.
- B. DDC controllers to perform monitoring, control, energy optimization, and other requirements indicated.
- C. DDC controllers are to use a multitasking, multiuser, real-time digital control microprocessor with a distributed network database and intelligence.
- D. Each DDC controller is capable of full and complete operation as a completely independent unit and as a part of DDC system wide distributed network.
- E. Environment Requirements:
 - 1. Controller hardware suitable for anticipated ambient conditions.
 - 2. Controllers located in conditioned space rated for operation at 32 to 120 deg F (0 to 50 deg C).
 - 3. Controllers located outdoors rated for operation at 40 to 150 deg F (4.4 to 65 deg C).
- F. Power and Noise Immunity:
 - 1. Operate controller at 90 to 110 percent of nominal voltage rating and perform an orderly shutdown below 80 percent of nominal voltage.
 - 2. Protect against electrical noise of 5 to 120 Hz and from keyed radios with up to 5 W of power located within 36 inches (900 mm) of enclosure.
- G. DDC Controller Spare Processing Capacity:
 - 1. Include spare processing memory for each controller. RAM, PROM, or EEPROM will implement requirements indicated with the following spare memory:
 - a. Network Controllers: 50 percent.
 - b. Programmable Application Controllers: Not less than 60 percent.
 - c. Application-Specific Controllers: Not less than 70 percent.
 - 2. Memory for DDC controller's operating system and database are to include the following:
 - a. Monitoring and control.
 - b. Energy management, operation, and optimization applications.
 - c. Alarm management.
 - d. Historical trend data of all connected I/O points.
 - e. Maintenance applications.
 - f. Operator interfaces.
 - g. Monitoring of manual overrides.
- H. DDC Controller Spare I/O Point Capacity: Include spare I/O point capacity for each controller as follows:
 - 1. Network Controllers:

- a. 20 percent of each AI, AO, BI, and BO point connected to controller.
- b. Minimum Spare I/O Points per Controller:
 - 1) AIs: Two.
 - 2) AOs: Three.
 - 3) BIs: Three.
 - 4) BOs: Five.
 - 5) Option to provide universal I/O to meet spare requirements.
- 2. Programmable Application Controllers:
 - a. 20 percent of each AI, AO, BI, and BO point connected to controller.
 - b. Minimum Spare I/O Points per Controller:
 - 1) AIs: Two.
 - 2) AOs: Three.
 - 3) BIs: Three.
 - 4) BOs: Five.
 - 5) Option to provide universal I/O to meet spare requirements.
- 3. Application-Specific Controllers:
 - a. 20 percent of each AI, AO, BI, and BO point connected to controller.
 - b. Minimum Spare I/O Points per Controller:
 - 1) AIs: Two.
 - 2) AOs: Three.
 - 3) BIs: Three.
 - 4) BOs: Five.
 - 5) Option to provide universal I/O to meet spare requirements.
- I. Maintenance and Support: Include the following features to facilitate maintenance and support:
 - 1. Mount microprocessor components on circuit cards for ease of removal and replacement.
 - 2. Means to quickly and easily disconnect controller from network.
 - 3. Means to quickly and easily access connect to field test equipment.
 - 4. Visual indication that controller electric power is on, of communication fault or trouble, and that controller is receiving and sending signals to network.

2.9 NETWORK CONTROLLERS

- A. General:
 - 1. Include adequate number of controllers to achieve performance indicated.
 - 2. Provide one or more independent, standalone, microprocessor-based network controllers to manage global strategies indicated.
 - 3. Include enough memory to support its operating system, database, and programming requirements with spare memory indicated.
 - 4. Share data between networked controllers and other network devices.
 - 5. Operating system of controller to manage I/O communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.

- 6. Include network controllers with a real-time clock.
- 7. Controller to continually check status of its processor and memory circuits. If an abnormal operation is detected, controller is to assume a predetermined failure mode and generate an alarm notification.
- 8. Make controllers fully programmable.

2.10 PROGRAMMABLE APPLICATION CONTROLLERS

- A. General:
 - 1. Include adequate number of controllers to achieve performance indicated.
 - 2. Provide enough memory to support its operating system, database, and programming requirements with spare memory indicated.
 - 3. Share data between networked controllers and other network devices.
 - 4. Include controller with operating system to manage I/O communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
 - 5. Include controllers with a real-time clock.
 - 6. Controller is to continually check status of its processor and memory circuits. If an abnormal operation is detected, controller assumes a predetermined failure mode and generates an alarm notification.
 - 7. Fully programmable.
- B. Communication:
 - 1. Programmable application controllers are to communicate with other devices on network.
- C. Serviceability:
 - 1. Equip controller with diagnostic LEDs or other form of local visual indication of power, communication, and processor.
 - 2. Connect wiring and cable connections to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 - 3. Maintain BIOS and programming information in event of power loss for at least 72 hours.

2.11 APPLICATION-SPECIFIC CONTROLLERS

- A. Description: Microprocessor-based controllers, which through hardware or firmware design are dedicated to control a specific piece of equipment or system. Controllers are not fully user-programmable but are configurable and customizable for operation of equipment they are designed to control.
 - 1. Capable of standalone operation and continued control functions without being connected to network.
 - 2. Share data between networked controllers and other network devices.

- B. Communication: Application-specific controllers are to communicate with other applicationspecific controllers and devices on network, and to programmable application controllers and network controllers.
- C. Operator Interface: Equip controllers with a service communications port.
- D. Serviceability:
 - 1. Equip controller with diagnostic LEDs or other form of local visual indication of power, communication, and processor.
 - 2. Connect wiring and cable connections to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 - 3. Use nonvolatile memory and maintain all BIOS and programming information in event of power loss.

2.12 CONTROLLER SOFTWARE

- A. General:
 - 1. Software applications are to reside and operate in controllers. Edit applications through operator workstations or mobile devices.
 - 2. Identify I/O points by up to 30-character point name and up to 16-character point descriptor. Use same names throughout, including at operator workstations.
 - 3. Execute control functions within controllers using DDC algorithms.
 - 4. Configure controllers to use stored default values to ensure fail-safe operation. Use default values when there is a failure of a connected input instrument or loss of communication of a global point value.
- B. Security: Match existing condition.
- C. Scheduling: Include capability to schedule each point or group of points in system. Each schedule is to consist of the following:
 - 1. Weekly Schedule:
 - a. Include separate schedules for each day of week.
 - b. Each schedule should include capability for start, stop, optimal start, optimal stop, and night economizer.
 - c. Each schedule may consist of up to 10 events.
 - d. When a group of objects are scheduled together, include capability to adjust start and stop times for each member.
 - 2. Exception Schedules:
 - a. Include ability for operator to designate any day of the year as an exception schedule.
 - b. Exception schedules may be defined up to a year in advance. Once an exception schedule is executed, it will be discarded and replaced by regular schedule for that day of week.
- 3. Holiday Schedules:
 - a. Include capability for operator to define up to 99 special or holiday schedules.
 - b. Place schedules on scheduling calendar with ability to repeated each year.
 - c. Operator able to define length of each holiday period.
- D. System Coordination:
 - 1. Include standard application for proper coordination of equipment.
 - 2. Include operator with a method of grouping together equipment based on function and location.
 - 3. Include groups that may be for use in scheduling and other applications.
- E. Binary Alarms:
 - 1. Set each binary point to alarm based on operator-specified state.
 - 2. Include capability to automatically and manually disable alarming.
- F. Analog Alarms:
 - 1. Provide each analog object with both high and low alarm limits.
 - 2. Include capability to automatically and manually disable alarming.
- G. Alarm Reporting:
 - 1. Include ability for operators to determine action to be taken in event of an alarm.
 - 2. Route alarms to appropriate operator workstations based on time and other conditions.
 - 3. Include ability for alarms to start programs, print, be logged in event logs, generate custom messages, and display graphics.
- H. Remote Communication:
 - 1. Include ability for system to notify operators by phone message, text message, and email in event of an alarm.
- I. Maintenance Management: Monitor equipment status and generate maintenance messages based on operator-designated run-time, starts, and calendar date limits.
- J. Sequencing: Include application software based on sequences of operation indicated to properly sequence chillers, boilers, and other applicable HVAC equipment.
- K. Control Loops:
 - 1. Support any of the following control loops, as applicable to control required:
 - a. Two-position (on/off, open/close, slow/fast) control.
 - b. Proportional control.
 - c. Proportional plus integral (PI) control.
 - d. Proportional plus integral plus derivative (PID) control.
 - 1) Include PID algorithms with direct or reverse action and anti-windup.

- 2) Algorithm to calculate a time-varying analog value used to position an output or stage a series of outputs.
- 3) Make controlled variable, set point, and PID gains operator-selectable.
- e. Adaptive (automatic tuning).
- L. Staggered Start: Prevent all controlled equipment from simultaneously restarting after a power outage. Make the order which equipment (or groups of equipment) is started, along with the time delay between starts, operator-selectable.
- M. Anti-Short Cycling:
 - 1. Protect BO points from short cycling.
 - 2. Feature to allow minimum on-time and off-time to be selected.
- N. On and Off Control with Differential:
 - 1. Include algorithm that allows BO to be cycled based on a controlled variable and set point.
 - 2. Use direct- or reverse-acting algorithm and incorporate an adjustable differential.
- O. Run-Time Totalization:
 - 1. Include software to totalize run-times for all BI and BO points.
 - 2. Assign a high run-time alarm, if required, by operator.

2.13 ENCLOSURES

- A. General:
 - 1. House each controller and associated control accessories in single enclosure. Enclosure is to serve as central tie-in point for control devices such as switches, transmitters, transducers, power supplies, and transformers.
 - 2. Do not house more than one controller in single enclosure.
 - 3. Include enclosure door with key locking mechanism. Key locks alike for all enclosures and include one pair of keys per enclosure.
 - 4. Equip doors of enclosures housing controllers and components with analog or digital displays with windows to allow visual observation of displays without opening enclosure door.
 - 5. Include wall-mounted enclosures with brackets suitable for mounting enclosures to wall or freestanding support stand as indicated.
 - 6. Supply each enclosure with complete set of as-built schematics, tubing, and wiring diagrams and product literature located in pocket on inside of door.
- B. Internal Arrangement:
 - 1. Arrange internal layout of enclosure to group and protect electric, and electronic components associated with controller, but not an integral part of controller.
 - 2. Arrange layout to group similar products together.
 - 3. Include a barrier between line-voltage and low-voltage electrical and electronic products.

- 4. Factory or shop install products, tubing, cabling, and wiring complying with requirements and standards indicated.
- 5. Terminate field cable and wire using heavy-duty terminal blocks.
- 6. Include spare terminals, equal to not less than 20 percent of used terminals.
- 7. Include spade lugs for stranded cable and wire.
- 8. Install maximum of two wires on each side of terminal.
- 9. Include enclosure field electric power supply with toggle-type switch located at entrance inside enclosure to disconnect power.
- 10. Include enclosure with line-voltage nominal 20 A GFCI duplex receptacle for service and testing tools. Wire receptacle on hot side of enclosure disconnect switch and include with 5 A circuit breaker.
- 11. Mount products within enclosure on removable internal panel(s).
- 12. Include products mounted in enclosures with phenolic nameplates (black letters on a white background). Nameplates are to have at least 1/4-inch- (6-mm-) high lettering.
- 13. Route tubing cable and wire located inside enclosure within a raceway with continuous removable cover.
- 14. Label each end of cable, wire, and tubing in enclosure following an approved identification system that extends from field I/O connection and all intermediate connections throughout length to controller connection.
- 15. Size enclosure internal panel to include at least 25 percent spare area on face of panel.
- C. Environmental Requirements:
 - 1. Evaluate temperature and humidity requirements of each product to be installed within each enclosure.
 - 2. Calculate enclosure internal operating temperature considering heat dissipation of all products installed within enclosure and ambient effects (solar, conduction, and wind) on enclosure.
 - 3. Where required by application, include temperature-controlled electrical heat to maintain inside of enclosure above minimum operating temperature of product with most stringent requirement.
 - 4. Where required by application, include temperature-controlled ventilation fans with filtered louver(s) to maintain inside of enclosure below maximum operating temperature of product with most stringent requirement.
 - 5. Include temperature-controlled cooling within the enclosure for applications where ventilation fans cannot maintain inside temperature of enclosure below maximum operating temperature of product with most stringent requirement.
 - 6. Where required by application, include humidity-controlled electric dehumidifier or cooling to maintain inside of enclosure below maximum relative humidity of product with most stringent requirement and to prevent surface condensation within enclosure.
- D. Wall-Mounted, NEMA 250, Types 4 and 12:
 - 1. NRTL listed in accordance with UL 508A.
 - 2. Seam and joints are continuously welded and ground smooth.
 - 3. Where recessed enclosures are indicated, include enclosures with face flange for flush mounting.
 - 4. Externally formed body flange around perimeter of enclosure face for continuous perimeter seamless gasket door seal.

- 5. Single-door enclosure sizes up to 60 inches tall by 36 inches wide (1500 mm tall by 900 mm wide).
- 6. Double-door enclosure sizes up to 36 inches tall by 60 inches wide (900 mm tall by 1500 mm wide).
- 7. Construct enclosure of steel, not less than the following:
 - a. Size Less Than 24 Inches (600 mm): 0.053 inch (1.35 mm) thick.
 - b. Size 24 Inches (600 mm) and Larger: 0.067 inch (1.7 mm) thick.
- 8. Finish enclosure with polyester powder coating that is electrostatically applied and then baked to bond to substrate.
 - a. Exterior Color: Manufacturer's standard.
 - b. Interior Color: Manufacturer's standard.
- 9. Corner-formed door, full size of enclosure face, supported using multiple concealed hinges with easily removable hinge pins.
 - a. Sizes through 24 Inches (600 mm) Tall: Two hinges.
 - b. Sizes between 24 Inches (600 mm) through 48 Inches (1200 mm) Tall: Three hinges.
 - c. Sizes Larger Than 48 Inches (1200 mm) Tall: Four hinges.
- 10. Double-door enclosures with overlapping door design to include unobstructed full-width access.
 - a. Single-door enclosures 48 inches (1200 mm) and taller, and all double-door enclosures, with three-point (top, middle and bottom) latch system.
- 11. Removable internal panel with white or gray polyester powder coating that is electrostatically applied and then baked to bond to substrate.
 - a. Size Less Than 24 Inches (600 mm): Solid or perforated steel, 0.053 inch (1.35 mm) thick.
 - b. Size 24 Inches (600 mm) and Larger: Solid aluminum, 0.10 inch (3 mm) thick.
- 12. Internal panel mounting studs with hardware, grounding hardware, and sealing washers.
- 13. Grounding stud on enclosure body.
- 14. Thermoplastic pocket on inside of door for record Drawings and Product Data.

2.14 RELAYS

- A. General-Purpose Relays:
 - 1. NRTL listed.
 - 2. Heavy-duty, electromechanical type; rated for at least 10 A at 250 V ac and 60 Hz.
 - 3. SPDT, DPDT, or three-pole double-throw, as required by control application.
 - 4. Plug-in-style relay with -pin octal or multiblade plug for DPDT relays and 11-pin octal or multiblade plug for three-pole double-throw relays.
 - 5. Construct contacts of silver, silver alloy, or gold.

- 6. Enclose relay in a clear transparent polycarbonate dust-tight cover.
- 7. Include LED indication and push-to-test button to test manual operation of relay without power on coil.
- 8. Performance:
 - a. Mechanical Life: At least 10 million cycles.
 - b. Electrical Life: At least 100,000 cycles at rated load.
 - c. Pickup Time: 15 ms or less.
 - d. Dropout Time: 10 ms or less.
 - e. Pull-in Voltage: 85 percent of rated voltage.
 - f. Dropout Voltage: 50 percent of nominal rated voltage.
 - g. Power Consumption: 5 VA or less.
 - h. Ambient Operating Temperatures: Minus 40 to 115 deg F (Minus 40 to 46 deg C).
- 9. Equip relays with coil transient suppression to limit transients to non-damaging levels.
- 10. Plug each relay into industry-standard, 35 mm DIN rail socket. Plug all relays located in control panels into sockets that are mounted on a DIN rail.
- 11. Include relay socket with screw terminals. Mold into socket the coincident screw terminal numbers.

2.15 ELECTRICAL POWER DEVICES

- A. Control Transformers:
 - 1. Sizing Criteria: Size control transformers for total connected load, plus additional 25 percent of connected load for future spare capacity.
 - 2. Transformer Minimum Capacity: 40 VA.
 - 3. Protection: Provide transformers with both primary and secondary fuses. Integral circuit breaker is acceptable in lieu of fuses.
 - 4. Enclosure: House control transformers in NEMA 250 enclosures, type as indicated in "Performance Requirements" Article for application.
- B. Power-Line Conditioners:
 - 1. General Power-Line Conditioner Requirements:
 - a. Design to ensure maximum reliability, serviceability, and performance.
 - b. Overall function of power-line conditioner is to receive raw, polluted electrical power and purify it for use by electronic equipment. Power-line conditioner is to provide isolated, regulated, transient, and noise-free sinusoidal power to loads served.
 - 2. Standards: NRTL listed per UL 1012.
 - 3. Performance:
 - a. Single phase, continuous, 100 percent duty rated kVA/kW capacity. Design to supply power for linear or nonlinear, high crest factor, resistive and reactive loads.
 - b. Automatically regulate output voltage to within 2 percent or better with input voltage fluctuations of plus 10 to minus 20 percent of nominal when system is

loaded 100 percent. Use Variable Range Regulation to obtain improved line voltage regulation when operating under less than full load conditions.

- 1) At 75 Percent Load: Output voltage automatically regulated to within 3 percent with input voltage fluctuations of plus 10 to minus 35 percent of nominal.
- 2) At 50 Percent Load: Output voltage automatically regulated to within 3 percent with input voltage fluctuations of plus 10 to minus 40 percent of nominal.
- 3) At 25 Percent Load: Output voltage automatically regulated to within 3 percent with input voltage fluctuations of plus 10 to minus 45 percent of nominal.
- c. With input voltage distortion of up to 40 percent, limit the output voltage sine wave to maximum harmonic content of 5 percent.
- d. Automatically regulate output voltage to within 2.5 percent when load (resistive) changes from zero to 100 to zero percent.
- e. Output voltage returns to 95 percent of nominal level within two cycles and to 100 percent within three cycles when output is taken from no load to full-resistive load, or vice versa. Recovery from partial resistive load changes is corrected in a shorter period.
- f. K Factor: 30, designed to operate with nonlinear, non-sinusoidal, high crest factor loads without overheating.
- g. Input power factor within 0.95 approaching unity with load power factor as poor as 0.6.
- h. Attenuate load-generated odd current harmonics 23 dB at the input.
- i. Electrically isolate the primary from the secondary. Meet isolation criteria as defined in NFPA 70, Article 250-5D.
- j. Lighting and Surge Protection: Compares to UL 1449 rating of 330 V when subjected to Category B3 (6000 V/3000 A) combination waveform as established by IEEE C62.41.1 and IEEE C62.41.2.
- k. Common-mode noise attenuation of 140 dB.
- 1. Transverse-mode noise attenuation of 120 dB.
- m. With loss of input power for up to 16.6 ms, output sine wave remains at usable ac voltage levels.
- n. Reliability of 200,000 hours' MTBF.
- o. At full load, when measured at 1 m distance, audible noise is not to exceed 54 dB.
- p. Approximately 92 percent efficient at full load.
- 4. Transformer Construction:
 - a. Ferroresonant, dry type, convection cooled, 600 V class. Transformer windings of Class H (220 deg C) insulated copper.
 - b. Use Class H installation system throughout with operating temperatures not to exceed 150 deg C over a 40 deg C ambient temperature.
 - c. Configure transformer primary for multi-input voltage. Include input terminals for source conductors and ground.
 - d. Manufacture transformer core using M-6 grade, grain-oriented, stress-relieved transformer steel.
 - e. Configure transformer secondary in 240/120 V split with 208 V tap or straight 120 V, depending on power output size.

- f. Electrically isolate the transformer secondary windings from primary windings. Bond neutral conductor to cabinet enclosure and output neutral terminal.
- g. Include interface terminals for output power hot, neutral, and ground conductors.
- h. Label leads, wires, and terminals to correspond with circuit wiring diagram.
- i. Vacuum impregnate transformer with epoxy resin.
- 5. Cabinet Construction:
 - a. Design for panel or floor mounting.
 - b. NEMA 250, Type 1 or Type 2 enclosure for indoor applications.
 - c. Manufacture the cabinet from heavy gauge steel complying with UL 50 or UL 508A.
 - d. Include textured baked-on paint finish.

2.16 PRESSURE INSTRUMENT SIGNAL AIR PIPING AND TUBING

- A. Products in this article are intended for use with the following:
 - 1. Signal air between pressure instruments, such as sensors, switches, transmitters, controllers, and accessories.
- B. Polyethylene Tubing (for Pneumatic/Pressure Instrument Signal Air):
 - 1. Fire-resistant, black virgin polyethylene in accordance with ASTM D1248, Type 1, Class C, and Grade 5.
 - 2. Complying with stress crack test in accordance with ASTM D1693.
 - 3. Diameter, as required by application, of not less than nominal 1/4 inch (6 mm).
 - 4. Polyethylene Tubing Connectors and Fittings Brass, Barb Fittings:
 - a. Tapered and beaded hose barbs of push-on design; intended for low-pressure applications only.
 - 5. Polyethylene Tubing Connectors and Fittings Brass, Compression Type:
 - a. Specially designed for jointing polyethylene tubing to provide leak-free seal without twisting or weakening polyethylene tubing.

2.17 CONTROL WIRE AND CABLE

- A. Wire: Single conductor control wiring above 24 V.
 - 1. Wire Size: Minimum 18 AWG.
 - 2. Conductors: 7/24 soft annealed copper strand with 2- to 2.5-inch (50- to 65-mm) lay.
 - 3. Conductor Insulation: 600 V, Type THWN or Type THHN, and 90 deg C in accordance with UL 83.
 - 4. Conductor Insulation Colors: Black (hot), white (neutral), and green (ground).
 - 5. Furnish on spools.
- B. Single, Twisted-Shielded, Instrumentation Cable above 24 V:

- 1. Wire Size: Minimum 18 AWG.
- 2. Conductors: Twisted, 7/24 soft annealed copper strand with a 2- to 2.5-inch (50- to 65-mm) lay.
- 3. Conductor Insulation: Type THHN/THWN or Type TFN rating.
- 4. Conductor Insulation Colors:
 - a. Twisted Pair: Black and white.
 - b. Twisted Triad: Black, red, and white.
- 5. Shielding: 100 percent type, 0.35/0.5-mil aluminum/Mylar tape, helically applied with 25 percent overlap, and aluminum side in with tinned copper drain wire.
- 6. Outer Jacket Insulation: 600 V, 90 deg C rating, and Type TC cable.
- 7. Furnish on spools.
- C. Single, Twisted-Shielded, Instrumentation Cable 24 V and Less:
 - 1. Wire Size: Minimum 18 AWG.
 - 2. Conductors: Twisted, 7/24 soft annealed copper stranding with a 2- to 2.5-inch (50- to 65-mm) lay.
 - 3. Conductor Insulation: Nominal 15-mil thickness, constructed from flame-retardant PVC.
 - 4. Conductor Insulation Colors:
 - a. Twisted Pair: Black and white.
 - b. Twisted Triad: Black, red, and white.
 - 5. Shielding: 100 percent type, 1.35-mil aluminum/polymer tape, helically applied with 25 percent overlap, and aluminum side in with tinned copper drain wire.
 - 6. Outer Jacket Insulation: 300 V, 105 deg C rating, and Type PLTC cable.
 - 7. Furnish on spools.
- D. LAN and Communication Cable: Comply with DDC system manufacturer requirements for network being installed.
 - Comply with following requirements for balanced twisted pair cable described in Section 260523 "Control-Voltage Electrical Power Cables." And/or Section 271513 "Communications Copper Horizontal Cabling."
 - a. Plenum rated.
 - b. Unique color that is different from other cables used on Project.

2.18 RACEWAYS

A. Comply with requirements of Division 26 specifications.

2.19 ACCESSORIES

- A. I/P and E/P Transducers:
 - 1. Commercial Grade:

- a. Description: Transducer converting an electronic current (I) or voltage (E) AO signal to a proportional or stepped pneumatic signal. Unless otherwise required by operating sequence, use 3 to 15 psig (21 to 103 kPa) pneumatic signal for pneumatic actuation.
- b. Features:
 - 1) Auto/manual output switch, manual output control, and output pressure gauge.
 - 2) Separate zero and span calibration adjustments.
- c. Performance:
 - 1) Accuracy: Within 1.0 percent of output span.
 - 2) Linearity: Within 0.5 percent of output span.
 - 3) Output Capacity: Not less than 550 scim (0.54 cu. m/h at 15 psig (103 kPa).
 - 4) Maximum Pressure: 30 psig (206 kPa) of supply pressure without damage.
 - 5) Vibration: Construct entire assembly so that shock and vibration will not harm transducer or affect accuracy.
- d. Applications:
 - 1) Terminal Units: CAV units
- B. E/P Switch:
 - 1. Body: Cast aluminum or brass; three pipe body (common, normally open, and normally closed).
 - 2. Internal Components: Brass, copper, steel, or stainless steel.
 - 3. Connections: Barb, or threaded for mating to compression fittings.
 - 4. Rating: 30 psig (207 kPa) when installed in systems below 25 psig (172 kPa); 150 psig (1034 kPa) when installed in systems above 25 psig (172 kPa).
 - 5. Features: Include coil transient suppression.
- C. Instrument Enclosures:
 - 1. Application: Include instrument enclosure for secondary protection to comply with requirements indicated in "Performance Requirements" Article.
 - 2. Certification: NRTL listed and labeled to UL 50 or UL 508A as applicable.
 - 3. Subpanel:
 - a. Size enclosure with least 25 percent spare area on subpanel.
 - b. Mount instrument(s) within enclosure on internal subpanel(s).
 - 4. Identification: Include on face of enclosure an engraved, laminated phenolic nameplate for each instrument installed within enclosure.

2.20 IDENTIFICATION

- A. Instrument Air Pipe and Tubing:
 - 1. Engraved tag bearing the following information:
 - a. Service (Example): "Instrument Air."
 - b. Pressure Range (Example): 0 to 30 psig (0 to 200 kPa).

- 2. Letter size minimum of 0.25 inch (6 mm) high.
- 3. Engraved phenolic consisting of three layers of rigid laminate. Top and bottom layers color-coded blue with contrasting white center exposed by engraving through outer layer.
- 4. Include tag with brass grommet, chain, and S-hook.
- B. Control Equipment, Instruments, and Control Devices:
 - 1. Laminated acrylic or melamine plastic sign bearing unique identification.
 - a. Include instruments with unique identification identified by equipment being controlled or monitored, followed by point identification.
 - 2. Letter size as follows:
 - a. DDC Controllers: Minimum of 0.5 inch (13 mm) high.
 - b. Gateways: Minimum of 0.5 inch (13 mm) high.
 - c. Repeaters: Minimum of 0.5 inch (13 mm) high.
 - d. Enclosures: Minimum of 0.5 inch (13 mm) high.
 - e. Electrical Power Devices: Minimum of 0.25 inch (6 mm) high.
 - f. Accessories: Minimum of 0.25 inch (6 mm) high.
 - g. Instruments: Minimum of 0.25 inch (6 mm) high.
 - h. Control Damper and Valve Actuators: Minimum of 0.25 inch (6 mm) high.
 - 3. Engraved phenolic consisting of three layers of rigid laminate. Top and bottom layers color-coded black with contrasting white center exposed by engraving through outer layer.
 - 4. Fastened with drive pins.
 - 5. Instruments, control devices, and actuators with Project-specific identification tags having unique identification numbers following requirements indicated and provided by original manufacturer do not require additional identification.
- C. Valve Tags: Match valve tags consistent with system type. See also Section 230553 "Identification for HVAC Piping and Equipment".
- D. Raceway and Boxes:
 - 1. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
 - 2. Paint cover plates on junction boxes and conduit same color as tape banding for conduits. After painting, label cover plate "HVAC Controls" using engraved phenolic tag.
 - 3. For raceways housing air signal tubing, add phenolic tag labeled "HVAC Air Signal Tubing."

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

- 1. Verify compatibility with and suitability of substrates.
- B. Examine roughing-in for instruments installed in piping to verify actual locations of connections before installation.
- C. Examine roughing-in for instruments installed in duct systems to verify actual locations of connections before installation.
- D. Examine walls, floors, roofs, and ceilings for suitable conditions where product will be installed.
- E. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 DDC SYSTEM INTERFACE WITH OTHER SYSTEMS AND EQUIPMENT

- A. Communication Interface to Equipment with Integral Controls:
 - 1. DDC system has communication interface with equipment having integral controls and having communication interface for remote monitoring or control.
 - 2. Equipment to Be Connected:
 - a. Existing Geothermal Heat Pumps (existing).

3.3 DDC SYSTEM INTERFACE WITH EXISTING SYSTEMS

- A. Interface with Existing Systems:
 - 1. Interface DDC systems with existing systems to achieve integration indicated.
 - 2. Monitoring and Control of DDC System by Existing Control System:
 - a. Satisfy DDC system performance requirements when monitoring and controlling DDC system by existing control system.
 - b. Operator of existing system to upload, download, monitor, trend, control, and program every I/O point in DDC system from existing control system using existing control system software and operator workstations.
 - c. Make interface so operator of existing system is not required to learn new software for remote monitoring and control from existing control system.
 - d. Make interface of DDC system into existing control system transparent to operators of existing control system and allow operators to monitor, and control DDC system from any operator workstation connected to existing control system.

3.4 CONTROL DEVICES FOR INSTALLATION BY INSTALLERS

- A. Deliver selected control devices, specified in indicated HVAC instrumentation and control device Sections, to identified equipment and systems manufacturers for factory installation and to identified installers for field installation.
- B. Deliver the following to duct fabricator and Installer for installation in ductwork. Include installation instructions to Installer and supervise installation for compliance with requirements.
 - 1. Pressure sensors, which are specified in Section 230923.23 "Pressure Instruments."
 - 2. Temperature sensors, which are specified in Section 230923.27 "Temperature Instruments."
- C. Deliver the following to plumbing and HVAC piping installers for installation in piping. Include installation instructions to Installer and supervise installation for compliance with requirements.
 - 1. Control valves, which are specified in Section 230923.11 "Control Valves."

3.5 GENERAL INSTALLATION REQUIREMENTS

- A. Install products to satisfy more stringent of all requirements indicated.
- B. Install products level, plumb, parallel, and perpendicular with building construction.
- C. Support products, tubing, piping wiring, and raceways. Brace products to prevent lateral movement and sway or a break in attachment when subjected to lateral force. Comply with requirements in codes and referenced standards.
- D. Fabricate openings and install sleeves in ceilings, floors, roof, and walls required by installation of products. Before proceeding with drilling, punching, and cutting, check for concealed work to avoid damage. Patch, flash, grout, seal, and refinish openings to match adjacent condition.
- E. Firestop Penetrations Made in Fire-Rated Assemblies: Comply with requirements in Section 078413 "Penetration Firestopping."
- F. Seal penetrations made in acoustically rated assemblies. Comply with requirements in Section 079200 "Joint Sealants."
- G. Fastening Hardware:
 - 1. Wrenches, pliers, and other tools that damage surfaces of rods, nuts, and other parts are prohibited for work of assembling and tightening fasteners.
 - 2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
 - 3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.
- H. If product locations are not indicated, install products in locations that are accessible and that will permit service and maintenance from floor, equipment platforms, or catwalks without removal of permanently installed furniture and equipment.

3.6 INSTALLATION OF WORKSTATIONS

- A. Desktop Workstation Installation: Use existing workstation.
- B. Color Graphics Application:
 - 1. Use system schematics indicated on Drawings as starting point to create graphics.
 - 2. Develop Project-specific library of symbols for representing system equipment and products.
 - 3. Incorporate digital images of Project-completed installation into graphics where beneficial to enhance effect.
 - 4. Submit sketch of graphic layout with description of all text for each graphic for Owner's and Architect's review before creating graphic using graphics software.
 - 5. Seek Owner input in graphics development once using graphics software.
 - 6. Make final editing on-site with Owner's and Architect's review and feedback.
 - 7. Refine graphics as necessary for Owner acceptance.
 - 8. On receiving Owner acceptance, print a PDF file of each graphic and include with softcopy of DDC system operation and maintenance manual.

3.7 INSTALLATION OF GATEWAYS

- A. Install gateways if required for DDC system communication interface requirements indicated.
- B. Test gateways to verify that communication interface functions properly.

3.8 INSTALLATION OF ROUTERS

- A. Install routers if required for DDC system communication interface requirements indicated.
 - 1. Install router(s) required to suit indicated requirements.
- B. Test routers to verify that communication interface functions properly.

3.9 INSTALLATION OF CONTROLLERS

- A. Install controllers in enclosures to comply with indicated requirements.
- B. Connect controllers to field power supply.
- C. Install controllers with latest version of applicable software and configure to execute requirements indicated.
- D. Test and adjust controllers to verify operation of connected I/O to achieve performance indicated requirements while executing sequences of operation.
- E. Installation of Network Controllers:

- 1. DDC system provider and DDC system manufacturer to determine quantity and location of network controllers to satisfy requirements indicated
- 2. Install controllers in a protected location that is easily accessible by operators.
- 3. Locate top of controller within 72 inches (1800 mm) of finished floor.
- F. Installation of Programmable Application Controllers:
 - 1. DDC system provider and DDC system manufacturer to determine quantity and location of programmable application controllers to satisfy requirements indicated
 - 2. Install controllers in a protected location that is easily accessible by operators.
 - 3. Locate top of controller within 72 inches (1800 mm) of finished floor, except where dedicated controllers are installed at terminal units.
- G. Application-Specific Controllers:
 - 1. DDC system provider and DDC system manufacturer to determine quantity and location of application-specific controllers to satisfy requirements indicated.
 - 2. For controllers not mounted directly on equipment being controlled, install controllers in a protected location that is easily accessible by operators.

3.10 INSTALLATION OF ENCLOSURES

- A. Install the following items in enclosures, to comply with indicated requirements:
 - 1. Gateways.
 - 2. Routers.
 - 3. Controllers.
 - 4. Electrical power devices.
 - 5. Relays.
 - 6. Accessories.
 - 7. Instruments.
 - 8. Actuators.
- B. Attach wall-mounted enclosures to wall using the following types of steel struts:
 - 1. For NEMA 250, Type 12 Enclosures: Use galvanized-steel strut and hardware.
 - 2. For NEMA 250, Type 4 Enclosures and Enclosures Located Outdoors: Use stainless steel strut and hardware.
 - 3. Install plastic caps on exposed cut edges of strut.
- C. Align top of adjacent enclosures of like size.
- D. Install continuous and fully accessible wireways to connect conduit, wire, and cable to multiple adjacent enclosures. Wireways used for application are to have protection equal to NEMA 250 rating of connected enclosures.

3.11 ELECTRIC POWER CONNECTIONS

A. Connect electrical power to DDC system products requiring electrical power connections.

- B. Design of electrical power to products not indicated with electric power is delegated to DDC system provider and installing trade to provide a fully functioning DDC system. Work is to comply with NFPA 70 and other requirements indicated.
- C. Comply with requirements of all Division 26 sections that apply.

3.12 INSTALLATION OF IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements in Section 260553 "Identification for Electrical Systems" for identification products and installation.
- B. Install laminated acrylic or melamine plastic signs with unique identification on face for each of the following:
 - 1. Server.
 - 2. Gateway.
 - 3. Router.
 - 4. Protocol analyzer.
 - 5. DDC controller.
 - 6. Enclosure.
 - 7. Electrical power device.
 - 8. Accessory.
- C. Install unique instrument identification for each instrument connected to DDC controller.
- D. Install unique identification for each control damper and valve actuator connected to DDC controller.
- E. Where product is installed above accessible tile ceiling, also install matching identification on face of ceiling grid located directly below.
- F. Where product is installed above an inaccessible ceiling, also install identification on face of access door directly below.

3.13 INSTALLATION OF NETWORKS

- A. Install balanced twisted pair or optical fiber cable when connecting between the following network devices located in same building:
 - 1. Operator workstations.
 - 2. Operator workstations and network controllers.
 - 3. Network controllers.
- B. Install balanced twisted pair or copper cable (as required by equipment) when connecting between the following:
 - 1. Gateways.
 - 2. Gateways and network controllers or programmable application controllers.

- 3. Routers.
- 4. Routers and network controllers or programmable application controllers.
- 5. Network controllers and programmable application controllers.
- 6. Programmable application controllers.
- 7. Programmable application controllers and application-specific controllers.
- 8. Application-specific controllers.
- C. Install cable in continuous raceway.
 - 1. Where indicated on Drawings, cable trays may be used for copper cable in lieu of conduit.

3.14 NETWORK NAMING AND NUMBERING

A. Coordinate with Owner and provide unique naming and addressing for networks and devices.

3.15 INSTALLATION OF AIR SIGNAL PIPING AND TUBING

- A. Air Signal Piping and Tubing Installation:
 - 1. Routing:
 - a. Do not expose tubing in finished spaces, such as spaces with ceilings; occupied spaces, offices, and conference rooms, unless expressly approved in writing by Architect. Tubing may be exposed in areas without ceilings.
 - b. Where tubing is installed in finished occupied spaces, install the tubing in surface metal raceway with appropriate fittings only where not feasible to conceal in wall, above ceiling, or behind architectural enclosures or covers.
 - c. Install piping and tubing plumb and parallel to and at right angles with building construction.
 - d. Install multiple runs of tubing or piping in equally spaced parallel lines.
 - e. Install piping and tubing not to interfere with access to valves, equipment, duct, and equipment access doors, or obstruct personnel access and passageways of any kind.
 - f. Coordinate with other trades before installation to prevent proposed piping and tubing from interfering with pipe, duct, terminal equipment, light fixtures, conduit, and cable tray space. If changes to Shop Drawings are necessary due to field coordination, document changes on Record Drawings.
 - g. Install vibration loops in copper tubing when connecting to instruments and actuators that vibrate.
 - 2. Support:
 - a. Space supports in accordance with MSS SP-58, except support spacing not to exceed 60 inches (1500 mm).
 - b. Support copper tubing with copper hangers, clips, and tube trays.
 - c. Do not use tape for support or dielectric isolation.
 - d. Install supports at each change in direction and at each branch take-off.

- e. Attached supports to building structure independent of work of other trades. Support from ducts, pipes, cable trays, and conduits is prohibited.
- f. Attached support from building structure with threaded rods, structural shapes, or channel strut.
- g. Install and brace supports to carry static load plus a safety margin, which will allow tubing to be serviced.
- h. Brace supports to prevent lateral movement.
- i. Paint steel support members that are not galvanized or zinc coated.
- j. Support polyethylene tubing same as copper tubing.
- 3. Do not attach piping and tubing to equipment that may be removed frequently for maintenance or that may impart vibration and expansion from temperature change.
- 4. Protect exposed tubing in mechanical equipment rooms and similar utility spaces from mechanical damage within 76 inches (1800 mm) above floor. Use aluminum channel reversed and secured over tubing to protect tubing from damage.
- 5. Joining and Makeup:
 - a. Where joining and mating dissimilar metals where galvanic action could occur, install dielectric isolation.
 - b. Install dirt leg with an isolation valve and threaded plug at each main air, connection to panel, pneumatic pilot positioner, and PRV station.
 - c. Make threaded joints for connecting to instrument equipment with connectors with a compression tubing connector on one end and threaded connection on the other end.
 - d. Make tubing bends with tube-bending tool. Hard-bends or wrinkled or flattened bends are unacceptable.
 - e. Install tube fittings in accordance with manufacturer's written instructions.
 - f. Do not make tubing connections to a fitting before completing makeup of the connection.
 - g. Align tubing with fitting. Avoid springing tube into position; this may result in excessive stress on both tubing and fitting with possible resulting leaks.
 - h. Do not install fittings close to a bend. A length of straight tubing, not deformed by bending, is required for proper connection.
 - i. Check tubing for correct diameter and wall thickness.
 - j. Cut tube ends square and deburr. Exercise care during cutting to keep tubing round.
 - k. Thread pipe on a threading machine. Ream inner edges of pipe ends, and file and grind to remove burrs.
 - 1. Wrap pipe threads with single wrap of PTFE tape.
 - m. Protect piping and tubing from entrance of foreign matter.
- 6. Do not exceed 50 percent fill capacity where tubing is installed in conduit. Support conduit in accordance with NFPA 70 unless otherwise indicated.
- B. Identify above-grade piping and tubing as follows:
 - 1. Every 50 ft. (15 m) of straight run.
 - 2. At least once for each branch within 36 inches (900 mm) of main tee.
 - 3. At each change in direction.
 - 4. Within 36 inches (900 mm) of each ceiling, floor, roof, and wall penetration.

- 5. Where exposed to and where concealed from view, including above ceiling plenums, shafts, and chases.
- 6. At each valve.
- 7. Mark each instrument tube connection with a number-coded identification. Each unique tube is to have same unique number at instrument connection and termination at opposite end of tube.

3.16 INSTALLATION OF CONTROL WIRE, CABLE, AND RACEWAY

- A. Comply with NECA 1.
- B. Wire and Cable Installation:
 - 1. Comply with installation requirements of all Division 26 specification sections that apply.
 - 2. Install cables with protective sheathing that is waterproof and capable of withstanding continuous temperatures of 90 deg C with no measurable effect on physical and electrical properties of cable.
 - a. Provide shielding to prevent interference and distortion from adjacent cables and equipment.
 - 3. Terminate wiring in a junction box.
 - a. Clamp cable over jacket in a junction box.
 - b. Individual conductors in the stripped section of cable is to be slack between the clamping point and terminal block.
 - 4. Terminate field wiring and cable not directly connected to instruments and control devices having integral wiring terminals using terminal blocks.
 - 5. Install signal transmission components in accordance with IEEE C2, REA Form 511a, NFPA 70, and as indicated.
 - 6. Use shielded cable to transmitters.
 - 7. Use shielded cable to temperature sensors.
 - 8. Perform continuity and meager testing on wire and cable after installation.
- C. Conduit Installation:
 - 1. Comply with all installation requirements of all Division 26 specification sections that apply..

3.17 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections.
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA ATS. Certify compliance with test parameters.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Testing of Air-Signal Tubing:

- 1. Test for leaks and obstructions.
- 2. Disconnect each pipe and tubing line before test is performed, and blowout dust, dirt, trash, condensate, and other foreign materials with compressed air. Use commercially pure compressed air or nitrogen as distributed in gas cylinders. Use of compressed air from oil-free compressor with air dryer is an acceptable alternative for test.
- 3. After foreign matter is expelled and line is free from obstructions, plug far end of tubing run.
- 4. Connect pressure source to near end of tubing run with needle valve between air supply and tubing run.
- 5. Connect pressure gauge accurate to within 0.5 percent of test between shutoff needle valve and tubing run under test.
- 6. For air signal tubing, apply test pressure of 1.5 times instrument operating pressure range. Record pressure in tubing run every 10 minutes for one hour. Allowable drop in pressure in one-hour period to not exceed 0.1 percent of test pressure.

3.18 DDC SYSTEM I/O CHECKOUT PROCEDURES

- A. Check installed products before continuity tests, leak tests, and calibration.
- B. Check instruments for proper location and accessibility.
- C. Check instruments for proper installation on direction of flow, elevation, orientation, insertion depth, or other applicable considerations that will impact performance.
- D. Check instrument tubing for proper isolation, fittings, slope, dirt legs, drains, material, and support.
- E. Control Valve Checkout:
 - 1. Verify that control valves are installed correctly for flow direction.
 - 2. Verify that valve body attachment is properly secured and sealed.
 - 3. Verify that valve actuator and linkage attachment are secure.
 - 4. Verify that actuator wiring is complete, enclosed, and connected to correct power source.
 - 5. Verify that valve ball, disc, or plug travel is unobstructed.
 - 6. After piping systems have been tested and put into service, but before insulating and balancing, inspect each valve for leaks. Adjust or replace packing to stop leaks. Replace valve if leaks persist.
- F. Instrument Checkout:
 - 1. Verify that instrument is correctly installed for location, orientation, direction, and operating clearances.
 - 2. Verify that attachment is properly secured and sealed.
 - 3. Verify that conduit connections are properly secured and sealed.
 - 4. Verify that wiring is properly labeled with unique identification, correct type, and size and is securely attached to proper terminals.
 - 5. Inspect instrument tag against approved submittal.

- 6. For instruments with tubing connections, verify that tubing attachment is secure and isolation valves have been provided.
- 7. For flow instruments, verify that recommended upstream and downstream distances have been maintained.
- 8. For temperature instruments, verify the following:
 - a. Sensing element type and proper material.
 - b. Length and insertion.

3.19 DDC SYSTEM I/O ADJUSTMENT, CALIBRATION, AND TESTING

- A. Calibrate each instrument installed that is not factory calibrated and provided with calibration documentation.
- B. Provide written description of proposed field procedures and equipment for calibrating each type of instrument. Submit procedures before calibration and adjustment.
- C. For each analog instrument, make three-point test of calibration for both linearity and accuracy.
- D. Equipment and procedures used for calibration to comply with instrument manufacturer's written instructions.
- E. Provide diagnostic and test equipment for calibration and adjustment.
 - 1. Use field testing and diagnostic instruments and equipment with an accuracy at least twice the instrument accuracy of instrument to be calibrated. For example, test and calibrate an installed instrument with accuracy of 1 percent using field testing and diagnostic instrument with accuracy of 0.5 percent or better.
- F. Calibrate each instrument in accordance with instruction manual supplied by instrument manufacturer.
- G. If after calibration the indicated performance cannot be achieved, replace out-of-tolerance instruments.
- H. Comply with field testing requirements and procedures indicated by ASHRAE's Guideline 11, "Field Testing of HVAC Controls Components," in the absence of specific requirements, and to supplement requirements indicated.
- I. Analog Signals:
 - 1. Check analog voltage signals using a precision voltage meter at zero, 50, and 100 percent.
 - 2. Check analog current signals using a precision current meter at zero, 50, and 100 percent.
 - 3. Check resistance signals for temperature sensors at zero, 50, and 100 percent of operating span using a precision-resistant source.
- J. Digital Signals:
 - 1. Check digital signals using a jumper wire.

- 2. Check digital signals using an ohmmeter to test for contact making or breaking.
- K. Control Valves:
 - 1. Stroke and adjust control valves following manufacturer's recommended procedure, from 100 percent open to 100 percent closed and back to 100 percent open.
 - 2. Check and document open and close cycle times for applications with cycle time less than 30 seconds.
 - 3. For control valves equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.
- L. Meters: Check meters at zero, 50, and 100 percent of Project design values.
- M. Sensors: Check sensors at zero, 50, and 100 percent of Project design values.
- N. Switches: Calibrate switches to make or break contact at set points indicated.
- O. Transmitters:
 - 1. Check and calibrate transmitters at zero, 50, and 100 percent of Project design values.
 - 2. Calibrate resistance temperature transmitters at zero, 50, and 100 percent of span using a precision-resistant source.

3.20 DDC SYSTEM CONTROLLER CHECKOUT

- A. Verify power supply.
 - 1. Verify voltage, phase, and hertz.
 - 2. Verify that protection from power surges is installed and functioning.
 - 3. Verify that ground fault protection is installed.
 - 4. If applicable, verify if connected to UPS unit.
 - 5. If applicable, verify if connected to backup power source.
 - 6. If applicable, verify that power conditioning units are installed.
- B. Verify that wire and cabling are properly secured to terminals and labeled with unique identification.
- C. Verify that spare I/O capacity is provided.

3.21 FINAL REVIEW

- A. Submit written request to Architect, Owner, Commissioning Agent and Construction Manager when DDC system is ready for final review. State the following:
 - 1. DDC system has been thoroughly inspected for compliance with Contract Documents and found to be in full compliance.
 - 2. DDC system has been calibrated, adjusted, and tested and found to comply with requirements of operational stability, accuracy, speed, and other performance requirements indicated.

- 3. DDC system monitoring and control of HVAC systems results in operation according to sequences of operation indicated.
- 4. DDC system is complete and ready for final review.
- B. Upon receipt of written request for final review, Architect, Owner, Commissioning Agent and Construction Manager to start review within a reasonable period of time and upon completion issue field report(s) documenting observations and deficiencies.
- C. Take prompt action to remedy deficiencies indicated in reviewer's field report(s) and submit second written request after all deficiencies have been corrected. Repeat process until no deficiencies are reported.
- D. Prepare and submit closeout submittals when no deficiencies are reported.
- E. Part of DDC system final review shall to include demonstration to parties participating in final review.
 - 1. Provide staff familiar with DDC system installed to demonstrate operation of DDC system during final review.
 - 2. Provide testing equipment to demonstrate accuracy and other performance requirements of DDC system that is requested by reviewers during final review.
 - 3. Demonstration to include, but not be limited to, the following:
 - a. Accuracy and calibration of 10 I/O points randomly selected by reviewers. If review finds that some I/O points are not properly calibrated and not satisfying performance requirements indicated, additional I/O points may be selected by reviewers until total I/O points being reviewed that satisfy requirements equals quantity indicated.
 - b. HVAC equipment and system hardwired and software safeties and life-safety functions are operating according to sequence of operation. Up to 20 I/O points to be randomly selected by reviewers. Additional I/O points may be selected by reviewers to discover problems with operation.
 - c. Correct sequence of operation after electrical power interruption and resumption after electrical power is restored for randomly selected HVAC systems.
 - d. Operation of randomly selected dampers and valves in normal-on, normal-off, and failed positions.
 - e. Reporting of alarm conditions for randomly selected alarms, including different classes of alarms, to ensure that alarms are properly received by operators and operator workstations.
 - f. Trends, summaries, logs, and reports set up for Project.
 - g. For up to three HVAC systems randomly selected by reviewers, use graph trends to show that sequence of operation is executed in correct manner and that HVAC systems operate properly through complete sequence of operation including different modes of operations indicated. Show that control loops are stable and operating at set points and respond to changes in set point of 20 percent or more.
 - h. Software's ability to communicate with controllers, operator workstations, and uploading and downloading of control programs.
 - i. Software's ability to edit control programs offline.
 - j. Data entry to show Project-specific customizing capability including parameter changes.

- k. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
- 1. Execution of digital and analog commands in graphic mode.
- m. Spreadsheet and curve plot software and its integration with database.
- n. Online user guide and help functions.
- o. Multitasking by showing different operations occurring simultaneously on four quadrants of split screen.
- p. System speed of response compared to requirements indicated.
- q. For Each Network and Programmable Application Controller:
 - 1) Memory: Programmed data, parameters, trend, and alarm history collected during normal operation are not to be lost during power failure.
 - 2) Operator Interface: Ability to connect directly to each type of digital controller with portable workstation and mobile device. Show that maintenance personnel interface tools perform as indicated in manufacturer's technical literature.
 - 3) Standalone Ability: Demonstrate that controllers provide stable and reliable standalone operation using default values or other method for values normally read over network.
 - 4) Electric Power: Ability to disconnect any controller safely from its power source.
 - 5) Wiring Labels: Match control drawings.
 - 6) Network Communication: Ability to locate controller's location on network and communication architecture matches Shop Drawings.
 - 7) Nameplates and Tags: Accurate and permanently attached to control panel doors, instrument, actuators, and devices.
- r. For Each Operator Workstation:
 - 1) I/O points lists agree with naming conventions.
 - 2) Graphics are complete.
 - 3) UPS unit, if applicable, operates.
- s. Communications and Interoperability: Demonstrate proper interoperability of data sharing, alarm and event management, trending, scheduling, and device and network management. Requirements must be met even if only one manufacturer's equipment is installed.
 - 1) Data Presentation: On each operator workstation, demonstrate graphic display capabilities.
 - 2) Reading of Any Property: Demonstrate ability to read and display any used readable object property of any device on network.
 - 3) Set-Point and Parameter Modifications: Show ability to modify set points and tuning parameters indicated. Modifications are made with messages and write services initiated by operator using workstation graphics, or by completing a field in menu with instructional text.
 - 4) Peer-to-Peer Data Exchange: Network devices are installed and configured to perform without need for operator intervention to implement Project sequence of operation and to share global data.
 - 5) Alarm and Event Management: Alarms and events are installed and prioritized according to Owner. Demonstrate that time delays and other logic are set up to avoid nuisance tripping. Show that operators with sufficient privileges are permitted.
 - 6) Schedule Lists: Schedules are configured for start and stop, mode change, occupant overrides, and night setback as defined in sequence of operations.

- 7) Schedule Display and Modification: Ability to display any schedule with start and stop times for calendar year. Show that all calendar entries and schedules are modifiable from any connected operator workstation by an operator with sufficient privilege.
- 8) Archival Storage of Data: Data archiving is handled by operator workstation and server and local trend archiving and display is accomplished.
- 9) Modification of Trend Log Object Parameters: Operator with sufficient privilege can change logged data points, sampling rate, and trend duration.
- 10) Device and Network Management:
 - a) Display of network device status.
 - b) Display of BACnet object information.
 - c) Silencing devices transmitting erroneous data.
 - d) Time synchronization.
 - e) Remote device re-initialization.
 - f) Backup and restore network device programming and master database(s).
 - g) Configuration management of routers.

3.22 EXTENDED OPERATION TEST

- A. Operate DDC system for operating period of 28 consecutive calendar days following Substantial Completion. Coordinate exact start date of testing with Owner.
- B. Provide operator familiar with DDC system installed to man an operator workstation while onsite during eight hours of each normal business day occurring during operating period.
- C. During operating period, DDC system to demonstrate correct operation and accuracy of monitored and controlled points as well as operation capabilities of sequences, logs, trends, reports, specialized control algorithms, diagnostics, and other software indicated.
 - 1. Correct defects of hardware and software when they occur.
- D. Definition of Failures and Downtime during Operating Period:
 - 1. Failed I/O point constituting downtime is I/O point failing to perform its intended function consistently and a point physically failed due to hardware and software.
 - 2. Downtime is when any I/O point in DDC system is unable to fulfill its required function.
 - 3. Calculate downtime as elapsed time between detected point failure as confirmed by operator, and time point is restored to service.
 - 4. Maximum time interval allowed between DDC system detection of failure occurrence and operator confirmation is to be 0.5 hours.
 - 5. Log downtime in hours to nearest 0.1 hour.
 - 6. Power outages do not count as downtime, but do suspend test hours unless systems are provided with UPS and served through a backup power source.
 - 7. Hardware or software failures caused by power outages do count as downtime.
- E. During operating period, log downtime and operational problems are encountered.
 - 1. Identify source of problem.

- 2. Provide written description of corrective action taken.
- 3. Record duration of downtime.
- 4. Maintain log showing the following:
 - a. Time of occurrence.
 - b. Description of each occurrence and pertinent written comments for reviewer to understand scope and extent of occurrence.
 - c. Downtime for each failed I/O point.
 - d. Running total of downtime and total time of I/O point after each problem has been restored.
- 5. Make log available to Owner for review at any time.
- F. For DDC system to pass extended operation test, total downtime is limited to 1 percent of total point-hours during operating period.
 - 1. If DDC system testing results fail to comply with minimum requirements of passing at end of operating period indicated, extend operating period one consecutive day at a time until DDC system passes requirement.
- G. Base evaluation of DDC system passing test on the following calculation:
 - 1. Count downtime on point-hour basis where total number of DDC system point-hours is equal to total number of I/O points in DDC system multiplied by total number of hours during operating period.
 - 2. One point-hour of downtime is one I/O point down for one hour. For example, three I/O points down for five hours is total of 15 point-hours of downtime. Four points down for one-half hour is two point-hours of downtime.
 - 3. Example Calculation: Maximum allowable downtime for 30-day test for DDC system with 1000 total I/O points (combined analog and binary) and passing score of 1 percent downtime is computed by 30 days x 24 h/day x 1000 points x 1 percent equals 7200 point-hours of maximum allowable downtime.
- H. Prepare test and inspection reports.

3.23 ADJUSTING

A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.24 MAINTENANCE SERVICE

A. Coordinate need for Maintenance Service with Owner. Additional Maintenance will be handled directly with the Owner after project completion.

3.25 SOFTWARE SERVICE AGREEMENT

A. Coordinate need for Software Service Agreement with Owner. Additional Software Service will be handled directly with the Owner after project completion.

3.26 DEMONSTRATION

- A. Engage a factory-authorized service representative with complete knowledge of Project-specific system installed to train Owner's maintenance personnel to adjust, operate, and maintain DDC system.
- B. Extent of Training:
 - 1. Base extent of training on scope and complexity of DDC system indicated and training requirements indicated. Provide extent of training required to satisfy requirements indicated even if more than minimum training requirements are indicated.
 - 2. Inform Owner of anticipated training requirements if more than minimum training requirements are indicated.
 - 3. Minimum Training Requirements:
 - a. Provide not less than three days of training total.
 - b. Stagger training over multiple training classes to accommodate Owner's requirements. All training to occur before end of warranty period.
 - c. Break down total days of training into not more than three separate training classes.
 - d. Schedule training so each training class is not less than two consecutive day(s).
- C. Training Schedule:
 - 1. Schedule training with Owner 20 business days before expected Substantial Completion.
 - 2. Schedule training to provide Owner with at least 10 business days of notice in advance of training.
 - 3. Training to occur within normal business hours at mutually agreed on time. Unless otherwise agreed to, training to occur Monday through Friday, except on U.S. Federal holidays, with two morning sessions and two afternoon sessions. Each morning session and afternoon session to be split in half with 15-minute break between sessions. Morning and afternoon sessions to be separated by 60-minute lunch period. Training, including breaks and excluding lunch period, are not to exceed eight hours per day.
 - 4. Provide staggered training schedule as requested by Owner.
- D. Training Attendee List and Sign-in Sheet:
 - 1. Request from Owner in advance of training a proposed attendee list with name, phone number, and email address.
 - 2. Provide preprinted sign-in sheet for each training session with proposed attendees listed and no fewer than six blank spaces to add additional attendees.
 - 3. Include preprinted sign-in sheet with training session number, date and time, instructor name, phone number, email address, and brief description of content to be covered during session. List attendees with columns for name, phone number, and email address and a column for attendee signature or initials.

- 4. Circulate sign-in sheet at beginning of each session and solicit attendees to sign or initial in applicable location.
- 5. At end of each training day, send Owner an email with attachment of scanned copy (PDF) of circulated sign-in sheet for each session. Indicate which attendees, if any, joined for only part of training sessions.
- E. Training Attendee Headcount:
 - 1. Plan in advance of training for s minimum of two attendees.
 - 2. Make allowance for Owner to add up to two attendee(s) at time of training.
 - 3. Headcount may vary depending on training content covered in session. Attendee access may be restricted to some training content for purposes of maintaining system security.
- F. Attendee Training Manuals:
 - 1. Provide each attendee with color hard copy of all training materials and visual presentations.
 - 2. Organize hard-copy materials in three-ring binder with table of contents and individual divider tabs marked for each logical grouping of subject matter. Organize material to provide space for attendees to take handwritten notes within training manuals.
 - 3. In addition to hard-copy materials included in training manual, provide each binder with a sleeve or pocket that includes DVD or flash drive with PDF copy of all hard-copy materials.
- G. Instructor Requirements:
 - 1. One or multiple qualified instructors, as required, to provide training.
 - 2. Use instructors who have provided not less than five years of instructional training on not less than five past projects with similar DDC system scope and complexity to DDC system installed.
- H. Organization of Training Sessions:
 - 1. Organize training sessions into logical groupings of technical content and to reflect different levels of operators having access to system. Plan training sessions to accommodate the following three levels of operators:
 - a. Daily operators.
 - b. Advanced operators.
 - c. System managers and administrators.
 - 2. Plan and organize training sessions to group training content to protect DDC system security. Some attendees may be restricted to some training sessions to ensure DDC system security.
- I. Training Outline:
 - 1. Submit training outline for Owner review at least 10 business day before scheduling training.

- 2. Include in outline a detailed agenda for each training day that is broken down into each of four training sessions that day, training objectives for each training session, and synopses for each lesson planned.
- J. On-Site Training:
 - 1. Owner will provide conditioned classroom or workspace with ample desks or tables, chairs, power, and data connectivity for instructor and each attendee.
 - 2. Provide training materials, projector, and other audiovisual equipment used in training.
 - 3. Provide as much of training located on-site as deemed feasible and practical by Owner.
 - 4. Include on-site training with regular walk-through tours, as required, to observe each unique product type installed with hands-on review of operation, calibration, and service requirements.
 - 5. Use operator workstation that is to be used with DDC system in the training. If operator workstations are unavailable, provide temporary workstation to convey training content.
- K. Training Content for Daily Operators:
 - 1. Basic operation of system.
 - 2. Understanding DDC system architecture and configuration.
 - 3. Understanding each unique product type installed including performance and service requirements for each.
 - 4. Understanding operation of each system and equipment controlled by DDC system including sequences of operation, each unique control algorithm, and each unique optimization routine.
 - 5. Training for each ancillary device, instrument, sensor, switch and transmitter furnished by DDC Controls contractor.
 - 6. Operating operator workstations, printers, and other peripherals.
 - 7. Logging on and off system.
 - 8. Accessing graphics, reports, and alarms.
 - 9. Adjusting and changing set points and time schedules.
 - 10. Recognizing DDC system malfunctions.
 - 11. Understanding content of operation and maintenance manuals including control drawings.
 - 12. Understanding physical location and placement of DDC controllers and I/O hardware.
 - 13. Accessing data from DDC controllers.
 - 14. Operating portable operator workstations.
 - 15. Review of DDC testing results to establish basic understanding of DDC system operating performance and HVAC system limitations as of Substantial Completion.
 - 16. Running each specified report and log.
 - 17. Displaying and demonstrating each data entry to show Project-specific customizing capability. Demonstrating parameter changes.
 - 18. Stepping through graphics penetration tree, displaying all graphics, demonstrating dynamic updating, and direct access to graphics.
 - 19. Executing digital and analog commands in graphic mode.
 - 20. Demonstrating control loop precision and stability via trend logs of I/O for not less than 10 percent of I/O installed.
 - 21. Demonstrating DDC system performance through trend logs and command tracing.
 - 22. Demonstrating scan, update, and alarm responsiveness.
 - 23. Demonstrating spreadsheet and curve plot software, and its integration with database.

- 24. Demonstrating on-line user guide, and help function and mail facility.
- 25. Demonstrating multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
- 26. Demonstrating the following for HVAC systems and equipment controlled by DDC system:
 - a. Operation of HVAC equipment in normal-off, normal-on, and failed conditions while observing individual equipment, dampers, and valves for correct position under each condition.
 - b. For HVAC equipment with factory-installed software, show that integration into DDC system is able to communicate with DDC controllers or gateways, as applicable.
 - c. Using graphed trends, show that sequence of operation is executed in correct manner, and HVAC systems operate properly through complete sequence of operation including seasonal change, occupied and unoccupied modes, warm-up and cool-down cycles, and other modes of operation indicated.
 - d. Hardware interlocks and safeties function properly and DDC system performs correct sequence of operation after electrical power interruption and resumption after power is restored.
 - e. Reporting of alarm conditions for each alarm, and confirm that alarms are received at assigned locations, including operator workstations.
 - f. Each control loop responds to set-point adjustment and stabilizes within time period indicated.
 - g. Sharing of previously graphed trends of all control loops to demonstrate that each control loop is stable and set points are being maintained.
- L. Video of Training Sessions:
 - 1. Provide digital video and audio recording of each training session. Create separate recording file for each session.
 - 2. Stamp each recording file with training session number, session name, and date.
 - 3. Provide Owner with two copies of digital files on cloud and flash drives for later reference and for use in future training.
 - 4. Owner retains right to make additional copies for intended training purposes without having to pay royalties.

END OF SECTION 230923

SECTION 230923.11 - CONTROL VALVES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Ball-style control valves.
 - 2. Globe-style control valves.
 - 3. Electric and electronic control valve actuators.

B. Related Requirements:

- 1. Section 230923 "Direct Digital Control (DDC) System for HVAC" control equipment and software, relays, electrical power devices, uninterruptible power supply units, wire, and cable.
- 2. Section 230993.11 "Sequence of Operations for HVAC Controls" for requirements that relate to Section 230923.11.
- 3. Sequence of Operations and Points Lists found in Drawing Package.

1.2 DEFINITIONS

- A. Cv: Design valve coefficient.
- B. DDC: Direct-digital control.
- C. NBR: Nitrile butadiene rubber.
- D. PTFE: Polytetrafluoroethylene
- E. RMS: Root-mean-square value of alternating voltage, which is the square root of the mean value of the square of the voltage values during a complete cycle.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product, including the following:
 - 1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - 2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.

- 3. Product description with complete technical data, performance curves, and product specification sheets.
- 4. Installation, operation, and maintenance instructions, including factors affecting performance.

1.4 CLOSEOUT SUBMITTAL

A. Operation and Maintenance Data: For control valves to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASME Compliance: Fabricate and label products to comply with ASME Boiler and Pressure Vessel Code where required by authorities having jurisdiction.
- C. Ground Fault: Products shall not fail due to ground fault condition when suitably grounded.
- D. Backup Power Source: Systems and equipment served by a backup power source shall have associated control valve actuators served from a backup power source.
- E. Environmental Conditions:
 - 1. Provide electric control valve actuators, with protective enclosures satisfying the following minimum requirements unless more stringent requirements are indicated. Electric control valve actuators not available with integral enclosures, complying with requirements indicated, shall be housed in protective secondary enclosures.
- F. Determine control valve sizes and flow coefficients by ISA 75.01.01.
- G. Control valve characteristics and rangeability shall comply with ISA 75.11.01.
- H. Selection Criteria:
 - 1. Control valves shall be suitable for operation at following conditions:
 - a. Geothermal Water: 70 psig maximum inlet pressure, 25 deg F to 100 deg F (minus 3.9 deg C to 37.8 deg C) operating temperature range.
 - b. Heating Hot Water: 50 psig maximum inlet pressure, 25 deg F to 200 deg F (minus 3.9 deg C to 93.3 deg C) operating temperature range.
 - 2. Control valve shutoff classifications shall be FCI 70-2, Class IV or better unless otherwise indicated.
 - 3. Valve pattern, three-way or straight through, shall be as indicated on Drawings.

- 4. Modulating straight-through pattern control valves shall have equal percentage flowthrottling characteristics unless otherwise indicated.
- 5. Fail positions unless otherwise indicated on the Drawings:
 - a. Geothermal Water: Fail Open.
 - b. Heating Hot Water: Fail Open.
- 6. Globe-type control valves shall pass the design flow required with not more than 95 percent of stem lift unless otherwise indicated.
- 7. Selection shall consider viscosity, flashing, and cavitation corrections.
- 8. Valves shall have stable operation throughout full range of operation, from design to minimum Cv.
- 9. Minimum Cv shall be calculated at 15 percent of design flow, with a coincident pressure differential equal to the system design pump head.
- 10. In water systems, select modulating control valves at terminal equipment for a design Cv based on a pressure drop of 7 psig (48 kPa) at design flow unless otherwise indicated.
- 11. Two-position control valves shall be line size unless otherwise indicated on the Drawings.
- 12. In water systems, use ball or globe-style control valves for two-position, modulating control for valves 2" (DN 50) and smaller.

2.2 BALL-STYLE CONTROL VALVES

- A. Ball Valves with Single Port and Characterized Disk:
 - 1. Acceptable Manufacturers: Belimo, Bray, Flowtek, Siemens or Approved Equal.
 - 2. Pressure Rating for 1" (DN 25) and Smaller: Nominal 600 WOG.
 - 3. Pressure Rating for 1-1/2" (DN 38) through 2" (DN 50): Nominal 400 WOG.
 - 4. Close-off Pressure: 200 psig (1379 kPa).
 - 5. Process Temperature Range: Zero to 212 deg F (Minus 18 to plus 100 deg C).
 - 6. Body and Tail Piece: Cast bronze ASTM B61, ASTM B62, ASTM B584, or forged brass with nickel plating.
 - 7. End Connections: As shown on P&ID.
 - 8. Ball: 300 series stainless steel.
 - 9. Stem and Stem Extension:
 - a. Material to match ball.
 - b. Blowout-proof design.
 - c. Sleeve or other approved means to allow valve to be opened and closed without damaging the insulation or the vapor barrier seal.
 - 10. Ball Seats: Reinforced PTFE.
 - 11. Stem Seal: Reinforced PTFE packing ring with a threaded packing ring follower to retain the packing ring under design pressure with the linkage removed. Alternative means, such as EPDM O-rings, are acceptable if an equivalent cycle endurance can be demonstrated by testing.
 - 12. Flow Characteristic: Equal percentage.
- B. Ball Valves with Two Ports and Characterized Disk:

- 1. Acceptable Manufacturers: Belimo, Bray, Flowtek, Siemens or Approved Equal.
- 2. Pressure Rating for 1" (DN 25) and Smaller: Nominal 600 WOG.
- 3. Pressure Rating for 1-1/2" (DN 38) through 2" (DN 50): Nominal 400 WOG.
- 4. Close-off Pressure: 200 psig (1379 kPa).
- 5. Process Temperature Range: Zero to 212 deg F (Minus 18 to plus 100 deg C).
- 6. Body and Tail Piece: Cast bronze ASTM B61, ASTM B62, ASTM B584, or forged brass with nickel plating.
- 7. End Connections: As shown on P&ID.
- 8. Ball: 300 series stainless steel.
- 9. Stem and Stem Extension:
 - a. Material to match ball.
 - b. Blowout-proof design.
 - c. Sleeve or other approved means to allow valve to be opened and closed without damaging the insulation or the vapor barrier seal.
- 10. Ball Seats: Reinforced PTFE.
- 11. Stem Seal: Reinforced PTFE packing ring with a threaded packing ring follower to retain the packing ring under design pressure with the linkage removed. Alternative means, such as EPDM O-rings, are acceptable if an equivalent cycle endurance can be demonstrated by testing.
- 12. Flow Characteristics for A-Port: Equal percentage.
- 13. Flow Characteristics for B-Port: Modified for constant common port flow.

2.3 GLOBE-STYLE CONTROL VALVES

- A. General Globe-Style Valve Requirements:
 - 1. Globe-style control valve body dimensions shall comply with ISA 75.08.01.
 - 2. Construct the valves to be serviceable from the top.
 - 3. For cage guided valves, trim shall be field interchangeable for different valve flow characteristics, such as equal percentage, linear, and quick opening.
 - 4. Reduced trim for one nominal size smaller shall be available for industrial valves 1" (DN 25) and larger.
 - 5. Replaceable seats and plugs.
 - 6. Furnish each control valve with a corrosion-resistant nameplate indicating the following:
 - a. Manufacturer's name, model number, and serial number.
 - b. Body and trim size.
 - c. Arrow indicating direction of flow.
- B. Two-Way Globe Valves 2" (DN 50) and Smaller:
 - 1. Acceptable Manufacturers: Belimo, Bray, Flowtek, Siemens or Approved Equal.
 - 2. Globe Style: Single port.
 - 3. Body: Cast bronze or forged brass with ASME B16.5, Class 250 rating.
 - 4. End Connections: Threaded.
 - 5. Bonnet: Screwed.
 - 6. Packing: PTFE V-ring.

- 7. Plug: Top guided.
- 8. Plug, Seat, and Stem: Stainless steel.
- 9. Process Temperature Range: 35 to 248 deg F (2 to 120 deg C).
- 10. Ambient Operating Temperature: 35 to 150 deg F (2 to 65 deg C).
- 11. Leakage: FCI 70-2, Class IV.
- 12. Rangeability: 25 to 1.
- 13. Equal percentage flow characteristic.

2.4 ELECTRIC AND ELECTRONIC CONTROL VALVE ACTUATORS

- A. Acceptable Manufacturers: Belimo, Bray, Flowtek, JCI, Inc., Siemens or Approved Equal.
- B. Actuators for Hydronic Control Valves: Capable of closing valve against system pump shutoff head.
- C. Actuators for Steam Control Valves: Shutoff against 1.2 times steam design pressure.
- D. Position indicator and graduated scale on each actuator.
- E. Type: Motor operated, with or without gears, electric and electronic.
- F. Voltage:24-V ac.
- G. Deliver torque required for continuous uniform movement of controlled device from limit to limit when operated at rated voltage.
- H. Function properly within a range of 85 to 120 percent of nameplate voltage.
- I. Construction:
 - 1. For Actuators Less Than 100 W: Fiber or reinforced nylon gears with steel shaft, copper alloy or nylon bearings, and pressed steel enclosures.
 - 2. For Actuators from 100 to 400 W: Gears ground steel, oil immersed, shaft hardened steel running in bronze, copper alloy or ball bearings. Operator and gear trains shall be totally enclosed in dustproof cast-iron, cast-steel or cast-aluminum housing.
 - 3. For Actuators Larger Than 400 W: Totally enclosed reversible induction motors with auxiliary hand crank and permanently lubricated bearings.
- J. Field Adjustment:
 - 1. Spring Return Actuators: Easily switchable from fail open to fail closed in the field without replacement.
 - 2. Gear Type Actuators: External manual adjustment mechanism to allow manual positioning when the actuator is not powered.
- K. Two-Position Actuators: Single direction, spring return or reversing type.
- L. Modulating Actuators:

- 1. Operation: Capable of stopping at all points across full range, and starting in either direction from any point in range.
- 2. Control Input Signal:
 - a. Proportional: Actuator drives proportional to input signal and modulates throughout its angle of rotation. Suitable for 2- to 10-V dc or 4- to 20-mA signals.
- M. Position Feedback:
 - 1. Equip two-position actuators with limits switches or other positive means of a position indication signal for remote monitoring of open and close position.
 - 2. Equip modulating actuators with a position feedback through current or voltage signal for remote monitoring.
 - 3. Provide a position indicator and graduated scale on each actuator indicating open and closed travel limits.
- N. Fail-Safe:
 - 1. Where indicated, provide actuator to fail to an end position.
 - 2. Internal spring return mechanism to drive controlled device to an end position (open or close) on loss of power.
 - 3. Batteries, capacitors, and other non-mechanical forms of fail-safe operation are acceptable only where uniquely indicated.
- O. Integral Overload Protection:
 - 1. Provide against overload throughout the entire operating range in both directions.
 - 2. Electronic overload, digital rotation sensing circuitry, mechanical end switches, or magnetic clutches are acceptable methods of protection.
- P. Valve Attachment:
 - 1. Unless otherwise required for valve interface, provide an actuator designed to be directly coupled to valve shaft without the need for connecting linkages.
 - 2. Attach actuator to valve drive shaft in a way that ensures maximum transfer of power and torque without slippage.
 - 3. Bolt and set screw method of attachment is acceptable only if provided with at least two points of attachment.
- Q. Temperature and Humidity:
 - 1. Temperature: Suitable for operating temperature range encountered by application with minimum operating temperature range of minus 20 to plus 120 deg F (minus 29 to plus 49 deg C).
 - 2. Humidity: Suitable for humidity range encountered by application; minimum operating range shall be from 5 to 95 percent relative humidity, non-condensing.
- R. Enclosure:
 - 1. Suitable for ambient conditions encountered by application.

CONTROL VALVES

- 2. NEMA 250, Type 2 for indoor and protected applications.
- 3. NEMA 250, Type 4 or Type 4X for outdoor and unprotected applications.
- 4. Provide actuator enclosure with heater and control where required by application.
- S. Stroke Time:
 - 1. Operate valve from fully closed to fully open within 60 seconds.
 - 2. Operate valve from fully open to fully closed within 60 seconds.
 - 3. Move valve to failed position within 30 seconds.
 - 4. Select operating speed to be compatible with equipment and system operation.
- T. Sound:
 - 1. Spring Return: 62 dBA.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for valves installed in piping to verify actual locations of piping connections before installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONTROL VALVE APPLICATIONS

- A. Control Valves:
 - 1. Select from valves specified in "Control Valves" Article to achieve performance requirements and characteristics indicated while subjected to full range of system operation encountered.
 - 2. Refer to Control Valve schedule located in Drawing Package for application, valve type and valve details.

3.3 INSTALLATION, GENERAL

- A. Furnish and install products required to satisfy most stringent requirements indicated.
- B. Install products level, plumb, parallel, and perpendicular with building construction.
- C. Properly support instruments, tubing, piping, wiring, and conduits to comply with requirements indicated. Brace all products to prevent lateral movement and sway or a break in attachment when subjected to a lateral force.
- D. Provide ceiling, floor, roof, and wall openings and sleeves required by installation. Before proceeding with drilling, punching, or cutting, check location first for concealed products that could potentially be damaged. Patch, flash, grout, seal, and refinish openings to match adjacent condition.
- E. Firestop penetrations made in fire-rated assemblies and seal penetrations made in acoustically rated assemblies.
- F. Fastening Hardware:
 - 1. Stillson wrenches, pliers, and other tools that will cause injury to or mar surfaces of rods, nuts, and other parts are prohibited for assembling and tightening nuts.
 - 2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
 - 3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.
- G. Install products in locations that are accessible and that will permit calibration and maintenance from floor, equipment platforms, or catwalks. Where ladders are required for Owner's access, confirm unrestricted ladder placement is possible under occupied condition.

3.4 ELECTRIC POWER

A. Furnish and install electrical power to products requiring electrical connections Installations to comply with all Division 26 specification sections that apply.

3.5 CONTROL VALVES

- A. Install pipe reducers for valves smaller than line size. Position reducers as close to valve as possible but at distance to avoid interference and impact to performance. Install with manufacturer-recommended clearance.
- B. Install flanges or unions to allow drop-in and -out valve installation.
- C. Where indicated in Drawing Package, install control valve with three-valve bypass manifold to allow for control valve isolation and removal without interrupting system flow by providing manual throttling valve in bypass pipe.
- D. Install drain valves in piping upstream and downstream of each control valve installed in a three-valve manifold and where indicated on P&ID's.
- E. Install pressure temperature taps in piping upstream and downstream of each control valve where indicated on P&ID's.

- F. Valve Orientation:
 - 1. Where possible, install globe and ball valves installed in horizontal piping with stems upright and not more than 15 degrees off of vertical, not inverted.
 - 2. Install valves in a position to allow full stem movement.
- G. Clearance:
 - 1. Locate valves for easy access and provide separate support of valves that cannot be handled by service personnel without hoisting mechanism.
 - 2. Install valves with at least 12 inches (300 mm) of clear space around valve and between valves and adjacent surfaces.
- H. Threaded Valves:
 - 1. Note internal length of threads in valve ends, and proximity of valve internal seat or wall, to determine how far pipe should be threaded into valve.
 - 2. Align threads at point of assembly.
 - 3. Apply thread compound to external pipe threads, except where dry seal threading is specified.
 - 4. Assemble joint, wrench tight. Apply wrench on valve end as pipe is being threaded.
- I. Flanged Valves:
 - 1. Align flange surfaces parallel.
 - 2. Assemble joints by sequencing bolt tightening to make initial contact of flanges and gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly with a torque wrench.

3.6 CONNECTIONS

A. Connect electrical devices and components to electrical grounding system. Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.7 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Each piece of wire, cable, and tubing shall have the same designation at each end for operators to determine continuity at points of connection. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- B. Tag valve in accordance with Section 230553 "Identification for HVAC Piping and Equipment."

3.8 CLEANING

- A. Remove grease, mastic, adhesives, dust, dirt, stains, fingerprints, labels, and other foreign materials from exposed interior and exterior surfaces.
- B. Wash and shine glazing.

C. Polish glossy surfaces to a clean shine.

3.9 CHECKOUT PROCEDURES

- A. Control Valve Checkout:
 - 1. Check installed products before continuity tests, leak tests, and calibration.
 - 2. Check valves for proper location and accessibility.
 - 3. Check valves for proper installation for direction of flow, elevation, orientation, insertion depth, or other applicable considerations that will impact performance.
 - 4. Verify that control valves are installed correctly for flow direction.
 - 5. Verify that valve body attachment is properly secured and sealed.
 - 6. Verify that valve actuator and linkage attachment are secure.
 - 7. Verify that actuator wiring is complete, enclosed, and connected to correct power source.
 - 8. Verify that valve ball, disc, and plug travel are unobstructed.
 - 9. After piping systems have been tested and put into service, but before insulating and balancing, inspect each valve for leaks. Adjust or replace packing to stop leaks. Replace the valve if leaks persist.

3.10 ADJUSTMENT, CALIBRATION, AND TESTING

- A. Stroke and adjust control valves following manufacturer's recommended procedure, from 100 percent open to 100 percent closed back to 100 percent open.
- B. Stroke control valves with pilot positioners. Adjust valve and positioner following manufacturer's recommended procedure, so valve is 100 percent closed, 50 percent closed, and 100 percent open at proper air pressures.
- C. Check and document open and close cycle times for applications with a cycle time of less than 30 seconds.
- D. For control valves equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.

END OF SECTION 230923.11

SECTION 230993.11 – SEQUENCE OF OPERATION FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. The Drawing Package includes control sequences for DDC for HVAC systems, subsystems, and equipment.
- B. Related Requirements:
 - 1. Section 230923 "DDC Systems for HVAC" for control equipment.
 - 2. Sequence of Operations found in Drawing Package.

1.2 DEFINITIONS

- A. Analog Output: Proportional output signal (zero- to 10-V dc, 4 to 20 mA).
- B. Binary Output: On/off output signal or contact closure.
- C. DDC: Direct digital control.
- D. Digital Output: Data output that must be interpreted digitally.

1.3 ACTION SUBMITTALS

- A. Product Data:
 - 1. An instrumentation list for each controlled system. Label each element of the controlled system in table format. Show, in the table element name, type of device, manufacturer, model number, and control device product data sheet number.
 - 2. A complete description of the operation of the control system, including sequences of operation. Include and reference a schematic diagram of the controlled system.
- B. Shop Drawings:
 - 1. Riser diagrams showing control network layout, communication protocol, and wire types.
 - 2. Schematic diagram of each controlled system. Include all control points labeled with point names shown or listed. Show the location of control elements in the system.
 - 3. Wiring diagram for each controlled system. Show all control elements labels. Where a control element is the same as that shown on the control system schematic, label with the same name. Label all terminals.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230993.11

SECTION 232113 – HYDRONIC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Copper tube and fittings
 - 2. Steel pipe and fittings.
 - 3. Joining materials.
 - 4. Transition fittings.
 - 5. Dielectric fittings.

B. Related Requirements:

- 1. Refer to "Piping System Application Table" found in Drawing Package.
- 2. Section 232513 "Water Treatment for Closed-Loop Hydronic Systems"

1.2 ACTION SUBMITTALS

A. Product Data: None required if furnished and installed per specifications.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Piping layout, or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications:
- B. Steel Support Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature indicated on the "Piping System Application Table" found in the Drawing Package.

2.2 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tube: ASTM B88, Type L (ASTM B88M, Type B).
- B. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, pressure fittings.
- C. Wrought Copper Unions: ASME B16.22.

2.3 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A53/A53M, black steel with plain ends; welded and seamless, Grade B, and wall thickness as indicated in "Piping Applications" Article.
- B. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300 as indicated in "Piping Applications" Article.
- C. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in "Piping Applications" Article.
- D. Wrought-Steel Fittings: ASTM A234/A234M, wall thickness to match adjoining pipe.
- E. Wrought Cast and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - 1. Material Group: 1.1.
 - 2. End Connections: Butt welding.
 - 3. Facings: Raised face.
- F. Steel Pipe Nipples: ASTM A733, made of same materials and wall thicknesses as pipe in which they are installed.

2.4 JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch (3.2-mm) maximum thickness unless otherwise indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- C. Solder Filler Metals: ASTM B32, lead-free alloys. Include water-flushable flux according to ASTM B813.
- D. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.5 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 - 1. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 125 psig (860 kPa) minimum at 180 deg F (82 deg C).
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 - 1. Description:
 - a. Standard: ASSE 1079.
 - b. Factory-fabricated, bolted, companion-flange assembly..
 - c. Pressure Rating: 150 psig (1035 kPa) minimum at 180 deg F (82 deg C.
 - d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solderjoint copper alloy and threaded ferrous.
- D. Dielectric-Flange Insulating Kits:
 - 1. Description:
 - a. Nonconducting materials for field assembly of companion flanges.
 - b. Pressure Rating: 150 psig (1035 kPa).
 - c. Gasket: Neoprene or phenolic.
 - d. Bolt Sleeves: Phenolic or polyethylene.
 - e. Washers: Phenolic with steel backing washers.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Geothermal-water piping, aboveground, 2-1/2" (DN 65) and smaller, shall be either of the following:
 - 1. Type L (Type B), drawn-temper copper tubing, wrought-copper fittings, and threaded joints.
 - 2. Schedule 40 steel pipe; Class 150, malleable-iron fittings; cast-iron flanges and flange fittings; and threaded joints.
- B. Heating Hot-water piping, aboveground, 2-1/2" (DN 65) and smaller, shall be the following:
 - 1. Type L (Type B), drawn-temper copper tubing, wrought-copper fittings, and threaded joints.

3.2 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping to permit valve servicing.
- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Install piping to allow application of insulation.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- K. Install drains, consisting of a tee fitting, 3/4" (DN 20) ball valve, and short 3/4" (DN 20) threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- L. Install piping at a uniform grade of 0.2 percent upward in direction of flow.
- M. Reduce pipe sizes using eccentric reducer fitting installed with level side up or as indicated on the Drawings.
- N. Install branch connections to mains using tee fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.
- O. Install valves according to the following:
 - 1. Section 230523.12 "Ball Valves for HVAC Piping."
- P. Install unions in piping, 2-1/2"(DN 65) and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.
- Q. Install flanges in piping, 3" (DN 80) and larger, at final connections of equipment and elsewhere as indicated.

- R. Install shutoff valve immediately upstream of each dielectric fitting.
- S. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.4 INSTALLATION OF DIELECTRIC FITTINGS

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for 2" (DN 50) and Smaller: Use dielectric unions.
- C. Dielectric Fittings for 2-1/2" to 4" (DN 65 to DN 100): Use dielectric flanges or flange kits.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hangers, supports, and anchor devices.
- B. Install hangers for copper tubing and steel piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Support horizontal piping within 12 inches (300 mm) of each fitting and coupling.
- D. Support vertical runs of copper tubing and steel piping, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 CHEMICAL TREATMENT

- A. The Contractor shall work with the Chemical Treatment service provider and Owner to perform an analysis of makeup water to determine type and quantities of chemical treatment needed to keep system free of scale, corrosion, fouling and maintain proper glycol percentages.
 - 1. Chemical Treatment Provider shall be Bromac Corporation, Paul J. McGuire (Ph: 815-478-7551).
- B. Fill system with fresh water and add liquid alkaline compound with emulsifying agents and detergents to remove grease and petroleum products from piping. Circulate solution for a minimum of 24 hours, drain, clean strainer screens, and refill with pre-mixed glycol solution.
- C. The Contractor shall add initial chemical treatment and maintain water quality in ranges noted above for the first year of operation.

3.7 IDENTIFICATION

A. Identify system components. Comply with requirements for identification materials and installation in Section 230553 "Identification for HVAC Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. Prepare hydronic piping according to ASME B31.9 and as follows:
 - 1. Leave joints, including welds, uninsulated and exposed for examination during test.
 - 2. Flush hydronic piping systems with flush media; then remove and clean or replace strainer screens.
 - 3. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
 - 4. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.
- B. Perform the following tests on hydronic piping:
 - 1. Use specified testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
 - 2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
 - 3. Isolate expansion tanks and determine that hydronic system is full of water.
 - 4. Subject piping system to hydrostatic test pressure indicated on the "Piping System Application Table Mechanical Piping" located in the Drawing Package. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9, "Building Services Piping."
 - 5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.

- 6. Prepare written report of testing.
- C. Perform the following before operating the system:
 - 1. Open manual valves fully.
 - 2. Inspect pumps for proper rotation.
 - 3. Set makeup pressure-reducing valves for required system pressure.
 - 4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
 - 5. Set temperature controls so all coils are calling for full flow.
 - 6. Inspect and set operating temperatures of hydronic equipment, such as water source heat pumps, boilers, chillers, etc. to specified values.
 - 7. Verify lubrication of motors and bearings.

END OF SECTION 231113

SECTION 232116 - HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- 1. Hydronic specialty valves.
- 2. Air vents.
- 3. Strainers.
- 4. Flexible Connectors.
- B. Related Requirements:
 - 1. Section 230523.12 "Ball Valves for HVAC Piping" for specification and installation requirements for ball valves common to most piping systems.
 - 2. Section 230923.11 "Control Valves" for automatic control valve and sensor specifications, installation requirements, and locations.
 - 3. "Piping System Application Table Mechanical Piping" found in Drawing Package.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product:
 - 1. Include construction details and material descriptions for hydronic piping specialties.
 - 2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
 - 3. Include flow and pressure drop curves based on manufacturer's testing for calibratedorifice balancing valves and automatic flow-control valves.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For hydronic piping specialties to include in emergency, operation, and maintenance manuals.

1.4 MAINTENANCE MATERIAL SUBMITTALS

A. Differential Pressure Meter: For each type of balancing valve and automatic flow control valve, include flowmeter, probes, hoses, flow charts, and carrying case.

1.5 QUALITY ASSURANCE

- A. Pipe Welding: Qualify procedures and operators in accordance with ASME BPVC, Section IX.
- B. Pressure-relief and safety-relief valves and pressure vessels bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME BPVC, Section VIII, Division 1.

PART 2 - PRODUCTS

2.1 HYDRONIC SPECIALTY VALVES

- A. Bronze, Calibrated-Orifice, Flow Control Valves (Circuit Setters):
 - 1. Acceptable Manufacturers: Armstrong, ITT Bell & Gosset, NIBCO, Nexus, Taco or Approved Equal.
 - 2. Body: Bronze, ball or plug type with calibrated orifice or venturi.
 - 3. Ball: Brass or stainless steel.
 - 4. Plug: Resin.
 - 5. Seat: PTFE.
 - 6. End Connections: Threaded or socket.
 - 7. Pressure Gauge Connections: Integral seals for portable differential pressure meter.
 - 8. Handle Style: Lever, with memory stop to retain set position.
 - 9. CWP Rating: Minimum 125 psig (860 kPa).
 - 10. Maximum Operating Temperature: 250 deg F (121 deg C).

2.2 AIR VENTS

- A. Automatic Air Vents:
 - 1. Acceptable Manufacturers: Armstrong, ITT Bell & Gosset, Taco, Watts or Approved Equal.
 - 2. Body: Bronze .
 - 3. Internal Parts: Nonferrous.
 - 4. Operator: Noncorrosive metal float.
 - 5. Inlet Connection: 1/2" (DN 15).
 - 6. Discharge Connection 1/4" (DN 8).
 - 7. CWP Rating: 150 psig (1035 kPa).
 - 8. Maximum Operating Temperature: 240 deg F (116 deg C).

2.3 STRAINERS

- A. Y-Pattern Strainers:
 - 1. Acceptable Manufacturers: Apollo, Dwyer, Hoffman, NIBCO or Approved Equal.
 - 2. Body: Cast brass with brass plug, PTFE seal and bottom drain connection.
 - 3. End Connections: Threaded ends for 2" (DN 50) and smaller; flanged ends for 2-1/2" (DN 65) and larger.
 - 4. Strainer Screen: Stainless steel, 20-mesh strainer, or perforated stainless steel basket.
 - 5. CWP Rating: 125 psig (860 kPa).

2.4 FLEXIBLE CONNECTORS

A. Match existing heat pump flexible connector brand, make and model.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine all piping specialties for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Examine threads on all devices for form and cleanliness.
- C. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- D. Do not attempt to repair defective piping specialties; replace with new devices. Remove defective piping specialties from site.

3.2 INSTALLATION OF VALVES

- A. Install calibrated-orifice balancing valve at each branch connection to return main.
- B. Install calibrated-orifice, balancing valve in the return pipe of each heating or cooling terminal.
- C. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.
- D. Install pressure-relief and safety-relief valves at hot-water generators and elsewhere as required by ASME BPVC. Pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME BPVC, Section VIII, Division 1, for installation requirements.

3.3 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting. Manual air vent to consist of ball valve and plug.
- B. Install manual vents at heat-transfer coils and elsewhere as required for air venting.
- C. Vent and purge air from hydronic system and ensure that tank is properly charged with air to suit system Project requirements.

END OF SECTION 232116

SECTION 23 25 13 – WATER TREATMENT FOR CLOSED-LOOP HYDRONIC SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes the following water treatment for closed-loop hydronic systems:
 - 1. Chemicals.

1.2 DEFINITIONS

- A. TDS: Total dissolved solids consist of salts and other materials that combine with water as a solution.
- B. TSS: Total suspended solids include both organic and inorganic solids that are suspended in the water. These solids may include silt, plankton, and industrial wastes.

1.3 ACTION SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, and furnished specialties and accessories for the following products:
 - 1. Chemical material safety data sheets.

1.4 INFORMATIONAL SUBMITTALS

- A. Water-Analysis Provider Qualifications: Verification of experience and capability of HVAC water-treatment service provider.
- B. Field quality-control reports.
- C. Water Analysis: Illustrate water quality available at Project site.

PART 2 - PRODUCTS

2.1 HVAC WATER-TREATMENT MANUFACTURERS

- A. Acceptable Manufacturers: Bromac Corporation. No Substitutions Permitted.
 - 1. Contact Paul J. McGuire at Office Phone: 815-478-7551.

2.2 PERFORMANCE REQUIREMENTS

- A. Provide all chemicals, and other material necessary to maintain HVAC water quality in all systems, as indicated in this Specification. Water quality for hydronic systems shall minimize corrosion, scale buildup, and biological growth for optimum efficiency of hydronic equipment without creating a hazard to operating personnel or the environment.
- B. Base HVAC water treatment on quality of water available at Project site, hydronic system equipment material characteristics and functional performance characteristics, operating personnel capabilities, and requirements and guidelines of authorities having jurisdiction.
- C. Closed hydronic systems, including geothermal and hot-water heating below 250 deg F (120 deg C) shall maintain existing water quality and microbiological limits.

2.3 EXISTING CHEMICAL-FEED EQUIPMENT

A. Utilize existing chemical feed equipment to introduce required chemicals into the existing systems.

2.4 CHEMICALS

A. Chemicals shall be as recommended by water-treatment system provider compatible with piping system components and connected equipment, and able to attain water quality specified in "Performance Requirements" Article.

PART 3 - EXECUTION

3.1 WATER ANALYSIS

A. Perform an analysis of supply water to determine quality of water available at Project site prior to any demolition or other construction activities.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Inspect field-assembled components installation, including piping connections.
 - 2. Inspect piping and equipment to determine that systems and equipment have been cleaned, flushed, and filled with water, and are fully operational before introducing chemicals for water-treatment system.
 - 3. Place HVAC water-treatment system into operation and calibrate controls during the preliminary phase of hydronic systems' startup procedures.

- 4. Do not enclose, cover, or put piping into operation until it is tested and satisfactory test results are achieved.
- 5. Test for leaks and defects. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
- 6. Leave uncovered and unconcealed new, altered, extended, and replaced water piping until it has been tested and approved. Expose work that has been covered or concealed before it has been tested and approved.
- 7. Cap and subject piping to static water pressure of 50 psig (345 kPa) above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow test pressure to stand for four hours. Leaks and loss in test pressure constitute defects.
- 8. Repair leaks and defects with new materials, and retest piping until no leaks exist.
- B. Equipment will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.
- D. At four-week intervals following Substantial Completion, perform separate water analyses on hydronic systems to show that water quality is within performance requirements specified in this Section. Submit written reports of water analysis, advising Owner of changes necessary to adhere to "Performance Requirements" Article.
- E. Comply with ASTM D3370 and with the following standards:
 - 1. Silica: ASTM D859.
 - 2. Acidity and Alkalinity: ASTM D1067.
 - 3. Iron: ASTM D1068.
 - 4. Water Hardness: ASTM D1126.

3.3 MAINTENANCE SERVICE

- A. Scope of Maintenance Service: Provide chemicals and service program to maintain water conditions required above, to inhibit corrosion and scale formation for hydronic piping and equipment. Services and chemicals shall be provided for a period of one year from date of Substantial Completion and shall include the following:
 - 1. Initial water analysis and HVAC water-treatment recommendations.
 - 2. Startup assistance for Contractor to flush the systems, clean with detergents, and initially fill systems with required chemical treatment prior to operation.
 - 3. Periodic field service and consultation.

- 4. Customer report charts and log sheets.
- 5. Laboratory technical analysis.
- 6. Analyses and reports of all chemical items concerning safety and compliance with government regulations.

END OF SECTION 232513

SECTION 233113 – METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Single-wall rectangular ducts and fittings.
 - 2. Sheet metal materials.
 - 3. Sealants and gaskets.
 - 4. Hangers and supports.
- B. Related Requirements:
 - 1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
 - 2. Section 233300 "Air Duct Accessories" for dampers, duct-mounting access doors and panels, turning vanes, and flexible ducts.
 - 3. "Ductwork and Duct Leakage Specification" found in Drawing Package.

1.2 ACTION SUBMITTALS

- A. Product Data: None required if furnished and installed per specifications.
- B. Shop Drawings:
 - 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 - 2. Factory and shop-fabricated ducts and fittings.
 - 3. Duct layout indicating sizes, configuration, and static-pressure classes.
 - 4. Elevation of top and bottom of ducts.
 - 5. Dimensions of all duct runs from building grid lines.
 - 6. Fittings.
 - 7. Reinforcement and spacing.
 - 8. Seam and joint construction.
 - 9. Penetrations through fire-rated and other partitions.
 - 10. Equipment installation based on equipment being used on Project.
 - 11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
 - 12. Hangers and supports, including methods for duct and building attachment.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: A single set of plans or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.

B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" and with performance requirements and design criteria indicated in "Ductwork and Duct Leakage Specification" found in Drawing Package.
- B. Airstream Surfaces: Surfaces in contact with airstream comply with requirements in ASHRAE 62.1.
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 "Systems and Equipment," and Section 7 "Construction and System Startup."
- D. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 "HVAC System Construction and Insulation."
- E. Duct Dimensions: Unless otherwise indicated, all duct dimensions indicated on Drawings are inside clear dimensions and do not include insulation or duct wall thickness.

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
 - 1. Construct ducts of galvanized steel unless otherwise indicated.
- B. Transverse Joints: Fabricate joints in accordance with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
 - 1. For ducts with longest side less than 36 inches (914 mm), select joint types in accordance with Figure 2-1.
 - 2. For ducts with longest side 36 inches (914 mm) or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.
 - 3. Where specified for specific applications, all joints are to be welded.
- C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards -

Metal and Flexible." All longitudinal seams are to be Pittsburgh lock seams unless otherwise specified for specific application.

D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."

2.4 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials are to be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G90 (Z275).
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Tie Rods: Galvanized steel, 1/4-inch (6-mm) minimum diameter for lengths 36 inches (900 mm) or less; 3/8-inch- (10-mm-) minimum diameter for lengths longer than 36 inches (900 mm).

2.5 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets are to be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 - 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 - 2. Tape Width: 3 inches (76 mm).
 - 3. Sealant: Modified styrene acrylic.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. Maximum Static-Pressure Class: 10 inch wg (2500 Pa), positive and negative.
 - 7. Service: Indoor and outdoor.
 - 8. Service Temperature: Minus 40 to plus 200 deg F (Minus 40 to plus 93 deg C).
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
- C. Water-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Solids Content: Minimum 65 percent.
 - 3. Shore A Hardness: Minimum 20.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. VOC: Maximum 75 g/L (less water).
 - 7. Maximum Static-Pressure Class: 10 inch wg (2500 Pa), positive and negative.
 - 8. Service: Indoor or outdoor.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- D. Solvent-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Base: Synthetic rubber resin.
 - 3. Solvent: Toluene and heptane.
 - 4. Solids Content: Minimum 60 percent.
 - 5. Shore A Hardness: Minimum 60.
 - 6. Water resistant.
 - 7. Mold and mildew resistant.
 - 8. Maximum Static-Pressure Class: 10-inch wg (2500 Pa), positive or negative.
 - 9. Service: Indoor or outdoor.
 - 10. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- E. Flanged Joint Sealant: Comply with ASTM C920.

- 1. General: Single-component, acid-curing, silicone, elastomeric.
- 2. Type: S.
- 3. Grade: NS.
- 4. Class: 25.
- 5. Use: O.
- F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

2.6 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Galvanized-steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Table 5-1 (Table 5-1M), "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized Steel Ducts: Galvanized steel complying with ASTM A492.
- E. Steel Cable End Connections: Galvanized-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- F. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- G. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and coordination drawings.
- B. Install ducts in accordance with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" unless otherwise indicated.
- C. Install ducts in maximum practical lengths with fewest possible joints.
- D. Install factory or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.

- 1. Refer to "Ductwork Symbols" in Drawing Package for specific limitations and clarifications.
- E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- G. Install ducts with a clearance of 2 inch (50.8 mm), plus allowance for insulation thickness.
- H. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches (38 mm).
- J. Install dampers, and all other duct-mounted accessories in air ducts where indicated on Drawings.
- K. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."
- L. Elbows: Use long-radius elbows wherever they fit.
 - 1. Fabricate 90-degree rectangular mitered elbows to include turning vanes.
 - 2. Fabricate 90-degree round elbows with a minimum of three segments for 12 inches (300 mm) and smaller and a minimum of five segments for 14 inches (350 mm) and larger.
 - 3. Refer to "Ductwork Symbols" in Drawing Package for specific clarifications.
- M. Branch Connections: Use lateral or conical branch connections.

3.2 DUCT SEALING

A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and as shown on "Ductwork and Duct Leakage Specification" found in Drawing Package

3.3 HANGER AND SUPPORT INSTALLATION

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."

- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches (100 mm) thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches (100 mm) thick.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Table 5-1 (Table 5-1M), "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches (610 mm) of each elbow and within 48 inches (1220 mm) of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet (5 m).
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.4 DUCTWORK CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.5 STARTUP

A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

END OF SECTION 233113

SECTION 23300 – AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Manual volume dampers.
 - 2. Flange connectors.
 - 3. Turning vanes.
 - 4. Flexible connectors.
 - 5. Duct accessory hardware.

1.2 ACTION SUBMITTALS

- A. Shop Drawings: For duct accessories. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail duct accessories' fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with NFPA 90A and NFPA 90B.
- B. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Acceptable Manufacturers: Greenheck, Potorff, Ruskin or Approved Equal
 - 2. Performance:
 - a. Leakage Rating Class III: Leakage not exceeding 40 cfm/sq. ft. (203 L/s per sq. m) against 1-inch wg (250-Pa) differential static pressure.
 - 3. Construction:
 - a. Linkage out of airstream.
 - b. Suitable for horizontal or vertical airflow applications.
 - 4. Frames:
 - a. Hat-shaped, 18-gauge- (1.3-mm-) thick stainless steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - 5. Blades:
 - a. Multiple blade.
 - b. Parallel or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Stainless steel; 16 gauge (1.6 mm) thick.
 - 6. Blade Axles: Stainless steel.
 - 7. Bearings:
 - a. Stainless steel sleeve.
 - b. Dampers mounted with vertical blades to have thrust bearing at each end of every blade.
 - 8. Locking device to hold damper blades in a fixed position without vibration.

2.3 FLANGE CONNECTORS

- A. Description: Add-on or roll-formed, factory fabricated, slide-on transverse flange connectors, gaskets, and components.
- B. Material: Galvanized Steel.
- C. Gauge and Shape: Match connecting ductwork.

2.4 TURNING VANES

- A. Manufactured Turning Vanes for Metal Ducts: Fabricate curved blades of galvanized steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- B. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible"; Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
- C. Vane Construction:
 - 1. Single wall.

2.5 FLEXIBLE CONNECTORS

- A. Fire-Performance Characteristics: Adhesives, sealants, fabric materials, and accessory materials shall have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested in accordance with ASTM E84.
- B. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Materials: Flame-retardant or noncombustible fabrics.
- D. Coatings and Adhesives: Comply with UL 181, Class 1.
- E. Metal-Edged Connectors: Factory fabricated with a fabric strip 5-3/4 inches (146 mm) wide attached to two strips of 2-3/4-inch- (70-mm-) wide, 0.028-inch- (0.7-mm thick. Provide metal compatible with connected ducts.

2.6 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Type galvanized steel to match duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install duct accessories in accordance with applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116 for fibrous-glass ducts.

- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless steel accessories in stainless steel ducts, and aluminum accessories in aluminum ducts.
- C. Where multiple damper sections are necessary to achieve required dimensions, provide reinforcement to fully support damper assembly when fully closed at full system design static pressure.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated and as needed for testing and balancing.
- G. Install flexible connectors to connect ducts to equipment.
- H. Install duct test holes where required for testing and balancing purposes.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect turning vanes for proper and secure installation, and verify that vanes do not move or rattle.

END OF SECTION 233300

SECTION 233346 – FLEXIBLE DUCTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Insulated flexible ducts.

1.2 ACTION SUBMITTALS

A. Product Data: None required if provided furnished and installed per specifications.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- C. Comply with the Air Diffusion Council's "ADC Flexible Air Duct Test Code FD 72-R1."
- D. Comply with ASTM E96/E96M, "Test Methods for Water Vapor Transmission of Materials."

2.2 INSULATED FLEXIBLE DUCTS

- A. Acceptable Manufacturers: Flexmaster, Therma-Flex or Approved Equal
- B. Insulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire; fibrous-glass insulation; aluminized vapor-barrier film.
 - 1. Pressure Rating: 10-inch wg (2500 Pa) positive and 1.0-inch wg (250 Pa) negative.
 - 2. Maximum Air Velocity: 4000 fpm (20 m/s).
 - 3. Temperature Range: Minus 20 to plus 210 deg F (Minus 29 to plus 99 deg C).
 - 4. Insulation R-Value: R6.

2.3 FLEXIBLE DUCT CONNECTORS

A. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches (75 through 460 mm), to suit duct size.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install flexible ducts according to applicable details in SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install in indoor applications only. Flexible ductwork should not be exposed to UV lighting.
- C. Connect diffusers to ducts directly or with maximum 96-inch (2438-mm) lengths of flexible duct clamped or strapped in place.
- D. Connect flexible ducts to metal ducts with stainless steel bands.
- E. Install duct test holes where required for testing and balancing purposes.
- F. Installation:
 - 1. Install ducts fully extended.
 - 2. Do not bend ducts across sharp corners.
 - 3. Bends of flexible ducting shall not exceed a minimum of one duct diameter.
 - 4. Avoid contact with metal fixtures, water lines, pipes, or conduits.
 - 5. Install flexible ducts in a direct line, without sags, twists, or turns.
- G. Supporting Flexible Ducts:
 - 1. Suspend flexible ducts with bands 1-1/2 inches (38 mm) wide or wider and spaced a maximum of 48 inches (1200 mm) apart. Maximum centerline sag between supports shall not exceed 1/2 inch (13 mm) per 12 inches (300 mm).
 - 2. Install extra supports at bends placed approximately one duct diameter from center line of the bend. Contractor to utilize flex duct support similar to FlexRight manufacture red by Titus.
 - 3. Ducts may rest on ceiling joists or truss supports. Spacing between supports shall not exceed the maximum spacing per manufacturer's written installation instructions.
 - 4. Vertically installed ducts shall be stabilized by support straps at a maximum of 72 inches (1800 mm) o.c.

END OF SECTION 233346

SECTION 233600 – AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Modulating, single-duct air terminal units.
 - 2. Series fan-powered air terminal units.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of air terminal unit.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for air terminal units.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Floor plans and other details, or BIM model, drawn to scale, indicating the items described in this Section, and coordinated with all building trades.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air terminal units to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Instructions for resetting minimum and maximum air volumes.
 - b. Instructions for adjusting software set points.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fan-Powered-Unit Filters: Furnish one spare filter(s) for each filter installed.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a Qualified Electrical Testing Laboratory, and marked for intended location and application.
- B. ASHRAE 62.1 Compliance: Applicable requirements in ASHRAE 62.1, Section 5 "Systems and Equipment," and Section 7 "Construction and System Start-up."
- C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, "Section 6 Heating, Ventilating, and Air Conditioning."

2.2 MODULATING, SINGLE-DUCT AIR TERMINAL UNITS

- A. Acceptable Manufacturers: Krueger, MetalAire, Price Industries, Titus, Trane or Approved Equal.
- B. Description: Volume-damper assembly inside unit casing with control components inside a protective metal shroud.
- C. Casing: Minimum 20-gauge- thick galvanized steel.
 - 1. Casing Liner: As scheduled.
 - 2. Air Inlet: Round stub connection or S-slip and drive connections for duct attachment.
 - 3. Air Outlet: S-slip and drive connections, size matching inlet size.
 - 4. Access: Removable panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket.
- D. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
 - 1. Maximum Damper Leakage: AHRI 880 rated, 2 percent of nominal airflow at 3-inch wg (750-Pa) inlet static pressure.
- E. Velocity Sensors: Multipoint array with velocity inlet sensors.
- F. Hydronic Heating Coils: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch (2.5 mm). Include manual air vent and drain valve. Provide hydronic heating coils for air terminal units scheduled on Drawings.
- G. Direct Digital Controls: Field furnished and installed.

2.3 SERIES FAN-POWERED AIR TERMINAL UNITS

- A. Acceptable Manufacturers: Krueger, MetalAire, Price Industries, Titus, Trane or Approved Equal.
- B. Description: Volume-damper assembly and centrifugal fan in series arrangement inside unit casing with control components inside a protective metal shroud.

- 1. Designed for quiet operation.
- C. Casing: Minimum 20-gauge-thick galvanized steel.
 - 1. Casing Liner: As scheduled.
 - 2. Air Inlets: Round stub connections or S-slip and drive connections for duct attachment.
 - 3. Air Outlet: S-slip and drive connections.
 - 4. Access: Removable panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket and quarter-turn latches.
 - 5. Fan: Typical of ECM Fan assembly.
- D. Volume Damper: Galvanized steel with flow-sensing ring and peripheral gasket and self-lubricating bearings.
 - 1. Maximum Damper Leakage: AHRI 880 rated, 2 percent of nominal airflow at 3-inch wg (750-Pa) inlet static pressure.
- E. Velocity Sensors: Multipoint array with velocity inlet sensors.
- F. Fan Motor:
 - 1. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 2. Type: Electronically commutated motor.
 - 3. Fan-Motor Assembly Isolation: Rubber isolators.
 - 4. Enclosure: Open dripproof or Totally enclosed, fan cooled per factory standard offering.
 - 5. Efficiency: Premium efficient as defined in NEMA MG-1.
 - 6. Motor Speed: Variable speed.
 - a. Speed Control: Infinitely adjustable with pneumatic-electric and electronic controls.
- G. Filters:
 - 1. Flat, Nonpleated Glass Fiber: Factory-fabricated, self-supported disposable air filter with holding frames. Provide MERV 6 filter with minimum efficiency reporting value is to be in accordance with ASHRAE 52.2.
- H. Hydronic Heating Coils: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch (2.5 mm). Include manual air vent and drain valve. Locate coil in discharge-air outlet airstream. Provide hydronic heating coils for air terminal units scheduled on Drawings.
- I. Factory-Mounted and Wired Controls: Electrical components mounted in control box with removable cover. Incorporate single-point electrical connection to power source.
 - 1. Control Transformer: Factory mounted for control voltage on electric and electronic control units with terminal strip in control box for field wiring of thermostat and power source.
 - 2. Wiring Terminations: Fan and controls to terminal strip. Terminal lugs to match quantities, sizes, and materials of branch-circuit conductors. Enclose terminal lugs in terminal box that is sized in accordance with NFPA 70.

- 3. Disconnect Switch: Factory-mounted fuse type.
- J. Control Panel Enclosure: NEMA 250, Type 1, with access panel sealed from airflow and mounted on side of unit.
- K. Direct Digital Controls: Field furnished and installed.

PART 3 - EXECUTION

- 3.1 INSTALLATION, GENERAL
 - A. Comply with Section 230529 "Hangers and Supports for HVAC Piping and Equipment" and Section 233113 "Metal Ducts" for hangers and supports.
 - B. Install air terminal units according to NFPA 90A.
 - C. Install air terminal units level and plumb. Maintain sufficient clearance for normal service and maintenance.
 - D. Install wall-mounted temperature sensors.

3.2 PIPING CONNECTIONS

- A. Where installing piping adjacent to air terminal unit, allow space for service and maintenance.
- B. Hot-Water Piping: Comply with requirements in Section 232113 "Hydronic Piping" and Section 232116 Hydronic Piping Specialties," and connect heating coils to supply piping with shutoff valve, strainer, control valve, and union or flange; and to return piping with balancing valve and union or flange.

3.3 DUCTWORK CONNECTIONS

- A. Comply with requirements in Section 233113 "Metal Ducts" for connecting ducts to air terminal units.
- B. Make connections to air terminal units with flexible connectors complying with requirements in Section 233300 "Air Duct Accessories."

3.4 ELECTRICAL CONNECTIONS

- A. Install field power to each air terminal unit electrical power connection. Coordinate with air terminal unit manufacturer and installers.
- B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- E. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."

3.5 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

3.6 IDENTIFICATION

A. Label each air terminal unit with drawing designation, nominal airflow, maximum and minimum factory-set airflows, and coil type (as applicable). Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for equipment labels and warning signs and labels.

3.7 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service for VAV Diffusers and Control System.
 - 1. Complete installation and startup checks in accordance with manufacturer's written instructions.
 - 2. Verify that inlet duct connections are as recommended by air terminal unit manufacturer to achieve proper performance.
 - 3. Verify that controls and control enclosure are accessible.
 - 4. Verify that control connections are complete.
 - 5. Verify that nameplate and identification tag are visible.
 - 6. Verify that controls respond to inputs as specified.

3.8 ADJUSTING

A. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for air terminal unit testing, adjusting, and balancing.

3.9 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

- B. Air terminal unit will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

SECTION 233713.13 – AIR DIFFUSERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Rectangular and square ceiling diffusers.
 - 2. Perforated diffusers.
 - 3. Slot diffusers.
- B. Related Requirements:
 - 1. Section 233300 "Air Duct Accessories" for volume-control dampers not integral to diffusers.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.
 - 3. Controls: Furnish complete controls description, data sheets, system architecture and installation data for all variable air volume diffusers.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Method of attaching hangers to building structure.
 - 2. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- B. Source quality-control reports.

PART 2 - PRODUCTS

2.1 RECTANGULAR AND SQUARE CEILING DIFFUSERS

- A. Acceptable Manufactures: Krueger, Metalaire, Price, Titus or Approved Equal.
 - 1. Material: Steel.
 - 2. Finish: Baked enamel, white.
 - 3. Duct Inlet: Round.
 - 4. Face Size: As scheduled.
 - 5. Face Style: Plaque.
 - 6. Mounting: T-bar or Framed Trim Ring as required.
 - 7. Pattern: Adjustable.
 - 8. Dampers: None
 - 9. Accessories:
 - a. Deflectors.
 - b. Trim Frame for hard ceiling applications.

2.2 PERFORATED DIFFUSERS

- 1. Acceptable Manufactures: Krueger, Metalaire, Price, Titus or Approved Equal.
- 2. Finish: Baked Enamel, white
- 3. Face Size: As Schedule.
- 4. Duct Inlet: Round or rectangular as scheduled.
- 5. Face Style: Flush.
- 6. Mounting: T-bar or Framed Trim Ring as required.
- 7. Pattern Controller: None
- 8. Dampers: None.
- 9. Accessories:
 - a. Trim Frame for hard ceiling application.

2.3 LINEAR SLOT DIFFUSERS

- 1. Acceptable Manufactures: Krueger, Metalaire, Price, Titus or Approved Equal.
- 2. Devices shall be specifically designed for variable-air-volume flows.
- 3. Material Shell: Steel, insulated.
- 4. Material Pattern Controller and Tees: Aluminum.
- 5. Finish Face and Shell: Baked enamel, black.
- 6. Finish Pattern Controller: Baked enamel, black.
- 7. Finish Tees: Baked enamel, white.
- 8. Slot Width: As scheduled.
- 9. Number of Slots: As scheduled.
- 10. Length: As scheduled.
- 11. Accessories: As coordinated by Contractor with installation requirements.

2.4 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate diffusers according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

A. After installation, adjust diffusers to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.13

SECTION 260010 - SUPPLEMENTAL REQUIREMENTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section specifies supplemental requirements generally applicable to the Work specified in Division 26. This Section is also referenced by related Work specified in other Divisions.
- B. Related Requirements:
 - 1. Section 260011 "Facility Performance Requirements for Electrical" specifies seismicload, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 REFERENCES

- A. Abbreviations and Acronyms for Electrical Terms and Units of Measure:
 - 1. A: Ampere, unit of electrical current.
 - 2. AC or ac: Alternating current.
 - 3. AFCI: Arc-fault circuit interrupter.
 - 4. AIC: Ampere interrupting capacity.
 - 5. AL, Al, or ALUM: Aluminum.
 - 6. ASD: Adjustable-speed drive; also called "variable-frequency drive" (VFD).
 - 7. ATS: Automatic transfer switch.
 - 8. AWG: American wire gauge; see ASTM B258.
 - 9. BAS: Building automation system.
 - 10. BIL: Basic impulse insulation level.
 - 11. BIM: Building information modeling.
 - 12. CAD: Computer-aided design or drafting.
 - 13. CATV: Community antenna television.
 - 14. CB: Circuit breaker.
 - 15. cd: Candela, the SI fundamental unit of luminous intensity.
 - 16. CU or Cu: Copper.
 - 17. CU-AL or AL-CU: Copper-aluminum.
 - 18. DC or dc: Direct current.
 - 19. DDC: Direct digital control (HVAC).
 - 20. EGC: Equipment grounding conductor.
 - 21. ELV: Extra-low voltage.
 - 22. EMF: Electromotive force.
 - 23. EMI: Electromagnetic interference.
 - 24. EPM: Electrical preventive maintenance.
 - 25. EPS: Emergency power supply.
 - 26. EPSS: Emergency power supply system.
 - 27. ESS: Energy storage system.
 - 28. EV: Electric vehicle.

- 29. fc: Footcandle, an internationally recognized unit of illuminance equal to one lumen per square foot or 10.76 lx. The simplified conversion 1 fc = 10 lx in the Specifications is common practice and considered adequate precision for building construction activities. When there are conflicts, lux is the primary unit; footcandle is specified for convenience.
- 30. FLC: Full-load current (also FLA).
- 31. ft: Foot.
- 32. ft-cd: Foot-candle, the antiquated U.S. Standard unit of illuminance, equal to one international candle measured at a distance of one foot, that was superseded in 1948 by the unit "footcandle" after the SI unit candela (cd) replaced the international candle; see "fc,"
- 33. GEC: Grounding electrode conductor.
- 34. GFCI: Ground-fault circuit interrupter.
- 35. GND: Ground.
- 36. HACR: Heating, air conditioning, and refrigeration.
- 37. HDPE: High-density polyethylene.
- 38. HID: High-intensity discharge.
- 39. HP or hp: Horsepower.
- 40. HVAC: Heating, ventilating, and air conditioning.
- 41. Hz: Hertz.
- 42. IBT: Intersystem bonding termination.
- 43. inch: Inch. To avoid confusion, the abbreviation "in." is not used.
- 44. IP: Ingress protection rating (enclosures); Internet protocol (communications).
- 45. IR: Infrared.
- 46. IS: Intrinsically safe.
- 47. IT&R: Inspecting, testing, and repair.
- 48. ITE: Information technology equipment.
- 49. kAIC: Kiloampere interrupting capacity.
- 50. kcmil or MCM: One thousand circular mils.
- 51. kV: Kilovolt.
- 52. kVA: Kilovolt-ampere.
- 53. kVAr or kVAR: Kilovolt-ampere reactive.
- 54. kW: Kilowatt.
- 55. kWh: Kilowatt-hour.
- 56. LAN: Local area network.
- 57. lm: Lumen, the SI derived unit of luminous flux.
- 58. LNG: Liquefied natural gas.
- 59. LP-Gas: Liquefied petroleum gas.
- 60. LV: Low voltage.
- 61. lx: Lux, the SI derived unit of illuminance equal to one lumen per square meter.
- 62. m: Meter.
- 63. MCC: Motor-control center.
- 64. MDC: Modular data center.
- 65. MG set: Motor-generator set.
- 66. MLO: Main lugs only.
- 67. MV: Medium voltage.
- 68. MVA: Megavolt-ampere.
- 69. NC: Normally closed.
- 70. NO: Normally open.
- 71. OCPD: Overcurrent protective device.
- 72. PF or pf: Power factor.

- 73. PLC: Programmable logic controller.
- 74. PoE: Power over Ethernet.
- 75. PVC: Polyvinyl chloride.
- 76. RPM or rpm: Revolutions per minute.
- 77. SCADA: Supervisory control and data acquisition.
- 78. SPD: Surge protective device.
- 79. TCP/IP: Transmission control protocol/Internet protocol.
- 80. TEFC: Totally enclosed fan-cooled.
- 81. TR: Tamper resistant.
- 82. TVSS: Transient voltage surge suppressor.
- 83. UL: (standards) Underwriters Laboratories, Inc.; (product categories) UL, LLC.
- 84. UL CCN: UL Category Control Number.
- 85. UPS: Uninterruptible power supply.
- 86. V: Volt, unit of electromotive force.
- 87. V(ac): Volt, alternating current.
- 88. V(dc): Volt, direct current.
- 89. VA: Volt-ampere, unit of complex electrical power.
- 90. VAR: Volt-ampere reactive, unit of reactive electrical power.
- 91. VFC: Variable-frequency controller (also VFD).
- 92. VOM: Volt-ohm-multimeter.
- 93. W: Watt, unit of real electrical power.
- 94. Wh: Watt-hour, unit of electrical energy usage.
- 95. WPT: Wireless power transfer.
- 96. WPTE: Wireless power transfer equipment.
- 97. WR: Weather resistant (also WP).
- B. Definitions:
 - 1. Cable: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "cable" is (1) a conductor with insulation, or a stranded conductor with or without insulation (single-conductor cable); or (2) a combination of conductors insulated from one another (multiple-conductor cable).
 - 2. Communications Jack: A fixed connecting device designed for insertion of a communications cable plug.
 - 3. Communications Outlet: One or more communications jacks, or cables and plugs, mounted in a box or ring, with a suitable protective cover.
 - 4. Conductor: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "conductor" is (1) a wire or combination of wires not insulated from one another, suitable for carrying an electric current; (2) (National Electrical Safety Code) a material, usually in the form of wire, cable, or bar, suitable for carrying an electric current; or (3) (general) a substance or body that allows a current of electricity to pass continuously along it.
 - 5. Designated Seismic System: A system component that requires design in accordance with Ch. 13 of ASCE/SEI 7 and for which the Component Importance Factor is greater than 1.0.
 - 6. Enclosure: The case or housing of an apparatus, or the fence or wall(s) surrounding an installation, to prevent personnel from accidentally contacting energized parts or to protect the equipment from physical damage. Types of enclosures and enclosure covers include the following:

- a. Cabinet: An enclosure that is designed for either surface mounting or flush mounting and is provided with a frame, mat, or trim in which a swinging door or doors are or can be hung.
- b. Concrete Box: A box intended for use in poured concrete.
- c. Conduit Body: A means for providing access to the interior of a conduit or tubing system through one or more removable covers at a junction or terminal point. In the United States, conduit bodies are listed in accordance with outlet box requirements.
- d. Conduit Box: A box having threaded openings or knockouts for conduit, EMT, or fittings.
- e. Cutout Box: An enclosure designed for surface mounting that has swinging doors or covers secured directly to and telescoping with the walls of the enclosure.
- f. Device Box: A box with provisions for mounting a wiring device directly to the box.
- g. Extension Ring: A ring intended to extend the sides of an outlet box or device box to increase the box depth, volume, or both.
- h. Floor Box: A box mounted in the floor intended for use with a floor box cover and other components to complete the floor box enclosure.
- i. Floor-Mounted Enclosure: A floor box and floor box cover assembly with means to mount in the floor that is sealed against the entrance of scrub water at the floor level.
- j. Floor Nozzle: An enclosure used on a wiring system, intended primarily as a housing for a receptacle, provided with a means, such as a collar, for surfacemounting on a floor, which may or may not include a stem to support it above the floor level, and is sealed against the entrance of scrub water at the floor level.
- k. Junction Box: A box with a blank cover that joins different runs of raceway or cable and provides space for connection and branching of the enclosed conductors.
- 1. Outlet Box: A box that provides access to a wiring system having pryout openings, knockouts, threaded entries, or hubs in either the sides or the back, or both, for the entrance of conduit, conduit or cable fittings, or cables, with provisions for mounting an outlet box cover, but without provisions for mounting a wiring device directly to the box.
- m. Pedestal Floor Box Cover: A floor box cover that, when installed as intended, provides a means for typically vertical or near-vertical mounting of receptacle outlets above the floor's finished surface.
- n. Pull Box: A box with a blank cover that joins different runs of raceway and provides access for pulling or replacing the enclosed cables or conductors.
- o. Raised-Floor Box: A floor box intended for use in raised floors.
- p. Recessed Access Floor Box: A floor box with provisions for mounting wiring devices below the floor surface.
- q. Recessed Access Floor Box Cover: A floor box cover with provisions for passage of cords to recessed wiring devices mounted within a recessed floor box.
- r. Termination Box: An enclosure designed for installation of termination base assemblies consisting of bus bars, terminal strips, or terminal blocks with provision for wire connectors to accommodate incoming or outgoing conductors, or both.
- 7. Emergency Systems: Those systems legally required and classed as emergency by municipal, state, federal, or other codes, or by any governmental agency having jurisdiction that are designed to ensure continuity of lighting, electrical power, or both, to

designated areas and equipment in the event of failure of the normal supply for safety to human life.

- 8. Jacket: A continuous nonmetallic outer covering for conductors or cables.
- 9. Luminaire: A complete lighting unit consisting of a light source such as a lamp, together with the parts designed to position the light source and connect it to the power supply. It may also include parts to protect the light source or the ballast or to distribute the light.
- 10. Mode: The terms "Active Mode," "Off Mode," and "Standby Mode" are used as defined in the Energy Independence and Security Act (EISA) of 2007.
- 11. Multi-Outlet Assembly: A type of surface, flush, or freestanding raceway designed to hold conductors, receptacles, and switches, assembled in the field or at the factory.
- 12. Plenum: A compartment or chamber to which one or more air ducts are connected and that forms part of the air distribution system.
- 13. Receptacle: A fixed connecting device arranged for insertion of a power cord plug. Also called a power jack.
- 14. Receptacle Outlet: One or more receptacles mounted in a box with a suitable protective cover.
- 15. Sheath: A continuous metallic covering for conductors or cables.
- 16. UL Category Control Number (CCN): An alphabetic or alphanumeric code used to identify product categories covered by UL's Listing, Classification, and Recognition Services.
- 17. Voltage Class: For specified circuits and equipment, voltage classes are defined as follows:
 - a. Control Voltage: Having electromotive force between any two conductors, or between a single conductor and ground, that is supplied from a battery or other Class 2 or Class 3 power-limited source.
 - b. Line Voltage: (1) (controls) Designed to operate using the supplied low-voltage power without transformation. (2) (transmission lines, transformers, SPDs) The line-to-line voltage of the supplying power system.
 - c. Extra-Low Voltage (ELV): Not having electromotive force between any two conductors, or between a single conductor and ground, exceeding 30 V(ac rms), 42 V(ac peak), or 60 V(dc).
 - d. Low Voltage (LV): Having electromotive force between any two conductors, or between a single conductor and ground, that is rated above 30 V but not exceeding 1000 V.
 - e. Medium Voltage (MV): Having electromotive force between any two conductors, or between a single conductor and ground, that is rated about 1 kV but not exceeding 69 kV.
 - f. High Voltage: (1) (circuits) Having electromotive force between any two conductors, or between a single conductor and ground, that is rated above 69 kV but not exceeding 230 kV. (2) (safety) Having sufficient electromotive force to inflict bodily harm or injury.
- 18. Wire: In accordance with NIST NBS Circular 37 and IEEE standards, in the United States for the purpose of interstate commerce, the definition of "wire" is a slender rod or filament of drawn metal. A group of small wires used as a single wire is properly called a "stranded wire." A wire or stranded wire covered with insulation is properly called an "insulated wire" or a "single-conductor cable." Nevertheless, when the context indicates that the wire is insulated, the term "wire" will be understood to include the insulation.

1.3 COORDINATION

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions:
 - 1. Notify Owner no fewer than seven days in advance of proposed interruption of electrical service.
 - 2. Do not proceed with interruption of electrical service without Owner's written permission.
 - 3. Coordinate interruption with systems impacted by outage including, but not limited to, the following:
 - a. Exercising generators.
 - b. Emergency lighting.
 - c. Elevators.
 - d. Fire-alarm systems.
- B. Arrange to provide temporary electrical power in accordance with requirements specified in Division 01.

1.4 PREINSTALLATION MEETINGS

- A. Electrical Preconstruction Conference: Schedule conference with Architect and Owner, not later than 10 days after notice to proceed. Agenda topics include, but are not limited to, the following:
 - 1. Electrical installation schedule.
 - 2. Status of power system studies.

1.5 SEQUENCING

A. Conduct and submit results of power system studies before submitting Product Data and Shop Drawings for electrical equipment.

1.6 SCHEDULING

- A. Library
 - 1. Work shall be performed to minimize disruption of adjacent library.
 - 2. All work must be conducted off-hours, holidays, and when the library is closed unless written permission is given by the owner for work to be performed during library hours.
- B. Coring, Drilling, and Hammering
 - 1. All coring, drilling, hammering, and similar activities which cause noise must be performed at approved times where noise will be permitted by the owner.
 - 2. The contractor must include off-hour time for this work.

1.

1.7 SUBMITTAL PROCESS

- A. All submittals must be issued according to their respective specification number.
- B. Each specification number requiring submittals should have all relevant information submitted in a combined package (one submittal per spec number):
 - Specification 26#### with the following information as applicable:
 - a. Product Data
 - b. Coordination & Shop Drawings
- C. All close-out documents, operation and maintenance manuals, as-built markups, and other similar items must be submitted at the end of the project in an organized folder structure.

1.8 ACTION SUBMITTALS

A. Coordination drawings.

PART 2 - PRODUCTS

2.1 NOT USED

PART 3 - EXECUTION

3.1 PREPARATION

- A. Electrical Installation Schedule: At preconstruction meeting, and periodically thereafter as dates change, provide schedule for electrical installation Work to Owner and Architect including, but not limited to, milestone dates for the following activities:
 - 1. Submission of specified coordination drawings.
 - 2. Submission of action submittals specified in Division 26.
 - 3. Closing of walls and ceilings containing electrical Work.
 - 4. System startup, testing, and commissioning activities for major electrical equipment.
 - 5. System startup, testing, and commissioning activities for emergency lighting.
 - 6. System startup, testing, and commissioning activities for automation systems (lighting, HVAC, fire alarm, etc.).
 - 7. Requests for special inspections.
 - 8. Requests for inspections by authorities having jurisdiction.
- B. Coordination Drawings for Structural Supports: Show coordination of structural supports for equipment and devices, including restraints and bracing for control of seismic and wind loads, with other systems, equipment, and structural supports in the vicinity.
- C. Coordination Drawings for Ceiling Areas: Provide reflected ceiling plan(s), supplemented by sections and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

- 1. Suspended ceiling components.
- 2. Structural members to which equipment, luminaires, and suspension systems will be attached.
- 3. Partitions and millwork that penetrate ceiling or extend to within 12 inch (300 mm) of plane of luminaires.
- 4. Size and location of access panels on ceilings.
- 5. Elevation, size, and route of sprinkler piping.
- 6. Elevation, size, and route of plumbing piping.
- 7. Elevation, size, and route of ductwork.
- 8. Elevation, size, and route of low voltage wiring.
- 9. Elevation, size, and route of conduit.
- 10. Elevation and size of wall-mounted and ceiling-mounted equipment.
- 11. Access panels.
- 12. Sprinklers.
- 13. Air inlets and outlets.
- 14. Control modules.
- 15. Luminaires.
- 16. Communications devices.
- 17. Speakers.
- 18. Ceiling-mounted projectors.
- 19. Security devices.
- 20. Fire-alarm devices.
- 21. Indicate clear dimensions for maintenance access in front of equipment.
- 22. Indicate dimensions of fully-open access doors.

3.2 DELEGATED DESIGN OF STRUCTURAL PENETRATIONS

A. Engage qualified structural professional engineer to design penetrations of structural walls and to design hangers and supports for electrical equipment and conduit.

3.3 INSTALLATION OF ELECTRICAL WORK

A. Unless more stringent requirements are specified in the Contract Documents or manufacturers' written instructions, comply with NFPA 70 and NECA NEIS 1 for installation of Work specified in Division 26. Consult Architect for resolution of conflicting requirements.

3.4 SYSTEM STARTUP

- A. Pre-startup testing:
 - 1. Lighting control verification, programming of controls.
 - 2. Fire alarm control programming and testing
 - 3. Low voltage communication system wiring testing
- B. Startup Testing and Demonstration

- 1. Pre-startup testing reports shall be available during startup at the request of the owner, architect or engineer if requested.
- 2. Demonstration of functionality shall be performed at startup for all systems if requested:
 - a. Lighting and lighting controls
 - b. GFCIs
 - c. Fire Alarm strobes/speakers(using owner's contractor)
 - d. Fire alarm detectors (using owner's contractor)
 - e. Low voltage cable testing
 - f. A/V system functionality
- C. Commissioning Activities
 - 1. Support commissioning agent as needed for final equipment commissioning:
 - a. Lighting and lighting controls
 - b. HVAC
 - 2. Commission Fire Alarm System through owner's fire alarm contractor.

3.5 FIELD QUALITY CONTROL

- A. Administrant for Power-Limited Electrical Tests and Inspections:
 - 1. Engage qualified power-limited electrical testing and inspecting agency to administer and perform tests and inspections.
- B. Administrant for Field Tests and Inspections of Lighting Installations:
 - 1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

3.6 CLEANING

- A. Always maintain a clean working environment.
- B. Always maintain a safe working environment.

3.7 CLOSEOUT ACTIVITIES

- A. Operation and Maintenance Data: Prepare and submit the following:
 - 1. Provide emergency operation, normal operation, and preventive maintenance manuals for each system, equipment, and device listed below:
 - 2. Include the following information:
 - a. Manufacturer's operating specifications.
 - b. User's guides for software and hardware.
 - c. Schedule of maintenance material items recommended to be stored at Project site.
 - d. Detailed instructions covering operation under both normal and abnormal conditions.
 - e. Manufacturer's instructions for setting field-adjustable components.

- f. Manufacturer's instructions for testing, adjusting, and reprogramming microprocessor controls.
- g. Include copies of demonstration and training videos.

SECTION 260011 - FACILITY PERFORMANCE REQUIREMENTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Field conditions and other facility performance requirements applicable to Work specified in Division 26.

1.2 FIELD CONDITIONS

- A. Seismic Hazard Design Loads:
 - 1. Unless otherwise indicated on Contract Documents, specified Work must withstand seismic hazard design loads determined in accordance with requirements specified in this Section, adjusted for installed elevation above or below grade.
 - a. The term "withstand" means "unit must remain in place without separation of parts from unit when subjected to specified seismic hazard design loads."
 - 2. Perform calculations to obtain force information necessary to properly select seismicrestraint devices, fasteners, and anchorage. Perform calculations using methods acceptable to applicable code authorities and as presented in ASCE/SEI 7-05. Where "ASCE/SEI 7" is used throughout this Section, it must be understood that the edition referred to in this subparagraph is the edition intended as reference throughout the Section Text.
 - a. Data indicated below to be determined by Delegated Design Contractor must be obtained by Contractor and must be included in individual component submittal packages.
 - b. Building Occupancy Category: III.
 - c. Building Risk Category: III.
 - d. Building Site Classification: B.
 - 3. Contractor shall obtain existing structural drawings including S0.00 and S1.22 with the latest date available (2-26-10) from owner and provide to delegated design structural engineer for reference.
- B. Altitude:
 - 1. Sea level to 605ft
- C. Ambient Temperature:
 - 1. See drawing M000

- D. Temperature Variation: Allow for thermal movements from the following differential temperatures:
 - 1. Ambient Temperature Differential: 120 deg F (67 deg C).
- E. Acoustical Performance Conditions:
 - 1. 25-30 dBA within finished spaces

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION (Not Used)

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Copper building wire.
 - 2. Connectors and splices.
- B. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
 - 3. Section 260523 "Control-Voltage Electrical Power Cables" for control systems communications cables and Classes 1, 2, and 3 control cables.
 - 4. Section 271513 "Communications Copper Horizontal Cabling" for twisted pair cabling used for data circuits.

PART 2 - PRODUCTS

2.1 COPPER BUILDING WIRE

- A. Approved Manufacturers:
 - 1. Southwire
 - 2. Okonite
 - 3. General Cable
 - 4. Prysmian
- B. Description: Flexible, insulated and uninsulated, drawn copper current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.
- C. Standards:
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 - 2. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- D. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.

E. Conductor Insulation:

- 1. Type THHN and Type THWN-2. Comply with UL 83.
- 2. Type XHHW-2. Comply with UL 44.
- F. Shield:

2.2 CONNECTORS AND SPLICES

- A. Approved Manufacturers:
 - 1. 3M
 - 2. Ideal Industries
 - 3. Thomas & Betts
 - 4. Hubbell
 - 5.
- B. Description: Factory-fabricated connectors, splices, and lugs of size, ampacity rating, material, type, and class for application and service indicated; listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
- C. Jacketed Cable Connectors: For steel and aluminum jacketed cables, zinc die-cast with set screws, designed to connect conductors specified in this Section.
- D. Lugs: One piece, seamless, designed to terminate conductors specified in this Section. Lugs indicated within this paragraph apply to bus connections where applicable. Terminations at circuit breakers shall be referenced within circuit breaker and panelboard specification sections.
 - 1. Material: Copper.
 - 2. Type: Two hole with long barrels.
 - 3. Termination: Crimp.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders:
 - 1. Copper; solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
 - 2. Copper for feeders smaller than No. 4 AWG; copper or aluminum for feeders No. 4 AWG and larger. Conductors must be solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits:
 - 1. Copper:
 - a. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
 - b. Solid for No. 12 AWG and smaller; stranded for No. 10 AWG and larger.

C. ASD Output Circuits Cable: Extra-flexible stranded for all sizes.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Feeders: XHHW-2 single conductors in raceway.
- B. Branch Circuits: Type THHN/THWN-2, single conductors in raceway.
- C. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless steel, wire-mesh, strain relief device at terminations to suit application.

3.3 INSTALLATION, GENERAL

- A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.
- B. Complete raceway installation between conductor and cable termination points in accordance with Section 260533.13 "Conduits for Electrical Systems" prior to pulling conductors and cables.
- C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."
- G. Complete cable tray systems installation according to Section 260536 "Cable Trays for Electrical Systems" prior to installing conductors and cables.

3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torquetightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
- B. Make splices, terminations, and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inch (150 mm) of slack.

D. Comply with requirements in Section 284621.11 "Addressable Fire-Alarm Systems" for connecting, terminating, and identifying wires and cables.

3.5 IDENTIFICATION

- A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."
- B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

3.6 FIRESTOPPING

A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Section 078413 "Penetration Firestopping."

3.7 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Perform each of the following visual and electrical tests:
 - a. Inspect exposed sections of conductor and cable for physical damage and correct connection according to the single-line diagram.
 - b. Test bolted connections for high resistance using one of the following:
 - 1) A low-resistance ohmmeter.
 - 2) Calibrated torque wrench.
 - 3) Thermographic survey.
 - c. Inspect compression-applied connectors for correct cable match and indentation.
 - d. Inspect for correct identification.
 - e. Inspect cable jacket and condition.
 - f. Insulation-resistance test on each conductor for ground and adjacent conductors. Apply a potential of 500 V(dc) for 300 V rated cable and 1000 V(dc) for 600 V rated cable for a one-minute duration.
 - g. Continuity test on each conductor and cable.
 - h. Uniform resistance of parallel conductors.
- B. Cables will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports to record the following and issue as part of closeout documentation:
 - 1. Procedures used.
 - 2. Results that comply with requirements.

3. Results that do not comply with requirements, and corrective action taken to achieve compliance with requirements.

SECTION 260523 - CONTROL-VOLTAGE ELECTRICAL POWER CABLES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. RS-485 cable.
 - 2. Control cable.
 - 3. Control-circuit conductors.
 - 4. Fire-alarm wire and cable.
- B. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. RS-485 cable.
 - 2. Control cable.
 - 3. Control-circuit conductors.
 - 4. Fire-alarm wire and cable.
- B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Flame Travel and Smoke Density in Plenums: As determined by testing identical products according to NFPA 262, by a qualified testing agency. Identify products for installation in plenums with appropriate markings of applicable testing agency.
 - 1. Flame Travel Distance: 60 inch (1520 mm) or less.
 - 2. Peak Optical Smoke Density: 0.5 or less.
 - 3. Average Optical Smoke Density: 0.15 or less.

- C. Flame Travel and Smoke Density for Riser Cables in Non-Plenum Building Spaces: As determined by testing identical products according to UL 1666.
- D. Flame Travel and Smoke Density for Cables in Non-Riser Applications and Non-Plenum Building Spaces: As determined by testing identical products according to UL 1685.
- 2.2 RS-485 CABLE
 - A. Plenum-Rated Cable: NFPA 70, Type CMP.
 - 1. Paired, two pairs, No. 22 AWG, stranded (7x30) tinned-copper conductors.
 - 2. Fluorinated ethylene propylene insulation.
 - 3. Unshielded.
 - 4. Fluorinated ethylene propylene jacket.
 - 5. Flame Resistance: NFPA 262.

2.3 CONTROL CABLE

- A. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.
 - 1. Multi-pair, twisted, No. 18 AWG, stranded (19x30) tinned-copper conductors.
 - 2. PVC insulation.
 - 3. Unshielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with NFPA 262.

2.4 CONTROL-CIRCUIT CONDUCTORS

- A. Class 1 Control Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.
- B. Class 2 Control Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.
- C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.
- D. Class 2 Control Circuits and Class 3 Remote-Control and Signal Circuits That Supply Critical Circuits: Circuit Integrity (CI) cable.
 - 1. Smoke control signaling and control circuits.

2.5 FIRE-ALARM WIRE AND CABLE

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Honeywell

- 2. General Cable
- 3. Belden
- 4. Southwire
- 5. Okonite
- 6. Allied Wire & Cable Inc.
- 7. Prysmian Cables and Systems; Prysmian Group North America.
- B. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.
- C. Signaling Line Circuits: Twisted, shielded pair, not less than No. 18 AWG or size as recommended by system manufacturer.
 - 1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire-alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a two-hour rating.
- D. Non-Power-Limited Circuits: Solid-copper conductors with 600 V rated, 75 deg C, color-coded insulation, and complying with requirements in UL 2196 for a two-hour rating.
 - 1. Control-Voltage Circuits: No. 16 AWG, minimum, in pathway.
 - 2. Low-Voltage Circuits: No. 12 AWG, minimum, in pathway.
 - 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with outer jacket with red identifier stripe, NTRL listed for fire-alarm and cable tray installation, plenum rated.

2.6 SOURCE QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to evaluate cables.
- B. Factory test twisted pair cables according to TIA-568-C.2.
- C. Cable will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Test cables on receipt at Project site.
 - 1. Test each pair of twisted pair cable for open and short circuits.

3.2 INSTALLATION OF RACEWAYS AND BOXES

- A. Comply with requirements in Section 260533.13 "Conduits for Electrical Systems" for raceway selection and installation requirements for conduits as supplemented or modified in this Section.
- B. Comply with requirements in Section 260533.23 "Surface Raceways for Electrical Systems" for raceway selection and installation requirements for wireways as supplemented or modified in this Section.
- C. Comply with requirements in Section 260533.16 "Boxes and Covers for Electrical Systems" for raceway selection and installation requirements for boxes as supplemented or modified in this Section.
 - 1. Outlet boxes must be no smaller than 2 inch (50 mm) wide, 3 inch (75 mm) high, and 2-1/2 inch (64 mm) deep.
 - 2. Outlet boxes for cables must be no smaller than 4 inch (102 mm) square by 2-1/8 inch (53 mm) deep with extension ring sized to bring edge of ring to within 1/8 inch (3.1 mm) of the finished wall surface.
 - 3. Flexible metal conduit must not be used.
- D. Comply with TIA-569-D for pull-box sizing and length of conduit and number of bends between pull points.
- E. Install manufactured conduit sweeps and long-radius elbows if possible.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.
- B. General Requirements for Cabling:
 - 1. Comply with TIA-568-C Series of standards.
 - 2. Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems."
 - 3. Terminate all conductors; cable must not contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
 - 4. Cables may not be spliced and must be continuous from terminal to terminal. Do not splice cable between termination, tap, or junction points.
 - 5. Cables serving a common system may be grouped in a common raceway. Install network cabling and control wiring and cable in separate raceway from power wiring. Do not group conductors from different systems or different voltages.
 - 6. Secure and support cables at intervals not exceeding 30 inch (760 mm) and not more than 6 inch (150 mm) from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 - 7. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Install lacing bars and distribution spools.
 - 8. Do not install bruised, kinked, scored, deformed, or abraded cable. Remove and discard cable if damaged during installation and replace it with new cable.
 - 9. Cold-Weather Installation: Bring cable to room temperature before dereeling. Do not use heat lamps for heating.

- 10. Pulling Cable: Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Monitor cable pull tensions.
- 11. Support: Do not allow cables to lie on removable ceiling tiles.
- 12. Secure: Fasten securely in place with hardware specifically designed and installed so as to not damage cables.
- 13. Provide strain relief.
- 14. Keep runs short. Allow extra length for connecting to terminals. Do not bend cables in a radius less than 10 times the cable OD. Use sleeves or grommets to protect cables from vibration at points where they pass around sharp corners and through penetrations.
- 15. Ground wire must be copper, and grounding methods must comply with IEEE C2. Demonstrate ground resistance.
- C. Installation of Control-Circuit Conductors:
 - 1. Install wiring in raceways.
 - 2. Use insulated spade lugs for wire and cable connection to screw terminals.
- D. Open-Cable Installation:
 - 1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
 - 2. Suspend copper cable not in a wireway or pathway a minimum of 8 inch (200 mm) above ceilings by cable supports not more than 30 inch (760 mm) apart.
 - 3. Cable must not be run through or on structural members or in contact with pipes, ducts, or other potentially damaging items. Do not run cables between structural members and corrugated panels.
- E. Separation from EMI Sources:
 - 1. Comply with BICSI TDMM and TIA-569-D recommendations for separating unshielded copper voice and data communications cable from potential EMI sources including electrical power lines and equipment.
 - 2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment must be as follows:
 - a. Electrical Equipment or Circuit Rating Less Than 2 kVA: A minimum of 5 inch (127 mm).
 - b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of 12 inch (305 mm).
 - c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of 24 inch (600 mm).
 - 3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment must be as follows:
 - a. Electrical Equipment or Circuit Rating Less Than 2 kVA: A minimum of 2-1/2 inch (64 mm).
 - b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of 6 inch (150 mm).

- c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of 12 inch (305 mm).
- 4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures must be as follows:
 - a. Electrical Equipment or Circuit Rating Less Than 2 kVA: No requirement.
 - b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of 3 inch (75 mm).
 - c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of 6 inch (150 mm).
- 5. Separation between Communications Cables and Electrical Motors and Transformers, 5 kVA or 5 HP and Larger: A minimum of 48 inch (1200 mm).
- 6. Separation between Communications Cables and Fluorescent Fixtures: A minimum of 5 inch (127 mm).

3.4 REMOVAL OF CONDUCTORS AND CABLES

A. Remove abandoned conductors and cables. Abandoned conductors and cables are those installed that are not terminated at equipment and are not identified with a tag for future use.

3.5 CONTROL-CIRCUIT CONDUCTORS

- A. Minimum Conductor Sizes:
 - 1. Class 1 remote-control and signal circuits; No 14 AWG.
 - 2. Class 2 low-energy, remote-control, and signal circuits; No. 16 AWG.
 - 3. Class 3 low-energy, remote-control, alarm, and signal circuits; No 12 AWG.

3.6 FIRESTOPPING

- A. Comply with requirements in Section 078413 "Penetration Firestopping."
- B. Comply with TIA-569-D, Annex A, "Firestopping."
- C. Comply with BICSI TDMM, "Firestopping" Chapter.

3.7 GROUNDING

A. For control-voltage wiring and cabling, comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.8 IDENTIFICATION

- A. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- B. Identify data and communications system components, wiring, and cabling according to TIA-606-B; label printers must use label stocks, laminating adhesives, and inks complying with UL 969.
- C. Identify each wire on each end and at each terminal with a number-coded identification tag. Each wire must have a unique tag.

3.9 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Visually inspect cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA-568-C.1.
 - 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
 - 3. Test cabling for direct-current loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination, but not after cross-connection.
 - a. Test instruments must meet or exceed applicable requirements in TIA-568-C.2. Perform tests with a tester that complies with performance requirements in its "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in its "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
 - 4. Test terminations end to end.
- B. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.
- C. End-to-end cabling will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Grounding and bonding conductors.
- B. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" specifies additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" specifies seismicload, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment Grounding Conductor:
 - 1. General Characteristics: 600 V, THHN/THWN-2, or tinned-copper wire or cable, green color, in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. ASTM Bare Copper Grounding and Bonding Conductor:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Burndy
 - b. Thomas & Betts
 - c. Okonite
 - d. Southwire
 - e. ERICO; brand of nVent Electrical plc.
 - f. Harger Lightning & Grounding; business of Harger, Inc.
 - 2. Referenced Standards: Complying with one or more of the following:
 - a. Soft or Annealed Copper Wire: ASTM B3.
 - b. Concentric-Lay Stranded Copper Conductor: ASTM B8.
 - c. Tin-Coated Soft or Annealed Copper Wire: ASTM B33.
 - d. 19-Wire Combination Unilay-Stranded Copper Conductor: ASTM B787/B787M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine facility's grounding electrode system and equipment grounding for compliance with requirements for maximum ground-resistance level and other conditions affecting performance of grounding and bonding of electrical system.
- B. Inspect test results of grounding system measured at point of electrical service equipment connection.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with connection of electrical service equipment only after unsatisfactory conditions have been corrected.

3.2 SELECTION OF GROUNDING AND BONDING PRODUCTS

- A. Grounding and Bonding Conductors:
 - 1. Provide solid conductor for 8 AWG and smaller, and stranded conductors for 6 AWG and larger unless otherwise indicated.

3.3 SELECTION OF GROUNDING AND BONDING PRODUCTS FOR COMMUNICATIONS

A. Comply with Section 270528 "Pathways for Communications Systems" and Section 271100 "Communications Equipment Room Fittings."

3.4 INSTALLATION OF GROUNDING AND BONDING

- A. Comply with manufacturer's published instructions.
- B. Special Techniques:
 - 1. Grounding and Bonding Conductors:
 - a. Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
 - 2. Grounding and Bonding Connectors: Make connections so possibility of galvanic action or electrolysis is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact are galvanically compatible.
 - a. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.

- b. Make connections with clean, bare metal at points of contact.
- c. Make aluminum-to-steel connections with stainless steel separators and mechanical clamps.
- d. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
- e. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.
- f. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
 - 1) Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate adjacent parts.
 - 2) Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
- g. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install bonding jumper to bond across flexible duct connections to achieve continuity.
- h. Grounding for Steel Building Structure: Install driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than 60 ft (18 m) apart.
- 3. Equipment Grounding and Bonding:
 - a. Install insulated equipment grounding conductors with feeders and branch circuits.
 - b. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.

3.5 **PROTECTION**

A. After installation, protect grounding and bonding cables and equipment from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Support, anchorage, and attachment components.
 - 2. Fabricated metal equipment support assemblies.

B. Related Requirements:

- 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
- 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

- A. Delegated Design:
 - 1. Provide structural delegated design with professional engineering stamp in the state of Illinois.
 - 2. Include project-specific drawings for hangers, mounts, and supports.
 - 3. Include design calculations and details of hangers.
 - 4. Include design calculations for seismic restraints.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified structural professional engineer to design hanger and support system.

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Preformed steel channels and angles with minimum 13/32 inch (10 mm) diameter holes at a maximum of 8 inch (200 mm) on center in at least one surface.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. ABB Electrification Installations Products.
 - b. Allied Tube & Conduit; Atkore International.
 - c. Atkore Unistrut.
 - d. CADDY; brand of nVent Electrical plc.
 - e. Cooper B-line; brand of Eaton, Electrical Sector.
 - f. Flex-Strut Inc.
 - g. G-Strut.
 - h. Gripple Inc.
 - i. Haydon Corporation.
 - j. MIRO Industries Inc.
 - k. Metal Ties Innovation.
 - 1. Rocket Rack; Robroy Industries.
 - m. Wesanco/ZSi-Foster; an Ideal Tridon Group Company.
 - 2. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
 - 3. Material for Channel, Fittings, and Accessories: Galvanized steel.
 - 4. Channel Width: Selected for applicable load criteria.
 - 5. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
- B. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- C. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 - 1. Mechanical-Expansion Anchors: Insert-wedge-type, stainless steel, for use in hardened portland cement concrete, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - 2. Concrete Inserts: Steel or malleable-iron, slotted support system units are similar to MSS Type 18 units and comply with MFMA-4 or MSS SP-58.
 - 3. Clamps for Attachment to Steel Structural Elements: MSS SP-58 units are suitable for attached structural element.
 - 4. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM F3125/F3125M, Grade A325 (Grade A325M).
 - 5. Toggle Bolts: Stainless steel springhead type.
 - 6. Hanger Rods: Threaded steel.

2.3 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Section 055000 "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 SELECTION

- A. Comply with the following standards for selection and installation of hangers and supports, except where requirements on Drawings or in this Section are stricter:
 - 1. NECA NEIS 101
- B. Comply with requirements for raceways specified in Section 260533.13 "Conduits for Electrical Systems."
- C. Comply with requirements for boxes specified in Section 260533.16 "Boxes and Covers for Electrical Systems."
- D. Maximum Support Spacing and Minimum Hanger Rod Size for Raceways: Space supports for EMT, IMC, and ERMC as required by scheduled in NECA NEIS 1, where its Table 1 lists maximum spacings that are less than those stated in NFPA 70. Minimum rod size must be 1/4 inch (6 mm) in diameter.
- E. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted or other support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with single-bolt conduit clamps.

3.2 INSTALLATION OF SUPPORTS

- A. Comply with NECA NEIS 101 for installation requirements except as specified in this article.
- B. Raceway Support Methods: In addition to methods described in NECA NEIS 1, EMT and ERMC may be supported by openings through structure members, in accordance with NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination must be weight of supported components plus 200 lb (90 kg).

- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Existing Concrete: Expansion anchor fasteners.
 - 5. To Steel: Beam clamps (MSS SP-58, Type 19, 21, 23, 25, or 27), complying with MSS SP-69.
 - 6. To Light Steel: Sheet metal screws.
 - 7. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate by means that comply with seismic-restraint strength and anchorage requirements.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 PAINTING

- A. Touchup:
 - 1. Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - a. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils (0.05 mm).
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A780.
SECTION 260533.13 - CONDUITS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- 1. Type EMT-S duct raceways and elbows.
- 2. Type ERMC-S duct raceways, elbows, couplings, and nipples.
- 3. Type FMC-S
- 4. Type LFMC duct raceways.
- 5. Fittings for conduit, tubing, and cable.
- 6. Electrically conductive corrosion-resistant compounds for threaded conduit.
- B. Products Installed, but Not Furnished, under This Section:
 - 1. See Section 260553 "Identification for Electrical Systems" for electrical equipment labels.
- C. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
 - 3. Section 260519 "Low-Voltage for Electrical Power Conductors and Cables" for nonmetallic underground conduit with conductors (Type NUCC).

1.2 DEFINITIONS

- A. Conduit: A structure containing one or more duct raceways.
- B. Duct Raceway: A single enclosed raceway for conductors or cable.
- C. Duct Bank: An arrangement of conduit providing one or more continuous duct raceways between two points.

1.3 ACTION SUBMITTALS

A. Product Data: Conduits and fittings used.

PART 2 - PRODUCTS

2.1 TYPE EMT-S DUCT RACEWAYS AND ELBOWS

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria: UL CCN FJMX; including UL 797.
- B. Source Quality Control:
 - 1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
 - 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL FJMX Steel Electrical Metal Tubing (EMT-S) and Elbows:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit; Atkore International.
 - b. Calconduit; Atkore International.
 - c. Emerson Electric Co., Automation Solutions.
 - d. Picoma; Zekelman Industries.
 - e. Republic Conduit; Nucor Corporation, Nucor Tubular Products.
 - f. Topaz Lighting & Electric.
 - g. Western Tube; Zekelman Industries.
 - h. Wheatland Tube; Zekelman Industries.
 - 2. Material: Steel.
 - 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.2 TYPE ERMC-S DUCT RACEWAYS, ELBOWS, COUPLINGS, AND NIPPLES

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria: UL CCN DYIX; including UL 6.
- B. Source Quality Control:
 - 1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

- 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL DYIX Galvanized-Steel Electrical Rigid Metal Conduit (ERMC-S-G), Elbows, Couplings, and Nipples:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit; Atkore International.
 - b. Calconduit; Atkore International.
 - c. Crouse-Hinds; brand of Eaton, Electrical Sector.
 - d. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
 - e. Patriot Aluminum Products, LLC.
 - f. Republic Conduit; Nucor Corporation, Nucor Tubular Products.
 - g. Rymco USA brand; manufactured and listed by subsidiary Conduit S.A. de C.V.
 - h. Topaz Lighting & Electric.
 - i. Western Tube; Zekelman Industries.
 - j. Wheatland Tube; Zekelman Industries.
 - 2. Exterior Coating: Zinc.
 - 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.3 TYPE FMC-S DUCT RACEWAYS

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria: UL CCN DXUZ; including UL 1.
- B. Source Quality Control:
 - 1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
 - 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL DXUZ Steel Flexible Metal Conduit (FMC-S):
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Manufacturers listed in EMT and GRC/RMC/ERMC-S sections
 - b. ABB Electrification Installations Products.
 - c. Anaconda Sealtite; Anamet Electrical, Inc.
 - d. Electri-Flex Company.
 - e. International Metal Hose Co.

- f. Penn Aluminum Conduit & EMT; Penn Aluminum International LLC; Berkshire Hathaway.
- 2. Material: Steel.
- 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.4 TYPE LFMC DUCT RACEWAYS

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria: UL CCN DXHR; including UL 360.
- B. Source Quality Control:
 - 1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
 - 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL DXHR Steel Liquidtight Flexible Metal Conduit (LFMC-S):
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Manufacturers listed in EMT and GRC/RMC/ERMC-S sections
 - b. ABB Electrification Installations Products.
 - c. Anaconda Sealtite; Anamet Electrical, Inc.
 - d. Electri-Flex Company.
 - e. International Metal Hose Co.
 - 2. Material: Steel.
 - 3. Options:
 - a. Minimum Trade Size: Metric designator 21 (trade size 3/4).

2.5 FITTINGS FOR CONDUIT, TUBING, AND CABLE

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
- B. Source Quality Control:
 - 1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.

- 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.
- C. UL DWTT Fittings for Type ERMC:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Manufacturers listed in EMT and GRC/RMC/ERMC-S sections
 - b. ABB Electrification Installations Products.
 - c. Allied Tube & Conduit; Atkore International.
 - d. Appleton; Emerson Electric Co., Automation Solutions.
 - e. Calconduit; Atkore International.
 - f. Crouse-Hinds; brand of Eaton, Electrical Sector.
 - g. O-Z/Gedney; brand of Emerson Electric Co., Automation Solutions, Appleton Group.
 - h. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.i. Southwire Company, LLC.
 - 2. Listing Criteria: UL CCN DWTT; including UL 514B.
 - 3. Options:
 - a. Material: Steel.
 - b. Coupling Method: Compression coupling and threaded couplings
 - c. Expansion and Deflection Fittings: UL 651 with flexible bonding jumper.
- D. UL FKAV Fittings for Type EMT Duct Raceways:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Manufacturers listed in EMT and GRC/RMC/ERMC-S sections
 - b. ABB Electrification Installations Products.
 - c. Allied Tube & Conduit; Atkore International.
 - d. Appleton; Emerson Electric Co., Automation Solutions.
 - e. Calconduit; Atkore International.
 - f. Crouse-Hinds; brand of Eaton, Electrical Sector.
 - g. O-Z/Gedney; brand of Emerson Electric Co., Automation Solutions, Appleton Group.
 - h. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.i. Southwire Company, LLC.
 - 2. Listing Criteria: UL CCN FKAV; including UL 514B.
 - 3. Options:
 - a. Material: Steel.
 - b. Coupling Method: Compression coupling.
 - c. Expansion and Deflection Fittings: UL 651 with flexible bonding jumper.
- E. UL ILNR Fittings for Type FMC Duct Raceways:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Manufacturers listed in EMT and GRC/RMC/ERMC-S sections
 - b. American Fittings Corp. (AMFICO).
 - c. Liquid Tight Connector Co.
 - d. Southwire Company, LLC.
- 2. Listing Criteria: UL CCN ILNR; including UL 514B.
- F. UL DXAS Fittings for Type LFMC and Type LFNC Duct Raceways:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Manufacturers listed in EMT and GRC/RMC/ERMC-S sections
 - b. Arlington Industries, Inc.
 - c. Liquid Tight Connector Co.
 - 2. Listing Criteria: UL CCN DXAS; including UL 514B.

2.6 ELECTRICALLY CONDUCTIVE CORROSION-RESISTANT COMPOUNDS FOR THREADED CONDUIT

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria: UL CCN FOIZ; including UL Subject 2419.
- B. Source Quality Control:
 - 1. Product Data: Prepare and submit catalog cuts, brochures, and performance data illustrating size, physical appearance, and other characteristics of product.
 - 2. Manufacturer's Published Instructions: Prepare and submit installation, testing, and operating instructions for product.

PART 3 - EXECUTION

3.1 SELECTION OF CONDUITS FOR ELECTRICAL SYSTEMS

- A. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NFPA 70 for selection of duct raceways. Consult Architect for resolution of conflicting requirements.
- B. Special Instructions Regarding HDPE Conduits: Although Article 353 of NFPA 70 permits use of HDPE conduits where encased in concrete aboveground, UL CCN EAZX listing requirements state that HDPE[and EPEC] underground conduits are intended only for use where direct buried with or without being encased in concrete. Specified Type HDPE[and Type EPEC] underground conduits are not permitted to be used aboveground on Project.

C. Indoors:

- 1. Exposed and Subject to Severe Physical Damage: ERMC. Locations include the following:
 - a. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
 - b. Mechanical rooms.
- 2. Exposed and Subject to Physical Damage: ERMC. Locations include the following:
 - a. Locations less than 2.5 m (8 ft) above finished floor.
 - b. Stub-ups to above suspended ceilings.
- 3. Exposed and Not Subject to Physical Damage: EMT.
- 4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
- 5. Damp or Wet Locations: ERMC.
- 6. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
- D. Duct Fittings: Select fittings in accordance with NEMA FB 2.10 guidelines.
 - 1. ERMC: Provide threaded-type fittings unless otherwise indicated.

3.2 INSTALLATION OF CONDUITS FOR ELECTRICAL SYSTEMS

- A. Comply with manufacturer's published instructions.
- B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:
 - 1. Type EMT-S: Article 358 of NFPA 70 and NECA NEIS 101.
 - 2. Type ERMC-S: Article 344 of NFPA 70 and NECA NEIS 101.
 - 3. Type FMC-S: Article 348 of NFPA 70 and NECA NEIS 101.
 - 4. Type LFMC: Article 350 of NFPA 70 and NECA NEIS 101.
 - 5. Expansion Fittings: NEMA FB 2.40.
 - 6. Consult Architect for resolution of conflicting requirements.
- C. Special Installation Techniques:
 - 1. General Requirements for Installation of Duct Raceways:
 - a. Complete duct raceway installation before starting conductor installation.
 - b. Provide stub-ups through floors with coupling threaded inside for plugs, set flush with finished floor. Plug coupling until conduit is extended above floor to final destination or a minimum of 2 ft (0.6 m) above finished floor.
 - c. Install no more than equivalent of three 90-degree bends in conduit run except for control wiring conduits, for which no more than equivalent of two 90-degree fewer bends are permitted. Support within 12 inch (300 mm) of changes in direction.
 - d. Make bends in duct raceway using large-radius preformed ells except for parallel bends. Field bending must be in accordance with NFPA 70 minimum radii requirements. Provide only equipment specifically designed for material and size involved.

- e. Conceal conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
- f. Support conduit within 12 inch (300 mm) of enclosures to which attached.
- g. Install duct sealing fittings at accessible locations in accordance with NFPA 70 and fill them with listed sealing compound. For concealed duct raceways, install fitting in flush steel box with blank cover plate having finish similar to that of adjacent plates or surfaces. Install duct sealing fittings in accordance with NFPA 70.
- h. Install devices to seal duct raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal interior of duct raceways at the following points:
 - 1) Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2) Where an underground service duct raceway enters a building or structure.
 - 3) Conduit extending from interior to exterior of building.
 - 4) Conduit extending into pressurized duct raceway and equipment.
 - 5) Conduit extending into pressurized zones that are automatically controlled to maintain different pressure set points.
 - 6) Where otherwise required by NFPA 70.
- i. Do not install duct raceways or electrical items on "explosion-relief" walls or rotating equipment.
- j. Do not install conduits within 2 inch (50 mm) of the bottom side of a metal deck roof.
- k. Keep duct raceways at least 6 inch (150 mm) away from parallel runs of flues and steam or hot-water pipes. Install horizontal duct raceway runs above water and steam piping.
- 1. Cut conduit perpendicular to the length. For conduits metric designator 53 (trade size 2) and larger, use roll cutter or a guide to make cut straight and perpendicular to the length. Ream inside of conduit to remove burrs.
- Install pull wires in empty duct raceways. Provide polypropylene or monofilament plastic line with not less than 200 lb (90 kg) tensile strength. Leave at least 12 inch (300 mm) of slack at both ends of pull wire. Cap underground duct raceways designated as spare above grade alongside duct raceways in use.
- n. Install duct raceways square to the enclosure and terminate at enclosures without hubs with locknuts on both sides of enclosure wall. Install locknuts hand tight, plus one-quarter turn more.
 - 1) Termination fittings with shoulders do not require two locknuts.
- o. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to metric designator 35 (trade size 1-1/4) and insulated throat metal bushings on metric designator 41 (trade size 1-1/2) and larger conduits terminated with locknuts.
- 2. Types ERMC:
 - a. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound that maintains electrical conductivity to threads of duct raceway and fittings before making up joints. Follow compound manufacturer's published instructions.

3. Types FMC, LFMC:

- a. Provide a maximum of 36 inch (915 mm) of flexible conduit for recessed and semirecessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
- 4. Stub-ups to Above Recessed Ceilings:
 - a. Provide EMT, IMC, or ERMC for duct raceways.
 - b. Provide a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.
- 5. Duct Raceway Terminations at Locations Subject to Moisture or Vibration:
 - a. Provide insulating bushings to protect conductors, including conductors smaller than 4 AWG..
- 6. Duct Fittings: Install fittings in accordance with NEMA FB 2.10 guidelines.
 - a. EMT: Provide compression, steel fittings. Comply with NEMA FB 2.10.
 - b. Flexible Conduit: Provide only fittings listed for use with flexible conduit type. Comply with NEMA FB 2.20.
- 7. Expansion-Joint Fittings:
 - a. Install in runs of aboveground PVC that are located where environmental temperature change may exceed 30 deg F (17 deg C) and that have straight-run length that exceeds 25 ft (7.6 m). Install in runs of aboveground ERMC and EMT conduit that are located where environmental temperature change may exceed 100 deg F (55 deg C) and that have straight-run length that exceeds 100 ft (30 m).
 - b. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F (0.06 mm per meter of length of straight run per deg C) of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F (0.0115 mm per meter of length of straight run per deg C) of temperature change for metal conduits.
 - c. Install expansion fittings at locations where conduits cross building or structure expansion joints.
 - d. Install expansion-joint fitting with position, mounting, and piston setting selected in accordance with manufacturer's published instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.
- 8. Duct Raceways Penetrating Rooms or Walls with Acoustical Requirements: Seal duct raceway openings on both sides of rooms or walls with acoustically rated putty or firestopping.
- 9. Identification: Provide labels for conduit assemblies, duct raceways, and associated electrical equipment.
 - a. Provide warning signs.

D. Interfaces with Other Work:

1. Coordinate with Section 260529 "Hangers and Supports for Electrical Systems" for installation of conduit hangers and supports.

3.3 **PROTECTION**

- A. Protect coatings, finishes, and cabinets from damage and deterioration.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533.13

SECTION 260533.16 - BOXES AND COVERS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metallic outlet boxes, device boxes, rings, and covers.
 - 2. Junction boxes and pull boxes.
 - 3. Cover plates for device boxes.
- B. Products Installed, but Not Furnished, under This Section:
 - 1. See Section 260553 "Identification for Electrical Systems" for electrical equipment labels.
- C. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. Metallic outlet boxes, device boxes, rings, and covers.
 - 2. Junction boxes and pull boxes.
 - 3. Cover plates for device boxes.

PART 2 - PRODUCTS

2.1 METALLIC OUTLET BOXES, DEVICE BOXES, RINGS, AND COVERS

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria: UL CCN QCIT; including UL 514A.

- B. UL QCIT Metallic Outlet Boxes and Covers:
 - 1. Description: Box having pryout openings, knockouts, threaded entries, or hubs in either the sides of the back, or both, for entrance of conduit, conduit or cable fittings, or cables, with provisions for mounting outlet box cover, but without provisions for mounting wiring device directly to box.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ABB Electrification Installations Products.
 - b. Appleton; Emerson Electric Co., Automation Solutions.
 - c. Arlington Industries, Inc.
 - d. Crouse-Hinds; brand of Eaton, Electrical Sector.
 - e. Hubbell Premise Wiring; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
 - f. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
 - g. Killark; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
 - h. MonoSystems, Inc.
 - i. O-Z/Gedney; brand of Emerson Electric Co., Automation Solutions, Appleton Group.
 - j. Pass & Seymour; Legrand North America, LLC.
 - k. Raco Taymac Bell; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
 - l. Wiremold; Legrand North America, LLC.
 - 3. Options:
 - a. Material: Sheet steel or Cast metal.
 - b. Sheet Metal Depth: Minimum 2 inch (50 mm).
 - c. Cast-Metal Depth: Minimum 2.4 inch (60.3 mm).
- C. UL QCIT Metallic Extension Rings:
 - 1. Description: Ring intended to extend sides of outlet box or device box to increase box depth, volume, or both.

2.2 JUNCTION BOXES AND PULL BOXES

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
 - 2. Listing Criteria: UL CCN BGUZ; including UL 50 and UL 50E.
- B. UL BGUZ Indoor Sheet Metal Junction and Pull Boxes:
 - 1. Description: Box with a blank cover that serves the purpose of joining different runs of raceway or cable.
 - 2. Options:

a. Degree of Protection: Type 1.

2.3 COVER PLATES FOR DEVICES BOXES

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
 - 2. Listing Criteria: UL CCN QCIT or UL CCN QCMZ; including UL 514D.
 - 3. Wallplate-Securing Screws: Metal with head color to match wallplate finish.
- B. UL QCIT or QCMZ Metallic Cover Plates for Device Boxes:
 - 1. Approved Manufacturers:
 - a. Same as boxes
 - 2. Options:
 - a. Damp and Wet Locations: Listed, labeled, and marked for location and use. Provide gaskets and accessories necessary for compliance with listing.
 - b. Wallplate Material: 0.032 inch (0.8 mm) thick, Type 302/304 non-magnetic stainless steel with brushed finish.

PART 3 - EXECUTION

3.1 SELECTION OF BOXES AND COVERS FOR ELECTRICAL SYSTEMS

- A. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NFPA 70 for selection of boxes and enclosures. Consult Architect for resolution of conflicting requirements.
- B. Degree of Protection:
 - 1. Outdoors: Type 3R unless otherwise indicated.
 - 2. Indoors: Type 1 unless otherwise indicated.

3.2 INSTALLATION OF BOXES AND COVERS FOR ELECTRICAL SYSTEMS

- A. Comply with manufacturer's published instructions.
- B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:
 - 1. Outlet, Device, Pull, and Junction Boxes: Article 314 of NFPA 70.
 - 2. Consult Architect for resolution of conflicting requirements.
- C. Special Installation Techniques:

- 1. Provide boxes in wiring and raceway systems wherever required for pulling of wires, making connections, and mounting of devices or fixtures.
- 2. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.
- 3. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
- 4. Locate boxes so that cover or plate will not span different building finishes.
- 5. Support boxes in recessed ceilings independent of ceiling tiles and ceiling grid.
- 6. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for purpose.
- 7. Fasten junction and pull boxes to, or support from, building structure. Do not support boxes by conduits.
- 8. Set metal floor boxes level and flush with finished floor surface.
- 9. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.
- 10. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to ensure a continuous ground path.
- 11. Boxes and Enclosures in Areas or Walls with Acoustical Requirements:
 - a. Seal openings and knockouts in back and sides of boxes and enclosures with acoustically rated putty.
 - b. Provide gaskets for wallplates and covers.
- 12. Identification: Provide labels for boxes and associated electrical equipment.
 - a. Identify field-installed conductors, interconnecting wiring, and components.
 - b. Provide warning signs.
 - c. Label each box with engraved metal or laminated-plastic nameplate.

3.3 SPECIAL TECHNIQUES

A. EXTERIOR WALL GLAZING

- 1. Devices at exterior glazed wall area with counters shall be installed on countertop backsplash. Backsplash shall be built by GC.
- B. FLOOR POKE-THRU DEVICES
 - 1. Floor coring must be performed at coordinated times with owner.
 - 2. Ceilings below must be investigated and locations adjusted to maximize efficiency of distribution and location of device with respect to furniture systems above.
 - 3. Coring for branch circuit from panelboard shall occur with similar care and field-verification.
 - 4. Poke-thru devices shall be manufactured by legrand or similar. Coverplates must have while-in use cable pass-throughs and flush finish.
- C. A/V SYSTEMS
 - 1. Boxes for A/V media systems such as transmitter, receiver, and amplifier must be coordinated with owner's IT and A/V staff.

D. ACCESSIBILITY

1. All boxes must be maintained accessible.

3.4 CLEANING

A. Remove construction dust and debris from boxes before installing wallplates, covers, and hoods.

3.5 **PROTECTION**

A. After installation, protect boxes from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 260533.16

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Labels.
 - 2. Cable ties.

B. Related Requirements:

- 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
- 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 LABELS

- A. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria: UL CCN PGDQ2 for components; including UL 969.
- B. UL PGDQ2 Self-Adhesive Wraparound Labels: Preprinted, 3 mil (0.08 mm) thick, flexible label with acrylic pressure-sensitive adhesive.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Brady Corporation.
 - b. Brother International Corporation.
 - c. Ideal Industries, Inc.
 - d. Panduit Corp.

- 2. Self-Lamination: Clear; UV-, weather-, and chemical-resistant; self-laminating, with protective shield over legend. Size labels such that clear shield overlaps entire printed legend.
- C. UL PGDQ2 Self-Adhesive Labels: Polyester, thermal, transfer-printed, 3 mil (0.08 mm) thick, multicolor, weather- and UV-resistant, pressure-sensitive adhesive labels, configured for intended use and location.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Brady Corporation.
 - b. Brother International Corporation.
 - c. Ideal Industries, Inc.
 - d. Panduit Corp.
 - 2. Minimum Nominal Size:
 - a. 1-1/2 by 6 inch (37 by 150 mm) for raceway and conductors.
 - b. 3-1/2 by 5 inch (76 by 127 mm) for equipment.
 - c. As required by authorities having jurisdiction.

2.2 CABLE TIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. HellermannTyton.
 - 2. Ideal Industries, Inc.
 - 3. Marking Services Inc.
 - 4. Panduit Corp.
- B. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Listing Criteria: UL CCN ZODZ; including UL 1565 or UL 62275.
- C. UL ZODZ Plenum-Rated Cable Ties: Self-extinguishing, UV stabilized, one piece, and self-locking.
 - 1. Minimum Width: 3/16 inch (5 mm).
 - 2. Tensile Strength at 73 deg F (23 deg C) in accordance with ASTM D638: 7000 psi (48.2 MPa).
 - 3. UL 94 Flame Rating: 94V-0.
 - 4. Temperature Range: Minus 50 to plus 284 deg F (Minus 46 to plus 140 deg C).
 - 5. Color: Black.

PART 3 - EXECUTION

3.1 PREPARATION

A. Self-Adhesive Identification Products: Before applying electrical identification products, clean substrates of substances that could impair bond, using materials and methods recommended by manufacturer of identification product.

3.2 SELECTION OF COLORS AND IDENTIFICATION MARKINGS

- A. Comply with 29 CFR 1910.144 for color identification of hazards, and the following:
 - 1. Fire-protection and fire-alarm equipment, including raceways, must be finished, painted, or suitably marked safety red.
- B. Pipe and Conduit Labeling: Comply with ASME A13.1.
- C. Color-Coding for Phase- and Voltage-Level Identification, 1000 V or Less: Use colors listed below for ungrounded feeder and branch-circuit conductors.
 - 1. Color must be factory applied or field applied for sizes larger than 6 AWG when permitted by authorities having jurisdiction.
 - 2. Colors for 208Y/120 V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - c. Phase C: Blue.
 - 3. Colors for 480Y/277 V Circuits:
 - a. Phase A: Brown.
 - b. Phase B: Orange.
 - c. Phase C: Yellow.
 - 4. Color for Neutral (Grounded Conductor): White or gray.
 - 5. Color for Equipment Ground: Green.
 - 6. Color for Isolated Ground: Green with two or more yellow stripes.
- D. Accessible Fittings for Raceways: Identify cover of junction and pull box of the following systems with wiring system legend and system voltage. System legends must be as follows:
 - 1. "EMERGENCY POWER."
 - 2. "POWER."
 - 3. "UPS."
- E. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.
- F. Locations of Underground Lines: Underground-line warning tape for power and lighting.

- G. Accessible Raceways and Metal-Clad Cables, 1000 V or Less, for Service, Feeder, and Branch Circuits, More Than 30 A and 120 V to Ground: Identify with self-adhesive raceway labels.
 - 1. Locate identification at changes in direction, at penetrations of walls and floors, at 50 ft (15 m) maximum intervals in straight runs, and at 25 ft (7.6 m) maximum intervals in congested areas.
 - 2. Identify system voltage and system or service type.
- H. Conductors to Be Extended in Future: Attach marker tape to conductors and list source.
- I. Cover Plates: Label individual cover plates with self-adhesive labels. Place label at top of cover plate. Label cover plate with the following information, in the order listed:
 - 1. Panelboard designation.
 - 2. Colon or dash.
 - 3. Branch circuit number.
- J. Equipment Identification Labels:
 - 1. Black letters on white field.
 - 2. Indoor Equipment: Self-adhesive label.
 - 3. Equipment to Be Labeled:
 - a. Racks, Frames, and Enclosures: Identify front and rear of each with self-adhesive labels containing equipment designation.
 - b. Panelboards: Typewritten directory of circuits in location provided by panelboard manufacturer. Panelboard identification must be in form of self-adhesive, engraved, laminated acrylic or melamine label.
 - c. Enclosures and electrical cabinets.
 - d. Access doors and panels for concealed electrical items.
 - e. Emergency system boxes and enclosures.
 - f. Enclosed switches.
 - g. Enclosed circuit breakers.
 - h. Enclosed controllers.
 - i. Variable-speed controllers.
 - j. Contactors.
 - k. Remote-controlled switches, dimmer modules, and control devices.
 - 1. Monitoring and control equipment.
- K. Cable Ties: General purpose, for attaching tags, except as listed below:
 - 1. Outdoors: UV-stabilized nylon.
 - 2. In Spaces Handling Environmental Air: Plenum rated.

3.3 SELECTION OF IDENTIFICATION PRODUCTS FOR COMMUNICATIONS, CONTROL, AUXILIARY, AND LIFE SAFETY SYSTEMS

A. Comply with Section 270528 "Pathways for Communications Systems" and Section 271100 "Communications Equipment Room Fittings."

3.4 INSTALLATION

- A. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.
- B. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes typical for electrical equipment environments specified in Section 260011 "Facility Performance Requirements for Electrical."
- C. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Retain paint system applicable for surface material and location (exterior or interior).
- D. Fasteners for Labels and Signs: Self-tapping, stainless steel screws or stainless steel machine screws with nuts and flat and lock washers.
- E. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.
- F. Install identifying devices before installing acoustical ceilings and similar concealment.
- G. Verify identity of item before installing identification products.
- H. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.
- I. Apply identification devices to surfaces that require finish after completing finish work.
- J. Install signs with approved legend to facilitate proper identification, operation, and maintenance of electrical systems and connected items.
- K. Elevated Components: Increase sizes of labels, signs, and letters to those appropriate for viewing from floor.
- L. Vinyl Wraparound Labels:
 - 1. Secure tight to surface of raceway or cable at location with high visibility and accessibility.
 - 2. Attach labels that are not self-adhesive type with clear vinyl tape, with adhesive appropriate to location and substrate.
- M. Self-Adhesive Wraparound Labels: Secure tight to surface at location with high visibility and accessibility.
- N. Self-Adhesive Vinyl Tape: Secure tight to surface at location with high visibility and accessibility.

1. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for minimum distance of 6 inch (150 mm) where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding.

END OF SECTION 260553

SECTION 260573.13 - SHORT-CIRCUIT STUDIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Computer-based, fault-current study to determine minimum interrupting capacity of circuit protective devices.
- B. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
 - 3. Section 260573.16 "Coordination Studies" for overcurrent protective device coordination studies.
 - 4. Section 260573.19 "Arc-Flash Hazard Analysis" for arc-flash studies.

1.2 DEFINITIONS

- A. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed and salvaged, or removed and reinstalled. Existing to remain items must remain functional throughout construction period.
- B. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of an electric circuit or system of circuits and the component devices or parts used therein.
- C. Protective Device: A device that senses when an abnormal current flow exists and then removes the affected portion of the circuit from the system.
- D. SCCR: Short-circuit current rating.
- E. Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.
- F. Single-Line Diagram: See "One-Line Diagram."

1.3 ACTION SUBMITTALS

A. Short-Circuit Study Report:

SHORT-CIRCUIT STUDIES

- 1. Submit the following after approval of system protective devices submittals. Submittals must be in digital form.
 - a. Short-circuit study input data, including completed computer program input data sheets.
 - b. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.

PART 2 - PRODUCTS

2.1 POWER SYSTEM ANALYSIS SOFTWARE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ETAP; brand of Operation Technology, Inc.; subsidiary of Schneider Electric.
 - 2. EasyPower; brand of Bentley Systems, Inc.
 - 3. SKM Systems Analysis, Inc.
- B. Comply with IEEE 399 and IEEE 551.
- C. Analytical features of power systems analysis software program must have capability to calculate "mandatory," "very desirable," and "desirable" features as listed in IEEE 399.
- D. Computer software program must be capable of plotting and diagramming time-currentcharacteristic curves as part of its output.
- E. Computer program must be designed to perform short-circuit studies or have function, component, or add-on module designed to perform short-circuit studies.
- F. Computer program must be developed under supervision of licensed professional engineer who holds IEEE Computer Society's Certified Software Development Professional certification.

2.2 SHORT-CIRCUIT STUDY REPORT CONTENTS

- A. Executive summary of study findings.
- B. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.
- C. One-line diagram of modeled power system, showing the following:
 - 1. Protective device designations and ampere ratings.
 - 2. Conductor types, sizes, and lengths.
 - 3. Transformer kVA and voltage ratings.

- 4. Motor and generator designations and kVA ratings.
- 5. Switchgear, switchboard, motor-control center, and panelboard designations and ratings.
- 6. Derating factors and environmental conditions.
- 7. Any revisions to electrical equipment required by study.
- D. Comments and recommendations for system improvements or revisions in written document, separate from one-line diagram.
- E. Protective Device Evaluation:
 - 1. Evaluate equipment and protective devices and compare to available short-circuit currents. Verify that equipment withstand ratings exceed available short-circuit current at equipment installation locations.
 - 2. Tabulations of circuit breaker, fuse, and other protective device ratings versus calculated short-circuit duties.
 - 3. For 600 V overcurrent protective devices, ensure that interrupting ratings are equal to or higher than calculated 1/2-cycle symmetrical fault current.
 - 4. For devices and equipment rated for asymmetrical fault current, apply multiplication factors listed in standards to 1/2-cycle symmetrical fault current.
 - 5. Verify adequacy of phase conductors at maximum three-phase bolted fault currents; verify adequacy of equipment grounding conductors and grounding electrode conductors at maximum ground-fault currents. Ensure that short-circuit withstand ratings are equal to or higher than calculated 1/2-cycle symmetrical fault current.
- F. Short-Circuit Study Input Data:
 - 1. Existing One-line diagram of system being studied.
 - 2. Power sources available.
 - 3. Manufacturer, model, and interrupting rating of protective devices.
 - 4. Conductors.
 - 5. Transformer data.
- G. Short-Circuit Study Output Reports:
 - 1. Low-Voltage Fault Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:
 - a. Voltage.
 - b. Calculated fault-current magnitude and angle.
 - c. Fault-point X/R ratio.
 - d. Equivalent impedance.
 - 2. Momentary Duty Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:
 - a. Voltage.
 - b. Calculated symmetrical fault-current magnitude and angle.
 - c. Fault-point X/R ratio.
 - d. Calculated asymmetrical fault currents:
 - 1) Based on fault-point X/R ratio.

- 2) Based on calculated symmetrical value multiplied by 1.6.
- 3) Based on calculated symmetrical value multiplied by 2.7.
- 3. Interrupting Duty Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:
 - a. Voltage.
 - b. Calculated symmetrical fault-current magnitude and angle.
 - c. Fault-point X/R ratio.
 - d. No AC Decrement (NACD) ratio.
 - e. Equivalent impedance.
 - f. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on symmetrical basis.
 - g. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on total basis.

PART 3 - EXECUTION

3.1 POWER SYSTEM DATA

- A. Obtain data necessary for conduct of study.
 - 1. Verify completeness of data supplied on one-line diagram. Call discrepancies to Architect's attention.
 - 2. For equipment included as Work of this Project, use characteristics submitted under provisions of action submittals and information submittals for this Project.
 - 3. For equipment that is existing to remain, obtain required electrical distribution system data by field investigation and surveys, conducted by qualified technicians and engineers in accordance with NFPA 70E.
- B. Gather and tabulate required input data to support short-circuit study. Comply with requirements in Section 017839 "Project Record Documents" for recording circuit protective device characteristics. Record data on Record Document copy of one-line diagram. Comply with recommendations in IEEE 551 as to amount of detail that is required to be acquired in field. Field data gathering must be by, or under supervision of, qualified electrical professional engineer. Data include, but are not limited to, the following:
 - 1. Product Data for Project's overcurrent protective devices involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
 - 2. Obtain electrical power utility impedance at service.
 - 3. Power sources and ties.
 - 4. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.
 - 5. For reactors, provide manufacturer and model designation, voltage rating, and impedance.
 - 6. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip, SCCR, current rating, and breaker settings.

- 7. Generator short-circuit current contribution data, including short-circuit reactance, rated kVA, rated voltage, and X/R ratio.
- 8. Busway manufacturer and model designation, current rating, impedance, lengths, and conductor material.
- 9. Motor horsepower and NEMA MG 1 code letter designation.
- 10. Conductor sizes, lengths, number, conductor material and conduit material (magnetic or nonmagnetic).
- 11. Derating factors.

3.2 SHORT-CIRCUIT STUDY

- A. Perform study following general study procedures contained in IEEE 399.
- B. Calculate short-circuit currents according to IEEE 551.
- C. Base study on device characteristics supplied by device manufacturer.
- D. Extent of electrical power system to be studied includes the new branch panelboard added to the distribution. The required information for upstream feeder, overcurrent protection, and transformer shall be field verified by the party responsible for this study.
- E. Begin short-circuit current analysis at service, extending down to system overcurrent protective devices as follows:
 - 1. To normal system low-voltage load buses where fault current is 5 kA or less.
- F. Study electrical distribution system from normal and alternate power sources throughout electrical distribution system for Project. Study cases of system-switching configurations and alternate operations that could result in maximum fault conditions.
- G. Include ac fault-current decay from induction motors, synchronous motors, and asynchronous generators and apply to low- and medium-voltage, three-phase ac systems. Also account for fault-current dc decrement to address asymmetrical requirements of interrupting equipment.
- H. Calculate short-circuit momentary and interrupting duties for three-phase bolted fault and single line-to-ground fault at each equipment indicated on one-line diagram.
 - 1. For grounded systems, provide bolted line-to-ground fault-current study for areas as defined for three-phase bolted fault short-circuit study.
- I. Include in report identification of protective device applied outside its capacity.

END OF SECTION 260573.13

SECTION 260573.19 - ARC-FLASH HAZARD ANALYSIS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Computer-based, arc-flash study to determine arc-flash hazard distance and incident energy to which personnel could be exposed during work on or near electrical equipment.
- B. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
 - 3. Section 260573.13 "Short-Circuit Studies" for fault-current studies.

1.2 DEFINITIONS

- A. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.
- B. One-Line Diagram: A diagram that shows, by means of single lines and graphic symbols, the course of an electric circuit or system of circuits and the component devices or parts used therein.
- C. Protective Device: A device that senses when an abnormal current flow exists and then removes the affected portion from the system.
- D. p.u.: Per unit. The reference unit, established as a calculating convenience, for expressing all power system electrical parameters on a common reference base.
- E. SCCR: Short-circuit current rating.
- F. Service: The conductors and equipment for delivering electric energy from the serving utility to the wiring system of the premises served.
- G. Single-Line Diagram: See "One-Line Diagram."

1.3 ACTION SUBMITTALS

A. Study Submittals:

ARC-FLASH HAZARD ANALYSIS

- 1. Submit the following after approval of system protective devices submittals. Submittals must be in digital form:
 - a. Arc-flash study input data, including completed computer program input data sheets.
 - b. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.
 - c. Revised one-line diagram, reflecting field investigation results and results of arc-flash study.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For arc-flash hazard analysis software, certifying compliance with IEEE 1584 and NFPA 70E.
- 1.5 QUALITY ASSURANCE
 - A. Study must be performed using commercially developed and distributed software designed specifically for power system analysis.
 - B. Software algorithms must comply with requirements of standards and guides specified in this Section.
 - C. Manual calculations are unacceptable.

1.6 REGULATORY AGENCY APPROVALS

- A. Submittals for arc-flash hazard analysis requiring approval by authorities having jurisdiction must be signed and sealed by qualified electrical professional engineer responsible for their preparation.
- B. Submittals for arc-flash hazard analysis require action by Architect prior to submitting for approval by authorities having jurisdiction.

PART 2 - PRODUCTS

2.1 COMPUTER SOFTWARE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ETAP; brand of Operation Technology, Inc.; subsidiary of Schneider Electric.
 - 2. EasyPower; brand of Bentley Systems, Inc.

ARC-FLASH HAZARD ANALYSIS

- 3. SKM Systems Analysis, Inc.
- B. Comply with IEEE 1584 and NFPA 70E.
- C. Analytical features of device coordination study computer software program must have capability to calculate "mandatory," "very desirable," and "desirable" features as listed in IEEE 399.
- D. Computer program must be designed to perform arc-flash analysis or have function, component, or add-on module designed to perform arc-flash analysis.
- E. Computer program must be developed under supervision of licensed professional engineer who holds IEEE Computer Society's Certified Software Development Professional certification.

2.2 ARC-FLASH STUDY REPORT CONTENT

- A. Executive summary of study findings.
- B. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.
- C. One-line diagram, showing the following:
 - 1. Protective device designations and ampere ratings.
 - 2. Conductor types, sizes, and lengths.
 - 3. Transformer kVA and voltage ratings, including derating factors and environmental conditions.
 - 4. Motor and generator designations and kVA ratings.
 - 5. Switchgear, switchboard, motor-control center, panelboard designations, and ratings.
- D. Study Input Data: As described in "Power System Data" Article.
- E. Short-Circuit Study Output Data: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 260573.13 "Short-Circuit Studies."
- F. Arc-Flash Study Output Reports:
 - 1. Interrupting Duty Report: Three-phase and unbalanced fault calculations, showing the following for each equipment location included in report:
 - a. Voltage.
 - b. Calculated symmetrical fault-current magnitude and angle.
 - c. Fault-point X/R ratio.
 - d. No AC Decrement (NACD) ratio.
 - e. Equivalent impedance.
 - f. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on symmetrical basis.
 - g. Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on total basis.

G. Incident Energy and Flash Protection Boundary Calculations:

- 1. Arcing fault magnitude.
- 2. Protective device clearing time.
- 3. Duration of arc.
- 4. Arc-flash boundary.
- 5. Restricted approach boundary.
- 6. Limited approach boundary.
- 7. Working distance.
- 8. Incident energy.
- 9. Hazard risk category.
- 10. Recommendations for arc-flash energy reduction.
- H. Fault study input data, case descriptions, and fault-current calculations including definition of terms and guide for interpretation of computer printout.

2.3 ARC-FLASH WARNING LABELS

- A. Comply with requirements in Section 260553 "Identification for Electrical Systems" for selfadhesive equipment labels. Produce 3.5 by 5 inch (76 by 127 mm) self-adhesive equipment label for each work location included in analysis.
- B. Label must have orange header with wording, "WARNING, ARC-FLASH HAZARD," and must include the following information taken directly from arc-flash hazard analysis:
 - 1. Location designation.
 - 2. Nominal voltage.
 - 3. Protection boundaries.
 - a. Arc-flash boundary.
 - b. Restricted approach boundary.
 - c. Limited approach boundary.
 - 4. Arc flash PPE category.
 - 5. Required minimum arc rating of PPE in Cal/cm squared.
 - 6. Available incident energy.
 - 7. Working distance.
 - 8. Engineering report number, revision number, and issue date.
- C. Labels must be machine printed, with no field-applied markings.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine Project overcurrent protective device submittals. Proceed with arc-flash study only after relevant equipment submittals have been assembled. Overcurrent protective devices that have not been submitted and approved prior to arc-flash study may not be used in study.

3.2 ARC-FLASH HAZARD ANALYSIS

- A. Comply with NFPA 70E and its Annex D for hazard analysis study.
- B. Preparatory Studies: Perform Short-Circuit study prior to starting Arc-Flash Hazard Analysis or obtain results from another source.
 - 1. Short-Circuit Study Output: As specified in "Short-Circuit Study Output Reports" Paragraph in "Short-Circuit Study Report Contents" Article in Section 260573.13 "Short-Circuit Studies."
 - 2. Coordination Study Report Contents: As specified in "Coordination Study Report Contents" Article in Section 260573.16 "Coordination Studies."
- C. Calculate maximum and minimum contributions of fault-current size.
 - 1. Maximum calculation must assume maximum contribution from utility and must assume motors to be operating under full-load conditions.
 - 2. Calculate arc-flash energy at 85 percent of maximum short-circuit current in accordance with IEEE 1584 recommendations.
 - 3. Calculate arc-flash energy at 38 percent of maximum short-circuit current in accordance with NFPA 70E recommendations.
 - 4. Calculate arc-flash energy with utility contribution at minimum and assume no motor contribution.
- D. Calculate arc-flash protection boundary and incident energy at locations in electrical distribution system where personnel could perform work on energized parts.
- E. Include medium- and low-voltage equipment locations, except equipment fed from transformers smaller than 75 kVA.
- F. Calculate limited, restricted, and prohibited approach boundaries for each location.
- G. Incident energy calculations must consider accumulation of energy over time when performing arc-flash calculations on buses with multiple sources. Iterative calculations must take into account changing current contributions, as sources are interrupted or decremented with time. Fault contribution from motors and generators must be decremented as follows:
 - 1. Fault contribution from induction motors must not be considered beyond three to five cycles.
 - 2. Fault contribution from synchronous motors and generators must be decayed to match actual decrement of each as closely as possible (for example, contributions from permanent magnet generators will typically decay from 10 p.u. to 3 p.u. after 10 cycles).
- H. Arc-flash energy must generally be reported for maximum of line or load side of circuit breaker. However, arc-flash computation must be performed and reported for both line and load side of circuit breaker as follows:
 - 1. When circuit breaker is in separate enclosure.
 - 2. When line terminals of circuit breaker are separate from work location.

I. Base arc-flash calculations on actual overcurrent protective device clearing time. Cap maximum clearing time at two seconds based on IEEE 1584, Section B.1.2.

3.3 POWER SYSTEM DATA

- A. Obtain data necessary for conduct of arc-flash hazard analysis.
 - 1. Verify completeness of data supplied on one-line diagram on Drawings.
 - 2. For new equipment, use characteristics from approved submittals under provisions of action submittals and information submittals for this Project.
 - 3. For existing equipment, whether or not relocated, obtain required electrical distribution system data by field investigation and surveys conducted by qualified technicians and engineers.
- B. Electrical Survey Data: Gather and tabulate the following input data to support study. Comply with recommendations in IEEE 1584 and NFPA 70E as to amount of detail that is required to be acquired in field. Field data gathering must be under direct supervision and control of engineer in charge of performing study, and must be by, or under supervision of, qualified electrical professional engineer. Data include, but are not limited to, the following:
 - 1. Product Data for overcurrent protective devices specified in other Sections and involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
 - 2. Obtain electrical power utility impedance or available short circuit current at service.
 - 3. Power sources and ties.
 - 4. Short-circuit current at each system bus (three phase and line to ground).
 - 5. Full-load current of loads.
 - 6. Voltage level at each bus.
 - 7. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.
 - 8. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip and available range of settings, SCCR, current rating, and breaker settings.
 - 9. For relays, provide manufacturer and model designation, current transformer ratios, potential transformer ratios, and relay settings.
 - 10. Busway manufacturer and model designation, current rating, impedance, lengths, size, and conductor material.
 - 11. Motor horsepower and NEMA MG 1 code letter designation.
 - 12. Low-voltage conductor sizes, lengths, number, conductor material and conduit material (magnetic or nonmagnetic).
 - 13. Medium-voltage conductor sizes, lengths, conductor material, conductor construction and metallic shield performance parameters, and conduit material (magnetic or nonmagnetic).

3.4 LABELING

- A. Apply one arc-flash label on front cover of each section of equipment and on side or rear covers with accessible live parts and hinged doors or removable plates for each equipment included in study. Base arc-flash label data on highest values calculated at each location.
- B. Each piece of equipment listed below must have arc-flash label applied to it:1. Panelboards.
- C. Note on record Drawings location of equipment where personnel could be exposed to arc-flash hazard during their work.
 - 1. Indicate arc-flash energy.
 - 2. Indicate protection level required.

3.5 APPLICATION OF WARNING LABELS

A. Install arc-flash warning labels under direct supervision and control of qualified electrical professional engineer.

END OF SECTION 260573.19

SECTION 260923 - LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

- 1. Indoor occupancy and vacancy sensors.
- 2. Switchbox-mounted occupancy sensors.
- 3. Emergency shunt relay.

B. Related Requirements:

- 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
- 2. Section 260011 "Facility Performance Requirements" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. Indoor occupancy and vacancy sensors.
 - 2. Switchbox-mounted occupancy sensors.
 - 3. Emergency shunt relay.
 - 4. Power Packs
- B. Shop Drawings:
 - 1. Show installation details for the following:
 - a. Occupancy sensors.
 - b. Vacancy sensors.
 - 2. Interconnection diagrams showing field-installed wiring.
 - 3. Include diagrams for power, signal, and control wiring.
- C. Field quality-control reports.

1.3 INFORMATIONAL SUBMITTALS

A. Sample Warranty: For manufacturer's warranties.

PART 2 - PRODUCTS

2.1 INDOOR OCCUPANCY AND VACANCY SENSORS

- A. Approved Manufacturers:
 - 1. Leviton (Crawfor Honor College and new stand-alone rooms)
 - 2. Lutron (Library common space)
- B. General Requirements for Sensors:
 - 1. Wall and Ceiling-mounted, solid-state indoor occupancy and vacancy sensors.
 - 2. Dual technology.
 - 3. Integrated or Separate power pack.
 - 4. Hardwired connection to switch.
 - 5. Listed and labeled in accordance with NFPA 70, by a qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 6. Operation:
 - a. Combination Sensor: Unless otherwise indicated, sensor must be programmed to turn lights on when coverage area is occupied and turn them off when unoccupied, or to turn off lights that have been manually turned on; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - 7. Sensor Output: Sensor is powered from the power pack.

Coordinate "Power" and "Power Pack" subparagraphs with sensor type.

- 8. Power: Line voltage.
- 9. Power Pack: Dry contacts rated for 20 A ballast or LED load at 120 and 277 V(ac), for 13 A tungsten at 120 V(ac), and for 1 hp at 120 V(ac). Sensor has 24 V(dc), 150 mA, Class 2 power source.
- 10. Mounting:
 - a. Sensor: Suitable for mounting in any position in a standard device box or outlet box.
 - b. Relay: Externally mounted through a 1/2 inch (13 mm) knockout in a standard electrical enclosure.
 - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
- 11. Indicator: Digital display, to show when motion is detected during testing and normal operation of sensor.
- 12. Bypass Switch: Override the "on" function in case of sensor failure.
- 13. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc (21.5 to 2152 lx); turn lights off when selected lighting level is present.
- C. Dual-Technology Type: Ceiling mounted; detect occupants in coverage area using PIR and ultrasonic detection methods. The particular technology or combination of technologies that control on-off functions is selectable in the field by operating controls on unit.
 - 1. Sensitivity Adjustment: Separate for each sensing technology.

- 2. Detector Sensitivity: Detect occurrences of 6 inch (150 mm) minimum movement of any portion of a human body that presents a target of not less than 36 sq. inch (23 200 sq. mm), and detect a person of average size and weight moving not less than 12 inch (305 mm) in either a horizontal or a vertical manner at an approximate speed of 12 inch/s (305 mm/s).
- 3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. (93 sq. m) when mounted on a 96 inch (2440 mm) high ceiling.
- 4. Detection Coverage (Room, Wall Mounted): Detect occupancy anywhere within a 180degree pattern centered on the sensor over an area of [1000 sq. ft. (110 sq. m)] [2000 sq. ft. (220 sq. m)] [3000 sq. ft. (330 sq. m)] when mounted 48 inch (1200 mm) above finished floor.

2.2 SWITCHBOX-MOUNTED OCCUPANCY SENSORS

- A. General Requirements for Sensors: Automatic-wall-switch occupancy sensor with manual onoff switch, suitable for mounting in a single gang switchbox.
 - 1. Listed and labeled in accordance with NFPA 70, by a qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 2. Occupancy Sensor Operation: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn lights off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - 3. Operating Ambient Conditions: Dry interior conditions, 32 to 120 deg F (0 to 49 deg C).
 - 4. Switch Rating: Not less than 800 VA ballast or LED load at 120 V, 1200 VA ballast or LED load at 277 V, and 800 W incandescent.
- B. Wall-Switch Sensor Tag OS:
 - 1. Standard Range: 180-degree field of view, field adjustable from 180 to 40 degrees; with a minimum coverage area of 900 sq. ft. (84 sq. m).
 - 2. Sensing Technology: Dual technology PIR and ultrasonic.
 - 3. Switch Type: SP, field-selectable automatic "on," or manual "on," automatic "off."
 - 4. Capable of controlling load in three-way application.
 - 5. Voltage: Dual voltage 120 and 277 V.
 - 6. Ambient-Light Override: Concealed, field-adjustable, light-level sensor from 10 to 150 fc (108 to 1600 lx). The switch prevents the lights from turning on when the light level is higher than the set point of the sensor.
 - 7. Concealed, field-adjustable, "off" time-delay selector at up to 30 minutes.
 - 8. Adaptive Technology: Self-adjusting circuitry detects and memorizes usage patterns of the space and helps eliminate false "off" switching.
 - 9. Color: White.
 - 10. Faceplate: Color matched to switch.

2.3 EMERGENCY SHUNT RELAY

A. Description: NC, electrically held relay, arranged for wiring in parallel with manual or automatic switching contacts; complying with UL 924.
1. Coil Rating: 277 V.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine lighting control devices before installation. Reject lighting control devices that are wet, moisture damaged, or mold damaged.
- B. Examine walls and ceilings for suitable conditions where lighting control devices will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF SENSORS

- A. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression systems, and partition assemblies.
- B. Install and aim sensors in locations to achieve not less than 90 percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's instructions.

3.3 INSTALLATION OF WIRING

- A. Wiring Method: Comply with Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size is 1/2 inch (13 mm).
- B. Wiring within Enclosures: Separate power-limited and nonpower-limited conductors in accordance with conductor manufacturer's instructions.
- C. Size conductors in accordance with lighting control device manufacturer's instructions unless otherwise indicated.
- D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, device, and outlet boxes; terminal cabinets; and equipment enclosures.

3.4 IDENTIFICATION

- A. Identify components and power and control wiring in accordance with Section 260553 "Identification for Electrical Systems.
 - 1. Identify controlled circuits in lighting contactors.
 - 2. Identify circuits or luminaires controlled by photoelectric and occupancy sensors at each sensor.

B. Label time switches and contactors with a unique designation.

3.5 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operational Test: After installing time switches and sensors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Nonconforming Work:
 - 1. Lighting control devices will be considered defective if they do not pass tests and inspections.
 - 2. Remove and replace defective units and retest.
- C. Manufacturer Services:
 - 1. Engage factory-authorized service representative to support field tests and inspections.

3.6 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting lighting control devices to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.
 - 1. For occupancy and motion sensors, verify operation at outer limits of detector range. Set time delay to suit Owner's operations.
 - 2. For daylighting controls, adjust set points and deadband controls to suit Owner's operations.
 - 3. Align high-bay occupancy sensors using manufacturer's laser aiming tool.

3.7 MAINTENANCE

END OF SECTION 260923

SECTION 260943.23 - RELAY-BASED LIGHTING CONTROLS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Lighting control relay panels.
 - 2. Networked lighting control panels.

B. Related Requirements:

- 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
- 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 DEFINITIONS

A. Monitoring: Acquisition, processing, communication, and display of equipment status data, metered electrical parameter values, power quality evaluation data, event and alarm signals, tabulated reports, and event logs.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. The existing Lutron lighting control system is a Softswitch 128 system.
- B. Sequence of Operations: Input signal from field-mounted manual switches, or digital signal the sources, must open or close one or more lighting control relays in the lighting control panels. Any combination of inputs must be programmable to any number of control relays.
- C. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70 by qualified electrical testing laboratory recognized by authorities having jurisdiction and marked for intended location and application.

2.2 LIGHTING CONTROL RELAY PANELS

A. Lutron Softswitch 128 (existing panels)

B. Lighting Control Panel:

- 1. A single enclosure with incoming lighting branch circuits, control circuits, switching relays, and on-board timing and control unit.
- 2. A vertical barrier separating branch circuits from control wiring.
- C. Relays:
 - 1. Electrically operated, mechanically held single-pole switch, rated at 20 A at 277 V. Short-circuit current rating must be not less than 5 kA. Control must be three-wire, 24 V(ac).

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Observe and document existing lighting condition. This contractor must identify all lighting and lighting controls that are malfunctioning or inadequate for reuse. Lighting and controls to be reinstalled are expected to be fully functional and operate similar to the existing condition.
- B. Examine existing panels, wiring diagrams from existing shop drawings, and existing lighting control branches before demolition. Identify all branch circuits for lighting control that will be partially and fully demolished and update existing lighting control system to accommodate demolition scope.
- C. Identify the location of existing lighting controls prior to demolition. All lighting controls within the area of demolition that control lights within the existing-to-remain library space must be relocated to the new library entry.

3.2 INSTALLATION

- A. Engage a factory (Lutron) authorized representative (qualified installer) to perform lighting control programming and reconfiguration.
- B. Provide new lighting control within the open library area from lighting control branch circuit existing in the area.
- C. Reprogram lighting control system to include new lighting control zones. Lighting control programming will include the reduction of lighting (Honors College and library study/prayer rooms will be off Lutron system).
- D. Examine elements and surfaces to receive panels for compliance with installation tolerances and other conditions affecting performance of the Work.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.3 INSTALLATION OF WIRING

- A. Wiring Methods:
 - 1. Install cables in raceways and cable trays except within consoles, cabinets, desks, and counters.
- B. Wiring within Enclosures: Bundle, lace, and train conductors to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Install lacing bars and distribution spools.

3.4 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

- A. Field tests must be witnessed by facility owner representative.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test for low-voltage air circuit breakers described below. Certify compliance with manufacturer's test parameters.
 - 2. Demonstrate lighting control (existing Lutron system) functions as original prior to work beginning. Lighting within library open area shall work similar to their operation prior to relocation.
- C. Nonconforming Work:
 - 1. Lighting control panel will be considered defective if it does not pass tests and inspections.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- D. Manufacturer Services:
 - 1. Engage factory-authorized service representative to support programming, field tests and inspections.

3.6 SYSTEM STARTUP

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks in accordance with manufacturer's instructions.

2. Confirm correct communications wiring, initiate communications between panels, and program the lighting control system in accordance with approved configuration schedules, time-of-day schedules, and input override assignments.

END OF SECTION 260943.23

SECTION 262416 - PANELBOARDS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Power panelboards.
- B. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 DEFINITIONS

- A. GFEP: Ground-fault equipment protection.
- B. MCCB: Molded-case circuit breaker.
- C. VPR: Voltage protection rating.

1.3 ACTION SUBMITTALS

- A. Product Data:
 - 1. Power panelboards.
 - 2. Disconnecting and overcurrent protective devices.
 - 3. Include materials, switching and overcurrent protective devices, SPDs, accessories, and components indicated.
 - 4. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each panelboard and related equipment.
 - 1. Include project-specific coordination drawing for intended recessed wall where panelboard will be installed.
 - 2. Include dimensioned plans, elevations, sections, and details.
 - 3. Show tabulations of installed devices with nameplates, conductor termination sizes, equipment features, and ratings.

- 4. Detail enclosure types including mounting and anchorage, environmental protection, knockouts, corner treatments, covers and doors, gaskets, hinges, and locks.
- 5. Detail bus configuration, current, and voltage ratings.
- 6. Short-circuit current rating of panelboards and overcurrent protective devices.

1.4 INFORMATIONAL SUBMITTALS

- A. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.
- B. Manufacturers' Published Instructions: Record copy of official installation instructions issued to Installer by manufacturer for the following:
 - 1. Recommended procedures for installing panelboards.
 - 2. Recommended torque settings for bolted connections on panelboards.
 - 3. Recommended temperature range for energizing panelboards.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.

PART 2 - PRODUCTS

2.1 EXISTING PRODUCTS TO BE MODIFIED

- A. Basis for Pricing: Square D I-Line Panelboard
- B. Description: Group-mounted circuit breakers, existing type indicated on drawings.

2.2 PANELBOARDS AND LOAD CENTERS COMMON REQUIREMENTS

- A. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- B. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70, by qualified electrical testing agency recognized by authorities having jurisdiction, and marked for intended location and application.
- C. Comply with NEMA PB 1.
- D. Comply with NFPA 70.
- E. Enclosures: Flush-mounted, dead-front cabinets.

- 1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: UL 50E, Type 1.
- 2. Height: 7 ft (2.13 m) maximum to top most operable circuit breaker.
- 3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover. Trims must cover live parts and may have no exposed hardware.
- 4. Finishes:
 - a. Panels and Trim: Steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
 - b. Back Boxes: Same finish as panels and trim.
- F. Incoming Mains:
 - 1. Location: Convertible between top and bottom.
- G. Phase, Neutral, and Ground Buses:
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - a. Plating must run entire length of bus.
 - b. Bus must be fully rated for entire length.
 - 2. Interiors must be factory assembled into unit. Replacing switching and protective devices may not disturb adjacent units or require removing main bus connectors.
 - 3. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
 - 4. Full-Sized Neutral: Equipped with full-capacity bonding strap for service entrance applications. Mount electrically isolated from enclosure.
- H. Conductor Connectors: Suitable for use with conductor material and sizes.
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - 2. Terminations must allow use of 75 deg C rated conductors without derating.
 - 3. Size: Lugs suitable for indicated conductor sizes, with additional gutter space, if required, for larger conductors.
 - 4. Main and Neutral Lugs: Compression type, with lug on neutral bar for each pole in panelboard.
- I. Quality-Control Label: Panelboards or load centers must be labeled, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for use as service equipment with one or more main service disconnecting and overcurrent protective devices. Panelboards or load centers must have meter enclosures, wiring, connections, and other provisions for utility metering. Coordinate with utility company for exact requirements.
- J. Future Devices: Panelboards or load centers must have mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.
 - 1. Percentage of Future Space Capacity: 240 percent.

- K. Panelboard Short-Circuit Current Rating:
 - 1. Fully rated to interrupt symmetrical short-circuit current available at terminals. Assembly listed, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for 100 percent interrupting capacity.
 - a. Panelboards and overcurrent protective devices rated 240 V or less must have short-circuit ratings as shown on Drawings, but not less than 10 000 A(rms) symmetrical.
 - b. Panelboards and overcurrent protective devices rated above 240 V and less than 600 V must have short-circuit ratings as shown on Drawings, but not less than 14 000 A(rms) symmetrical.

2.3 POWER PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Square D; Schneider Electric USA.
- B. Listing Criteria: NEMA PB 1, distribution type.
- C. Doors: Secured with vault-type latch with tumbler lock; keyed alike.
 - 1. For doors more than <u>36 inch (914 mm)</u> high, provide two latches, keyed alike.
- D. Mains: Lugs only.
- E. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers or Plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify actual conditions with field measurements prior to ordering panelboards to verify that equipment fits in allocated space in, and comply with, minimum required clearances specified in NFPA 70.
- B. Receive, inspect, handle, and store panelboards in accordance with NECA 407.
- C. Examine panelboards before installation. Reject panelboards that are damaged, rusted, or have been subjected to water saturation.
- D. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's published instructions.
- B. Reference Standards:
 - 1. Panelboards: Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NECA 407.
- C. Special Techniques:
 - 1. Equipment Mounting:
 - 2. Mount panelboard cabinet plumb and rigid without distortion of box.
 - 3. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
 - 4. Install overcurrent protective devices and controllers not already factory installed.
 - a. Tighten bolted connections and circuit breaker connections using calibrated torque wrench or torque screwdriver in accordance with manufacturer's published instructions.
 - 5. Make grounding connections and bond neutral for services and separately derived systems to ground. Make connections to grounding electrodes, separate grounds for isolated ground bars, and connections to separate ground bars.
 - 6. Install filler plates in unused spaces.
 - 7. Stub four 1 inch (25 mm) empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in future. Stub four 1 inch (25 mm) empty conduits into raised floor space or below slab not on grade.
 - 8. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.
- D. Interfaces with Other Work:
 - 1. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; install warning signs complying with requirements in Section 260553 "Identification for Electrical Systems."
- B. Panelboard Nameplates: Label each panelboard with nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- C. Device Nameplates: Label each branch circuit device in power panelboards with nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

- D. Panelboard Label: Manufacturer's name and trademark, voltage, amperage, number of phases, and number of poles must be located on interior of panelboard door.
- E. Breaker Labels: Faceplate must list current rating, UL and IEC certification standards, and AIC rating.
- F. Circuit Directory:
 - 1. Provide directory card inside panelboard door, mounted in transparent card holder.
 - a. Circuit directory must identify specific purpose with detail sufficient to distinguish it from other circuits.
 - 2. Provide computer-generated circuit directory mounted inside panelboard door with transparent plastic protective cover.
 - a. Circuit directory must identify specific purpose with detail sufficient to distinguish it from other circuits.
 - 3. Create directory to indicate installed circuit loads after balancing panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Handwritten directories are not acceptable. Install directory inside panelboard door.

3.4 FIELD QUALITY CONTROL

- A. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test for low-voltage air circuit breakers stated in NETA ATS, Paragraph 7.6 Circuit Breakers. Do not perform optional tests. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- C. Nonconforming Work:
 - 1. Panelboards will be considered defective if they do not pass tests and inspections.
 - 2. Remove and replace defective units and retest.

3.5 ADJUSTING

A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

- B. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes. Prior to making circuit changes to achieve load balancing, inform Architect of effect on phase color coding.
 - 1. Measure loads during period of normal facility operations.
 - 2. Perform circuit changes to achieve load balancing outside normal facility operation schedule or at times directed by Architect. Avoid disrupting services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
 - 3. After changing circuits to achieve load balancing, recheck loads during normal facility operations. Record load readings before and after changing circuits to achieve load balancing.
 - 4. Tolerance: Maximum difference between phase loads, within panelboard, may not exceed 20 percent.

3.6 **PROTECTION**

A. Temporary Heating: Prior to energizing panelboards, apply temporary heat to maintain temperature in accordance with manufacturer's published instructions.

END OF SECTION 262416

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. General-use switches, dimmer switches, and fan-speed controller switches.
 - 2. General-grade duplex straight-blade receptacles.
 - 3. Receptacles with arc-fault and ground-fault protective devices.
- B. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. General-use switches, dimmer switches, and fan-speed controller switches.
 - 2. General-grade duplex straight-blade receptacles.
 - 3. Receptacles with arc-fault and ground-fault protective devices.
 - 4. Connectors, cords, and plugs.

PART 2 - PRODUCTS

2.1 GENERAL-USE SWITCHES, DIMMER SWITCHES, AND FAN-SPEED CONTROLLER SWITCHES

- A. Toggle Switch:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.

- 2. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
- 3. General Characteristics:
 - a. Reference Standards: UL CCN WMUZ and UL 20.
- 4. Options:
 - a. Device Color: White.
 - b. Configuration:
 - 1) General-duty, 120-277 V, 20 A, single pole.
- 5. Accessories:
 - a. Cover Plate: 0.060 inch (1.5 mm) thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

2.2 GENERAL-GRADE DUPLEX STRAIGHT-BLADE RECEPTACLES

- A. Duplex Straight-Blade Receptacle:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hubbel
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.
 - 2. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 3. General Characteristics:
 - a. Reference Standards: UL CCN RTRT and UL 498.
 - 4. Options:
 - a. Device Color: White.
 - b. Configuration:
 - 1) Heavy-duty, NEMA 5-20R.
 - c. TR type
 - 5. Accessories:

- a. Cover Plate: 0.060 inch (1.5 mm) thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
- b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.
- B. Tamper-Resistant Duplex Straight-Blade Receptacle with USB Outlet to Power Class 2 Equipment:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.
 - 2. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - 3. General Characteristics:
 - a. Reference Standards: UL CCN RTRT and UL 498.
 - 4. Options:
 - a. Device Color: White.
 - b. Configuration:
 - 1) General-duty, NEMA 5-15R; two USB-A ports.
 - 5. Accessories:
 - a. Cover Plate: 0.060 inch (1.5 mm) thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

2.3 RECEPTACLES WITH ARC-FAULT AND GROUND-FAULT PROTECTIVE DEVICES

- A. General-Grade, Weather-Resistant, Tamper-Resistant Duplex Straight-Blade Receptacle with GFCI Device:
 - 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

- 2. General Characteristics:
 - a. Reference Standards: UL CCN KCXS, UL 498, and UL 943.
- 3. Options:
 - a. Device Color: White.
 - b. Configuration: Heavy-duty, NEMA 5-20R.
- 4. Accessories:
 - a. Cover Plate: 0.060 inch (1.5 mm) thick, high-impact thermoplastic (nylon) with smooth finish and color matching wiring device; from same manufacturer as wiring device.
 - b. Securing Screws for Cover Plate: Metal with head color matching wallplate finish.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Receptacles:
 - 1. Verify that receptacles to be procured and installed for Owner-furnished equipment are compatible with mating attachment plugs on equipment.

3.2 INSTALLATION OF SWITCHES

- A. Comply with manufacturer's instructions.
- B. Reference Standards:
 - 1. Unless more stringent requirements are specified in Contract Documents or manufacturers' instructions, comply with installation instructions in NECA NEIS 130.
 - 2. Mounting Heights: Unless otherwise indicated in Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
 - 3. Consult Architect for resolution of conflicting requirements.
- C. Identification:
 - 1. Identify cover or cover plate for device with panelboard identification and circuit number in accordance with Section 260553 "Identification for Electrical Systems."

3.3 INSTALLATION OF STRAIGHT-BLADE RECEPTACLES

- A. Comply with manufacturer's instructions.
- B. Specialty Receptacles:

WIRING DEVICES

- 1. Provide USB type receptacle at counters near exterior glazing wall within collaboration room, study room, and classroom.
- C. Reference Standards:
 - 1. Unless more stringent requirements are specified in Contract Documents or manufacturers' instructions, comply with installation instructions in NECA NEIS 130.
 - 2. Mounting Heights: Unless otherwise indicated in Contract Documents, comply with mounting heights recommended in NECA NEIS 1.
 - 3. Receptacle Orientation: Unless otherwise indicated in Contract Documents, orient receptacle to match configuration diagram in NEMA WD 6.
 - 4. Consult Architect for resolution of conflicting requirements.
- D. Identification:
 - 1. Identify cover or cover plate for device with panelboard identification and circuit number in accordance with Section 260553 "Identification for Electrical Systems."

3.4 **PROTECTION**

- A. Devices:
 - 1. Schedule and sequence installation to minimize risk of contamination of wires and cables, devices, device boxes, outlet boxes, covers, and cover plates by plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other materials.
 - 2. After installation, protect wires and cables, devices, device boxes, outlet boxes, covers, and cover plates from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.
- B. Cord Reels and Fittings:
 - 1. After installation, protect cord reels and fittings from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.
- C. Connectors, Cords, and Plugs:
 - 1. After installation, protect connectors, cords, and plugs from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 262726

SECTION 265000 - LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Luminaires.
- B. Related Requirements:
 - 1. Section 260010 "Supplemental Requirements for Electrical" specifies additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 2. Section 260011 "Facility Performance Requirements for Electrical" specifies seismicload, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. For luminaires.
 - a. Product Listing: Include copy of unexpired approval letter, on letterhead of qualified electrical testing agency, certifying product's compliance with specified listing criteria.
 - b. Product Certificates: Include product certificates stating compliance with standards listed below, signed by manufacturer or fabricator.
 - c. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - d. Include operating characteristics, electrical characteristics, and furnished accessories.
 - e. Include schedule of submitted lighting products. Arrange schedule and accompanying product data in order by luminaire and lamp designations indicated on Drawings.
 - f. Include battery and charger data for emergency lighting units.
 - g. Include ballast factor.
 - h. Include life, output (lumens, CCT, and CRI), and energy-efficiency data.
 - i. Include photometric data and adjustment factors obtained from qualified laboratory tests.
 - j. Include manufacturer's sample warranty language.

PART 2 - PRODUCTS

2.1 LUMINAIRES

- A. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - b. See individual product types below for listing criteria.
 - c. Marked in accordance with UL CCN HYXT, including UL 1598, for compatible power supply, installation location, and environmental conditions.
- B. Surface-Mounted Luminaire:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Focal Point
 - b. WAC Lighting
 - c. Hubbell
 - d. Columbia Lighting; brand of GE Current, a Daintree company; American Industrial Partners (AIP).
 - e. Cooper Lighting Solutions; Signify North America Corp.
 - f. Lightolier; brand of Signify North America Corp.
 - g. Lithonia Lighting; Acuity Brands Lighting, Inc.
 - h. RAB Lighting.
 - 2. Lighting manufacturer and model numbers listed on drawings are basis of design lighting fixtures. Substitutions or deviation from basis of design manufacturer and model number must be accompanied by proof of equality in all of the following:
 - a. Finish
 - b. Material
 - c. Style
 - d. Type (LED)
 - e. Color Temperature
 - f. Lumen Output
 - g. Distribution
 - h. Emergency/battery features
 - i. Mounting
 - j. Dimensions
 - k. Cost
 - 3. The burden of proving equality of fixtures is solely on the contractor. Photometrics must be provided for the project-specific location to demonstrate illumination levels meet the basis of design and IESNA standards.
- C. Exit Fixture:
 - 1. Source Limitations: Obtain products from single manufacturer.
 - 2. Product Listing Criteria: UL CCN FWBO; including UL 924, NFPA 101, and ICC IBC.
 - 3. Product Characteristics:

- a. Nominal Operating Voltage: 277 V(ac).
- b. Light Source: LED; 50,000 hours minimum rated life.
- c. Legend Color: Red.
- d. Internal emergency power unit.
- e. Battery Type: Ni-Cd.
- 4. Required Product Options:
 - a. Mounting Height: As allowed in NFPA 101 and as indicated on drawings.
- 5. Exit sign arrows and faces per drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before luminaire installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Shop Drawings: Prepare and submit the following:
 - 1. Drawings, Diagrams, and Supporting Documents for Custom Luminaires:
 - a. Include plans, elevations, sections, and mounting and attachment details.
 - b. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - c. Include diagrams for power, signal, and control wiring.
- B. Temporary Lighting: If approved by Architect, specified luminaires for Project may be installed for temporary lighting. Install and energize minimum quantity of luminaires necessary to meet needs of construction activities. When construction is sufficiently complete, remove, disassemble, clean, and relamp luminaires used for temporary lighting before reinstalling for Project delivery.

3.3 INSTALLATION OF LIGHTING

A. Comply with manufacturer's published instructions.

- B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:
 - 1. Installation of Indoor Lighting Systems: NECA NEIS 500.
 - 2. Installation of Emergency Lighting and Exit Signs: ICC IBC, NFPA 101, and Parts IV and V in Article 700 of NFPA 70.
- C. Special Installation Techniques:
 - 1. Install luminaires level, plumb, and square with finished floor or grade unless otherwise indicated.
 - 2. Install luminaires at height and aiming angle as indicated on Drawings.
 - 3. Coordinate layout and installation of luminaires with other construction.
 - 4. Adjust luminaires that require field adjustment or aiming.
 - 5. Suspended Luminaire Support:
 - a. Pendants and Rods: Where longer than 48 inch (1220 mm), brace to limit swinging.
 - b. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
 - c. Continuous Rows of Luminaires: Provide tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of luminaire chassis, including one at each end.
 - d. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.
 - 6. Ceiling-Grid-Mounted Luminaire Support:
 - a. Install ceiling support system rods or wires, independent of the ceiling suspension devices, for each luminaire. Locate not more than 6 inch (150 mm) from luminaire corners.
 - b. Support Clips: Fasten to luminaires and to ceiling grid members at or near each luminaire corner with clips that are UL listed for application.
 - c. Luminaires of Sizes Smaller Than Ceiling Grid: Install as indicated on reflected ceiling plans or center in acoustical panel, and support luminaires independently with no fewer than two 3/4 inch (20 mm) metal channels spanning and secured to ceiling tees.
 - 7. Remote Mounting of Ballasts: Do not exceed distance between ballast and luminaire recommended by ballast manufacturer.
 - 8. Emergency Power Units: Secure with approved fasteners in four or more locations, spaced near corners of unit.
 - 9. Install wiring connections for luminaires.
 - 10. Identification: Provide labels for luminaires and associated electrical equipment.
 - a. Identify field-installed conductors, interconnecting wiring, and components.

- b. Provide warning signs.
- c. Label each enclosure with engraved metal or laminated-plastic nameplate.
- D. Systems Integration: Integrate lighting control devices and equipment with electrical power connections for operation of luminaires as specified.

3.4 FIELD QUALITY CONTROL OF LIGHTING

- A. Tests and Inspections:
 - 1. Perform manufacturer's recommended tests and inspections.
 - 2. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 - 3. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- B. Nonconforming Work:
 - 1. Luminaire will be considered defective if it does not pass tests and inspections.
 - 2. Remove and replace defective units and retest.
- C. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

3.5 SYSTEM STARTUP

- A. Perform startup service.
 - 1. Complete installation and startup checks in accordance with manufacturer's published instructions.
 - 2. Burn-in lamps that require specific aging period to operate properly, prior to occupancy by Owner.

3.6 ADJUSTING

- A. Luminaire Aiming Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting aiming direction of luminaires to suit occupied conditions. Make up to two visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.
 - 1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
 - 2. Parts and supplies must be manufacturer's authorized replacement parts and supplies.
 - 3. Adjust aim of luminaires in presence of Architect.

3.7 CLOSEOUT ACTIVITIES

- 3.8 **PROTECTION**
 - A. After installation, protect lighting equipment from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 265000

SECTION 270010 - SUPPLEMENTAL REQUIREMENTS FOR COMMUNICATIONS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Supplemental requirements generally applicable to the Work specified in Division 27.
- B. Related Requirements:
 - 1. Work specified in the following Division 26 sections are related to Work specified in Division 27:
 - a. Section 260010 "Supplemental Requirements for Electrical" for abbreviations and acronyms for electrical terms and units of measure, abbreviations and acronyms for electrical raceway types, abbreviations and acronyms for electrical cable types, definitions, and additional coordination drawing submittal requirements.
 - b. Section 260011 "Facility Performance Requirements for Electrical" for seismicload, wind-load, acoustical, and other field conditions applicable to Work.

1.2 REFERENCES

- A. Abbreviations and Acronyms for Communications:
 - 1. LAN: Local area network.
 - 2. PoE: Power over Ethernet.
 - 3. POTS: Plain old telephone service. See "public switched telephone network."
 - 4. TCP/IP: Transmission control protocol/Internet protocol.
 - 5. WAN: Wide area network.
- B. Definitions for Communications:
 - 1. Calling Party Control (CPC): A momentary break in phone line loop current, which is used to signal voicemail and other automated telephone company services that distant party has hung up.
 - 2. Private Branch Exchange (PBX): Analog telephone switch that routes calls internal to a business or organization so a direct external line for each phone is unnecessary.
 - 3. Public Switched Telephone Network (PSTN): Analog telephone technology that uses twisted-pair cables from a telephone-provider central office for the transmission medium. PSTN refers to the telephone network; POTS refers to the individual subscriber line.
 - 4. Remote Office Phone System (ROPS): VoIP system that allows phones for a business or organization located anywhere in the world with internet connectivity to behave similar to phones connected to a PBX.
 - 5. Ringer Equivalence Number (REN): The loading effect of a single traditional telephone ringing circuit. TIA-968 defines REN 1 as an impedance of 7000 Ω at 20 Hz (Type A ringer) or 8000 Ω from 15 Hz to 68 Hz (Type B ringer). The sum of the RENs for all

devices on a subscriber line circuit may not exceed the maximum permitted REN for the subscriber line.

6. Voice over Internet Protocol (VoIP): Digital telephone packet technology that uses the internet for its transmission medium.

1.3 COORDINATION

- A. Interruption of Existing Telephone Service: Do not interrupt telephone service to facilities occupied by Owner or others unless permitted under the following conditions:
 - 1. Notify Owner no fewer than seven days in advance of proposed interruption of telephone service.
 - 2. Do not proceed with interruption of telephone service without Owner's written permission.
- B. Interruption of Existing Internet Service: Do not interrupt internet service to facilities occupied by Owner or others unless permitted under the following conditions:
 - 1. Notify Owner no fewer than seven days in advance of proposed interruption of internet service.
 - 2. Do not proceed with interruption of internet service without Owner's written permission.

1.4 PREINSTALLATION MEETINGS

- A. Communications Preconstruction Conference: Schedule conference with Owner's IT, AV, and Security staff not later than 10 days after intended low-voltage demolition. Meeting must discuss demolition requirements, access, and turnover of equipment removed.
- B. Coordinate a preconstruction meeting for new installation with owners no later than 10 days prior to intended startup. Meeting shall discuss intended time for testing and demonstration.

1.5 ACTION SUBMITTALS

A. Coordination Drawings: Submit multidiscipline coordination drawings depicting communications equipment, devices, cabling, conduit, and duct banks in accordance with requirements specified in Section 260010 "Supplemental Requirements for Electrical."

PART 2 - PRODUCTS

2.1 SUBSTITUTION LIMITATIONS FOR COMMUNICATIONS EQUIPMENT

1. Refer to JJC scope of work document. Substitutions are not allowed unless noted therein.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Installation Schedule for Communications Systems: At preconstruction meeting, and periodically thereafter as dates change, provide schedule for installation of communications Work to Owner and Architect including, but not limited to, milestone dates for the following activities:
 - 1. Submission of specified coordination drawings.
 - 2. Submission of action submittals specified in Division 27.
 - 3. Orders placed for major equipment.
 - 4. Arrival of major equipment on-site.
 - 5. Telephone and internet service outages.
 - 6. Telephone and internet service inspection and activation.
 - 7. Closing of walls and ceilings containing communications Work.
 - 8. System startup, testing, and commissioning activities for communications equipment.
 - 9. System startup, testing, and commissioning activities for Work specified in other divisions that depends on Work specified in Division 27.
 - 10. System startup, testing, and commissioning activities for automation systems (for example, SCADA, BMS, lighting, HVAC, fire alarm, or fire pump).
 - 11. Requests for special inspections.
 - 12. Requests for inspections by authorities having jurisdiction.

3.2 INSTALLATION OF COMMUNICATIONS WORK

- A. Refer to JJC's project scope of work document for additional requirements.
- B. Unless more stringent requirements are specified in the Contract Documents or manufacturers' instructions, comply with NFPA 70, NECA NEIS 1, and BICSI N1 for installation of Work specified in Division 27. Consult Architect for resolution of conflicting requirements.

3.3 FIELD QUALITY CONTROL

- A. Administrant for Communications Tests and Inspections:
 - 1. Engage qualified communications cable testing and inspecting agency to administer and perform tests and inspections.

END OF SECTION 270010

SECTION 270528 - PATHWAYS FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Cable supports and positioning devices.
- B. Related Requirements:
 - 1. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
 - 2. Section 270010 "Supplemental Requirements for Communications" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. For each type of product.

PART 2 - PRODUCTS

2.1 CABLE SUPPORTS AND POSITIONING DEVICES

- A. Description: This category covers straps, hooks, and similar types of hardware for installation and use in communications cabling systems in accordance with NFPA 70 and manufacturer's installation instructions
- B. Performance Criteria:
 - 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
- C. UL DWMU J-Hook or G-Hook Cable Support:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ABB Electrification Installations Products.
 - b. ADI.

- c. Cablofil; Legrand North America, LLC.
- d. Elite Components Inc.; subsidiary of SIGMA Piping Products (SPP) LLC.
- e. Panduit Corp.
- f. Southwire Company, LLC.
- 2. Product Characteristics:
 - a. Material: Galvanized steel.
- D. UL ZODZ Cable Tie or Management System:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. 3M Company, Electrical Markets Div (EMD).
 - b. Burndy; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
 - c. Hilti, Inc.
 - d. Ideal Industries, Inc.
 - e. Panduit Corp.
 - f. Southwire Company, LLC.
 - 2. Product Characteristics:
 - a. Classification: Type 2 or 21.
 - b. Mechanical Strength: 80 N.
 - c. UL 746B Maximum Temperature Rating: 50 deg C,,,,,.
 - d. Minimum Installation Temperature: 0 deg C,, , , ,.
 - e. Fixing Device: Integral assembly.
 - 3. Required Product Options:
 - a. UL 2043 Air-Handling Spaces Rating: AH-1 metallic components.
- E. UL ZODZ Cable Clamp, Clip, or Mount Positioning Device:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AFC Cable Systems; Atkore International.
 - b. Burndy; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
 - c. CADDY; brand of nVent Electrical plc.
 - d. Hilti, Inc.
 - e. Mag Daddy.
 - f. Panduit Corp.
 - g. Southwire Company, LLC.
 - 2. Product Characteristics:
 - a. Materials: Metallic.
 - b. Mechanical Strength: 5 kg.
 - c. UL 746B Maximum Temperature Rating: 50 deg C.
 - 3. Required Product Options:
 - a. Resistant to ultraviolet light.

- b. Resistant to corrosion.
- c. UL 2043 Air-Handling Spaces Rating: AH-1 metallic components.

PART 3 - EXECUTION

3.1 SELECTION OF PATHWAYS FOR COMMUNICATIONS SYSTEMS

- A. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NFPA 70 for selection of duct raceways. Consult Architect for resolution of conflicting requirements.
- B. Minimum Pathway Size:
 - 1. For Copper and Aluminum Cables: Metric designator 21 (trade size 3/4).
 - 2. For Optical-Fiber Cables: Metric designator 25 (trade size 1).
- C. Maximum Pathway Length Between Cable Access Points: 75 ft (23 m).
- D. Indoor Pathways:
 - 1. Exposed and Subject to Physical Damage: ERMC. Locations include the following:
 - a. Loading docks.
 - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
 - c. Mechanical rooms.
 - d. Gymnasiums.
 - 2. Exposed and Not Subject to Physical Damage: EMT.
 - 3. Concealed above Suspended Ceilings: Hooks.
 - 4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
 - 5. Damp or Wet Locations: ERMC.
 - 6. Innerducts inside Metal Raceway: CR.
 - 7. Exposed to Environmental Air: IMC.
 - 8. In Vertical Runs: EMT.
- E. Duct Fittings: Select fittings in accordance with NEMA FB 2.10 guidelines.
 - 1. ERMC and IMC: Provide threaded-type fittings unless otherwise indicated.
- F. Surface Raceways: Where indicated on Drawings.
- G. Cable Supports and Positioning Devices:
 - 1. Size hooks to allow minimum of 25 percent future capacity without exceeding design capacity limits.
 - 2. Support hooks directly from building structure. Do not use ceiling grid support rods or wires.
 - 3. Hook spacing must allow no more than 6 inch (150 mm) of slack. Lowest point of cables must be no closer than 6 inch (150 mm) to ceiling tiles, mechanical ductwork and fittings,

luminaires, power conduits, power and telecommunications outlets, and other electrical and communications equipment.

- 4. Space hooks no more than 5 ft (1.5 m) on center.
- 5. Provide hook at each change in direction.
- H. Boxes and Enclosures:
 - 1. Indoors: UL 50E Type 1
- I. Identification of Underground Pathways, Handholes, and Structures:
 - 1. Use "COMMUNICATIONS" for legend on warning planks, underground warning tape, and covers.

3.2 SELECTION OF COLORS AND IDENTIFICATION MARKINGS

- A. Comply with 29 CFR 1910.144 for color identification of hazards, and the following:
 - 1. Ceiling-mounted hangers, supports, cable trays, and raceways must be finished, painted, or suitably marked safety yellow where less than 7.7 ft (2.3 m) above finished floor.
- B. Pipe and Conduit Labeling: Comply with ASME A13.1 and IEEE C2.
- C. Color Coding Scheme for Communications Cable and Terminations: Comply with BICSI N1 and TIA-598.
- D. Accessible Fittings for Raceways: Identify cover of junction and pull box of the following systems with wiring system legend and system voltage. System legends must be as follows:
 - 1. "COMMUNICATIONS."
 - 2. "FIRE ALARM."
 - 3. "SECURITY."
- E. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.
- F. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes, manholes, and handholes, use self-adhesive labels with conductor or cable designation, origin, and destination.
- G. Control-Circuit Conductor Termination Identification: For identification at terminations, provide self-adhesive labels with conductor designation.
- H. Conductors To Be Extended in Future: Attach marker tape to conductors and list source.
- I. Auxiliary Electrical Systems Conductor Identification: Self-adhesive vinyl tape that is uniform and consistent with system used by manufacturer for factory-installed connections.
- J. Equipment Identification Labels:
 - 1. Black letters on white field.
 - 2. Indoor Equipment: Self-adhesive label.

- 3. Equipment To Be Labeled:
 - a. Racks, Frames, and Enclosures: Identify front and rear of each enclosure with selfadhesive labels containing equipment designation.
 - b. Patch Panels: Label individual rows in each rack, starting at top and working down, with self-adhesive labels.
 - c. Communications cabinets.
 - d. Access doors and panels for concealed communications items.
 - e. Emergency system boxes and enclosures.
 - f. Contactors.
 - g. Remote-controlled switches, dimmer modules, and control devices.
 - h. Monitoring and control equipment.
 - i. Fire-alarm equipment.
 - j. Security equipment.
 - k. Life-safety communications equipment.
- K. Backbone Cables: Label each cable with a self-adhesive wraparound label indicating the location of the far or other end of the backbone cable. Patch panel or punch down block where cable is terminated should be labeled identically.
- L. Horizontal Cables: Label each cable with a self-adhesive wraparound label.
- M. Cover Plates: Label individual cover plates with self-adhesive labels. Place label at top of cover plate. Identify cover plate in accordance with TIA-606.
- N. Cable Ties: General purpose, for attaching tags, except as listed below:
 - 1. Outdoors: UV-stabilized nylon.
 - 2. In Spaces Handling Environmental Air: Plenum rated.

3.3 INSTALLATION OF PATHWAYS FOR COMMUNICATIONS SYSTEMS

- A. Comply with manufacturers' published instructions, including limitations on distance, bends, and bend radius.
- B. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:
 - 1. Type CR Communications Raceways: Article 800 of NFPA 70 and BICSI N1.
 - 2. Cable Supports and Positioning Devices: Article 800 of NFPA 70 and BICSI N1.
- C. Special Installation Techniques:
 - 1. Complete communications raceway installation before starting conductor installation.
 - 2. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies.
 - 3. Provide hangers and supports for pathways, boxes, and enclosures.
 - 4. Firestop pathway penetrations of fire-rated assemblies.

3.4 **PROTECTION**

- A. Protect coatings and finishes of pathways, boxes, and enclosures from damage and deterioration.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 270528

SECTION 271100 - COMMUNICATIONS EQUIPMENT ROOM FITTINGS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Communications-circuit accessories.
- B. Products Installed, but Not Furnished, under This Section:
 - 1. Section 260526 "Grounding and Bonding for Electrical Systems" furnishes the following installed by this Section:
 - a. Grounding and bonding conductors.
 - b. Grounding and bonding clamps.
 - c. Grounding and bonding bushings.
 - d. Grounding and bonding hubs.
 - e. Grounding and bonding connectors.
 - f. Intersystem bonding bridge grounding connector.
 - g. Grounding and bonding busbars.
 - h. Signal reference grids.
 - 2. Section 260529 "Hangers and Supports for Electrical Systems" furnishes hangers, supports, and concrete bases for communications equipment installed by this Section.
 - 3. Section 260533.16 "Boxes and Covers for Electrical Systems" furnishes the following installed by this Section:
 - a. Metallic outlet boxes, device boxes, rings, and covers.
 - b. Junction boxes and pull boxes.
 - c. Cover plates for device boxes.
 - 4. Section 260553 "Identification for Electrical Systems" furnishes labels and warning signs for communications pathways installed by this Section.
 - 5. Section 262716 "Electrical Cabinets and Enclosures" furnishes the following installed by this Section:
 - a. Cabinets and cutout boxes.
 - b. Termination boxes.
 - c. Miscellaneous enclosures.
 - d. Rack or frame systems.
 - e. Enclosure-mounted relocatable power taps.
 - 6. Section 262719 "Multi-Outlet Assemblies" furnishes the following installed by this Section:
 - a. Wall-mounted, surface metal raceway multi-outlet assemblies.
 - b. Indoor service poles.

C. Related Requirements:

- 1. Section 260011 "Facility Performance Requirements for Electrical" for seismic-load, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
- 2. Section 270010 "Supplemental Requirements for Communications" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.

1.2 DEFINITIONS

- A. Abbreviations for Communications Spaces:
 - 1. EF: Entrance facility; generally serves campus or building. EF may include an ER.
 - 2. ER: Equipment room; generally serves campus or building.
 - 3. TE: Telecommunications enclosure; generally serves a single tenant or floor.
 - 4. TR: Telecommunications room; generally serves a single tenant or floor.
- B. Abbreviations for Communications Facilities:
 - 1. HC: Horizontal cross-connect; also called "floor distributor" (FD).
 - 2. IC: Intermediate cross-connect; also called "building distributor" (BD).
 - 3. MC: Main cross-connect; also called "campus distributor" (CD).
- C. Abbreviations for Grounding and Bonding:
 - 1. BBC: Backbone bonding conductor, for connecting multiple TBBs serving the same floor.
 - 2. PBB: Primary bonding busbar; located in main distribution frame room, ideally near electrical service entrance.
 - 3. RBB: Rack bonding busbar; located in equipment cabinets and racks.
 - 4. SBB: Secondary bonding busbar; located in intermediate distribution frame rooms.
 - 5. TBB: Telecommunications bonding backbone, for connecting SBBs to PBB.
 - 6. TBC: Telecommunications bonding conductor, for connecting PBB to intersystem bonding termination device or busbar at electrical service entrance.
 - 7. TEBC: Telecommunications equipment bonding conductor, for connecting RBBs to SBBs or PBB.
 - 8. UBC: Unit bonding conductor, for connecting individual communications equipment to RBBs or SBBs.

PART 2 - PRODUCTS

2.1 COMMUNICATIONS-CIRCUIT ACCESSORIES

- A. Description: This category covers devices intended for connecting communications circuits in accordance with Article 800 of NFPA 70.
- B. Performance Criteria:

- 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
- C. UL DUXR Patch Panel:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Panduit Corp.
 - 2. Source Limitations: Obtain products from single manufacturer.
 - 3. Product Characteristics:
 - a. Mounting: Equipment rack.
 - b. Style: Modular.
 - c. EMI Compatibility: Unshielded.
 - d. Configuration: Standard;.
 - e. Include provisions for labeling ports.
 - 4. Required Product Options:
 - a. Distribution Port Quantity: 48.
 - b. Cable Type: Cat. 6.

PART 3 - EXECUTION

3.1 SELECTION OF COLORS AND IDENTIFICATION MARKINGS

- A. Pipe and Conduit Labeling: Comply with ASME A13.1.
- B. Color Coding Scheme for Communications Cable and Terminations: Comply with BICSI N1 and TIA-598.
- C. Accessible Fittings for Raceways: Identify cover of junction and pull box of the following systems with wiring system legend and system voltage. System legends must be as follows:
 - 1. "COMMUNICATIONS."
 - 2. "FIRE ALARM."
 - 3. "SECURITY."
- D. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.
 - 1. Black letters on white field.
- E. Cover Plates: Label individual cover plates with self-adhesive labels. Place label at top of cover plate. Identify cover plate in accordance with TIA-606.
- F. Cable Ties: General purpose, for attaching tags, except as listed below:
- 1. Outdoors: UV-stabilized nylon.
- 2. In Spaces Handling Environmental Air: Plenum rated.

3.2 FIELD-FABRICATION OF FITTINGS FOR EQUIPMENT ROOM

- A. Reference Standards for Installation: Unless more stringent installation requirements are specified in Contract Documents or manufacturers' published instructions, comply with the following:
 - 1. Communications Systems: Comply with Ch. 8 of NFPA 70 and with BICSI N1.
- B. Provide the following specified products in entrance facility room or space:
 - 1. One patch panel and all associated female RJ45 jacks.

3.3 **PROTECTION**

A. After installation, protect communications equipment room fittings from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

END OF SECTION 271100

SECTION 271513 - COMMUNICATIONS COPPER HORIZONTAL CABLING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Category 6 twisted pair cable.
 - 2. Cable management system.
 - 3. Identification products.
- B. Related Requirements:
 - 1. Section 270513 "Conductors and Cables for Communications Systems" for data cabling associated with system panels and devices.

1.2 DEFINITIONS

- A. Cross-Connect: A facility enabling the termination of cable elements and their interconnection or cross-connection.
- B. EMI: Electromagnetic interference.
- C. FTP: Shielded twisted pair.
- D. F/FTP: Overall foil screened cable with foil screened twisted pair.
- E. F/UTP: Overall foil screened cable with unscreened twisted pair.
- F. IDC: Insulation displacement connector.
- G. Jack: Also commonly called an "outlet," it is the fixed, female connector.
- H. LAN: Local area network.
- I. Plug: Also commonly called a "connector," it is the removable, male telecommunications connector.
- J. RCDD: Registered Communications Distribution Designer.
- K. Screen: A metallic layer, either a foil or braid, placed around a pair or group of conductors.
- L. Shield: A metallic layer, either a foil or braid, placed around a pair or group of conductors.
- M. S/FTP: Overall braid screened cable with foil screened twisted pair.
- N. S/UTP: Overall braid screened cable with unscreened twisted pairs.

O. UTP: Unscreened (unshielded) twisted pair.

1.3 COPPER HORIZONTAL CABLING DESCRIPTION

- A. Horizontal cable cabling system shall provide interconnections between Distributor A, Distributor B, or Distributor C, and the equipment outlet, otherwise known as "Cabling Subsystem 1," in the telecommunications cabling system structure. Cabling system consists of horizontal cables, intermediate and main cross-connects, mechanical terminations, and patch cords or jumpers used for horizontal-to-horizontal cross-connection.
 - 1. TIA-568-C.1 requires that a minimum of two equipment outlets be installed for each work area.
 - 2. Horizontal cabling shall contain no more than one transition point or consolidation point between the horizontal cross-connect and the telecommunications equipment outlet.
 - 3. Bridged taps and splices shall not be installed in the horizontal cabling.
- B. A work area is approximately 100 sq. ft. (9.3 sq. m), and includes the components that extend from the equipment outlets to the station equipment.
- C. The maximum allowable horizontal cable length is 295 feet (90 m). This maximum allowable length does not include an allowance for the length of 16 feet (4.9 m) to the workstation equipment or in the horizontal cross-connect.

1.4 ACTION SUBMITTALS

- A. Product Data:
 - 1. Category 6 twisted pair cable.
- B. Shop Drawings: Reviewed and stamped by RCDD.
 - 1. System Labeling Schedules:
 - a. Electronic copy of labeling schedules, in software and format selected by Owner.
 - b. Electronic copy of labeling schedules that are part of cabling and asset identification system of software.
 - 2. Cabling administration Drawings and printouts.
 - 3. Wiring diagrams and installation details of telecommunications equipment, to show location and layout of telecommunications equipment, including the following:
 - a. Telecommunications rooms plans and elevations.
 - b. Telecommunications pathways.
 - c. Telecommunications system access points.
 - d. Telecommunications grounding system.
 - e. Telecommunications conductor drop locations.
 - f. Typical telecommunications details.
 - g. Mechanical, electrical, and plumbing systems.
- C. Twisted pair cable testing plan.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Cabling Installer must have personnel certified by BICSI on staff.
 - 1. Layout Responsibility: Preparation of Shop Drawings and cabling administration Drawings by an RCDD.
 - 2. Installation Supervision: Installation shall be under the direct supervision of Technician, who shall be present at all times when Work of this Section is performed at Project site.
 - 3. Testing Supervisor: Currently certified by BICSI as an RCDD to supervise on-site testing.
- B. Testing Agency Qualifications: Testing agency must have personnel certified by BICSI on staff.
 - 1. Testing Agency's Field Supervisor: Currently certified by BICSI as an RCDD.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Test cables upon receipt at Project site.
 - 1. Test each pair of twisted pair cable for open and short circuits.

1.7 **PROJECT CONDITIONS**

A. Environmental Limitations: Do not deliver or install cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

1.8 COORDINATION

A. Coordinate layout and installation of telecommunications pathways and cabling with Owner's telecommunications and LAN equipment and service suppliers.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Horizontal cabling system shall comply with transmission standards in TIA-568-C.1, when tested according to test procedures of this standard.
- B. Telecommunications Pathways and Spaces: Comply with TIA-569-D.
- C. Grounding: Comply with TIA-607-B.

2.2 GENERAL CABLE CHARACTERISTICS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with the applicable standard and NFPA 70 for the following types:
 - 1. Communications, Plenum Rated:
 - a. Type CMP complying with UL 1685 or Type CMP in listed plenum communications raceway.
 - b. Type CM, Type CMG, Type CMP, Type CMR, or Type CMX in metallic conduit installed according to NFPA 70, Article 300.22, "Wiring in Ducts, Plenums, and Other Air-Handling Spaces."
- B. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: 25 or less.
 - 2. Smoke-Developed Index: 50 or less.

2.3 CATEGORY 6 TWISTED PAIR CABLE

- A. Category 6 Twisted Pair Cable: Four-pair, balanced -twisted pair cable, certified to meet transmission characteristics of Category 6 cable at frequencies up to 250 MHz.
- B. Standard: Comply with NEMA WC 66/ICEA S-116-732 and TIA-568-C.2 for Category 6 cables.
- C. Cable Rating: Plenum.
- D. Jacket: White thermoplastic.

2.4 TWISTED PAIR CABLE HARDWARE

- A. Twisted Pair Cable Hardware: Hardware designed to connect, splice, and terminate twisted pair copper communications cable.
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. 3M.
 - 2. AMP NETCONNECT; a TE Connectivity Ltd. company.
 - 3. American Technology Systems Industries, Inc.
 - 4. Belden Inc.
 - 5. Berk-Tek, a Leviton Company.
 - 6. CommScope, Inc.
 - 7. Hubbell Premise Wiring; brand of Hubbell Electrical Solutions; Hubbell Incorporated.
 - 8. Leviton Manufacturing Co., Inc.
 - 9. Mohawk; a division of Belden Networking, Inc.
 - 10. Panduit Corp.

- 11. Prysmian Cables and Systems; Prysmian Group North America.
- C. General Requirements for Twisted Pair Cable Hardware:
 - 1. Comply with the performance requirements of Category 6.
 - 2. Comply with TIA-568-C.2, IDC type, with modules designed for punch-down caps or tools.
 - 3. Cables shall be terminated with connecting hardware of same category or higher.
- D. Source Limitations: Obtain twisted pair cable hardware from single source from single manufacturer.
- E. Connecting Blocks:
 - 1. 110-style IDC for Category 6.
 - 2. Provide blocks for the number of cables terminated on the block, plus 25 percent spare, integral with connector bodies, including plugs and jacks where indicated.
 - 3. Number of Terminals per Field: Two for each conductor in assigned cables.
- F. Patch Panel: Modular panels housing numbered jack units with IDC-type connectors at each jack location for permanent termination of pair groups of installed cables.
 - 1. Features:
 - a. Universal T568A and T568B wiring labels.
 - b. Labeling areas adjacent to conductors.
 - c. Replaceable connectors.
 - d. 48 ports.
 - 2. Construction: 16-gauge steel and mountable on 19-inch (483 mm) equipment racks.
 - 3. Number of Jacks per Field: One for each four-pair cable indicated.
- G. Patch Cords: Factory-made, four-pair cables in 48-inch (1200-mm) lengths; terminated with an eight-position modular plug at each end.
 - 1. Patch cords shall have bend-relief-compliant boots and color-coded icons to ensure performance. Patch cords shall have latch guards to protect against snagging.
 - 2. Patch cords shall have color-coded boots for circuit identification.
- H. Plugs and Plug Assemblies:
 - 1. Male; eight position; color-coded modular telecommunications connector designed for termination of a single four-pair, 100-ohm, unshielded or shielded twisted pair cable.
 - 2. Standard: Comply with TIA-568-C.2.
 - 3. Marked to indicate transmission performance.
- I. Jacks and Jack Assemblies:
 - 1. Female; eight position; modular; fixed telecommunications connector designed for termination of a single four-pair, 100-ohm, unshielded or shielded twisted pair cable.
 - 2. Designed to snap-in to a patch panel or cover plate.

- 3. Standard: Comply with TIA-568-C.2.
- 4. Marked to indicate transmission performance.
- J. Cover Plate:
 - 1. Two port, vertical single gang cover plates designed to mount to single gang wall boxes.
 - 2. Metal Cover Plate: Stainless steel, complying with requirements in Section 260533.16 "Boxes and Covers for Electrical Systems."
 - 3. For use with snap-in jacks accommodating any combination of twisted pair, optical fiber, and coaxial work area cords.
 - a. Flush mounting jacks, positioning the cord at a 45-degree angle.
- K. Legend:
 - 1. Machine printed, in the field, using adhesive-tape label.
 - 2. Snap-in, clear-label covers and machine-printed paper inserts.

2.5 CABLE MANAGEMENT SYSTEM

- A. Cable Management System: Computer-based cable management system, with integrated database[and graphic] capabilities.
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Panduit
 - 2. Telsoft Solutions.
 - 3. iTRACS Corporation.
- C. Document physical characteristics by recording the network, TIA details, and connections between equipment and cable.
- D. Information shall be presented in database view, schematic plans, or technical drawings.
- E. System shall interface with the following testing and recording devices:
 - 1. Direct upload tests from circuit testing instrument into the personal computer.
 - 2. Direct download circuit labeling into labeling printer.

2.6 IDENTIFICATION PRODUCTS

A. Comply with TIA-606-B and UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

2.7 SOURCE QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to evaluate cables.

- B. Factory test cables on reels according to TIA-568-C.1.
- C. Factory test twisted pair cables according to TIA-568-C.2.
- D. Cable will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 WIRING METHODS

- A. Routing:
 - 1. Install cables in raceways and cable trays, except within consoles, cabinets, desks, and counters and except in accessible ceiling spaces, attics, and gypsum board partitions where unenclosed wiring method may be used. Conceal raceway and cables, except in unfinished spaces.
 - a. Install plenum cable in environmental air spaces, including plenum ceilings.
 - b. Comply with requirements for raceways and boxes specified in Section 270528 "Pathways for Communications Systems."
 - 2. Conceal conductors and cables in accessible ceilings, walls, and floors where possible.
- B. Wiring within Enclosures: Bundle, lace, and train cables within enclosures. Connect to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools. Install conductors parallel with or at right angles to sides and back of enclosure.

3.2 INSTALLATION OF PATHWAYS

- A. Comply with requirements for demarcation point, cabinets, and racks specified in Section 271100 "Communications Equipment Room Fittings."
- B. Comply with Section 270528 "Pathways for Communications Systems."
- C. Comply with Section 260529 "Hangers and Supports for Electrical Systems."
- D. Comply with Section 260536 "Cable Trays for Electrical Systems."
- E. Drawings indicate general arrangement of pathways and fittings.

3.3 INSTALLATION OF TWISTED PAIR HORIZONTAL CABLES

A. Comply with NECA 1 and NECA/BICSI 568.

- B. General Requirements for Cabling:
 - 1. Comply with TIA-568-C.0, TIA-568-C.1, and TIA-568-C.2.
 - 2. Comply with BICSI's "Information Transport Systems Installation Methods Manual (ITSIMM), Ch. 5, "Copper Structured Cabling Systems," "Cable Termination Practices" Section.
 - 3. Install 110-style IDC termination hardware unless otherwise indicated.
 - 4. Do not untwist twisted pair cables more than 1/2 inch (12 mm) from the point of termination to maintain cable geometry.
 - 5. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, cross-connects, and patch panels.
 - 6. MUTOA shall not be used as a cross-connect point.
 - 7. Consolidation points may be used only for making a direct connection to equipment outlets:
 - a. Do not use consolidation point as a cross-connect point, as a patch connection, or for direct connection to workstation equipment.
 - b. Locate consolidation points for twisted pair cables at least 49 feet (15 m) from communications equipment room.
 - 8. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches (760 mm) and not more than 6 inches (150 mm) from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 - 9. Install lacing bars to restrain cables, prevent straining connections, and prevent bending cables to smaller radii than minimums recommended by manufacturer.
 - 10. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI Information Transport Systems Installation Methods Manual, Ch. 5, "Copper Structured Cabling Systems," "Cable Termination Practices" Section. Use lacing bars and distribution spools.
 - 11. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation, and replace it with new cable.
 - 12. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
 - 13. In the communications equipment room, install a 10-foot- (3-m-) long service loop on each end of cable.
 - 14. Pulling Cable: Comply with BICSI Information Transport Systems Installation Methods Manual, Ch. 5, "Copper Structured Cabling Systems," "Pulling and Installing Cable" Section. Monitor cable pull tensions.
- C. Open-Cable Installation:
 - 1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
 - 2. Suspend twisted pair cabling, not in a wireway or pathway, a minimum of 8 inches (200 mm) above ceilings by cable supports not more than 60 inches (1524 mm) apart.
 - 3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.
- D. Group connecting hardware for cables into separate logical fields.

E. Separation from EMI Sources:

- 1. Comply with recommendations from BICSI's "Telecommunications Distribution Methods Manual" and TIA-569-D for separating unshielded copper communication cable from potential EMI sources, including electrical power lines and equipment.
- 2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches (127 mm).
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches (300 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches (600 mm).
- 3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches (64 mm).
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches (150 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches (300 mm).
- 4. Separation between communications cables in grounded metallic raceways, power lines, and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches (76 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches (150 mm).
- 5. Separation between Communications Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches (1200 mm).
- 6. Separation between Communications Cables and Fluorescent Fixtures: A minimum of 5 inches (127 mm).

3.4 FIRESTOPPING

- A. Comply with requirements in Section 078413 "Penetration Firestopping."
- B. Comply with TIA-569-D, Annex A, "Firestopping."
- C. Comply with "Firestopping Systems" Article in BISCI's "Telecommunications Distribution Methods Manual."

3.5 GROUNDING

- A. Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems" for grounding conductors and connectors.
- B. Install grounding according to the "Grounding, Bonding, and Electrical Protection" chapter in BICSI's "Telecommunications Distribution Methods Manual."
- C. Comply with TIA-607-B and NECA/BICSI-607.
- D. Locate grounding bus bar to minimize the length of bonding conductors. Fasten to wall, allowing at least a 2-inch (50-mm) clearance behind the grounding bus bar. Connect grounding bus bar to suitable electrical building ground, using a minimum No. 4 AWG grounding electrode conductor.
- E. Bond metallic equipment to the grounding bus bar, using not smaller than a No. 6 AWG equipment grounding conductor.

3.6 IDENTIFICATION

- A. Identify system components, wiring, and cabling complying with TIA-606-B. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- B. Cable Schedule: Install in a prominent location in each equipment room and wiring closet. List incoming and outgoing cables and their designations, origins, and destinations. Protect with rigid frame and clear plastic cover. Furnish an electronic copy of final comprehensive schedules for Project.
- C. Cable and Wire Identification:
 - 1. Label each cable within 4 inches (100 mm) of each termination and tap, where it is accessible in a cabinet or junction or outlet box, and elsewhere as indicated.
 - 2. Each wire connected to building-mounted devices is not required to be numbered at the device if wire color is consistent with associated wire connected and numbered within panel or cabinet.
 - 3. Exposed Cables and Cables in Cable Trays and Wire Troughs: Label each cable at intervals not exceeding 15 feet (4.5 m).
 - 4. Label each terminal strip, and screw terminal in each cabinet, rack, or panel.
 - a. Individually number wiring conductors connected to terminal strips, and identify each cable or wiring group, extended from a panel or cabinet to a building-mounted device, with the name and number of a particular device.
 - b. Label each unit and field within distribution racks and frames.
 - 5. Identification within Connector Fields in Equipment Rooms and Wiring Closets: Label each connector and each discrete unit of cable-terminating and -connecting hardware. Where similar jacks and plugs are used for both voice and data communication cabling, use a different color for jacks and plugs of each service.

- D. Labels shall be preprinted or computer-printed type, with a printing area and font color that contrast with cable jacket color but still comply with TIA-606-B requirements for the following:
 - 1. Cables use flexible vinyl or polyester that flexes as cables are bent.

3.7 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Visually inspect jacket materials for NRTL certification markings. Inspect cabling terminations in communications equipment rooms for compliance with color-coding for pin assignments, and inspect cabling connections for compliance with TIA-568-C.1.
 - 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
 - 3. Test twisted pair cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross-connection.
 - a. Test instruments shall meet or exceed applicable requirements in TIA-568-C.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
- B. Data for each measurement shall be documented. Data for submittals shall be printed in a summary report that is formatted similarly to Table 10.1 in BICSI's "Telecommunications Distribution Methods Manual," or shall be transferred from the instrument to the computer, saved as text files, printed, and submitted.
- C. Nonconforming Work:
 - 1. End-to-end cabling will be considered defective if it does not pass tests and inspections.
 - 2. Remove and replace cabling where test results indicate that they do not comply with specified requirements.
- D. Collect, assemble, and submit test and inspection reports.

3.8 MAINTENANCE

END OF SECTION 271513

SECTION 281000 - ACCESS CONTROL

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Access control system.
- B. Related Requirements:
 - 1. Section 260011 "Facility Performance Requirements for Electrical" specifies seismicload, wind-load, acoustical, and other field conditions applicable to Work specified in this Section.
 - 2. Section 280010 "Supplemental Requirements for Electronic Safety and Security" specifies additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.
 - 3. Section 087100 "Door Hardware" specifies the following:
 - a. Electric strike(s).
 - b. Electromagnetic lock(s).
 - c. Delayed-egress electromagnetic lock(s).
 - d. Electromechanical lock(s).
 - e. Self-contained electronic lock(s).
 - f. Exit lock(s) and alarm(s).
 - g. Auxiliary electrified door hardware.

1.2 DEFINITIONS

- A. DGP: Data gathering panel.
- B. NFC: Near field communications.
- C. REX: Request-to-exit.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
- B. Preinstallation Coordination Meeting(s): For access control. Conduct meeting(s) at Project site before.
 - 1. Attendees: Installers, fabricators, representatives of manufacturers, and administrants for field tests and inspections. Notify Architect, Construction Manager, and Owner's Commissioning Authority of scheduled meeting dates.

1.4 ACTION SUBMITTALS

A. Product Data for all products used.

PART 2 - PRODUCTS

- 2.1 Refer to owner's scope of work for access control "banana cable" required to be homerun to each IT closet for door card readers.
 - A. Provide VonDuprin door hardware according to owner's requirements.
 - B. Provide door access control infrastructure for power, lockset, card reader, and controls.

PART 3 - EXECUTION

3.1 INSTALLATION OF ACCESS CONTROL SYSTEM

- A. Description: Access control system provides a means of regulating or controlling physical entry into an area, or access to or use of a device by electrical, electronic, and/or mechanical means. Typical access control system includes a card reader at a controlled door, which reads a user credential and sends the collected data to a centrally located DGP over the cabling infrastructure. DGP may hold a user database onboard or may communicate with a user database over the network. If user is authorized for access at a controlled door, DGP signals the electronic lock at the door to unlock. If user credential is not authorized according to user database, the door remains locked and access is denied. In addition to card readers and electronic locks, access control systems may include various other connected devices programmed for a desired function.
- B. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. Components listed and labeled in accordance with NFPA 70 and NFPA 72, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.
 - b. Comply with NFPA 1, NFPA 730, NFPA 731, and ICC IBC.
 - c. Certification: Provide certificate, authorized under UL Certification Service, that access control system installation complies with installation requirements of UL CCN ALOV.
 - 2. Listing Criteria: UL CCN ALOV and UL CCN ALVY; including UL 294.
 - 3. Consult Architect for resolution of conflicting requirements.
- C. Selection of Access Control System Components:
 - 1. Source Limitations: Obtain components for access control system from sources approved by manufacturer warranting performance of entire system.

- 2. Provide the following specified products with the access control system:
 - a. Access Control System Hardware:
 - 1) One access control system DGP(s).
 - 2) One access control system door controller(s).
 - 3) One access control system input/output interface(s).
 - 4) Quantity as indicated on Drawings of access control system power supply and battery charger(s).
 - b. Security Door Hardware:
 - 1) Quantity as indicated on Drawings of] electric strike(s). One for each door noted with card reader.
 - 2) Quantity as indicated on Drawings of exit device(s) with electric strike. One for each door noted with card reader.
- D. Special Techniques:
 - 1. Comply with manufacturer's published instructions.
 - 2. Mounting Heights: Mount field devices in accessible locations in accordance with United States Access Board ADA-ABA Accessibility Guidelines standards.

END OF SECTION 281000

SECTION 284621.11 - ADDRESSABLE FIRE-ALARM SYSTEMS

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Existing fire-alarm system to be modified.
 - 2. Manual fire-alarm boxes.
 - 3. System smoke detectors.
 - 4. Duct smoke detectors.
 - 5. Fire-alarm notification appliances.
 - 6. Fire-alarm graphic annunciators and control panel (programming of existing only)
 - 7. Fire-alarm addressable interface devices.
- B. Related Requirements:
 - 1. Section 087100 "Door Hardware" for magnetic door holders that release in response to fire-alarm outputs.
 - 2. Section 260519 "Low-Voltage Electrical Power Conductors and Cables" or Section 260523 "Control Voltage Electrical Power Cables" for cables and conductors for fire-alarm systems.
 - 3. Section 284700 "Mass Notification" for mass notification features that are required in addition to fire-alarm system and equipment requirements specified in this Section.

1.3 SEQUENCING AND SCHEDULING

- A. Existing Fire-Alarm Equipment: Maintain existing equipment fully operational until new equipment has been tested and accepted. When new equipment is installed, label it "NOT IN SERVICE" until it is accepted. Remove labels from new equipment when put into service, and label existing fire-alarm equipment "NOT IN SERVICE" until removed from building.
- B. Equipment Removal: After acceptance of new fire-alarm system, remove existing disconnected fire-alarm equipment and wiring.

1.4 ACTION SUBMITTALS

- A. Approved Permit Submittal: Submittals must be approved by authorities having jurisdiction prior to submitting them to Architect.
- B. Product Data: For each type of product, including furnished options and accessories.

- C. Shop Drawings: For fire-alarm system.
 - 1. Comply with recommendations and requirements in "Documentation" section of "Fundamentals" chapter in NFPA 72.
 - 2. Include plans, elevations, sections, and details, including details of attachments to other Work.
 - 3. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and locations. Indicate conductor sizes, indicate termination locations and requirements, and distinguish between factory and field wiring.
 - 4. Graphic Annunciator panel details as required by authorities having jurisdiction.
 - 5. Detail assembly and support requirements.
 - 6. Include voltage drop calculations for notification-appliance circuits.
 - 7. Include battery-size calculations.
 - 8. Include input/output matrix.
 - 9. Include written statement from manufacturer that equipment and components have been tested as a system and comply with requirements in this Section and in NFPA 72.
 - 10. Include performance parameters and installation details for each detector.
 - 11. Verify that each duct detector is listed for complete range of air velocity, temperature, and humidity possible when air-handling system is operating.
 - 12. Provide program report showing that air-sampling detector pipe layout balances pneumatically within airflow range of air-sampling detector.
 - 13. Include voice/alarm signaling-service equipment rack or console layout, grounding schematic, amplifier power calculation, and single-line connection diagram.
 - 14. Include floor plans to indicate final outlet locations showing address of each addressable device. Show size and route of cable and conduits and point-to-point wiring diagrams.
- D. Delegated Design Submittal: For notification appliances and smoke and heat detectors, in addition to submittals listed above, indicate compliance with performance requirements and design criteria, including analysis data signed and sealed by qualified professional engineer responsible for their preparation.
 - 1. Drawings showing location of each notification appliance and smoke and heat detector, ratings of each, and installation details as needed to comply with listing conditions of device.
 - 2. Design Calculations: Calculate requirements for selecting spacing and sensitivity of detection, complying with NFPA 72. Calculate spacing and intensities for strobe signals and sound-pressure levels for audible appliances.
 - 3. Indicate audible appliances required to produce square wave signal per NFPA 72.

1.5 INFORMATIONAL SUBMITTALS

- A. Certificates:
 - 1. Seismic Performance Certificates: For FACU, accessories, and components, from manufacturer. Include the following information:

- a. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
- b. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
- c. Detailed description of equipment anchorage devices on which certification is based and their installation requirements.
- B. Field quality-control reports.
- C. Qualification Statements: For Installer.
- D. Sample Warranty: Submittal must include line item pricing for replacement parts and labor.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fire-alarm systems and components to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following and deliver copies to authorities having jurisdiction:
 - a. Comply with "Records" section of "Inspection, Testing and Maintenance" chapter in NFPA 72.
 - b. Provide "Fire-Alarm and Emergency Communications System Record of Completion Documents" in accordance with "Completion Documents" Article in "Documentation" section of "Fundamentals" chapter in NFPA 72.
 - c. Complete wiring diagrams showing connections between devices and equipment. Each conductor must be numbered at every junction point with indication of origination and termination points.
 - d. Riser diagram.
 - e. Device addresses.
 - f. Air-sampling system sample port locations and modeling program report showing layout meets performance criteria.
 - g. Record copy of site-specific software.
 - h. Provide "Inspection and Testing Form" in accordance with "Inspection, Testing and Maintenance" chapter in NFPA 72, and include the following:
 - 1) Equipment tested.
 - 2) Frequency of testing of installed components.
 - 3) Frequency of inspection of installed components.
 - 4) Requirements and recommendations related to results of maintenance.
 - 5) Manufacturer's user training manuals.
 - i. Manufacturer's required maintenance related to system warranty requirements.
 - j. Abbreviated operating instructions for mounting at FACU and each annunciator unit.

PART 2 - PRODUCTS

2.1 EXISTING FIRE-ALARM SYSTEM TO BE MODIFIED

- A. Basis for Pricing:
- B. EXISTING FIRE ALARM SYSTEM IS EDWARDS EST VOICE EVAC SYSTEM. COORDINATE WITH THE APPROVED OWNERS' FIRE ALARM CONTRACTOR FOR QUOTE:
 - 1. CONVERGINT TECHNOLOGIES
 - 2. ONE COMMERCE DRIVE SCHAUMBURG, IL 60173
 - 3. MR. TREY COWAN 847-585-8867
- C. Source Limitations for Fire-Alarm System and Components: Components must be compatible with, and operate as extension of, existing system. Provide system manufacturer's certification that components provided have been tested as, and will operate as, a system.

2.2 MANUAL FIRE-ALARM BOXES

- A. General Requirements for Manual Fire-Alarm Boxes: Comply with UL 38. Boxes must be finished in red with molded, raised-letter operating instructions in contrasting color; must show visible indication of operation; and must be mounted on recessed outlet box. If indicated as surface mounted, provide manufacturer's surface back box.
 - 1. Double-action mechanism requiring two actions to initiate alarm, pull-lever type; with integral addressable module arranged to communicate manual-station status (normal, alarm, or trouble) to FACU.
 - 2. Station Reset: Key- or wrench-operated switch.

2.3 SYSTEM SMOKE DETECTORS

- A. Photoelectric Smoke Detectors:
 - 1. Performance Criteria:
 - a. Regulatory Requirements:
 - 1) NFPA 72.
 - b. General Characteristics:
 - 1) Detectors must be four-wire type.
 - 2) Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to FACU.
 - 3) Base Mounting: Detector and associated electronic components must be mounted in twist-lock module that connects to fixed base. Provide terminals in fixed base for connection to building wiring.
 - 4) Self-Restoring: Detectors do not require resetting or readjustment after actuation to restore them to normal operation.
 - 5) Integral Visual-Indicating Light: LED type, indicating detector has operated.

- 6) Detector address must be accessible from FACU and must be able to identify detector's location within system and its sensitivity setting.
- 7) Operator at FACU, having designated access level, must be able to manually access the following for each detector:
 - a) Primary status.
 - b) Device type.
 - c) Present average value.
 - d) Present sensitivity selected.
 - e) Sensor range (normal, dirty, etc.).
- 8) Color: White.
- 9) Rate-of-rise temperature characteristic of combination smoke- and heatdetection units must be selectable at FACU for 15 or 20 deg F (8 or 11 deg C) per minute.

2.4 DUCT SMOKE DETECTORS

- A. Description: Photoelectric-type, duct-mounted smoke detector.
- B. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. NFPA 72.
 - b. UL 268A.
 - 2. General Characteristics:
 - a. Detectors must be four-wire type.
 - b. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to FACU.
 - c. Self-Restoring: Detectors do not require resetting or readjustment after actuation to restore them to normal operation.
 - d. Integral Visual-Indicating Light: LED type, indicating detector has operated and power-on status.
 - e. Detector address must be accessible from FACU and must be able to identify detector's location within system and its sensitivity setting.
 - f. Operator at FACU, having designated access level, must be able to manually access the following for each detector:
 - 1) Primary status.
 - 2) Device type.
 - 3) Present average value.
 - 4) Present sensitivity selected.
 - 5) Sensor range (normal, dirty, etc.).
 - g. Weatherproof Duct Housing Enclosure: NEMA 250, Type 4X; NRTL listed for use with supplied detector for smoke detection in HVAC system ducts.
 - h. Sampling Tubes: Design and dimensions as recommended by manufacturer for specific duct size, air velocity, and installation conditions where applied.

i. Relay Fan Shutdown: Fully programmable relay rated to interrupt fan motorcontrol circuit.

2.5 FIRE-ALARM NOTIFICATION APPLIANCES

- A. Fire-Alarm Voice/Tone Notification Appliances:
 - 1. Description: Notification appliances capable of outputting voice evacuation messages.
 - 2. Performance Criteria:
 - a. Regulatory Requirements:
 - 1) NFPA 72.
 - 2) UL 1480.
 - b. General Characteristics:
 - 1) Speakers for Voice Notification: Locate speakers for voice notification to provide intelligibility requirements of "Notification Appliances" and "Emergency Communications Systems" chapters in NFPA 72.
 - 2) High-Range Units: Rated 2 to 15 W.
 - 3) Low-Range Units: Rated 1 to 2 W.
 - 4) Mounting: surface mounted and bidirectional.
 - 5) Matching Transformers: Tap range matched to acoustical environment of speaker location.
 - 6) Combination Devices: Factory-integrated audible and visible devices in single-mounting assembly, equipped for mounting as indicated, and with screw terminals for system connections.
- B. Fire-Alarm Visible Notification Appliances:
 - 1. Performance Criteria:
 - a. Regulatory Requirements:
 - 1) NFPA 72.
 - 2) UL 1971.
 - b. General Characteristics:
 - 1) Rated Light Output:
 - a) 15/30/75/110 cd, selectable in field.
 - 2) Clear or nominal white polycarbonate lens mounted on aluminum faceplate.
 - 3) Mounting: Wall mounted unless otherwise indicated.
 - 4) For units with guards to prevent physical damage, light output ratings must be determined with guards in place.
 - 5) Flashing must be in temporal pattern, synchronized with other units.
 - 6) Strobe Leads: Factory connected to screw terminals.
 - 7) Mounting Faceplate: Factory finished, red.

2.6 FIRE-ALARM GRAPHIC ANNUNCIATORS

A. Existing graphic annunciator must be reprogrammed to include new architectural layout of Crawford Honors College and Library revisions.

2.7 FIRE-ALARM ADDRESSABLE INTERFACE DEVICES

- A. Performance Criteria:
 - 1. Regulatory Requirements:
 - a. NFPA 72.
 - 2. General Characteristics:
 - a. Include address-setting means on module.
 - b. Store internal identifying code for control panel use to identify module type.
 - c. Listed for controlling HVAC fan motor controllers.
 - d. Monitor Module: Microelectronic module providing system address for alarminitiating devices for wired applications with normally open contacts.
 - e. Integral Relay: Capable of providing direct signal to circuit-breaker shunt trip for power shutdown.
 - 1) Allow control panel to switch relay contacts on command.
 - 2) Have minimum of two normally open and two normally closed contacts available for field wiring.
 - f. Control Module:
 - 1) Operate notification devices.
 - 2) Operate solenoids for use in sprinkler service.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions for compliance with requirements for ventilation, temperature, humidity, and other conditions affecting performance of the Work.
 - 1. Verify that manufacturer's written instructions for environmental conditions have been permanently established in spaces where equipment and wiring are installed, before installation begins.
- B. Examine roughing-in for electrical connections to verify actual locations of connections before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Preinstallation Testing: Perform verification of functionality of installed components of existing system prior to starting work. Document equipment or components not functioning as designed.
- B. Interruption of Existing Fire-Alarm Service: Do not interrupt fire-alarm service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary guard service in accordance with requirements indicated:
 - 1. Notify Owner no fewer than 7 days in advance of proposed interruption of fire-alarm service.
 - 2. Do not proceed with interruption of fire-alarm service without Construction Manager's and Owner's written permission.
- C. Protection of In-Place Conditions: Protect devices during construction unless devices are placed in service to protect facility during construction.

3.3 INSTALLATION OF EQUIPMENT

- A. Comply with NECA 305, NFPA 72, NFPA 101, and requirements of authorities having jurisdiction for installation and testing of fire-alarm equipment. Install electrical wiring to comply with requirements in NFPA 70 including, but not limited to, Article 760, "Fire Alarm Systems."
 - 1. Devices placed in service before other trades have completed cleanup must be replaced.
 - 2. Devices installed, but not yet placed, in service must be protected from construction dust, debris, dirt, moisture, and damage in accordance with manufacturer's written storage instructions.
- B. Connecting to Existing Equipment: Verify that existing fire-alarm system is operational before making changes or connections.
 - 1. Connect new equipment to existing control panel in existing part of building.
 - 2. Connect new equipment to existing monitoring equipment at supervising station.
 - 3. Expand, modify, and supplement existing equipment as necessary to extend existing control and monitoring functions to new points. New components must be capable of merging with existing configuration without degrading performance of either system.
- C. Manual Fire-Alarm Boxes:
 - 1. Install manual fire-alarm box in normal path of egress within 60 inch (1520 mm) of exit doorway.
 - 2. Mount manual fire-alarm box on background of contrasting color.
 - 3. Operable part of manual fire-alarm box must be between 42 and 48 inch (1060 and 1220 mm) above floor level. Devices must be mounted at same height unless otherwise indicated.
- D. Smoke- and Heat-Detector Spacing:

- 1. Comply with "Smoke-Sensing Fire Detectors" section in "Initiating Devices" chapter in NFPA 72, for smoke-detector spacing.
- 2. Comply with "Heat-Sensing Fire Detectors" section in "Initiating Devices" chapter in NFPA 72, for heat-detector spacing.
- 3. HVAC: Locate detectors not closer than 36 inch (910 mm) from air-supply diffuser or return-air opening.
- 4. Lighting Fixtures: Locate detectors not closer than 12 inch (300 mm) from lighting fixture and not directly above pendant mounted or indirect lighting.
- E. Install cover on each smoke detector that is not placed in service during construction. Cover must remain in place except during system testing. Remove cover prior to system turnover.
- F. Duct Smoke Detectors: Comply with NFPA 72 and NFPA 90A. Install sampling tubes so they extend full width of duct. Tubes more than 36 inch (9100 mm) long must be supported at both ends.
 - 1. Do not install smoke detector in duct smoke-detector housing during construction. Install detector only during system testing and prior to system turnover.
- G. Remote Status and Alarm Indicators: Install in visible location near each smoke detector, sprinkler water-flow switch, and valve-tamper switch that is not readily visible from normal viewing position.
- H. Visible Alarm-Indicating Devices: Install adjacent to each alarm bell or alarm horn and at least 6 inch (150 mm) below ceiling. Install devices at same height unless otherwise indicated.
- I. Device Location-Indicating Lights: Locate in public space near device they monitor.

3.4 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate must be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate must be laminated acrylic or melamine plastic signs with black background and engraved white letters at least 1/2 inch (13 mm) high.

3.5 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."
- C. Install nameplate for each control connection, indicating field control panel designation and I/O control designation feeding connection.

3.6 PATHWAYS

- A. Pathways above recessed ceilings and in inaccessible locations may be routed exposed.
 - 1. Exposed pathways located less than 96 inch (2440 mm) above floor must be installed in EMT.

3.7 CONNECTIONS

- A. For fire-protection systems related to doors in fire-rated walls and partitions and to doors in smoke partitions, comply with requirements in Section 087100 "Door Hardware." Connect hardware and devices to fire-alarm system.
 - 1. Verify that hardware and devices are listed for use with installed fire-alarm system before making connections.
- B. Make addressable connections with supervised interface device to the following devices and systems. Install interface device less than 36 inch (910 mm) from device controlled. Make addressable confirmation connection when such feedback is available at device or system being controlled.

3.8 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 270553 "Identification for Communications Systems."
- B. Install framed instructions in location visible from FACU.

3.9 FIELD QUALITY CONTROL

- A. Field tests must be witnessed by authorities having jurisdiction.
- B. Administrant for Tests and Inspections:
 1. Engage qualified testing agency to administer and perform tests and inspections.
- C. Tests and Inspections:

- 1. Visual Inspection: Conduct visual inspection prior to testing.
 - a. Inspection must be based on completed record Drawings and system documentation that is required by "Completion Documents, Preparation" table in "Documentation" section of "Fundamentals" chapter in NFPA 72.
 - b. Comply with "Visual Inspection Frequencies" table in "Inspection" section of "Inspection, Testing and Maintenance" chapter in NFPA 72; retain "Initial/Reacceptance" column and list only installed components.
- 2. System Testing: Comply with "Test Methods" table in "Testing" section of "Inspection, Testing and Maintenance" chapter in NFPA 72.
- 3. Test audible appliances for public operating mode in accordance with manufacturer's written instructions. Perform test using portable sound-level meter complying with Type 2 requirements in ASA S1.4 Part 1/IEC 61672-1.
- 4. Test audible appliances for private operating mode in accordance with manufacturer's written instructions.
- 5. Test visible appliances for public operating mode in accordance with manufacturer's written instructions.
- 6. Factory-authorized service representative must prepare "Fire Alarm System Record of Completion" in "Documentation" section of "Fundamentals" chapter in NFPA 72 and "Inspection and Testing Form" in "Records" section of "Inspection, Testing and Maintenance" chapter in NFPA 72.
- D. Reacceptance Testing: Perform reacceptance testing to verify proper operation of added or replaced devices and appliances.
- E. Fire-alarm system will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.
- G. Maintenance Test and Inspection: Perform tests and inspections listed for weekly, monthly, quarterly, and semiannual periods. Use forms developed for initial tests and inspections.
- H. Annual Test and Inspection: One year after date of Substantial Completion, test fire-alarm system complying with visual and testing inspection requirements in NFPA 72. Use forms developed for initial tests and inspections.

3.10 DEMONSTRATION

- A. Demonstrate graphic annunciator and trouble alarms are reconfigured during demolition and reconfigured again for new scope completion.
- B. Demonstrate functionality of all fire alarm systems modified. Train Owner's maintenance personnel to adjust, operate, and maintain fire-alarm system.

END OF SECTION 284621.11